

**HESSTON** SA ATTENTION

A partir du 1<sup>er</sup> mai 1984, toutes les références HESSTON sans lettre qui ne se composent pas de 9 chiffres devront être préfixées par 70 ou 700 comme ci-dessous :

ANCIENS N°	NOUVEAUX N°
712612	700712612
7704703	707704703

Merci de rectifier tous les numéros HESSTON vous concernant.

From May 1.84 on, all HESSTON references without letter which are not composed of 9 numbers will have to be prefixed by 70 or 700 as follows :

OLD N°	NEW N°
712612	700712612
7704703	707704703

Thanks to rectify all HESSTON numbers concerning you.

## DIVISION COEX

# 7580

## FORAGE HARVESTER



## ILLUSTRATED PARTS LISTING

This is completely revised Illustrated Parts Listing.  
It replaces Manual Number 1724921

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### **REPLACEMENT HARDWARE**

The high quality hardware (C 8.8 or grade 5) used on HESSTON equipment as well as bolts, washers, pins, etc., shown on first pages of this manual are considered as standards unless specified otherwise in the Illustrated Parts List. The use of any poor quality of hardware can result in the unanticipated failure of the hardware or related structures, and may cause personal injury, damage to the equipment, or loss of property.

### **HESSTON ASSURES YOU THE LATEST**

You may note an occasional difference between the illustration and an actual part received on your machine or as a replacement. This means you are getting the benefit of a new design improvement made after the release of this manual.

### **SERIAL NUMBER EFFECTIVITY OF PARTS AND ASSEMBLIES**

Due to design changes during the life of this machine, it is necessary to identify the effectivity of the original and the redesigned parts by the machine Serial Number. When an individual part is redesigned, the original part's number and the redesigned part(s) number will be set off with a bracket.

When a group of parts is redesigned, the earlier configuration will be shown within the main illustration on the page and the latest configuration will be shown as a detail within a border. The bordered detail (insert) will be designated with the applicable machine Serial Number effectivity. When a major redesign has taken place, the entire page will be limited and the Serial Number effectivity will be placed across the top of page.

### **SYMBOLS INDICATING SERIAL NUMBER EFFECTIVITY**

- A black square in front of a part number indicates that the existing stock should be used prior to ordering the superceding part number listed below it.
- The bracket is used to enclose two or more part numbers for a common application.

NOTE: Supercedence and interchangeability cannot always be indicated in the illustration by (■) black square or (□) bracket — be sure to check Serial Number effectivity and substitution of single or related parts in the Parts Listing.

Examples in Parts Listing (with or without Serial Number):

- |                                  |  |
|----------------------------------|--|
| ■ 742098                         | This usage indicates that both parts are interchangeable.  |
| ■ 748867                         |  |
| □ 6278098(S/N 181-001 thru -200) | This usage indicates a design change in which the parts are not interchangeable.   |
| □ 7326972 (S/N 181-201 and on.)  |  |
| ■ 730020 (S/N 181-001 thru -932) | This usage indicates that the second part interchanges with the first part but that the second part must be stocked for its respective effectivity.                        |
| ■ 840101 (S/N 181-933 and on.)   |  |
| ■ 079323 (S/N 181-001 thru -600) | This usage indicates that the second part interchanges with the first part but that the second part and the third part must be stocked for their respective effectivities. |
| ■ 079498 (S/N 181-601 thru -680) |  |
| ■ 080032 (S/N 181-681 and on.)   |  |

### **SERIAL NUMBER IDENTIFICATION**

To determine the correct part for your machine, it will be necessary to check the serial numbers. A Serial Number Plate is located on the left front corner of mainframe. This Manual covers machines with Serial Number 143.001.001 and Later.

### **BOULONNERIE DE RECHANGE**

*La visserie de qualité (Classe 8.8 ou Grade 5) utilisée sur le matériel Hesston ainsi que les écrous, rondelles, goupilles, etc., représentés sur les pages de légende de boulonnnerie au début de ce catalogue, sont considérés comme standards sauf si une spécification différente est indiquée. L'utilisation d'une qualité inférieure pourrait occasionner une casse imprévisible de la boulonnnerie ou des structures sur lesquelles elle est utilisée et pourrait de ce fait représenter un danger pour les utilisateurs, endommager le matériel ou diminuer ses possibilités.*

### **HESSTON ATTIRE VOTRE ATTENTION SUR CE QUI SUIT**

*Il est possible que vous notiez une différence occasionnelle entre l'illustration et une pièce de votre machine ou une pièce de rechange que vous venez de recevoir. Ceci veut dire que vous bénéficiez d'une amélioration de conception effectuée après la diffusion de ce catalogue.*

### **IDENTIFICATION DES PIÈCES OU ENSEMBLES SELON LE NUMÉRO DE SÉRIE**

*Du fait des différentes modifications de conception effectuées pendant la durée de vie de cette machine, il est nécessaire de différencier les pièces d'origine des pièces reconçues d'après le numéro de série de la machine. Lorsqu'une pièce individuelle est reconnue, la référence de la pièce d'origine et celle de la pièce reconçue seront reliées par une parenthèse.*

*Lorsqu'un ensemble de pièces est reconnu, la configuration d'origine sera montrée dans l'illustration principale de la page et la nouvelle configuration sera indiquée comme un détail dans un cadre. Le détail encadré (insert) fera mention du numéro de série à partir duquel la modification est applicable. Lorsqu'une reconception importante a été effectuée, la page entière sera répétée et mention sera faite du numéro de série à partir duquel la modification est effective en haut de la page.*

### **SYMBOLES INDICANT LE NUMÉRO DE SÉRIE À PARTIR DUQUEL INTERVIENT LA MODIFICATION**

- Un carré noir devant une référence de pièce indique que le stock existant devra être utilisé avant de commander la référence de remplacement qui est indiquée en-dessous.  
La parenthèse est utilisée pour inclure deux ou plusieurs pièces ayant une application commune.

*NOTA : Le remplacement ou l'interchangeabilité ne peuvent pas toujours être indiqués par un carré noir (■) ou une parenthèse (l) - Assurez-vous du numéro de série à partir duquel la modification intervient et où il y a substitution par une ou plusieurs pièces dans le catalogue de pièces.*

*Exemples pris dans un catalogue de pièces (avec ou sans Numéro de Série):*

**742098** Ceci indique que les deux pièces sont interchangeables.  
**748867**

**6278098 (N° de série 181-001 à 200)**  
**7326972 (N° de série 181-201 et suivants)**

Ceci indique une modification de conception dans laquelle les pièces ne sont pas interchangeables.

**■ 730020 (N° de série 181-001 à 932)**  
**840101 (N° de série 181-933 et suivants)**

Ceci indique que la seconde pièce est interchangeable avec la première mais qu'elle doit être stockée pour son application respective.

**■ 079323 (N° de série 181-001 à 600)**  
**079498 (N° de série 181-001 à 680)**  
**080032 (N° de série 181-681 et suivants)**

Ceci indique que la seconde pièce est interchangeable avec la première mais qu'elle doit être stockée ainsi que la troisième pour leurs applications respectives.

### **IDENTIFICATION DU NUMÉRO DE SÉRIE**

*Afin de déterminer quelle pièce convient à votre machine, il est nécessaire d'en vérifier le numéro de série. Une plaque de série est fixée dans le coin avant gauche du châssis principal. Ce manuel s'applique aux machines portant le numéro de série 143.001.001 et suivants.*

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# HARDWARE LEGEND

APW		Average Plain Washer Rondelle Plate Précise Moyenne Mittlere glatte Unterlegscheibe Rondella piatta di precisione media	L		Helical Spring Lock Washer Rondelle Gravier Gravier Unterlegscheibe Rundella Gravier
AWW		Average Wrought Washer Rondelle Plate Brute Moyenne Mittlere rohe Unterlegscheibe Rondella piatta grezza media	NP		Narrow Plain Washer Rondelle Plate Précise Etroite Schmale glatte Unterlegscheibe Rondella piatta di precisione stretta
C		Hex Cap Screw Vis à Tête Hexagonale Sechskantschraube Vite a testa esagonale	NWW		Narrow Wrought Washer Rondelle Plate Brute Etroite Schmale rohe Unterlegscheibe Rondella piatta grezza stretta
CP		Cotter Pin Goupille Fendue Splint Cappiglia normale	P		Wide Plain Washer Rondelle Plate Précise Large Breite glatte Unterlegscheibe Rondella piatta di precisione larga
CPHSSS		Cup Point Hex Socket Set Screw Vis sans Tête, Six Pans Creux, Bout Cuvette Kopflose innenhexschlitzschraube Vis senza testa con esagonale incassato ed estremità piatta	PB		Pawl Bolt Vis à tête fraisée collet carré Senkschraube mit werkantalsatz Vite a testa svastata con quadrato sotto testa
CRTHMS		Cross Recess Truss Head Machine Screw Vis à Tête Ronde Large à Empreinte Cruciforme Kreuzlochschraube Vite a testa rotonda larga con intaglio a croce	RHSNB		Round Head Square Neck Bolt Vis à tête Bombée Collet Carré Flachkopfschraube mit Vierkantschraubenhals Vite testa rotonda con quadrato basso parzialmente filettato
ETLW		External Tooth Lock Washer Rondelle à Dents Extérieures Unterlegscheibe mit Auszahnung Rondella a dentatura esterna	RHSSNB		Round Head Square Short Neck Bolt Vis Tete Bombée Collet Carré Court Linsenschraube, kurzer quadratischer Hals Vite testa rotonda con quadrato basso parzialmente filettato
EWPW		Extra Wide Plain Washer Rondelle Plate Précise Très large Extra breite glatte Unterlegscheibe Rondella piatta di precisione molto larga	SFCHMS		Slotted Flat Countersunk Head Machine Screw Vis à tête Fraisée à 90° Fendue Plate Flache Schlitzkopfsenkschraube Vite testa svastata piatta con spacco
EWWW		Extra Wide Wrought Washer Rondelle Plate Brute Très Large Extra breite rohe Unterlegscheibe Rondella piatta grezza molto larga	SRHMS		Slotted Round Head Machine Screw Vis à tête Ronde Fendue Halbrundschraube mit Schlitz Vite a testa tonda Con Intaglio
FTC		Full Thread Hex Cap Screw Vis Tête Hexagonale, Entièrement Filetée Sechskantschraube mit vollständigem Gewinde Vite a testa esagonale totalmente filettata	SSP		Slotted Spring Pin (Roll) Goupille Roulee (Type Mécanindus) Gevölpter Stift (Typ Mécanindus) Vena elastica
FTHFSS		Full Thread Hex Flange Serrated Screw Vis Tête Hexagonale, Émbase Striee, Entièrement Filetée Sechskantschraube mit spiralförmigem, verstärktem Ansatz, mit vollständigem Gewinde Vite a testa esagonale con colture dentellate	STHMS		Slotted Truss Head Machine Screw Vis à tête Ronde Large Fendue Halbrundschlitzkopfschraube vite a testa tonda grandespaccata
FTRHSSNB		Full Thread Round Head Square Neck Bolt Vis Tete Bombée, Collet Carré Court, Entièrement Filetée Linsenschraube, kurzer quadratischer Hals, mit vollständigem Gewinde Vite a testa rotonda con quadrato basso totalmente filettata	WN		Wing Nut Vis à Orelles Liechmutter Vite ad alette
H		Hex Nut Ecrou Hexagonal Usuel Sechskantschraube Dado esagonale normale	WWW		Wide Wrought Washer Rondelle Plate Brute Large Rohe breite Unterlegscheibe Rondella piatta grezza larga
HC		Clamp Collier Schelle Faschette	AR		As required Suivant Besoins Je nach Bedarf A seconda dei bisogni
HFSLN		Hex Flange Serrated Lock Nut Ecrou hexagonal à embase striee Sechskantschraube mit bünd Dado esagonale con collurino			
HFSS		Hex Flange Serrated Screw Vis à tête hexagonale à embase Sechskantschraube mit bünd Vite a testa esagonale con collurino			
HOLN		Hexagonal Oval Lock Nut Ecrou Frein Ovale Ovale Blockierschraube Dado esagonale autofermante			
HPC		Hair Pin Cotter Goupille Beta Splint Cappiglia a molla			
HSFCHCS		Hex Socket Flat Countersunk Head Cap Screw Vis Tête Fraisée, Six Pans Creux Senkschraube mit Innensechskant Vite a testa svastata con esagonale incassata			
HSHCS		Hex Socket Head Cap Screw Vis Tete Cylindrique, Six Pans Creux Zylinderkopfschraube mit Innensechskant Vite a testa cilindrica con esagonale incassata			
ITLW		Internal Tooth Lock Washer Rondelle à Dents Intérieures Unterlegscheibe mit Innenzahnung Rondella a dentatura interna			
J		Hex Jam Nut Ecrou Hexagonal Bas Gegensechskantschraube Dado esagonale basso			

# HARDWARE AVAILABLE FOR SPARE PARTS

SYMBOL	REF	DIMENSION	DESCRIPTION	SYMBOL	REF	DIMENSION	DESCRIPTION	
C	7772502 7702368 7772510 7772528 7771876 7883994 7771884 1724707 7772155 7771991 7772387 7884240 7772403 7771710 7771892 7772197 7771546 7772361 7702301 7772551 7772189 7884620 7772569 7772577 7772015 7703267 7703077 7702319 7771728 7703242 7703218 7772593 7702327 7772601 7772957 7703275 7702384 7772247 7703671 7771926 7703259 7702343 7703226 7771934 7772635 7772312 7703861 7771520 7772676 7703739 772350 7703499 703579 7701568 703199 703249 702035 703603 7701055	M4-16 M4-10 M4-20 M4-30 M5-16 M5-20 M5-25 M5-35 M6-16 M6-20 M6-30 M6-35 M8-14 M8-16 M8-20 M8-25 M8-30 M8-35 M8-40 M8-45 M8-50 M8-55 M8-60 M8-100 M10-20 M10-25 M10-30 M10-35 M10-40 M10-45 M10-50 M10-60 M10-70 M10-80 M10-90 M12-25 M12-30 M12-35 M12-40 M12-45 M12-50 M12-60 M12-70 M12-80 M12-150 M16-40 M16-50 M16-70 M16-100 M20-50 5/16 x 5/8" 5/16 x 3/4" 5/16 x 1 5/16 x 1-1/4" 3/8 x 3/4" 3/8 x 1" 3/8 x 1-1/4" 3/8 x 1-1/2" 3/8 x 1-3/4"	Hex Cap Screw (Class 8.8) Hex Cap Screw (Grade 5)		7701899 7701188 703983 7701279 771550 873646 873646 703793 7701659 873745 RHSNB RHSSNB CPHSS FTC PB HSFCHCS	3/8 x 2-1/2" 1/2 x 1-1/4" 1/2 x 1-3/4" 1/2 x 5" 5/8 x 1-1/2" 5/8 x 1-1/2" 5/8 x 1-5/8" 5/8 x 1-3/4" 5/8 x 2-1/2" 5/8 x 4-1/2" 1701051 7703069 700161 7870199 7700537 7700610 7700891 7700818 8701252 7700545 7700495 7700701 7700560 7700628 7700826 7700644 7700867 7870405 7700487 7700586 7700735 7770027 7870421 708164 069500 069765 069419 7702368 7702384 8701229 7771660 873208 707182 707331 707208 707216 7703168	M8-20 M10-40 5/8 x 1-1/2" 5/8 x 2-3/4" M8-20 M8-25 M8-30 M8-35 M8-40 M10-20 M10-25 M10-30 M10-35 M10-40 M10-50 M10-60 M10-70 M12-25 M12-30 M12-35 M12-40 M12-50 M8-20 1/4 x 1/4" 1/4 x 3/8" 3/8 x 1/2" M4-10 M12-30 M12-80 3/8 x 4" 3/8 x 5" M10-25 M10-30 M12-35 M12-40 M10-25	(NP) Round Head Square Neck Bolt (Class 8.8) Round Head Square Neck Bolt (Gr. 5) Round Head Square Short Neck Bolt (Class 8.8) Cup Point Hex Socket Set Screw (Class 10.9) Cup Point Hex Socket Set Screw (Gr. 8) Full Thread Hex Cap Screw (Class 8.8) Full Thread Hex Cap Screw (Gr. 5) Plow Bolt (Class 8.8) Hex Socket Flat Countersunk Head Cap Screw (Class 8.8)

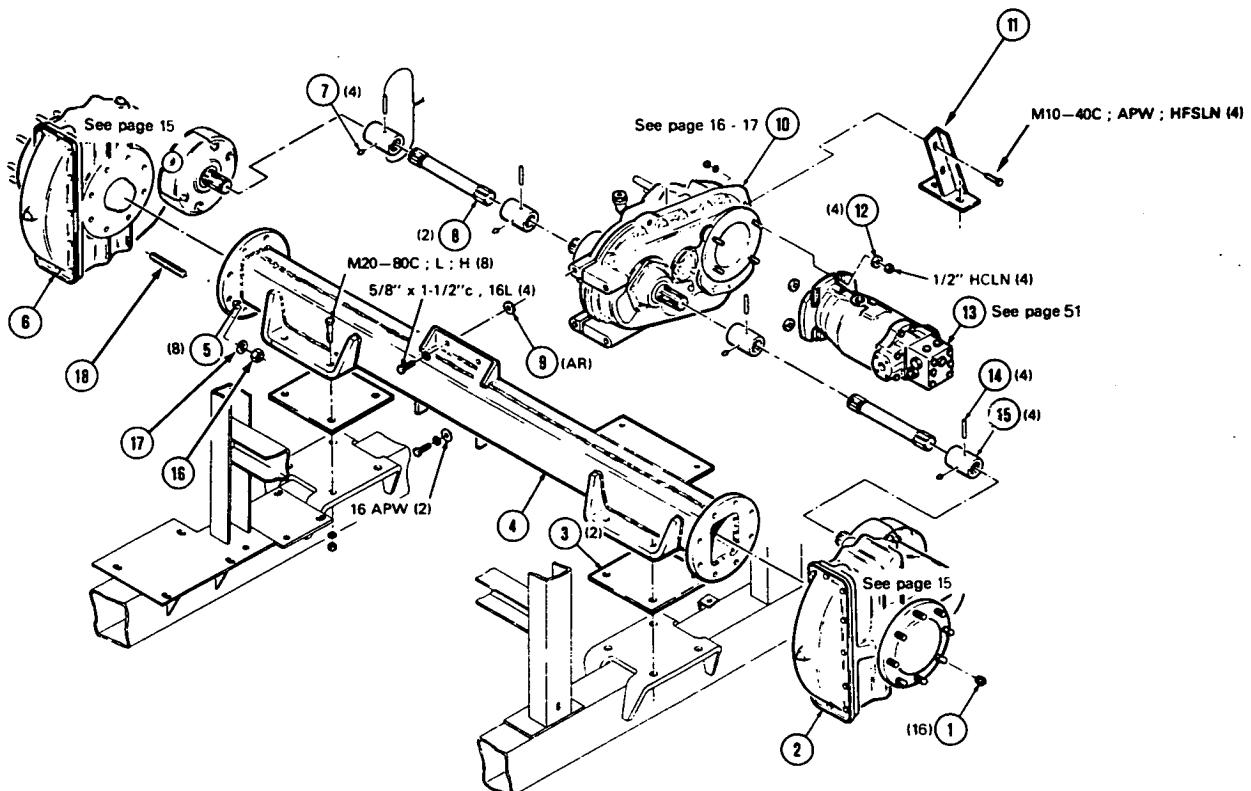
## **HARDWARE AVAILABLE FOR SPARE PARTS**

SYMBOL	REF	DIMENSION	DESCRIPTION	SYMBOL	REF	DIMENSION	DESCRIPTION
H	704023 704130	3/8" 5/8"	Hex Nut (Gr. 2)				
J	704064 704510 704056	3/8" 7/16" 1/2"	Hex Jam Nut (Grade 2)				
HFSLN	7704869 7704612 7704877 7774730	M8 M10 M12 M16	Hex Flange Serrated Lock Nut (Class 8)				
	704239	5/16"	Hex Flange Serrated Lock Nut (Gr. F)				
HFSS	7771371	5/16 x 1-1/4"	Hex Flange Serrated Screw (Gr. 5)				
HCLN	7704141 704288	3/8" 1/2"	Hex Center Lock Nut (Gr. B)				
HOLN	7704646 7704679 7704695	M8 M10 M12	Hexagonal Oval Lock Nut (Class 8)				
WN	7704372	M8	Wing Nut (Class 5)				

## **DECAL AND PAINT**

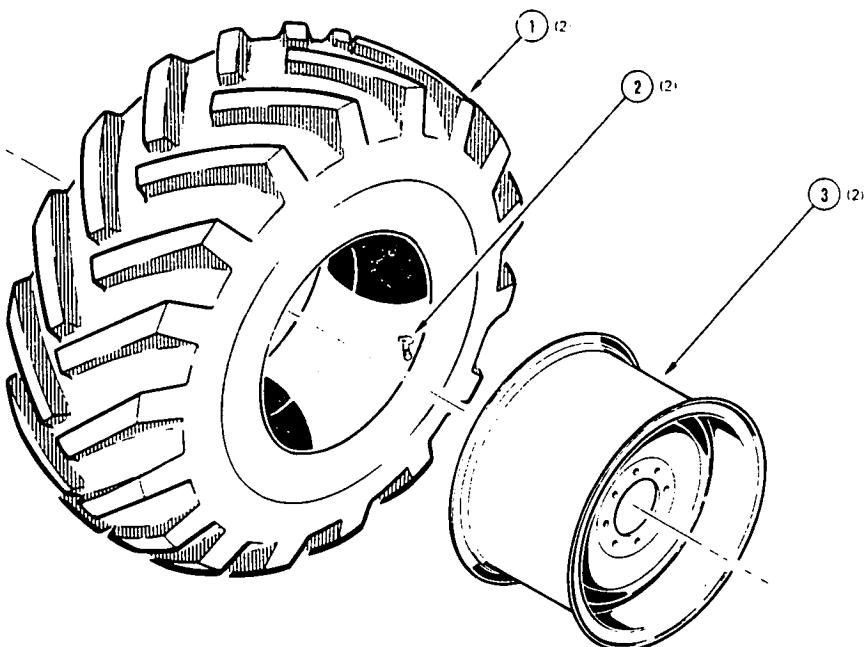
FOUR LANGUAGES DECAL HESSTON KIT : 1735364 FOUR LANGUAGES DECAL FIELD QUEEN KIT : 1735372	ZEICHNUNGSUNTERLAGEN HESSTON 4 SPRACHEN : 1735364 ZEICHNUNGSUNTERLAGEN FIELD QUEEN 4 SPRACHEN : 1735372
<i>KIT DECALQUES HESSTON 4 LANGUES : 1735364</i>	<i>ASSORTIMENTO DI CALCHI HESSTON : 1735364</i>
<i>KIT DECALQUES FIELD QUEEN 4 LANGUES : 1735372</i>	<i>ASSORTIMENTO DI CALCHI FIELD QUEEN : 1735372</i>
RED PAINT IN 1 KG BOX : 7895303	PEINTURE ROUGE EN BOITE DE 1 KG : 7895303
BROKEN WHITE PAINT IN 1 KG BOX : 7895311	PEINTURE CREME EN BOITE DE 1 KG : 7895311
YELLOW PAINT IN 1 KG BOX : 8745481	PEINTURE JAUNE EN BOITE DE 1 KG : 8745481
BROWN PAINT IN 1 KG BOX : 1722388	PEINTURE MARRON EN BOITE DE 1 KG : 1722388
FARBE ROT 1KG TOPF : 7895303	VERNICE ROSSO CONFEZIONE DA 1 KG : 7895303
FARBE CREME 1 KG TOPF : 7895311	VERNICE AVORIO CONFEZIONE DA 1 KG : 7895311
FARBE GELB 1 KG TOPF : 8745481	VERNICE GIALLO CONFEZIONE DA 1 KG : 8745481
FARBE BRAUN 1 KG TOPF : 1722388	VERNICE MARRONE CONFEZIONE DA 1 KG : 1722388

# REAR AXLE



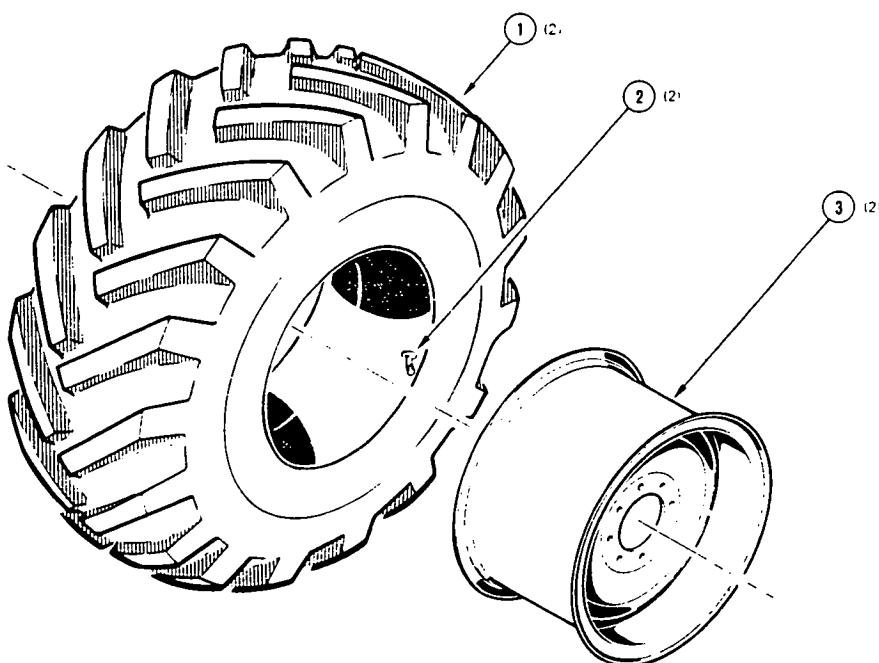
1	7726292	(16)	Wheel Nut
2	805853	(1)	Right Wheel Gear Case Assembly
3	1685239	(2)	Shim
4	1191519	(1)	Flange Axle W.A.
5	810762	(8)	Flange Insert
6	805861	(1)	Left Wheel Gear Case Assembly
7	077032	(4)	1/4"-28 Straight Zerk
8	803148	(2)	Intermediate Shaft
9	840660	(AR)	Machinery Bushing (0.4 mm)
10	8045684	(1)	Transmission
11	1685205	(1)	Bracket
12	6355853	(4)	Washer
13	7892938	(1)	Sunstrand Motor
14	803130	(4)	Sleeve Pin
15	803122	(4)	Sleeve
16	700051091	(16)	Hex Nut UNF
17	7705700	(16)	Helical Spring Lock Washer
18	700051087	(16)	Stud

## — REAR WHEEL (16.9-28) —



1 1722404 (2) 16.9-28; 8 Ply Rating Tire  
2 7727951 (2) 16.9-28; Tube  
3 1722396 (2) W15L-28; Offset 30 Rear Wheel

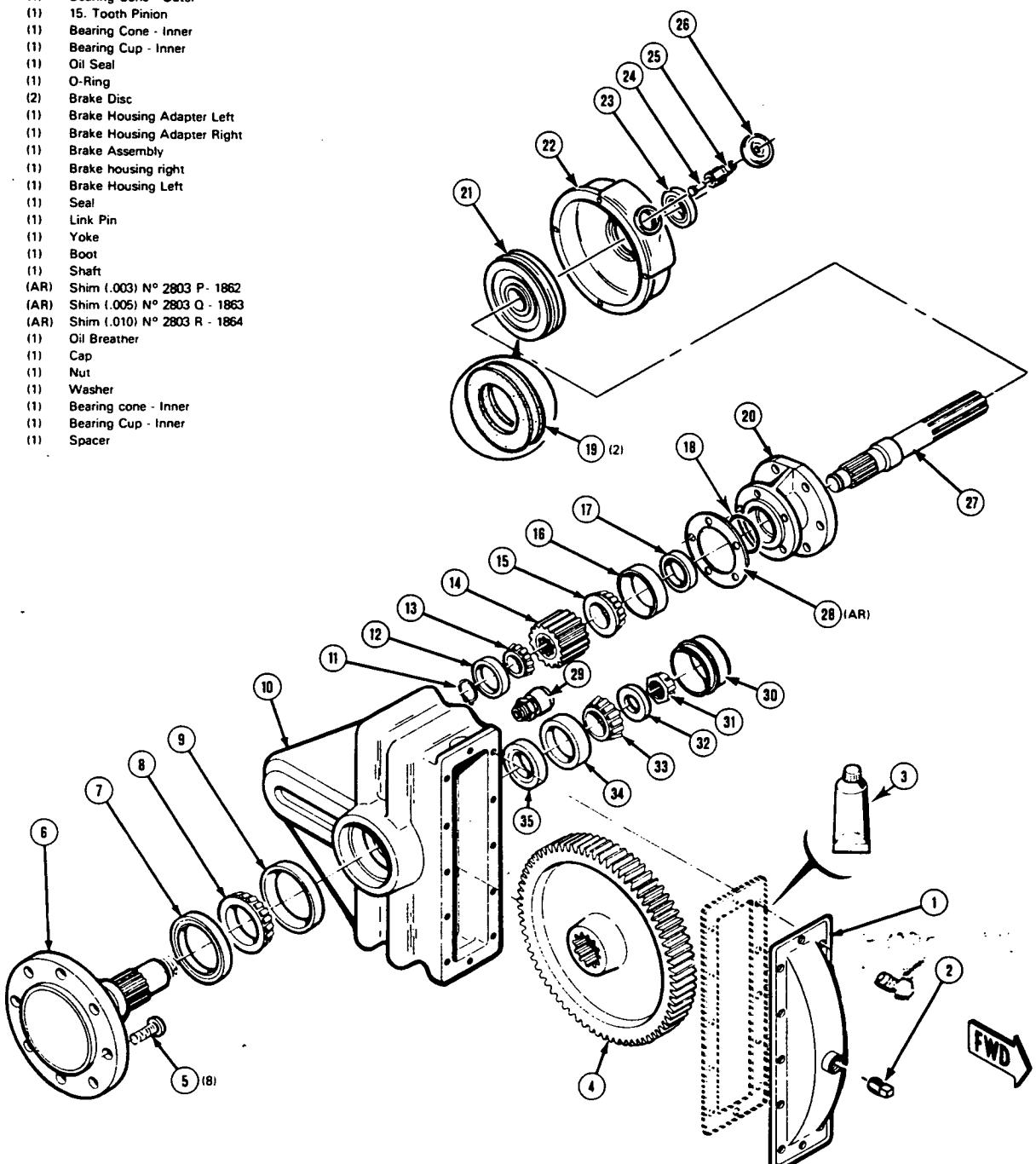
## — REAR WHEEL OPTION (18.4-26) —



1 1721703 (2) 18.4-26 ; 10 Ply Rating Tire  
2 7027311 (2) 18.4-26 ; Tube  
3 1726918 (2) W15L-26 ; Offset 12 Rear Wheel

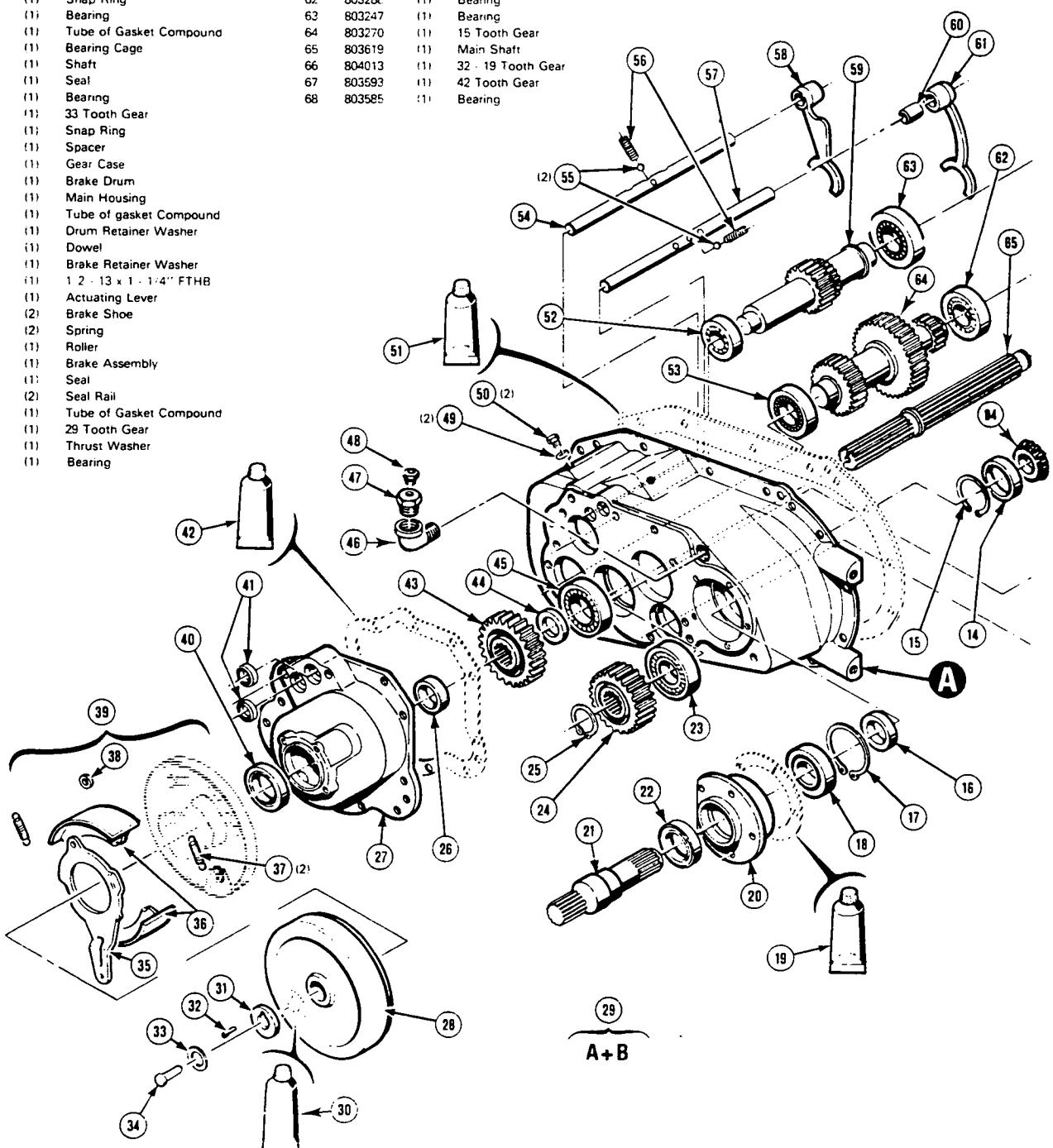
# WHEEL GEAR CASE AND BRAKE ASSEMBLY

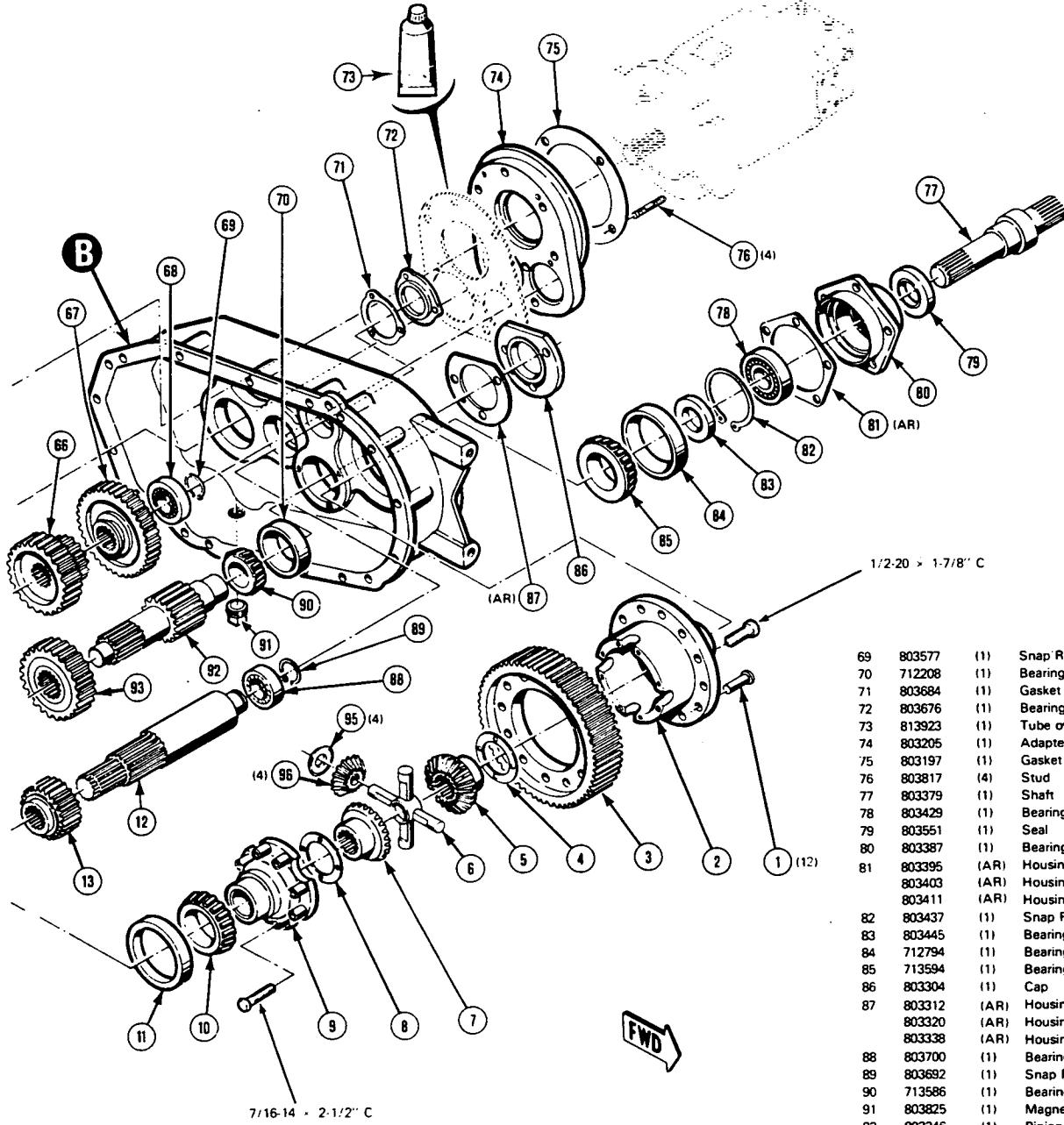
805853	(1)	Left Wheel Gear Case and Disc Brake	C
805861	(1)	Right Wheel Gear Case and Disc Brake	D
1	803114	(1)	Housing pan
2		(1)	Plug
3	813923	(1)	Tube of Gasket Compound
4	752543	(1)	82. Tooth Gear
5	826776	(8)	Wheel Bolt
6	752493	(1)	Final Drive Shaft
7	802991	(1)	Seal
8	711192	(1)	Bearing cone
9	711184	(1)	Bearing Cup - Inner
10	803106	(1)	Final Drive Housing
11	740373	(1)	Snap Ring
12	711242	(1)	Bearing Cup - Outer
13	711507	(1)	Bearing Cone - Outer
14	752535	(1)	15. Tooth Pinion
15	711234	(1)	Bearing Cone - Inner
16	710806	(1)	Bearing Cup - Inner
17	044875	(1)	Oil Seal
18	802983	(1)	O-Ring
19	807677	(2)	Brake Disc
20	803171	(1)	Brake Housing Adapter Left
21	803064	(1)	Brake Housing Adapter Right
22	803049	(1)	Brake Assembly
23	803080	(1)	Brake housing right
24	803189	(1)	Brake Housing Left
25	803007	(1)	Seal
26	802975	(1)	Link Pin
27	803015	(1)	Yoke
28	803031	(1)	Boot
29	803072	(1)	Shaft
30	810457 (AR)	(AR)	Shim (.003) N° 2803 P - 1862
31	810465 (AR)	(AR)	Shim (.005) N° 2803 Q - 1863
32	810473 (AR)	(AR)	Shim (.010) N° 2803 R - 1864
33	803023	(1)	Oil Breather
34	803056	(1)	Cap
35	752444	(1)	Nut
	752469	(1)	Washer
36	711218	(1)	Bearing cone - Inner
37	712182	(1)	Bearing Cup - Inner
38	752477	(1)	Spacer



# TRANSMISSION ASSEMBLY

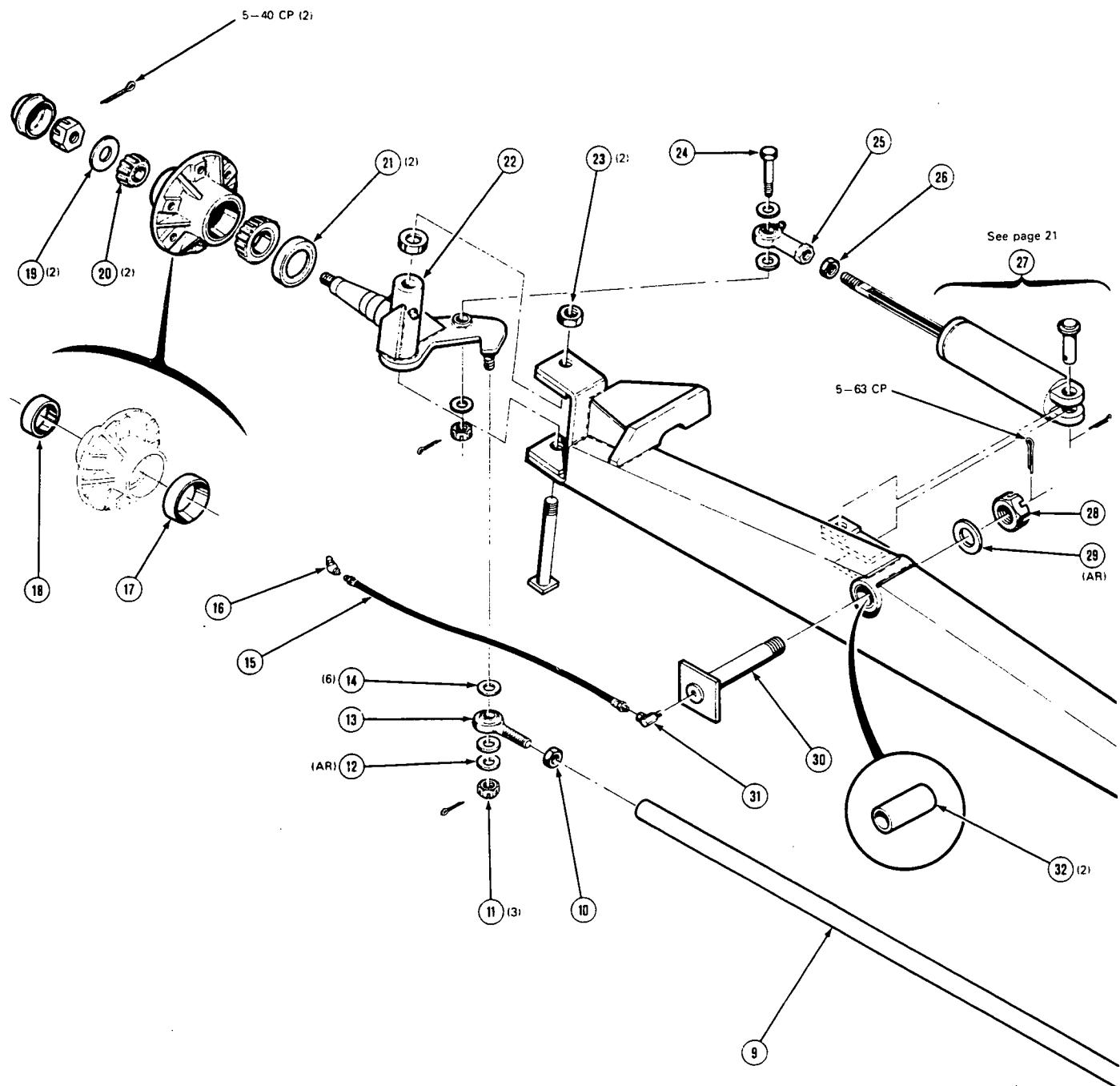
1	803452	(12)	Ring Gear Rivet	46	746321	(1)	3/4" Pipe Elbow
2	803460	(1)	Gear Cage	47	803783	(1)	Reducer
3	803478	(1)	Ring Gear	48	803023	(1)	Relied fitting
4	803486	(1)	Thrust Washer	49	803841	(2)	Gasket
5	803494	(1)	Spider Gear	50	803823	(2)	Plug Shifter Spring
6	752436	(1)	Spider, Cross Shaft	51	813923	(1)	Tube of Gasket Compound
7	803494	(1)	Spider Gear	52	803262	(1)	Bearing
8	803486	(1)	Thrust Washer	53	803296	(1)	Bearing
9	803528	(1)	Spider Housing Half	54	803916	(1)	Shaft Rail
10	713594	(1)	Bearing Cone	55	803866	(4)	Ball
11	712794	(1)	Bearing Cup	56	803858	(2)	Tension Spring
12	803718	(1)	Intermediate shaft	57	803874	(1)	Shifter Rail
13	803726	(1)	21 Tooth Gear	58	803924	(1)	Shifter Fork
14	051474	(1)	Bearing Cup	59	803254	(1)	17 Tooth Gear
15	803361	(1)	Snap Ring	60	803940	(1)	Spacer
16	803445	(1)	Bearing Retainer	61	803932	(1)	Shifter Fork
17	803437	(1)	Snap Ring	62	803288	(1)	Bearing
18	803429	(1)	Bearing	63	803247	(1)	Bearing
19	813923	(1)	Tube of Gasket Compound	64	803270	(1)	15 Tooth Gear
20	803544	(1)	Bearing Cage	65	803619	(1)	Main Shaft
21	803569	(1)	Shaft	66	804013	(1)	32 - 19 Tooth Gear
22	803551	(1)	Seal	67	803593	(1)	42 Tooth Gear
23	803627	(1)	Bearing	68	803585	(1)	Bearing
24	803643	(1)	33 Tooth Gear				
25	803759	(1)	Snap Ring				
26	803650	(1)	Spacer				
27	803668	(1)	Gear Case				
28	803957	(1)	Brake Drum				
29	803767	(1)	Main Housing				
30	813923	(1)	Tube of gasket Compound				
31	803973	(1)	Drum Retainer Washer				
32	803999	(1)	Dowel				
33	803981	(1)	Brake Retainer Washer				
34	7071343	(1)	1 2 - 13 x 1 - 1 1/4" FTHB				
35	804633	(1)	Actuating Lever				
36	804625	(2)	Brake Shoe				
37	804641	(2)	Spring				
38	804658	(1)	Roller				
39	803965	(1)	Brake Assembly				
40	803551	(1)	Seal				
41	803882	(2)	Seal Rail				
42	813923	(1)	Tube of Gasket Compound				
43	803742	(1)	29 Tooth Gear				
44	803635	(1)	Thrust Washer				
45	803627	(1)	Bearing				



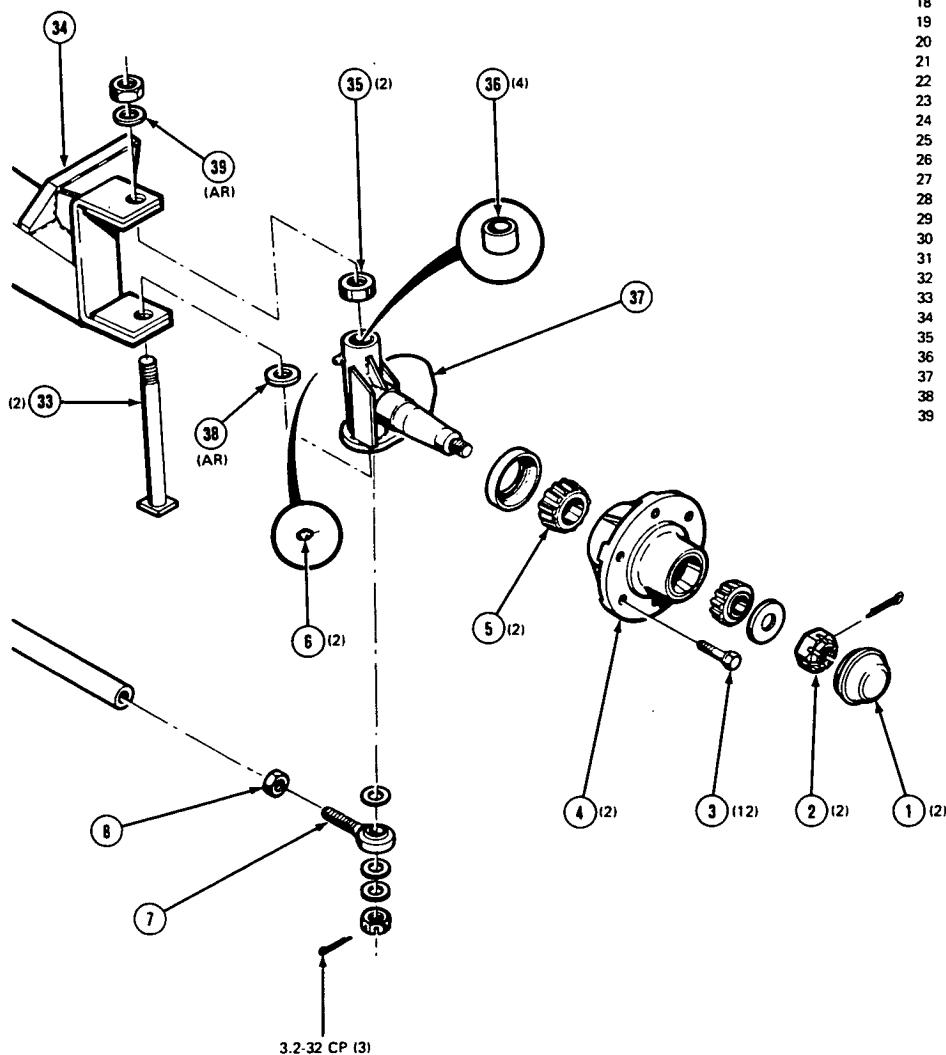


69	803577	(1)	Snap Ring
70	712208	(1)	Bearing Cup
71	803684	(1)	Gasket
72	803676	(1)	Bearing Cup
73	813923	(1)	Tube of Gasket Compound
74	803205	(1)	Adapter
75	803197	(1)	Gasket
76	803817	(4)	Stud
77	803379	(1)	Shaft
78	803429	(1)	Bearing
79	803551	(1)	Seal
80	803387	(1)	Bearing Cage
81	803395	(AR)	Housing Shim .003"
	803403	(AR)	Housing Shim .005"
	803411	(AR)	Housing Shim .010"
82	803437	(1)	Snap Ring
83	803445	(1)	Bearing Retainer
84	712794	(1)	Bearing Cup
85	713594	(1)	Bearing Cone
86	803304	(1)	Cap
87	803312	(AR)	Housing Shim .010"
	803320	(AR)	Housing Shim .005"
	803338	(AR)	Housing Shim .003"
88	803700	(1)	Bearing
89	803692	(1)	Snap Ring
90	713586	(1)	Bearing Cone
91	803825	(1)	Magnetic Plug
92	803346	(1)	Pinion (16 Tooth)
93	803353	(1)	27 Tooth Gear
94	050666	(1)	Bearing Cone
95	803510	(4)	Wear Washer
96	803502	(4)	Floating Spider Gear

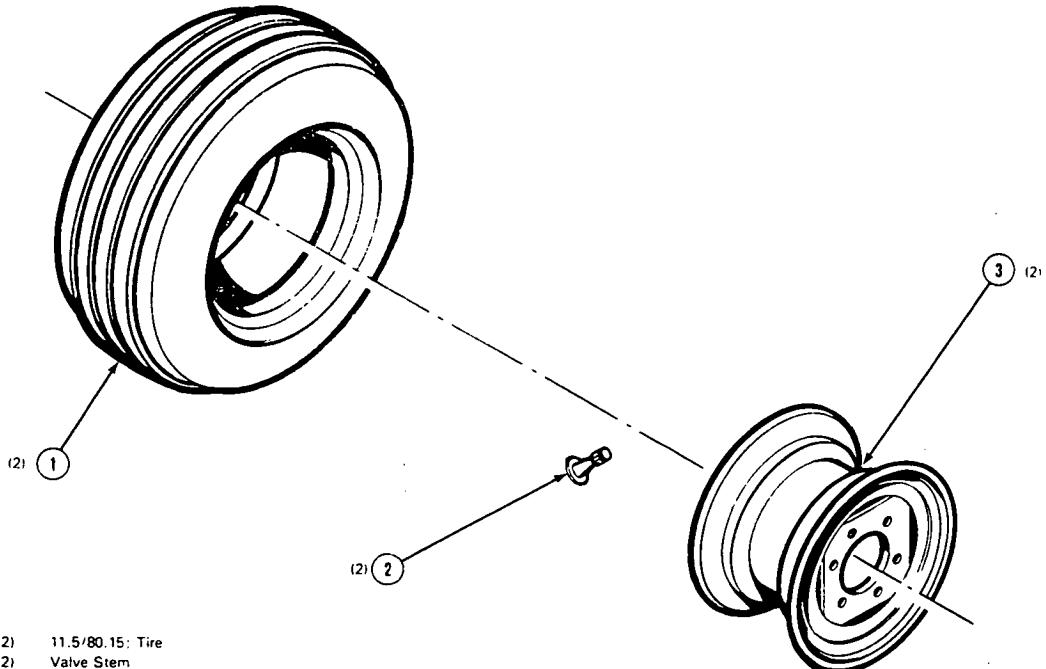
# **FRONT AXLE**



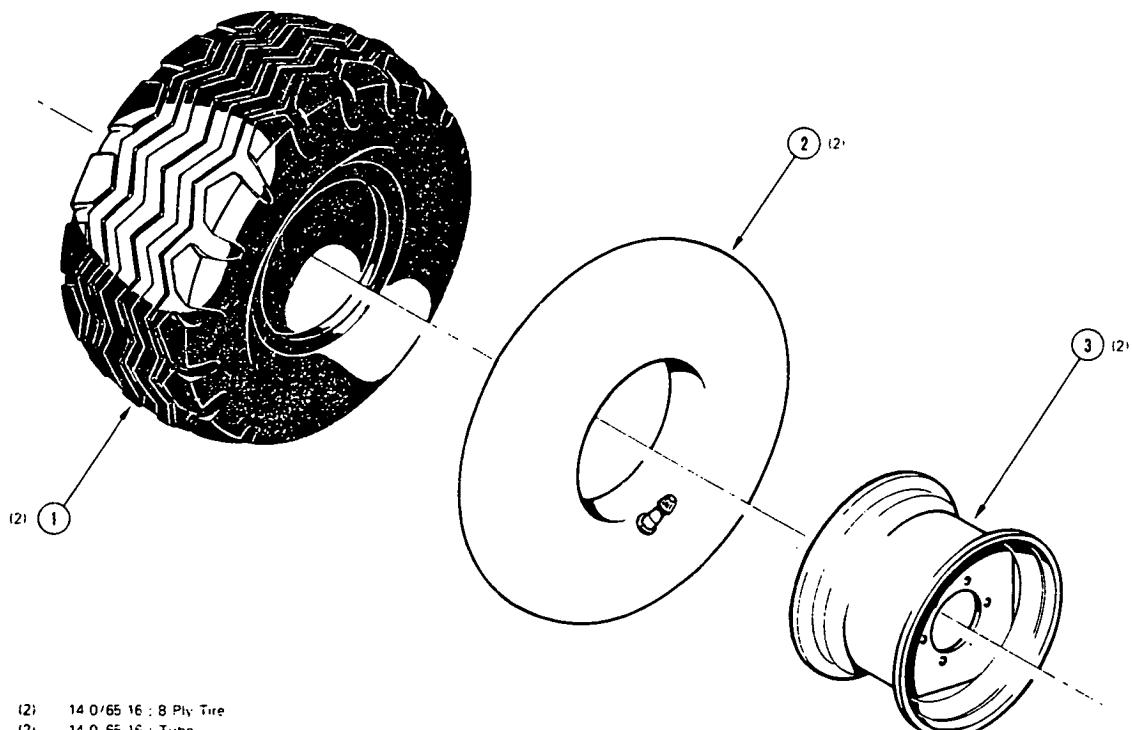
1	026930	(2)	Axle Cap
2	074682	(2)	HK 3/4" Nut
3	026328	(12)	Wheel Stud
4	826255	(2)	Hub
5	713537	(2)	Bearing Cone
6	077016	(2)	Right Oiler
7	7713498	(1)	Left Pitch Swivel
8	774414	(1)	3/4 - 16 Left Pitch Lower Nut
9	1675180	(1)	Direction Bar
10	074286	(1)	3-4/16 Right Pitch Lower Nut
11	7704208	(3)	3/4 (C6) HK Nut
12	840405	(AR) (3)	Adjustment Washer
13	7713506	(1)	Right Pitch Swivel
14	1151307	(6)	Seal Washer
15	7742315	(1)	Hose
16	077081	(1)	1/8 NPTF 45° Oiler
17	713545	(1)	Internal Bearing Cup
18	711242	(1)	External Bearing Cup
19	826271	(2)	Flat Washer
20	711507	(2)	Bearing Cone
21	844050	(2)	Tightness Bushing
22	1675131	(1)	Right Spindle
23	7774102	(2)	1" Nylon Lock Nut
24	1721224	(1)	Cylinder Axis
25	7713514	(1)	Swivel
26	074286	(1)	3/4 - 16 Hex Nut
27	7795016	(1)	Cylinder
28	704601	(1)	1-1/2" HK Nut
29	076802	(AR) (3)	Washer
30	2014744	(1)	Axle Pivot
31	7046196	(1)	90° Elbow
32	2016186	(2)	Washer
33	2014751	(2)	Wheel Pivot
34	1675198	(1)	Main Axle
35	713305	(2)	Ball Thrust Bearing
36	740423	(4)	Washer
37	1675123	(1)	Left Spindle
38	840488	(AR) (6)	Adjustment washer
39	705913	(AR) (2)	Washer



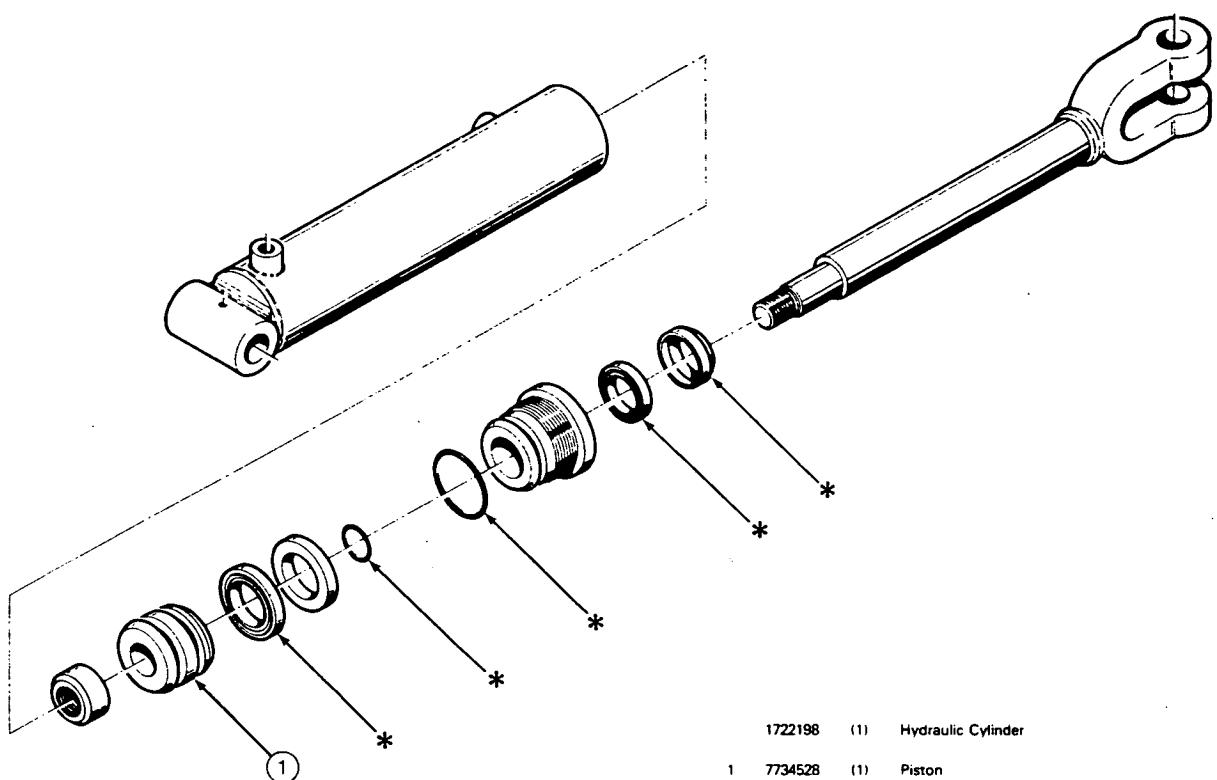
## FRONT WHEEL (11.5/80-15)



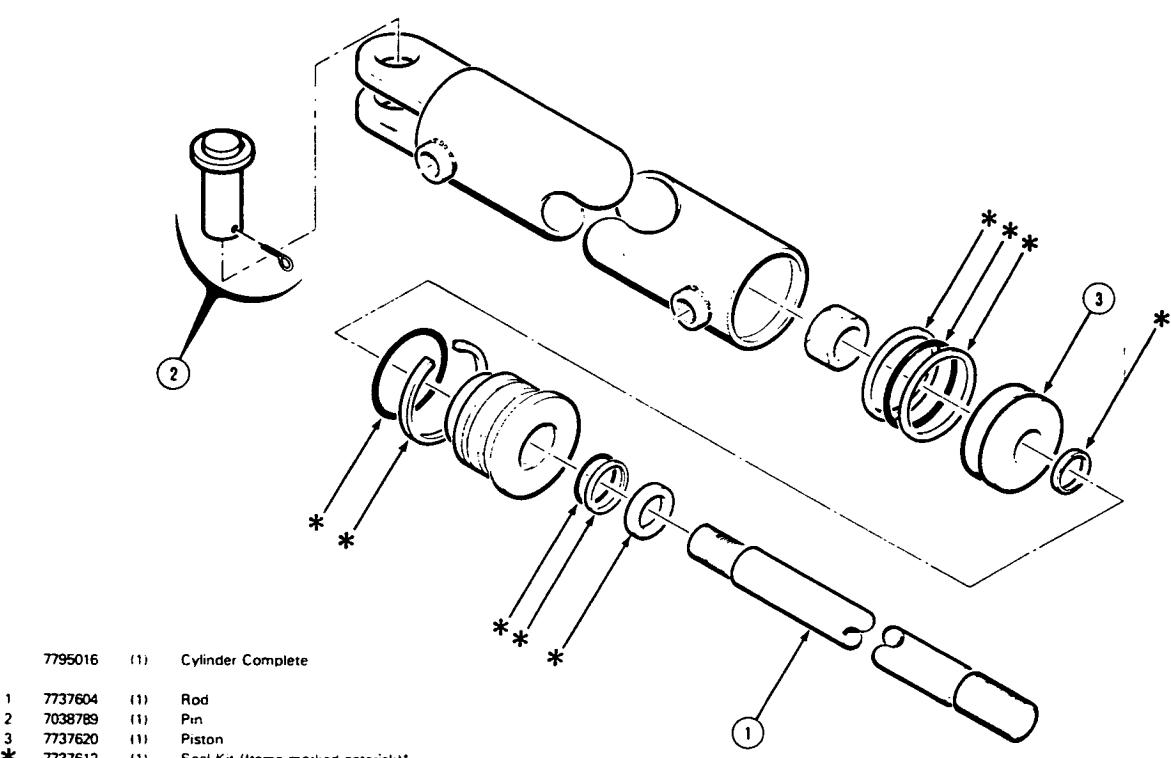
## FRONT WHEEL OPTION (14.0/65.16)



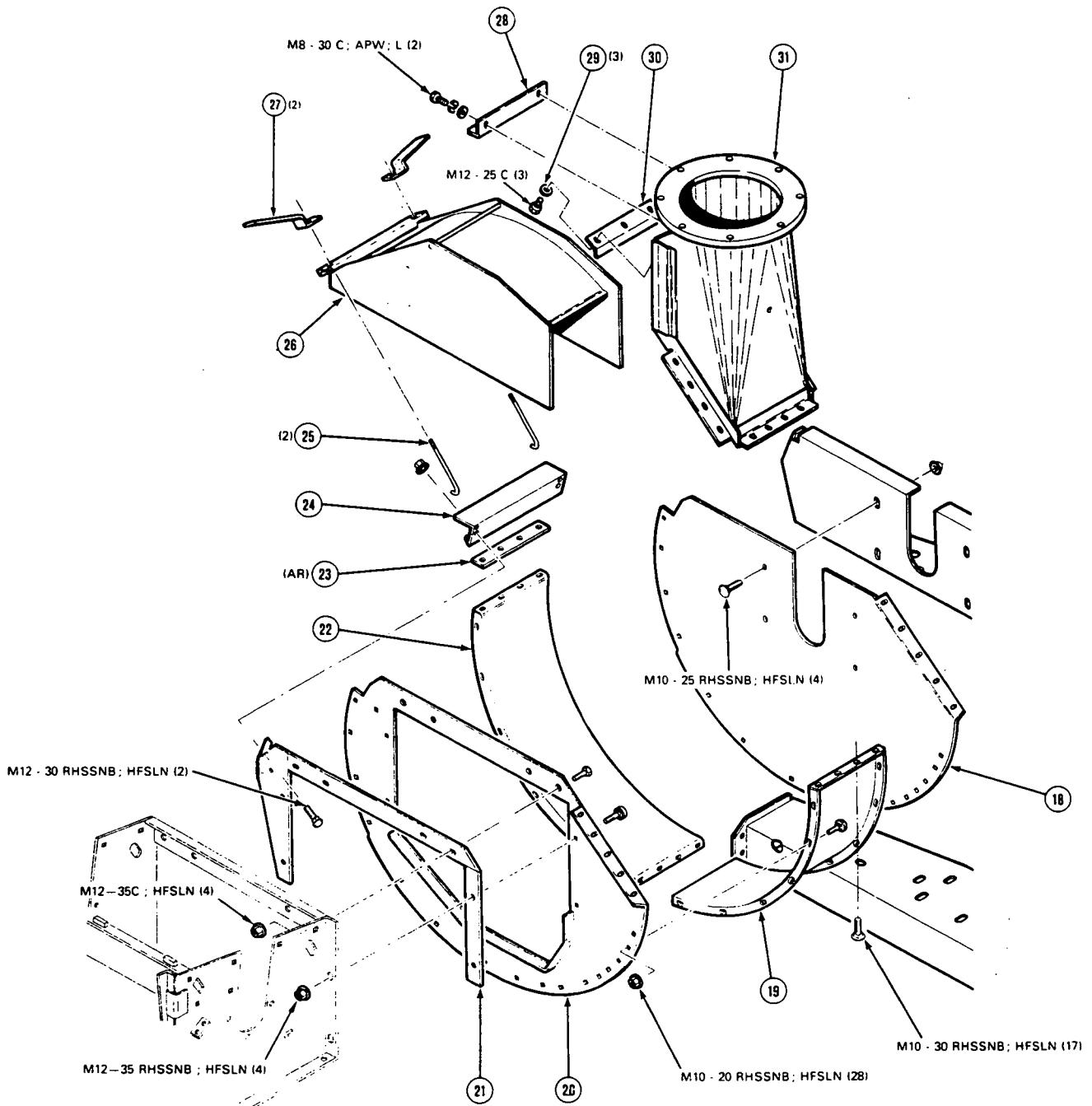
## HEADER LIFT CYLINDER

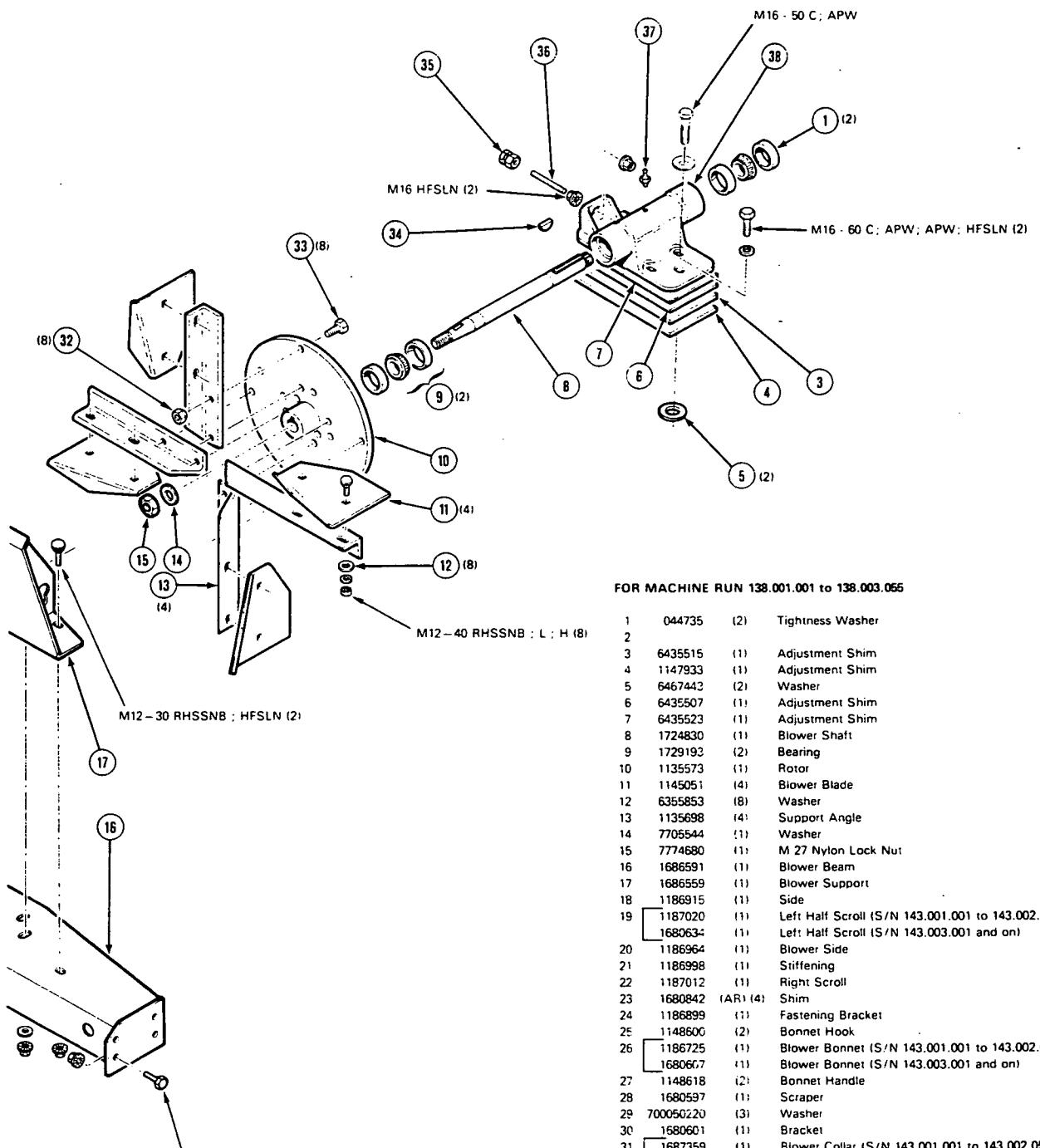


## STEERING CYLINDER

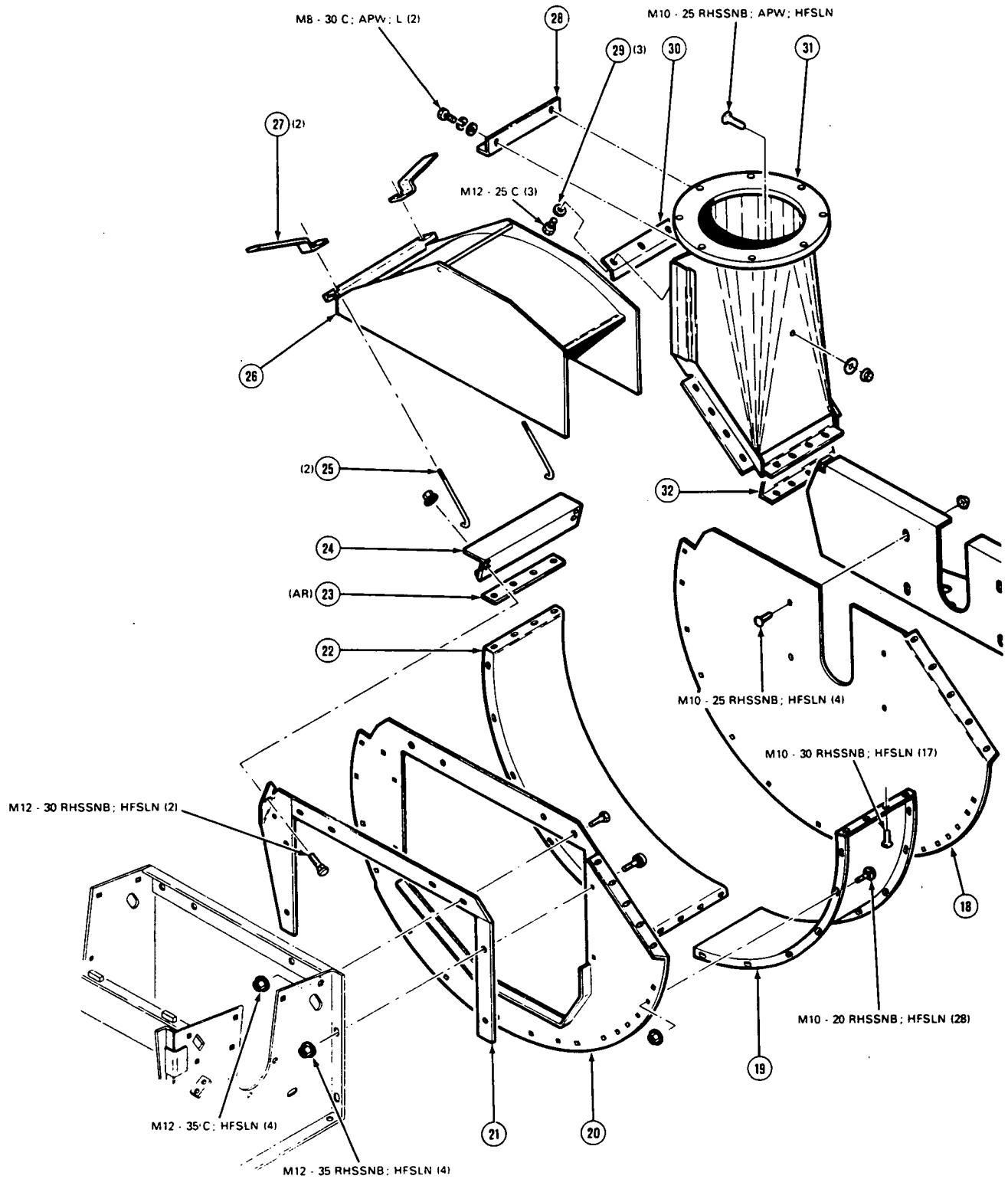


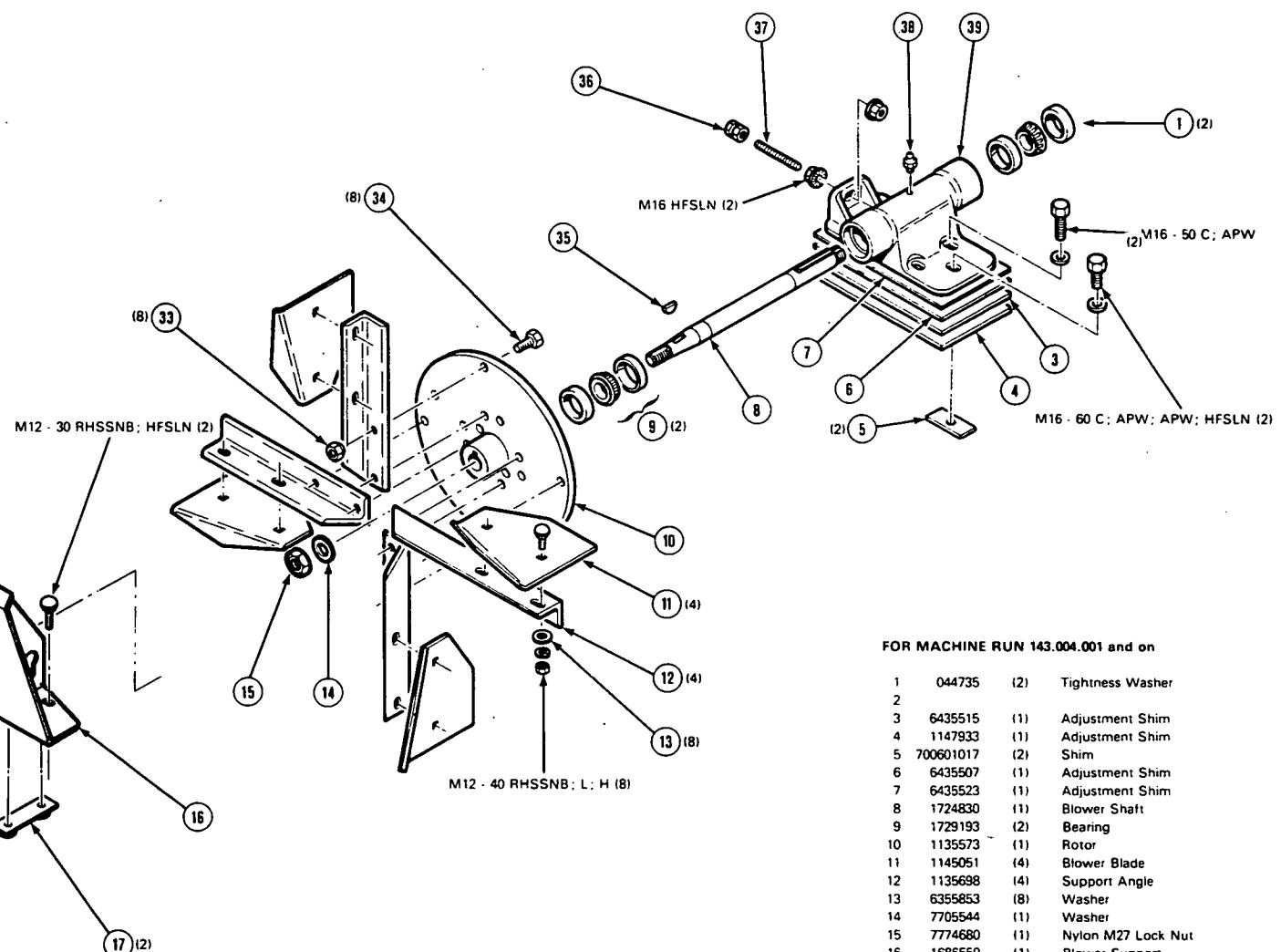
# BLOWER





# BLOWER





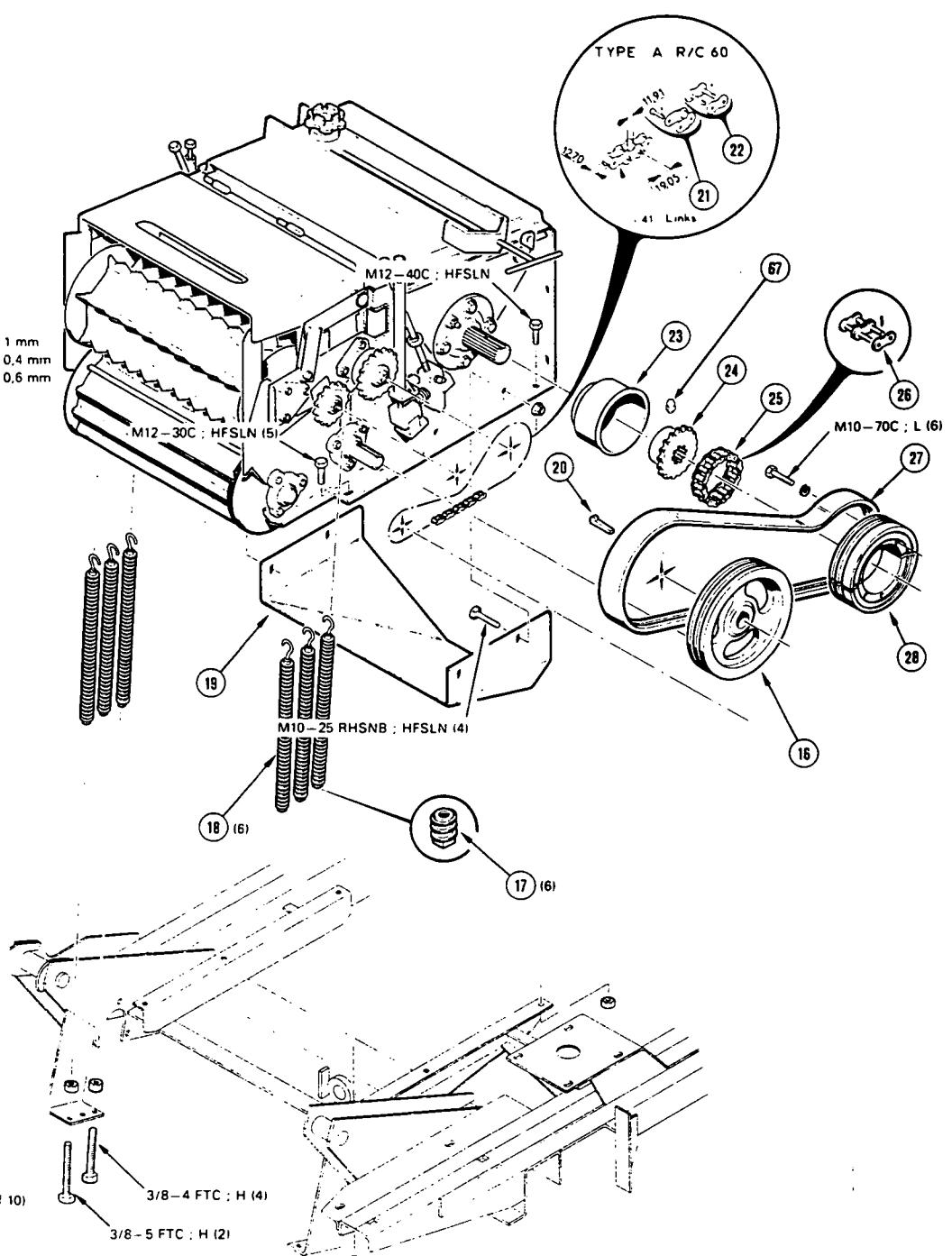
**FOR MACHINE RUN 143.004.001 and on**

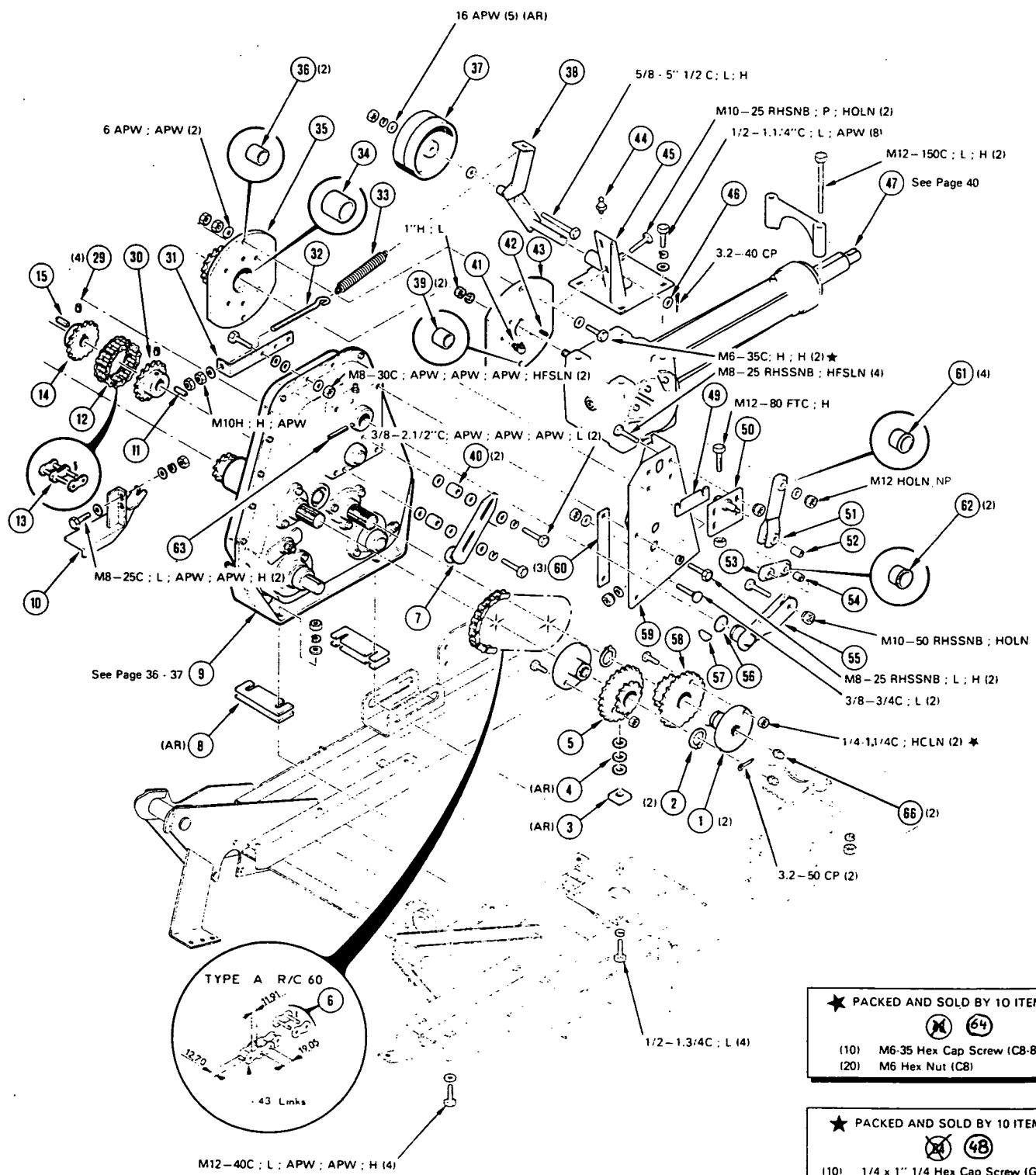
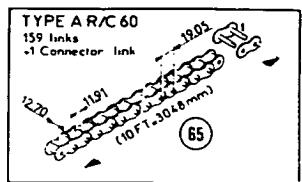
1	044735	(2)	Tightness Washer
2			
3	6435515	(1)	Adjustment Shim
4	1147933	(1)	Adjustment Shim
5	700601017	(2)	Shim
6	6435507	(1)	Adjustment Shim
7	6435523	(1)	Adjustment Shim
8	1724830	(1)	Blower Shaft
9	1729193	(2)	Bearing
10	1135573	(1)	Rotor
11	1145051	(4)	Blower Blade
12	1135698	(4)	Support Angle
13	6355853	(8)	Washer
14	7705544	(1)	Washer
15	7774680	(1)	Nylon M27 Lock Nut
16	1686559	(1)	Blower Support
17	700601015	(2)	Plate
18	1186915	(1)	Side
19	1680634	(1)	Left Half Scroll
20	1186964	(1)	Blower Side
21	1186998	(1)	Stiffening
22	1187012	(1)	Right Scroll
23	1680842	(AR) (4)	Shim
24	1186899	(1)	Fastening Bracket
25	1148600	(2)	Bonnet Hook
26	1680607	(1)	Blower Bonnet
27	1148618	(2)	Bonnet Handle
28	1680597	(1)	Scraper
29	700050220	(3)	
30	1680601	(1)	Bracket
31	1680593	(1)	Blower Collar
32	700600966	(1)	Wear Sheet
33	026401	(8)	Conical Span Hex Nut
34	026781	(8)	Conical Span Screw
35	761791	(1)	Key
36	1686658	(1)	Nut
37	1686666	(1)	Threaded Rod
38	077016	(1)	1/4-28 Straight Zerk
39	8745606	(1)	Blower Bearings

# FORAGE HARVESTER DRIVE

FOR MACHINE RUN 143.001.001 to 143.003.055

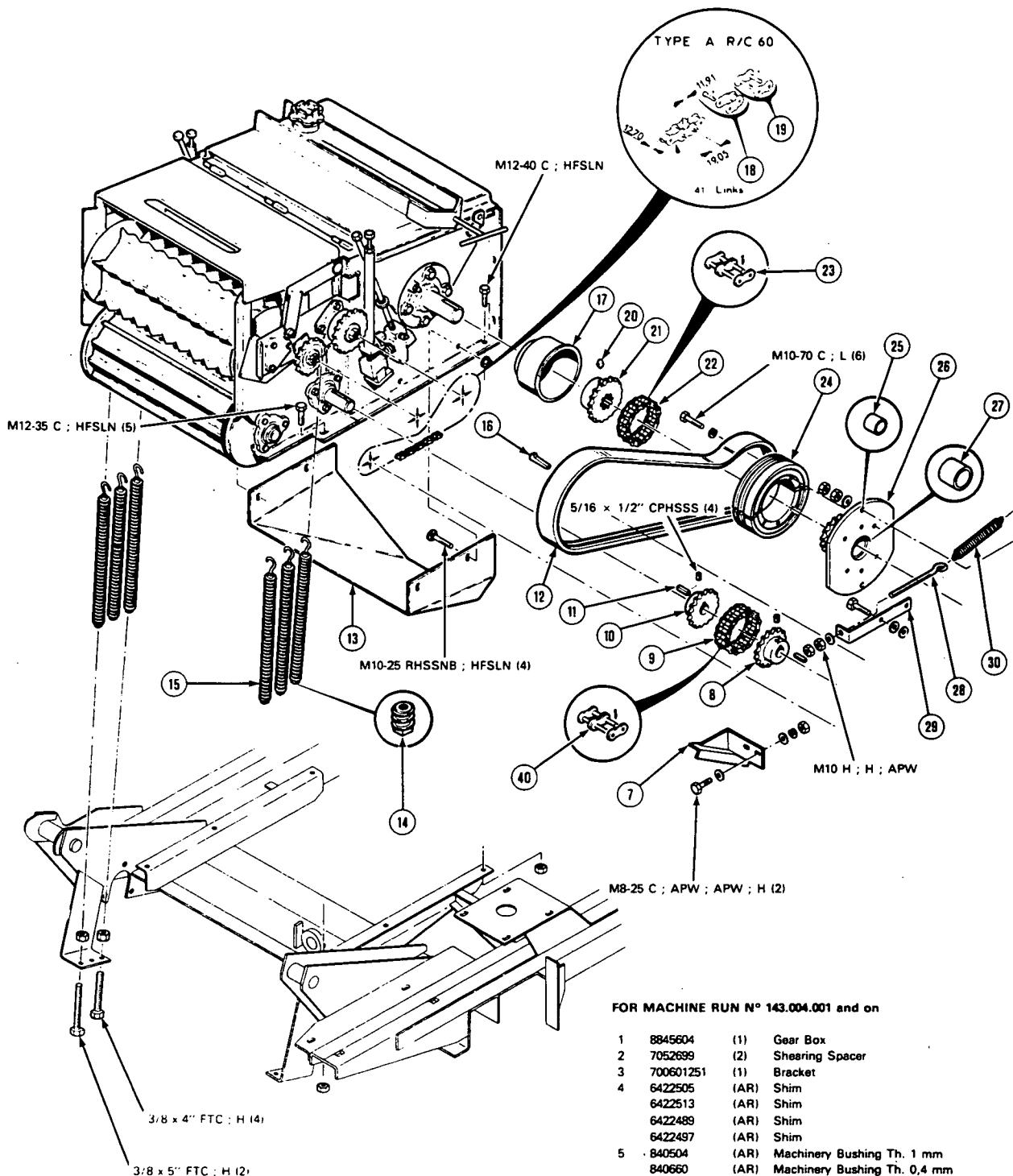
1	2017333	(2)	Shearing Hub
2	852269	(2)	Circlips
3	6364467	(ARI) (8)	Shim
4	840504	(ARI) (8)	Machinery Bushing Th. 1 mm
5	840660	(ARI) (4)	Machinery Bushing Th. 0,4 mm
6	840678	(ARI) (6)	Machinery Bushing Th. 0,6 mm
7	2017325	(1)	Double Sprocket
8	047365	(1)	Quick Attach
9	1678986	(1)	Tensioner
10	6422494	(ARI) (4)	Shim
11	6422505	(ARI) (2)	Shim
12	6422513	(ARI) (4)	Shim
13	6848691	(1)	Speed Gear
14	1677673	(1)	Guard
15	061077	(1)	Key
16	851667	(1)	Double Chain
17	7749120	(1)	Quick Attach
18	7086481	(1)	Coupling Sprocket
19	761585	(1)	Key
20	1722503	(1)	Sheave
21	794735	(6)	Mouth Piece
22	6230023	(6)	Spring
23	1685189	(1)	Cutterbox Lower Sheet
24	761205	(1)	Key
25	047373	(1)	Elbowed Link
26	047365	(1)	Quick Attach
27	7027972	(1)	Guard
28	2014868	(1)	Coupling Gear
29	851972	(1)	Chain
30	7849417	(1)	Quick Attach
31	855973	(1)	Belt
32	1722487	(1)	Sheave
33	063997	(4)	Hex Socket Set Screw
34	7047764	(1)	Coupling Sprocket
35	1677533	(1)	Lug
36	866160	(1)	Eye Ring Bolt
37	058412	(1)	Pulling Spring
38	7052673	(1)	Bronze Washer
39	1677558	(1)	Plate
40	7052699	(2)	Heat Treated Bushing
41	854315	(1)	Tensioner Sheave
42	1677681	(1)	Tensioner
43	7052699	(2)	Shearing Spacer
44	1678994	(2)	Spacer
45	077057	(1)	90° Oiler
46	2016921	(1)	Key
47	1682921	(1)	Shearing Hub
48	077602	(1)	Oiler
49	1677624	(1)	Tensioner Bracket
50	705905	(1)	Washer
51	8845604	(1)	Gear Box
52	6425581	(1)	Safety Bolts Lot (Bag of 10)
53	1674969	(ARI) (2)	Adjustment Shim
54	1688977	(1)	Plate
55	1689249	(1)	Lever
56	1689207	(1)	Spacer
57	1689223	(1)	Rod
58	1689215	(1)	Spacer
59	1689173	(1)	Lever
60	7030257	(1)	O. Seal
61	061598	(1)	Key
62	2017341	(1)	Double Sprocket
63	1688894	(1)	Bracket
64	1677541	(3)	Plate
65	1724251	(4)	Bronze Washer
66	1724244	(2)	Bronze Washer
67	863068	(1)	Mecanindus Pin
68	6448070	(1)	Safety Bolts Lot (Bag of 10)
69	7086002	(1)	Chain Type AR/C60 (159 Links + 1 connection Link)
70	077628	(2)	Zerk
71	077602	(1)	Zerk





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# FORAGE HARVESTER DRIVE

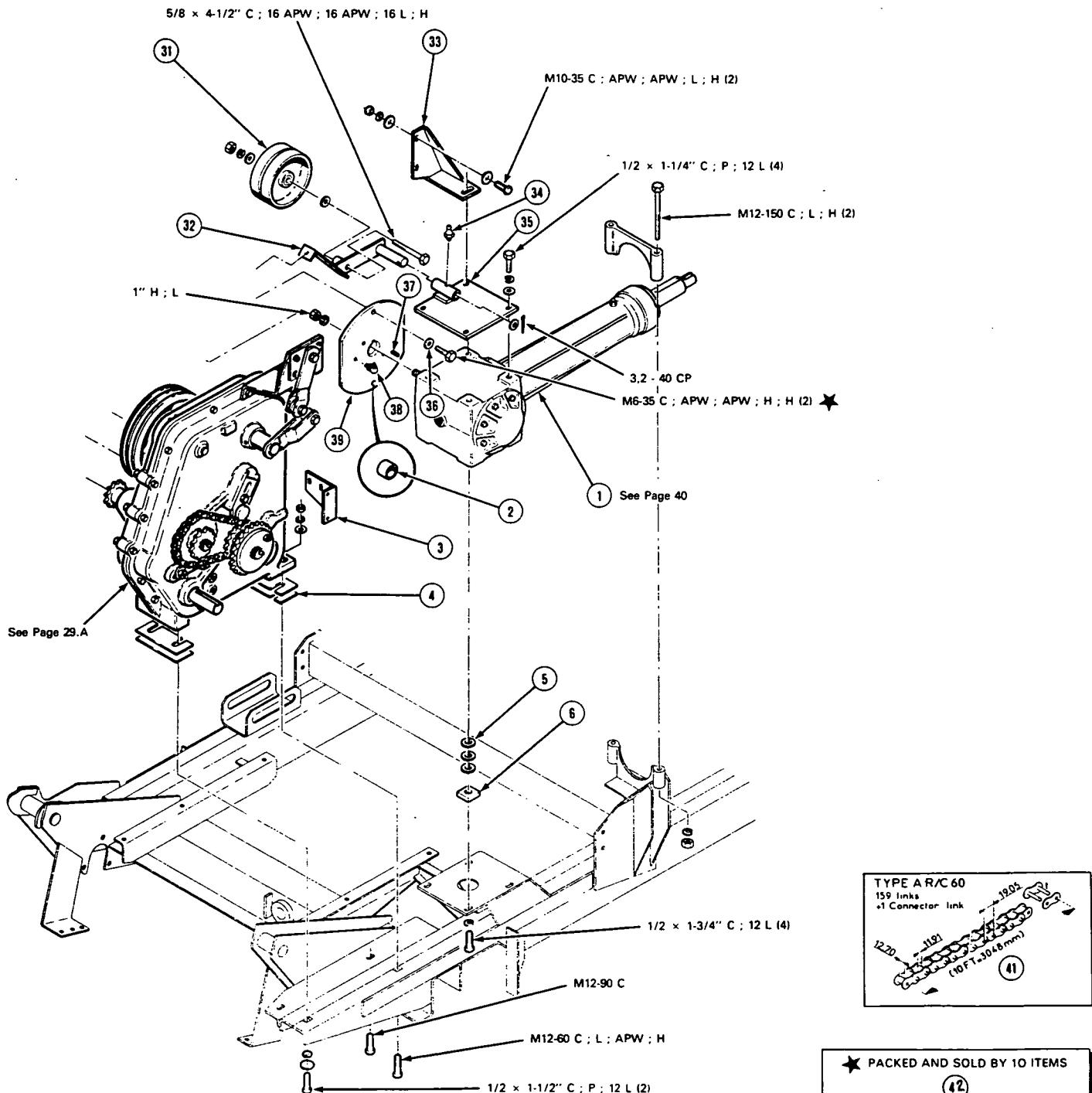


FOR MACHINE RUN N° 143.004.001 and on

1	8845604	(1) Gear Box
2	7052699	(2) Shearing Spacer
3	700601251	(1) Bracket
4	6422505	(AR) Shim
	6422513	(AR) Shim
	6422489	(AR) Shim
	6422497	(AR) Shim
5	840504	(AR) Machinery Bushing Th. 1 mm
	840660	(AR) Machinery Bushing Th. 0,4 mm
	840678	(AR) Machinery Bushing Th. 0,6 mm
6	6364467	(8) Shim
7	700601253	(1) Guard
8	7047764	(1) Coupling Sprocket
9	851667	(1) Double Chain
10	7086481	(1) Coupling Sprocket
11	061077	(1) Key
12	855973	(1) Belt
13	1685189	(1) Shield
14	794735	(6) Mount Piece
15	6230023	(6) Spring
16	761205	(1) Key
17	7027972	(1) Shield
18	047373	(1) Elbowed Link
19	047365	(1) Quick Attach

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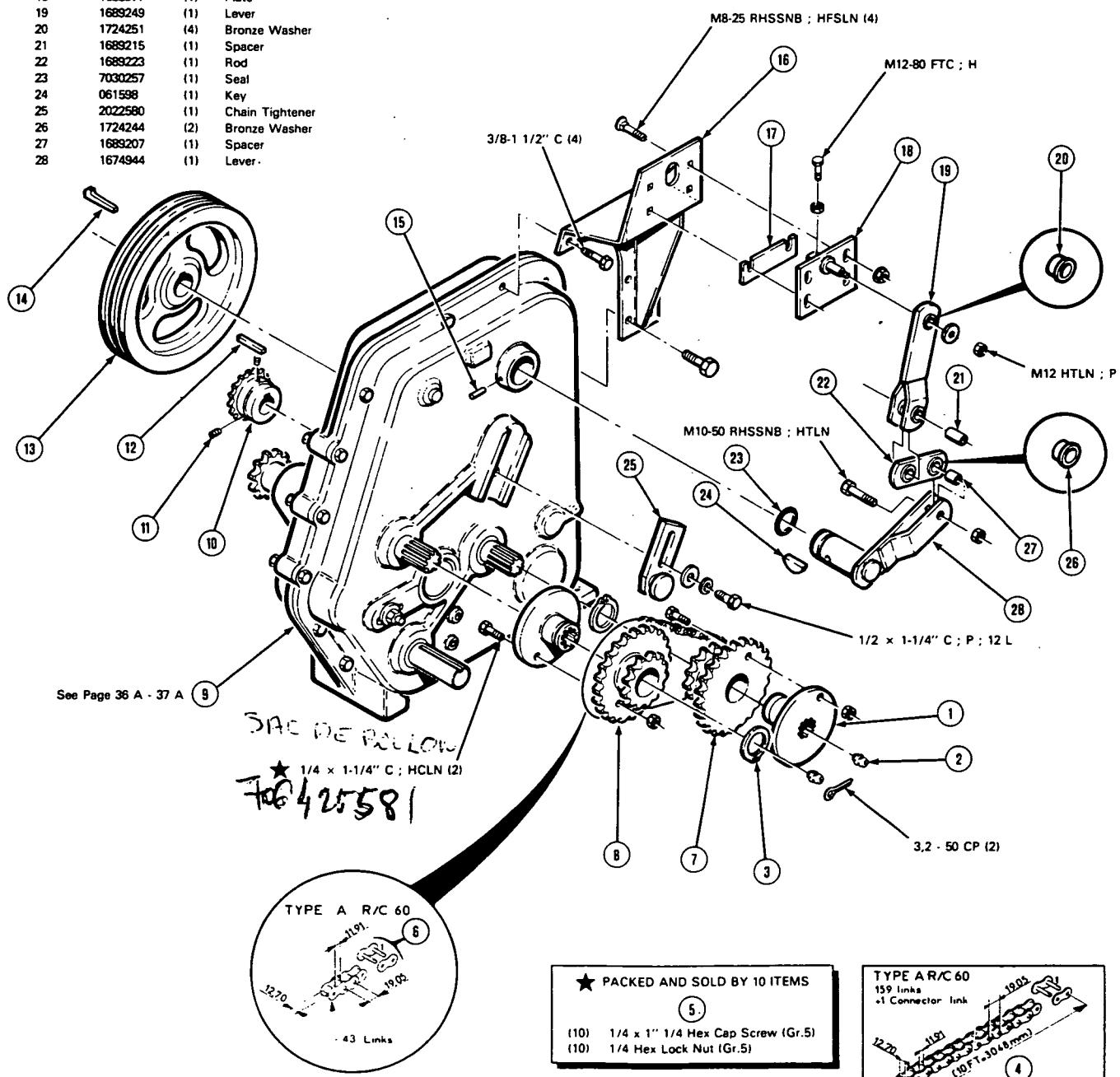
20	077602	(1)	Zerk	32	700601255	(1)	Tensioner
21	2014868	(1)	Coupling Sprocket	33	700601258	(1)	Bracket
22	851972	(1)	Double Chain	34	077602	(1)	Zerk
23	7849417	(1)	Quick Attach	35	700601250	(1)	Tensioner Bracket
24	1722487	(1)	Sheave	36	705905	(1)	Washer
25	7052699	(2)	Heat Treated Bushing	37	2016921	(1)	Key
26	1677568	(1)	Plate	38	077057	(1)	90° Oiler
27	7052673	(1)	Bronze Washer	39	1682921	(1)	Shearing Hub
28	866160	(1)	Eye Ring Bolt	40	7749120	(1)	Quick Attach
29	700601249	(1)	Lug	41	7086002	(1)	Chain Type AR/C 60 (159 Links + 1 connector Links)
30	058412	(1)	Spring	42	6448070	(1)	Safety Bolt (Packed and sold by 10 items)
31	854315	(1)	Sheave				



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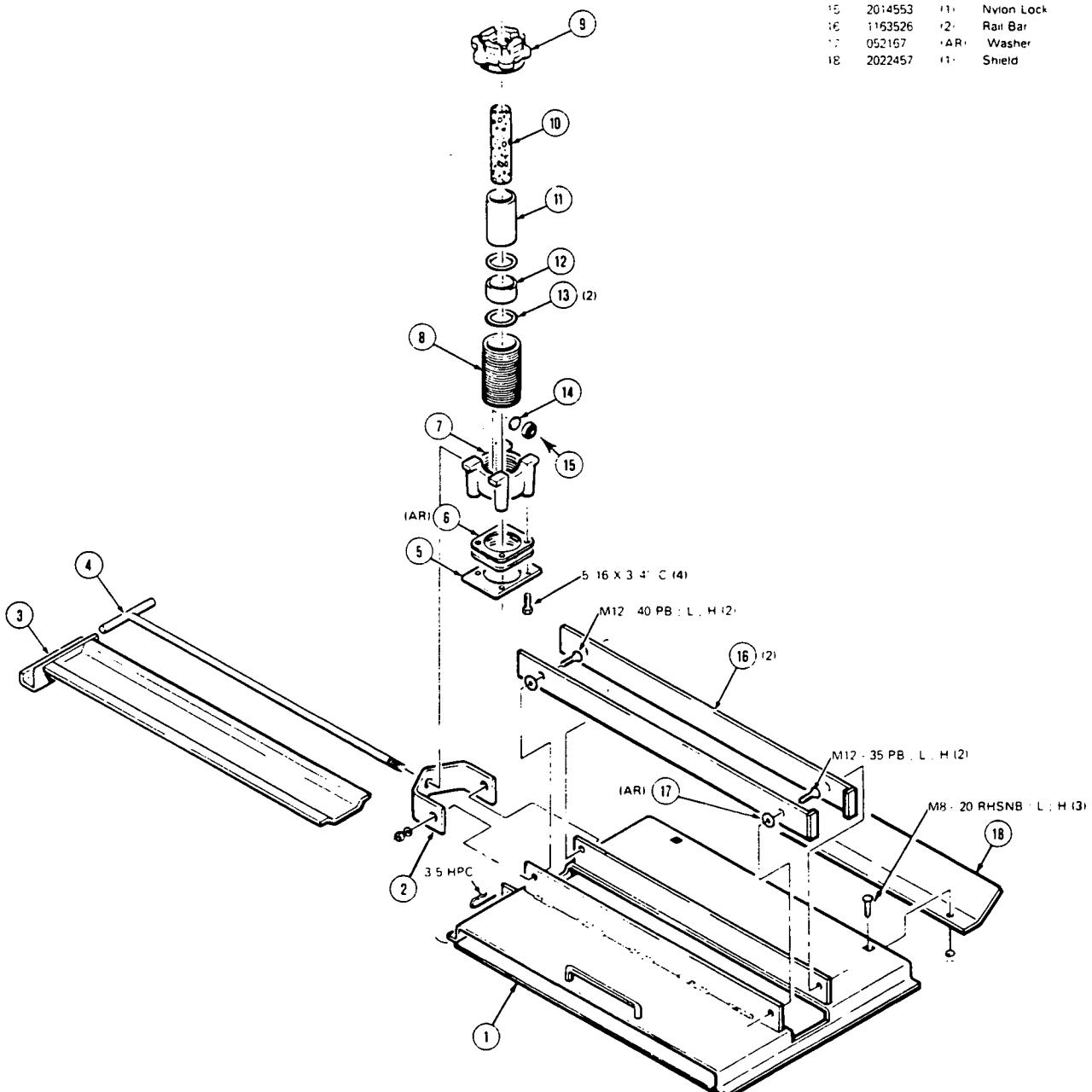
# CUTTERBOX TRANSMISSION

1	2017333	(2)	Safety Hub
2	077339	(2)	Zerk
3	852269	(2)	Retainer Ring
4	7086002	(1)	Chain Type AR/C 60 (159 Links + 1 connector Links)
5	6425581	(1)	Safety Bolt (Packed and Sold by 10 items)
6	047365	(1)	Connector Link
7	2017341	(1)	Double Sprocket Safety <i>12 x 22</i>
8	2017325	(1)	Double Sprocket Safety <i>14 x 24</i>
9	700051070	(1)	Feed Roll Transmission
10	7047764	(1)	Half Coupling <i>11-1</i>
11	068997	(2)	5/16 x 1/2" (Gr 5) Socket Set Screw
12	061077	(1)	Key
13	2014173	(1)	Sheave
14	761205	(1)	Key
15	863068	(1)	Slotted Spring Pin
16	700601262	(1)	Support
17	1674969	(AR)	Shim
18	1688977	(1)	Plate
19	1689249	(1)	Lever
20	1724251	(4)	Bronze Washer
21	1689215	(1)	Spacer
22	1689223	(1)	Rod
23	7030257	(1)	Seal
24	061598	(1)	Key
25	2022580	(1)	Chain Tightener
26	1724244	(2)	Bronze Washer
27	1689207	(1)	Spacer
28	1674944	(1)	Lever.

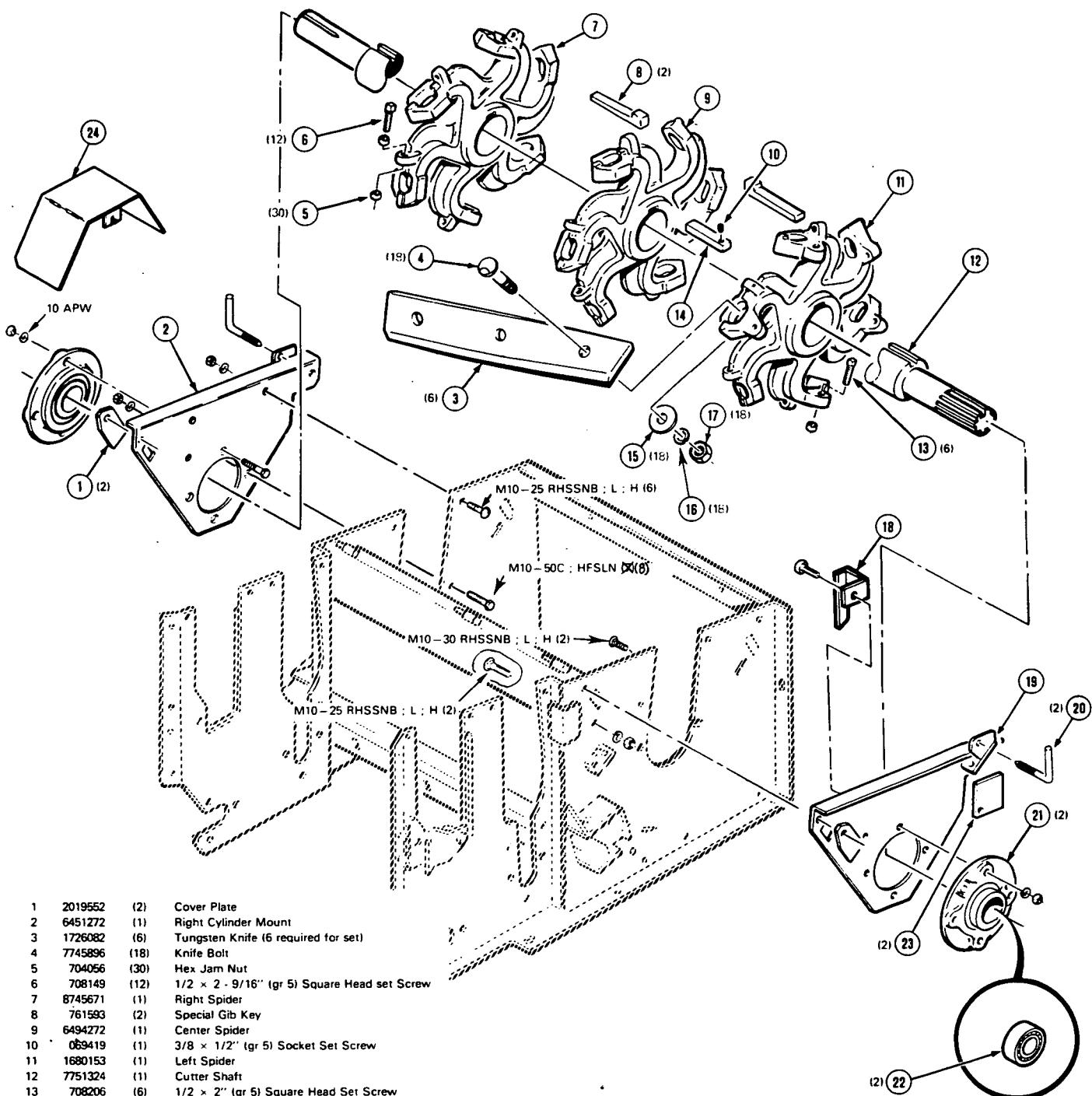


# KNIFE BOX LID AND SHARPENER ASSEMBLY

1	1163534	1	Knife Box Lid
2	2014587	1	Knife Sharpener End
3	1163617	1	Box Lid Door
4	1163583	1	Adjustment Rod
5	2014468	1	Sharpener End
6	844316	2	Shim (AR)
7	2014595	1	Mounting
8	2015006	1	Sleeve
9	2014603	1	Ratchet
10	7745862	1	Stone
11	2914462	1	Tube
12	2014470	1	Tube
13	735407	2	Seal
14	2014561	1	Slug Shim
15	2014553	1	Nylon Lock
16	1163526	2	Rail Bar
17	052167	1	Washer
18	2022457	1	Shield

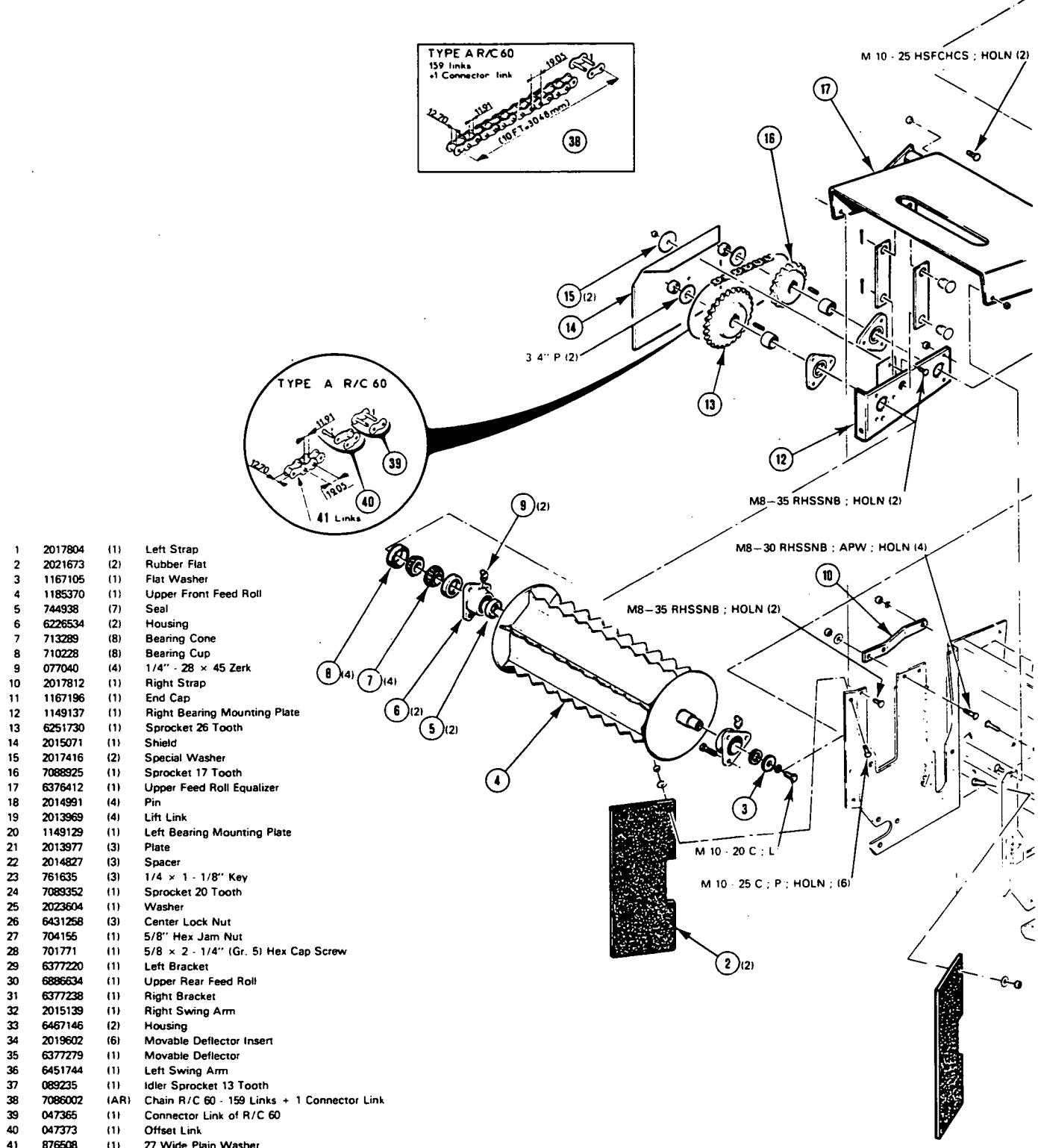


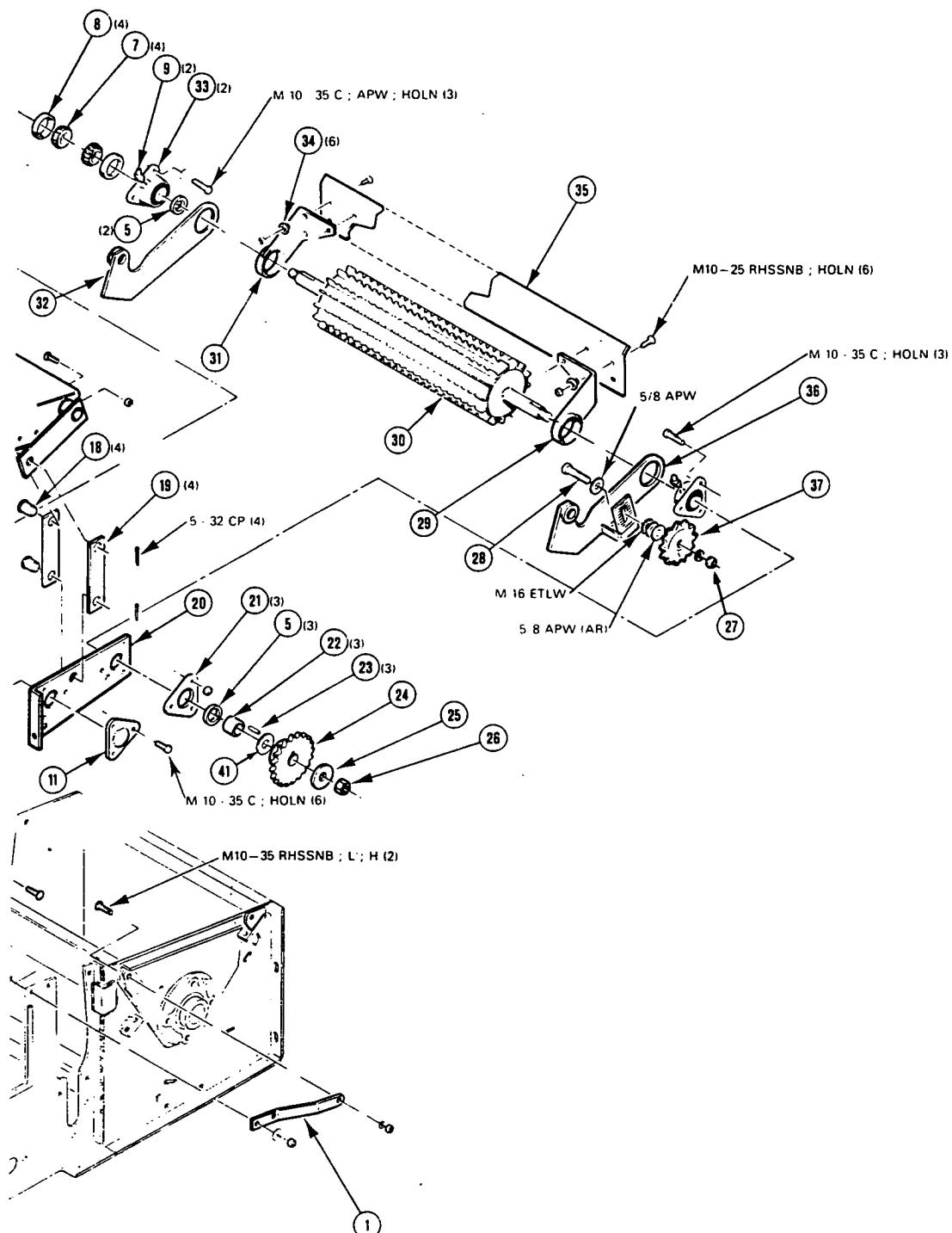
# CUTTERBOX CHOPPER



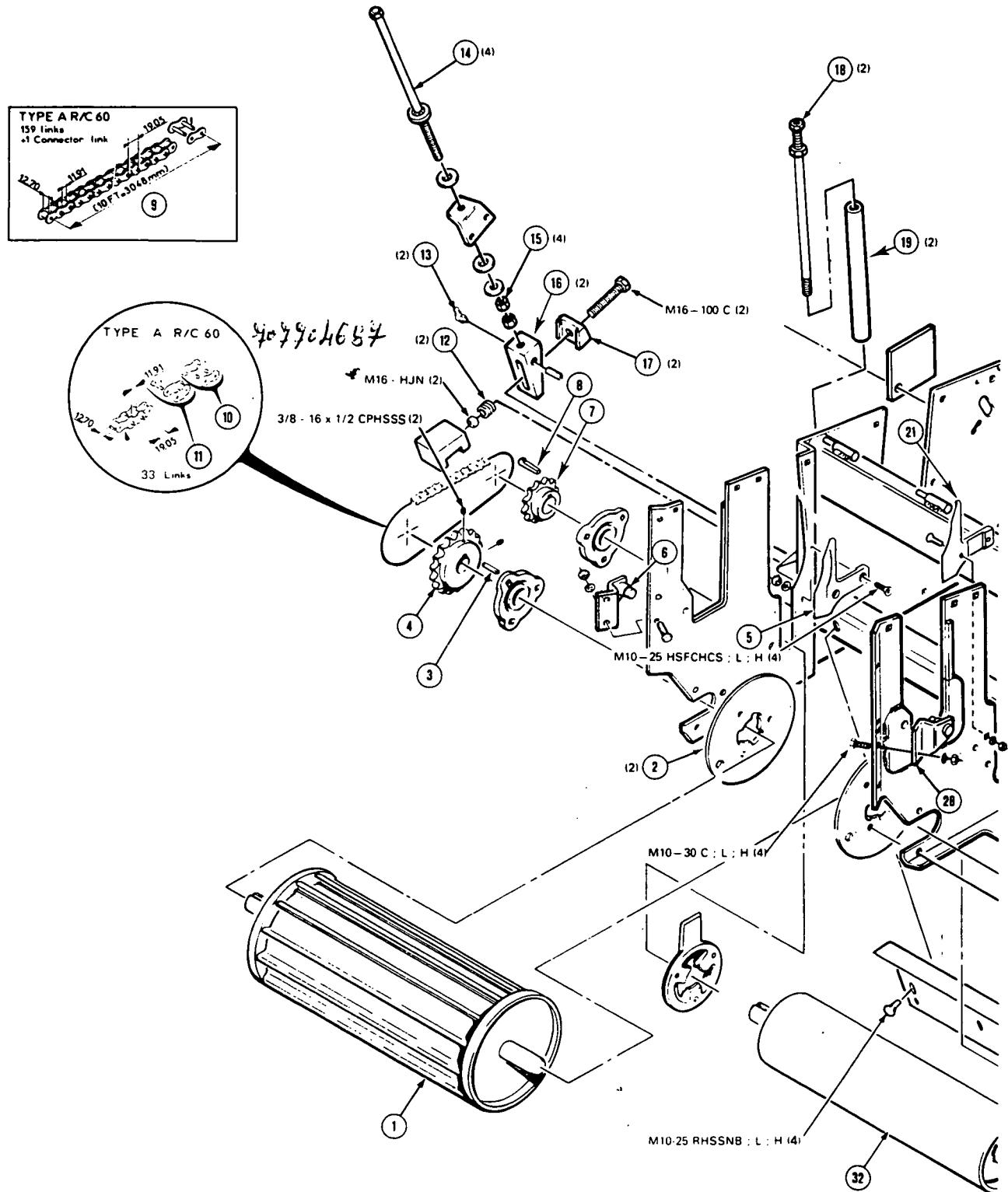
1	2019552	(2)	Cover Plate
2	6451272	(1)	Right Cylinder Mount
3	1726082	(6)	Tungsten Knife (6 required for set)
4	7745896	(18)	Knife Bolt
5	704056	(30)	Hex Jam Nut
6	708149	(12)	1/2 x 2 - 9/16" (gr 5) Square Head set Screw
7	8745671	(1)	Right Spider
8	761593	(2)	Special Gib Key
9	6494272	(1)	Center Spider
10	069419	(1)	3/8 x 1/2" (gr 5) Socket Set Screw
11	1680153	(1)	Left Spider
12	7751324	(1)	Cutter Shaft
13	708206	(6)	1/2 x 2" (gr 5) Square Head Set Screw
14	6224984	(1)	Special Key
15	076851	(18)	Flat Washer
16	076117	(18)	7/8" Lock Washer
17	074088	(18)	7/8" Hex Nut
18	6419485	(1)	Anti Wrapping Knife
19	6451264	(1)	Left Cylinder Mount
20	2015105	(2)	Lid Holdown
21	714121	(2)	Bearing Assembly
22	714329	(1)	Bearing
23	1152081	(2)	Shutter
24	2019719	(1)	Support

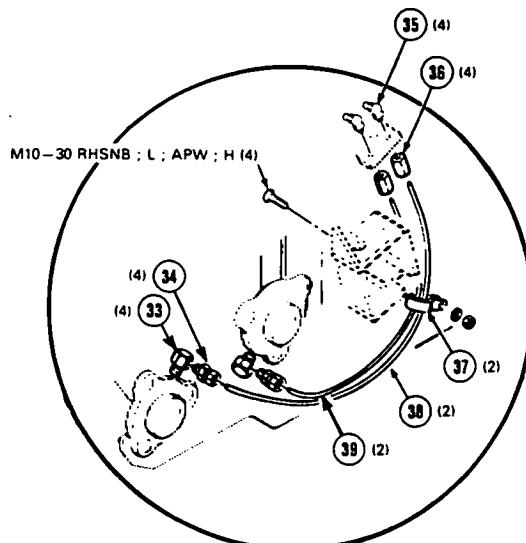
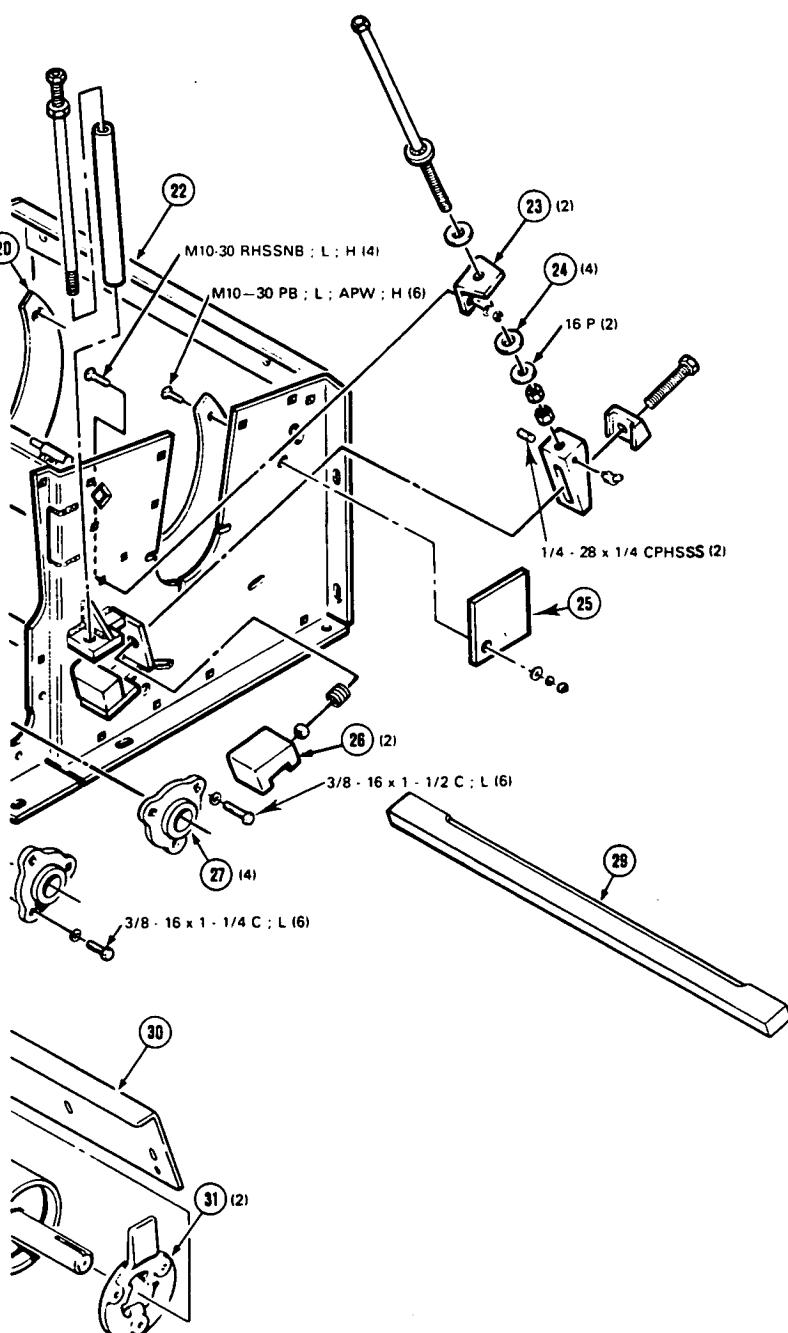
# UPPER FEED ROLLS





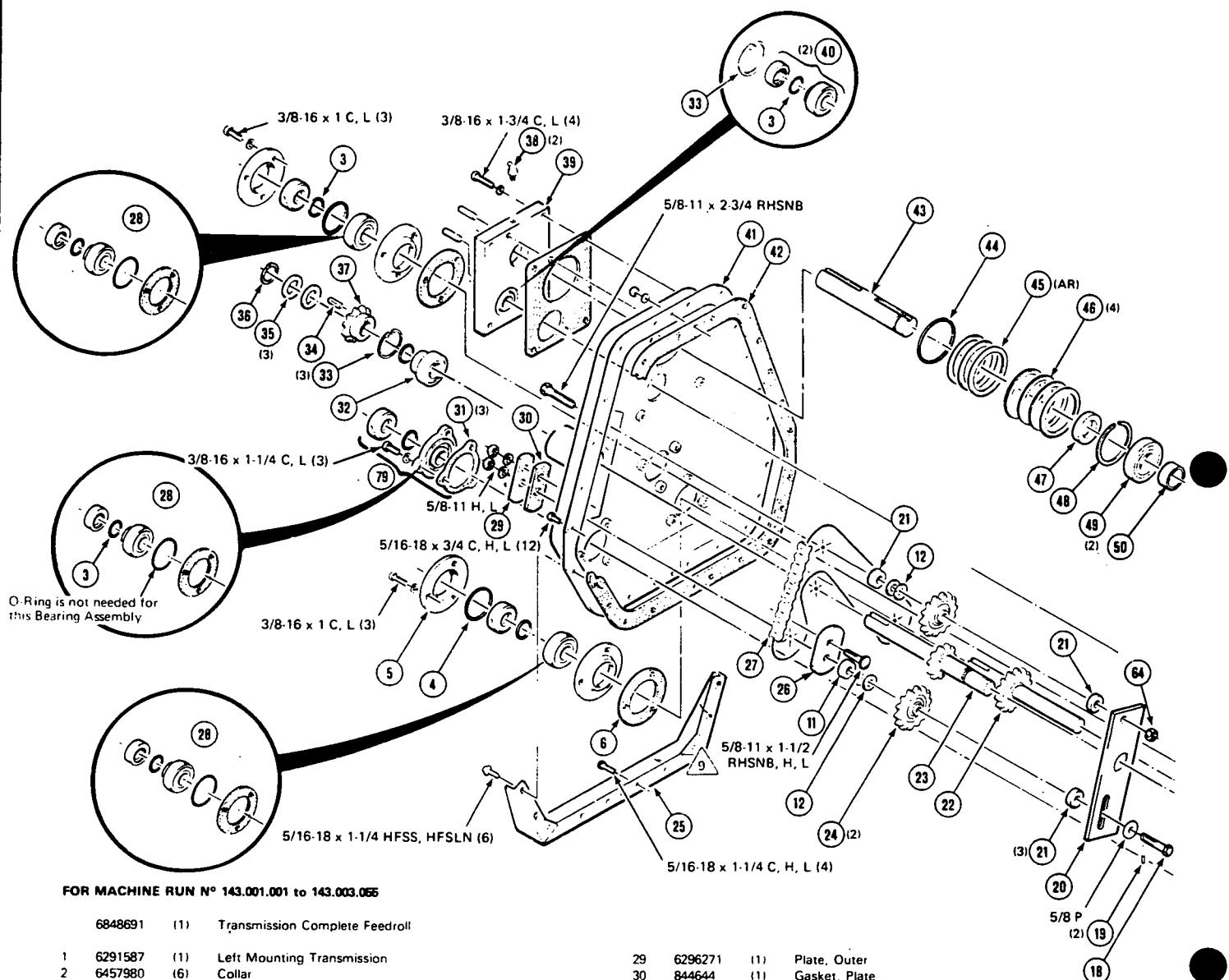
# FEED ROLL HOUSING AND CUTTER





1	6451769	(1)	Lower Front Feed Roll
2	2019586	(2)	Grass Ring
3	761585	(1)	5/16 x 5/16 x 1 - 1/8" Key
4	7088933	(1)	Pignon 18D P19,05
5	2023885	(1)	Right Grass Knife
6	2021913	(1)	Right Pivot Bracket
7	7088917	(1)	Sprocket 12 Tooth
8	761379	(1)	5/16 x 5/16 x 1 - 3/4" Gib Key
9	7086002	(1)	Chain Type AR/C 60 159 Links + 1 Connector Link
10	047365	(1)	Connector Link of R/C 60
11	047373	(1)	Offset Link of R/C 60
12	1726603	(2)	Spring
13	077040	(2)	1/4 - 28 x 45° Zerk
14	1187202	(2)	Adjusting Bolt
15	7775620	(4)	M16 - Hex Nut, Left Hand
16	1685692	(2)	Adjusting Wedge
17	1685684	(2)	Adjusting Wedge
18	1187194	(2)	Hex Bolt
19	1683317	(2)	Spacer
20	2019560	(2)	Crescent
21	2023877	(1)	Left Grass Knife
22	1187467	(1)	Knife Box
23	6843668	(2)	Screw Bracket
24	739300	(4)	Nylon Washer
25	1152081	(2)	Cover
26	1678424	(2)	Clamp
27	7711617	(4)	Bearing Assembly
28	2021897	(1)	Left Pivot Bracket
29	7751845	(1)	Cutter Bar
30	6451736	(1)	Scraper
31	2019578	(2)	Grass Ring
32	6451728	(1)	Lower Rear Feed-Roll
33	8746497	(4)	1/8 NPTF Street Elbow
34	7746472	(4)	Male Connector
35	077081	(4)	1/8 NPTF x 45° Zerk
36	7746167	(4)	Female Connector
37	751487	(2)	Line Clamp
38	2023364	(2)	Grease Line 21" 1/2 Long
39	2023356	(2)	Grease Line 21" Long

# FEED ROLL DRIVE TRANSMISSION

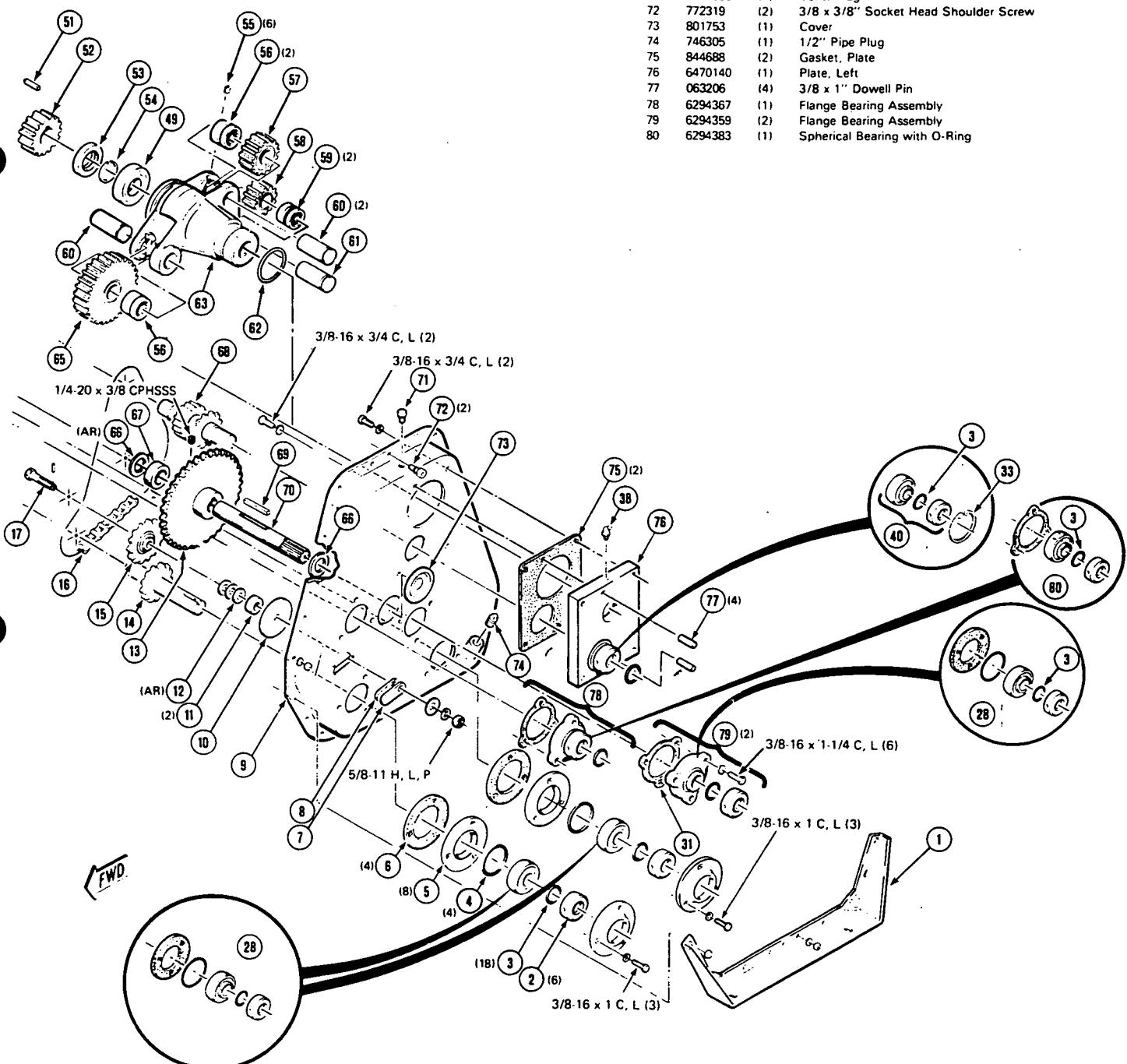


FOR MACHINE RUN N° 143.001.001 to 143.003.056

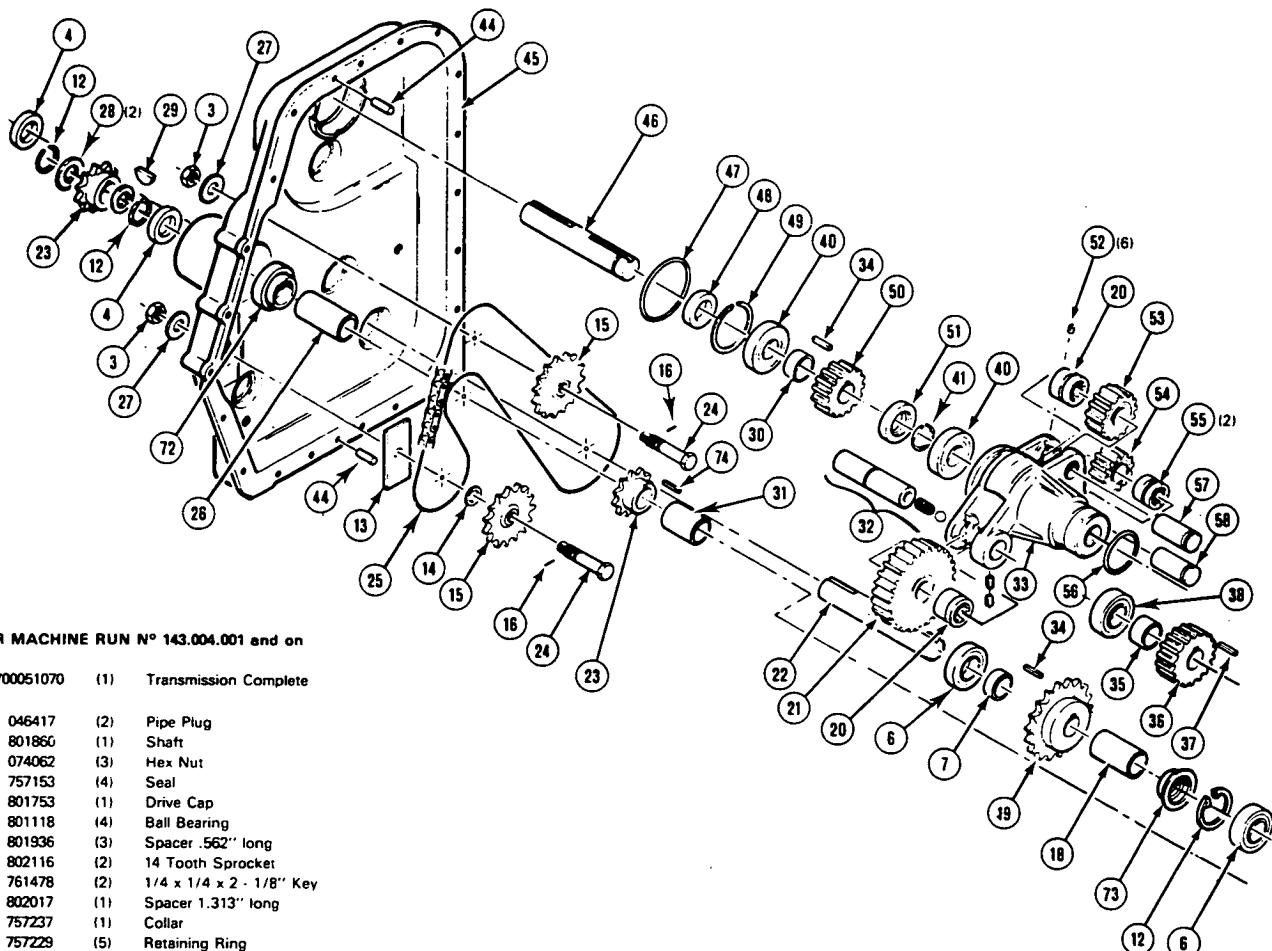
6848691	(1)	Transmission Complete Feedroll
1	6291587	(1) Left Mounting Transmission
2	6457980	(6) Collar
3	7038524	(18) Garter Seal (O-Ring)
4	7038532	(4) O-Ring (.139 x 2.734 I.D.)
5	712612	(8) Flange
6	844670	(4) Gasket Flange
7	6296263	(1) Plate, Outer
8	844662	(1) Gasket, Plate
9	6495071	(1) Left Side Housing
10	6283162	(1) Washer, Idler
11	6291892	(2) Spacer, 1/4" Thick
12	052175 (AR)(7)	5/8 x 18 Ga Machinery Bushing
13	6841100	(1) Sprocket, 60 Pitch, 36 Tooth
14	6291926	(1) Shaft, Header Drive
15	087726	(1) Sprocket, 15 Tooth
16	7747801	(1) No. 60 Roller Chain, 58 Links
17	801910	(1) Bolt
18	6283154	(1) Bolt Special
19	063016	(2) 1/8 x 3/4" Roll Pin
20	6281943	(1) Reinforcement, Transmission
21	6291918	(3) Spacer, 3/8" Thick
22	6291686	(1) Shaft Right
23	6291777	(1) Shaft, Upper Front Roll
24	089235	(2) Sprocket 13 Tooth
25	6291611	(1) Right Mounting Transmission
26	6285712	(1) Plate, Inner
27	087866	(1) No. 60 Roller Chain
28	6294375	(5) Spherical Bearing with (2) Rings (Gasket and Lock Collar)
29	6296271	(1) Plate, Outer
30	844644	(1) Gasket, Plate
31	844696	(3) Gasket, Bearing
32	051813	(1) Cylindrical Bearing (Without O-Ring)
33	052068	(3) Snap Ring
34	061077	(1) 1/4 x 1/4 x 1-1/4" Key
35	6262471	(3) Spacer, 1/8" Thick
36	052613	(1) Snap Ring
37	7047657	(1) Sprocket, 11 Tooth
38	077040	(2) 1/4-28 x 45" Zerk
39	6470157	(1) Plate, Right
40	714923	(2) Spherical Bearing
41	6511547	(1) Right Side Housing
42	844704	(1) Gasket, Case
43	6848725	(1) Shaft, Input
44	7030711	(1) O-Ring
45	6291736 (AR)(3)	.034 x 3-3/4" Machinery Bushing
46	6291744	(4) .057 x 3-3/4" Machinery Bushing
47	744946	(1) Seal
48	852319	(1) Snap Ring
49	8051039	(2) Roller Bearing
50	801977	(1) Spacer, .665" long
51	800045	(1) 5/16 x 5/16 x 1-1/4" Key
52	8803561	(1) Gear, 15 Tooth
53	6841738	(1) Spacer, 5/8" long
54	800441	(1) Retaining Ring
55	069799	(6) 1/4-20 x 1/4 Socket Head Set Screw
56	713313	(2) Needle Bearing

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57	801803	(1)	Gear, 15 Tooth
58	805200	(1)	Gear
59	713768	(2)	Needle Bearing
60	801878	(2)	Shaft
61	805218	(1)	Shaft
62	732834	(1)	O-Ring
63	8045973	(1)	Shifter, Transmission
64	704924	(1)	5/8-11 Hex Top Lock Nut
65	801795	(1)	Gear, 27 Tooth
66	740068 (AR)(2)	1-1/4 x 18 Gauge Machinery Bushing	
67	6841134	(1)	Spacer, 27/32" long
68	6291637	(1)	Shaft, Input
69	061127	(1)	1/4 x 1/4 x 2-1/2" Key
70	6841183	(1)	Shaft, Feedroll
71	7751605	(1)	Vent, Plug
72	772319	(2)	3/8 x 3/8" Socket Head Shoulder Screw
73	801753	(1)	Cover
74	746305	(1)	1/2" Pipe Plug
75	844688	(2)	Gasket, Plate
76	6470140	(1)	Plate, Left
77	063206	(4)	3/8 x 1" Dowel Pin
78	6294367	(1)	Flange Bearing Assembly
79	6294359	(2)	Flange Bearing Assembly
80	6294383	(1)	Spherical Bearing with O-Ring



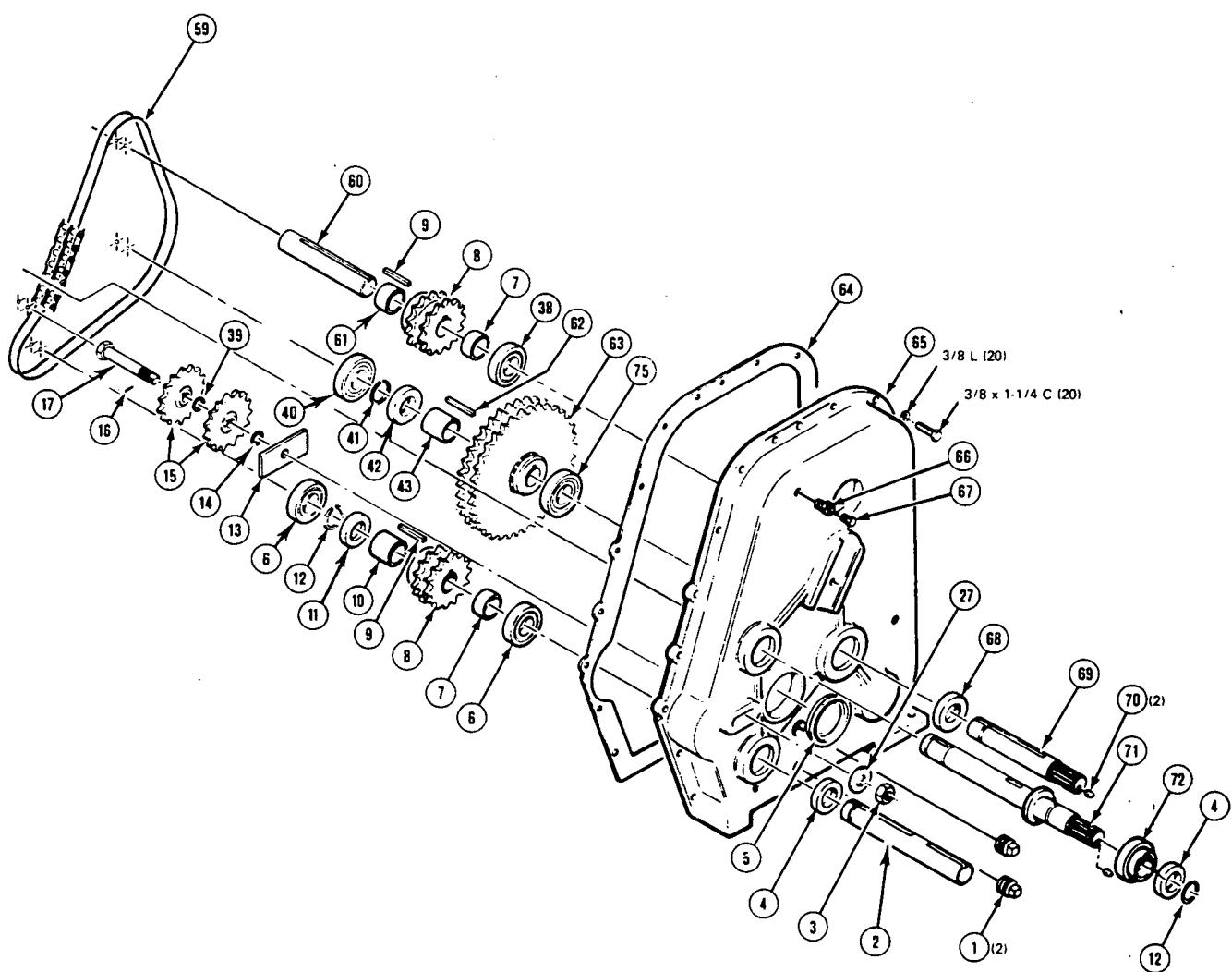
# FEED ROLL DRIVE TRANSMISSION



FOR MACHINE RUN N° 143.004.001 and on

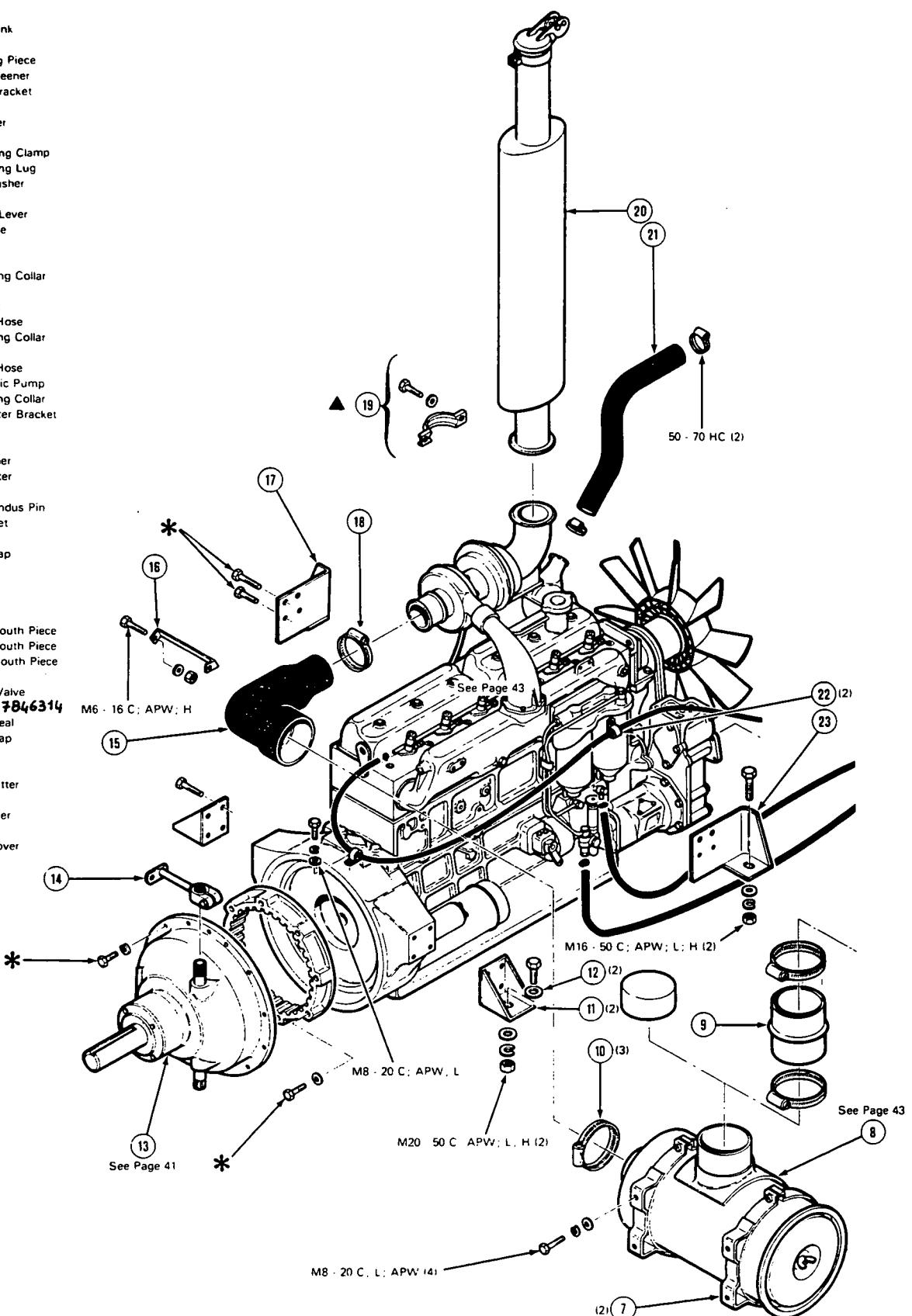
700051070	(1)	Transmission Complete
1	046417	(2) Pipe Plug
2	801866	(1) Shaft
3	074062	(3) Hex Nut
4	757153	(4) Seal
5	801753	(1) Drive Cap
6	801118	(4) Ball Bearing
7	801936	(3) Spacer .562" long
8	802116	(2) 14 Tooth Sprocket
9	761478	(2) 1/4 x 1/4 x 2 - 1-1/8" Key
10	802017	(1) Spacer 1.313" long
11	757237	(1) Collar
12	757229	(5) Retaining Ring
13	802074	(2) Idler Adjustment Plate
14	801944	(2) Spacer .287" long
15	087726	(4) 15 Tooth Idler Sprocket
16	602042	(3) 3/32 x 1 Cotter Pin
17	801928	(1) Bolt, 4-1/4" long
18	801993	(1) Spacer 50.7 mm long
19	7851058	(1) Sprocket W/A - 60 B 19
20	713313	(2) Needle Bearing
21	700051075	(1) 27 Tooth Gear
22	8802472	(1) Shaft
23	7851066	(2) Sprocket 60 B 11
24	801910	(2) Bolt, 3-1/4" long
25	7085004	(1) N° 60 Roller Chain
26	8802522	(1) Spacer, 73.5 mm long
27	802140	(3) Washer
28	6262471	(2) Bushing
29	061283	(1) 1/4 x 1 Woodruff Key
30	801977	(1) Spacer .655" long
31	8802506	(1) Spacer 53.5 long
32	8801896	(1) Index Shaft Assembly
33	8045973	(1) Shifter Casting
34	800045	(2) 5/16 x 5/16 x 1-1/4" Key
35	801969	(1) Spacer .807" long
36	700051074	(1) 18 Tooth Gear
37	061077	(1) 1/4 x 1/4 x 1-1/4" Key
38	8050775	(2) Bearing
39	802033	(1) Spacer .161" long
40	8051039	(3) Ball Bearing
41	800441	(2) Retaining Ring
42	804757	(1) Collar
43	801951	(1) Spacer 1.535" long
44	763417	(2) 3/8 x 1-1/4" Dowel Pin
45	6848667	(1) Right Transmission Housing
46	6848626	(1) Shaft
47	7030711	(1) O-Ring
48	744946	(1) Seal
49	852319	(1) Retaining Ring
50	700051072	(1) 15 Tooth Gear
51	6841738	(1) Collar
52	069799	(6) 1/4 x 1/4" Set Screw
53	700051073	(1) 15 Tooth Gear
54	700051071	(1) Gear
55	713768	(2) Needle Bearing
56	732834	(1) O-Ring
57	801878	(1) Shaft
58	805218	(1) Shaft
59	7085012	(1) N° 60 Double Strand Endless Roller Chain 58 Pitches
60	801886	(1) Shaft
61	802058	(1) Spacer .750" long
62	761122	(1) 7.93 x 7.93 x 50.8 Key
63	7851041	(1) W/A 60-36 Tooth Sprocket
64	8803579	(1) Gasket
65	6848659	(1) Left Transmission Housing
66	046201	(1) Reducer
67	7792005	(1) Breather Plug
68	800383	(1) Seal
69	8801870	(1) Shaft
70	077339	(2) Zerk
71	8802464	(1) Shaft
72	8050783	(2) Bearing
73	8802480	(2) Collar
74	061077	(1) 1/4 x 1/4 x 1-1/4 Straight Key
75	8050767	(1) Bearing

Supplement to Illustrated Parts Listing Form 700050956

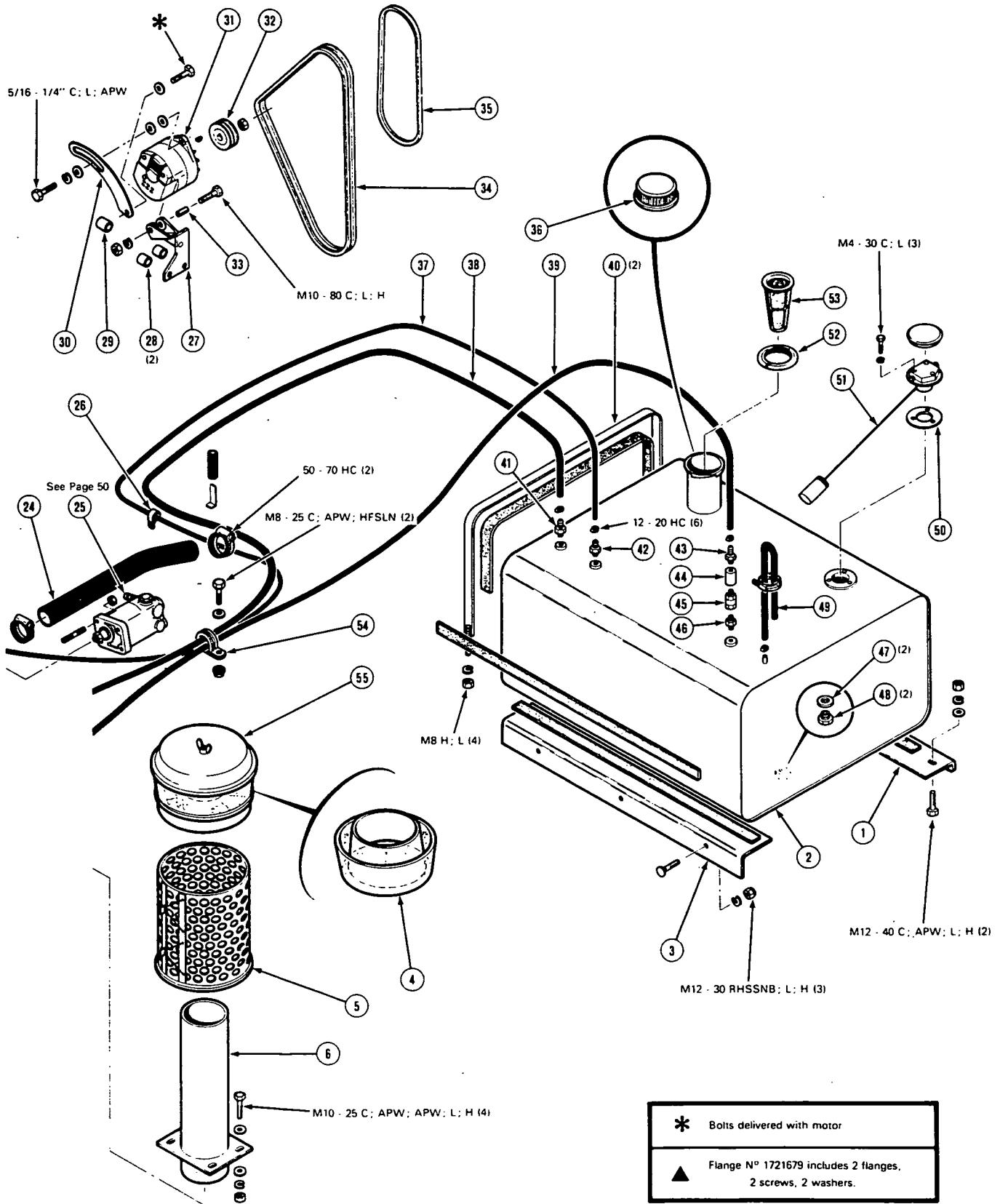


# ENGINE ACCESSORIES

1	1676329	(1)	Beam
2	1720770	(1)	Fuel Tank
3	1676477	(1)	Beam
4	7723059	(1)	Filtering Piece
5	7024664	(1)	Pre Screen
6	1676295	(1)	Filter Bracket
7	1145812	(2)	Collar
8	1726645	(1)	Air Filter
9	1720796	(1)	Sleeve
10	1720788	(3)	Fastening Clamp
11	6423792	(2)	Fastening Lug
12	076851	(2)	Flat Washer
13	1721182	(1)	Clutch
14	1686393	(1)	Clutch Lever
15	1720846	(1)	Air Hose
16	1676378	(1)	Lug
17	1676279	(1)	Lug
18	1724871	(1)	Fastening Collar
19	1721679	(1)	Flange
20	1721521	(1)	Exhaust
21	1720861	(1)	Water Hose
22	755751	(2)	Fastening Collar
23	1676287	(1)	Lug
24	1720853	(1)	Water Hose
25	1720812	(1)	Hydraulic Pump
26	8022089	(1)	Fastening Collar
27	1676220	(1)	Alternator Bracket
28	1676428	(2)	Spacer
29	1676410	(1)	Spacer
30	1676360	(1)	Tensioner
31	1721547	(1)	Alternator
32	1676238	(1)	Sheave
33	1720804	(1)	Mecanindus Pin
34	1720895	(1)	Belts Set
35	1721000	(1)	Belt
36	1720119	(1)	Tank Cap
37	700600559	(1)	Tube
38	700600560	(1)	Tube
39	1676402	(1)	Tube
40	1676345	(2)	Belt
41	791467	(1)	Male Mouth Piece
42	7746449	(1)	Male Mouth Piece
43	7746118	(1)	Hose Mouth Piece
44	7791874	(1)	Sleeve
45	7891120	(1)	Check Valve
46	7856944	(1)	Nipple 7846314 M6 - 16 C; APW; H
47	791418	(2)	Drain Seal
48	791368	(2)	Drain Cap
49	8720757	(1)	Hose
50	7044159	(1)	Seal
51	1676485	(1)	Transmitter
52	1721299	(1)	Seal
53	1720127	(1)	Fuel Filter
54	755777	(1)	Collar
55	7024656	(1)	Filter Cover



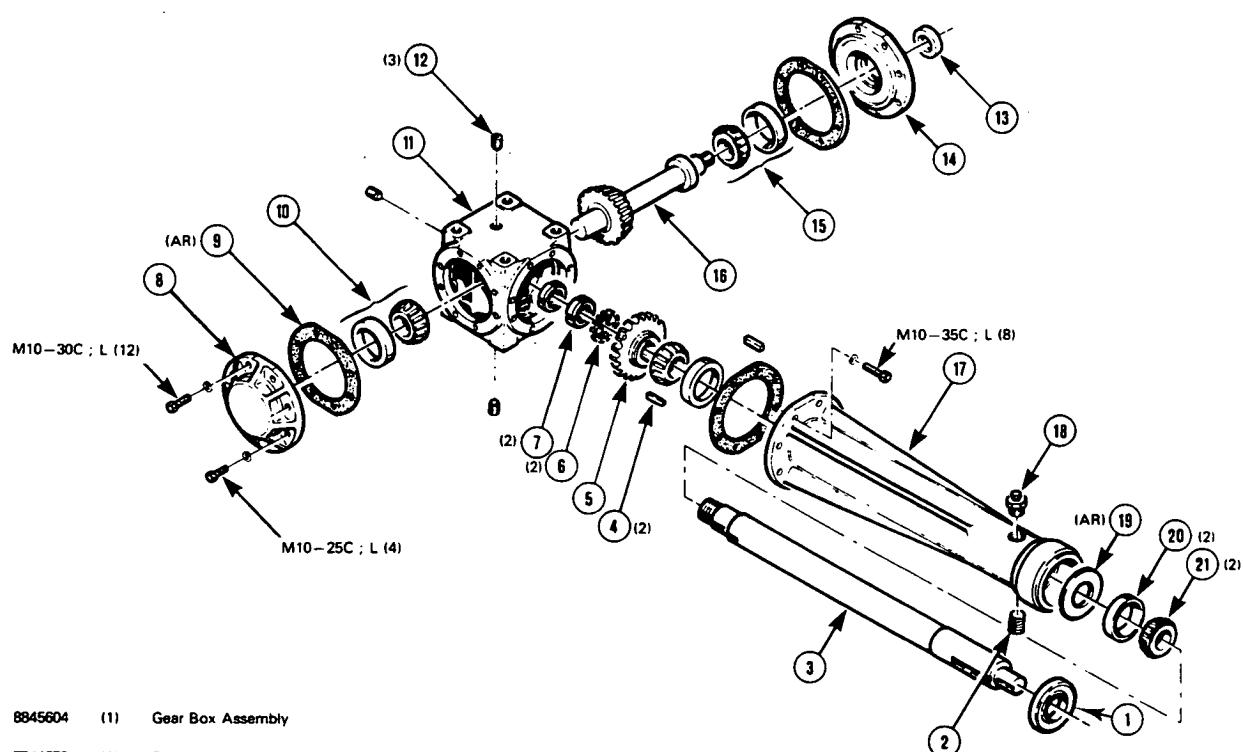
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\* Bolts delivered with motor

 Flange N° 1721679 includes 2 flanges,  
 2 screws, 2 washers.

# MAIN DRIVE GEAR BOX

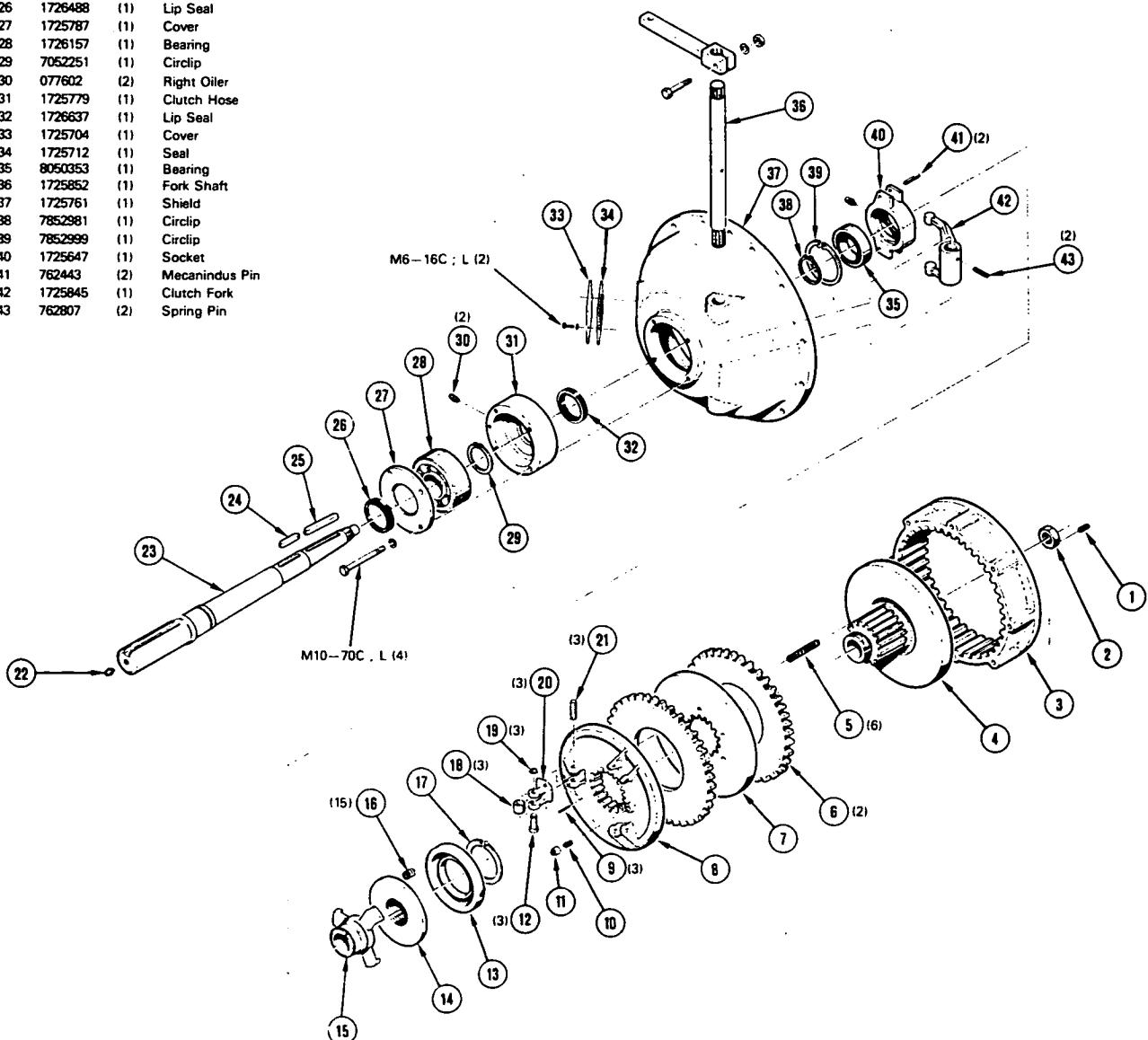


8845604 (1) Gear Box Assembly

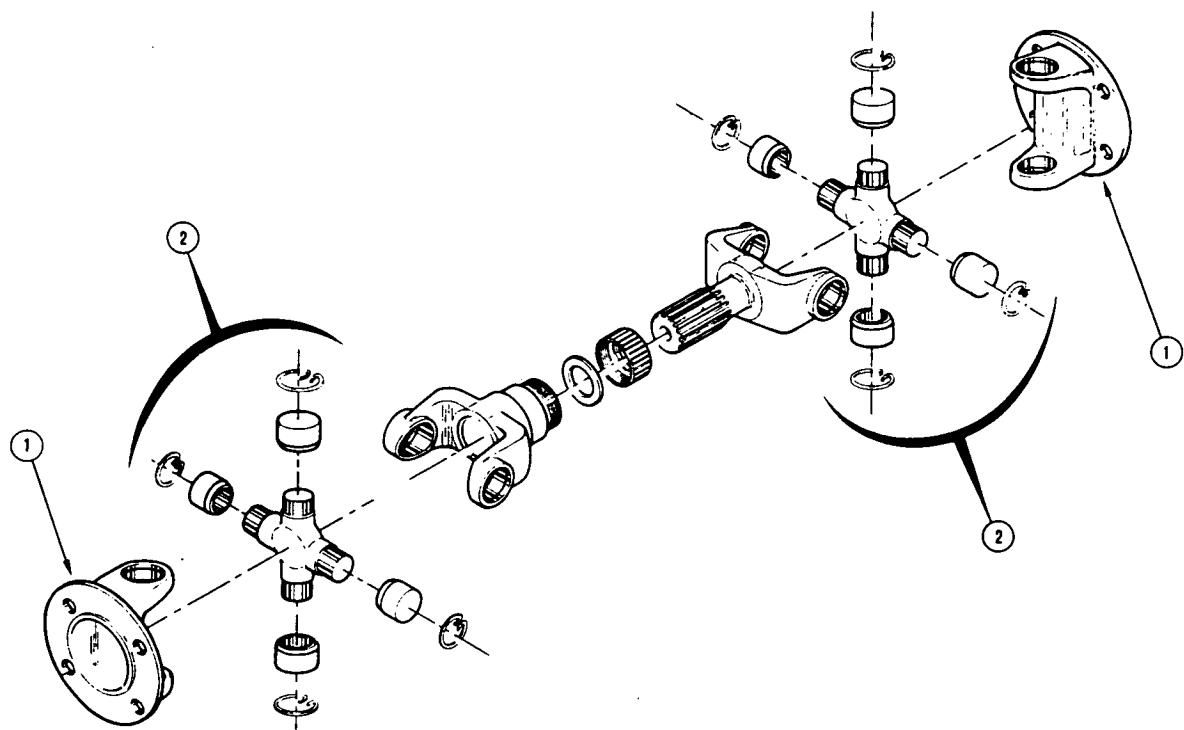
1	7744675	(1)	Seal
2	816694	(1)	Plug
3	1726371	(1)	Shaft
4	1726496	(2)	14 x 9 x 40 Tapered Key
5	1721844	(1)	Gear 20 Teeth
6	1726546	(2)	Washer
7	1726538	(2)	Lock Nut
8	7810708	(1)	Cap
9	8804379	(AR)	Gasket (0.5 mm)
	8804387	(AR)	Gasket (0.1 mm)
	8804445	(AR)	Gasket (0.3 mm)
10	7712805	(1)	Bearing
11	7810732	(1)	Housing
12	816694	(3)	Plug
13	7744667	(1)	Seal
14	7810716	(1)	Cap
15	7712797	(1)	Bearing
16	1726389	(1)	20 T Gear with Shaft
17	1726363	(1)	Long Hub
18	8800674	(1)	Breather Plug
19	8804403	(AR)	Shim (0.15 mm)
	8804411	(AR)	Shim (0.3 mm)
	8804429	(AR)	Shim (0.5 mm)
20	713446	(2)	Cup
21	713420	(2)	Cone

# POWER TAKE OFF CLUTCH ASSEMBLY

1	1725746	(1)	Axis
2	1726165	(1)	Special Nut
3	1725837	(1)	Crown
4	1725829	(1)	Disc with Hub
5	1725803	(6)	Spring
6	1725522	(2)	Clutch Disc
7	1725530	(1)	Intermediate Disc
8	1725811	(1)	Spring Plate
9	1726769	(3)	Mecanindus Pin
10	1725589	(1)	Spring
11	1725587	(1)	Stop Axis
12	1725605	(3)	Axis
13	1725613	(1)	Disc
14	1725639	(1)	Adjustment Collar
15	1725662	(1)	Socket
16	1725621	(15)	Spring
17	1726744	(1)	Circlip
18	1725671	(3)	Roller
19	1726736	(3)	Circlip
20	1725753	(3)	Lever
21	1725555	(3)	Axis
22	1726801	(1)	Oiler
23	1725860	(1)	Clutch Shaft
24	1726132	(1)	Key
25	1726140	(1)	Key
26	1726488	(1)	Lip Seal
27	1725787	(1)	Cover
28	1726157	(1)	Bearing
29	7052251	(1)	Circlip
30	077602	(2)	Right Oiler
31	1725779	(1)	Clutch Hose
32	1726637	(1)	Lip Seal
33	1725704	(1)	Cover
34	1725712	(1)	Seal
35	8050353	(1)	Bearing
36	1725852	(1)	Fork Shaft
37	1725761	(1)	Shield
38	7852981	(1)	Circlip
39	7852999	(1)	Circlip
40	1725647	(1)	Socket
41	762443	(2)	Mecanindus Pin
42	1725845	(1)	Clutch Fork
43	762807	(2)	Spring Pin



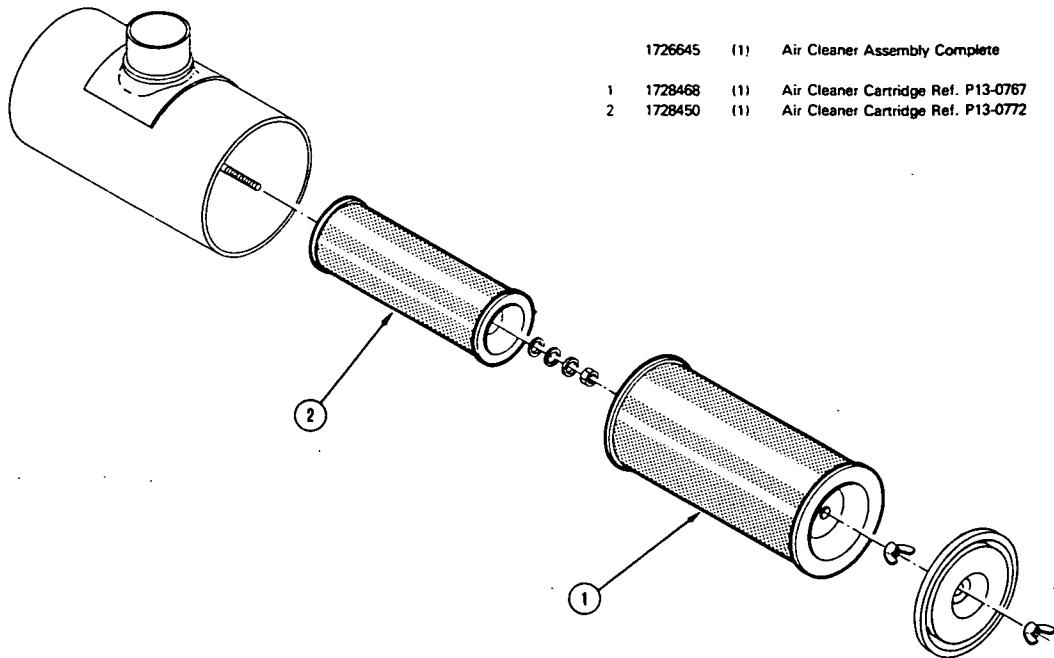
## U-JOINT ASSEMBLY



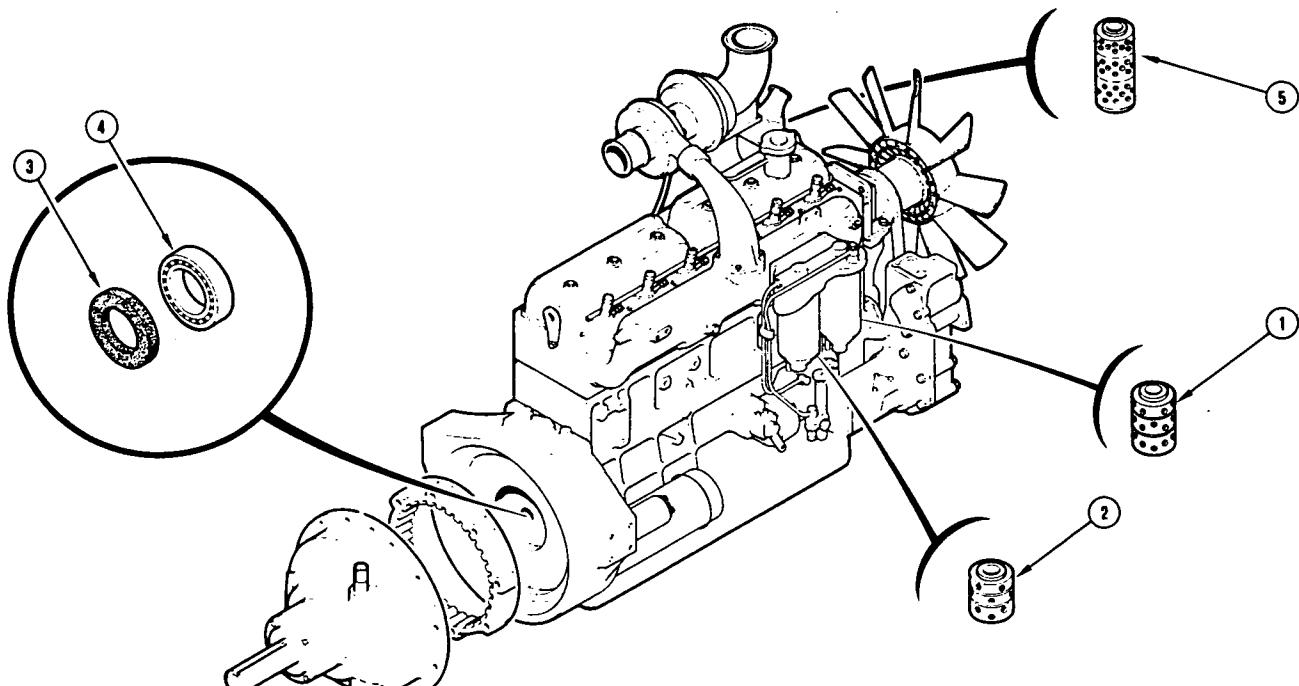
1722255 (1) U-Joint Assembly GLAENZER

1 1722263 (2) Flanged Yoke  
2 1722271 (2) Journal Repair Kit

## AIR CLEANER

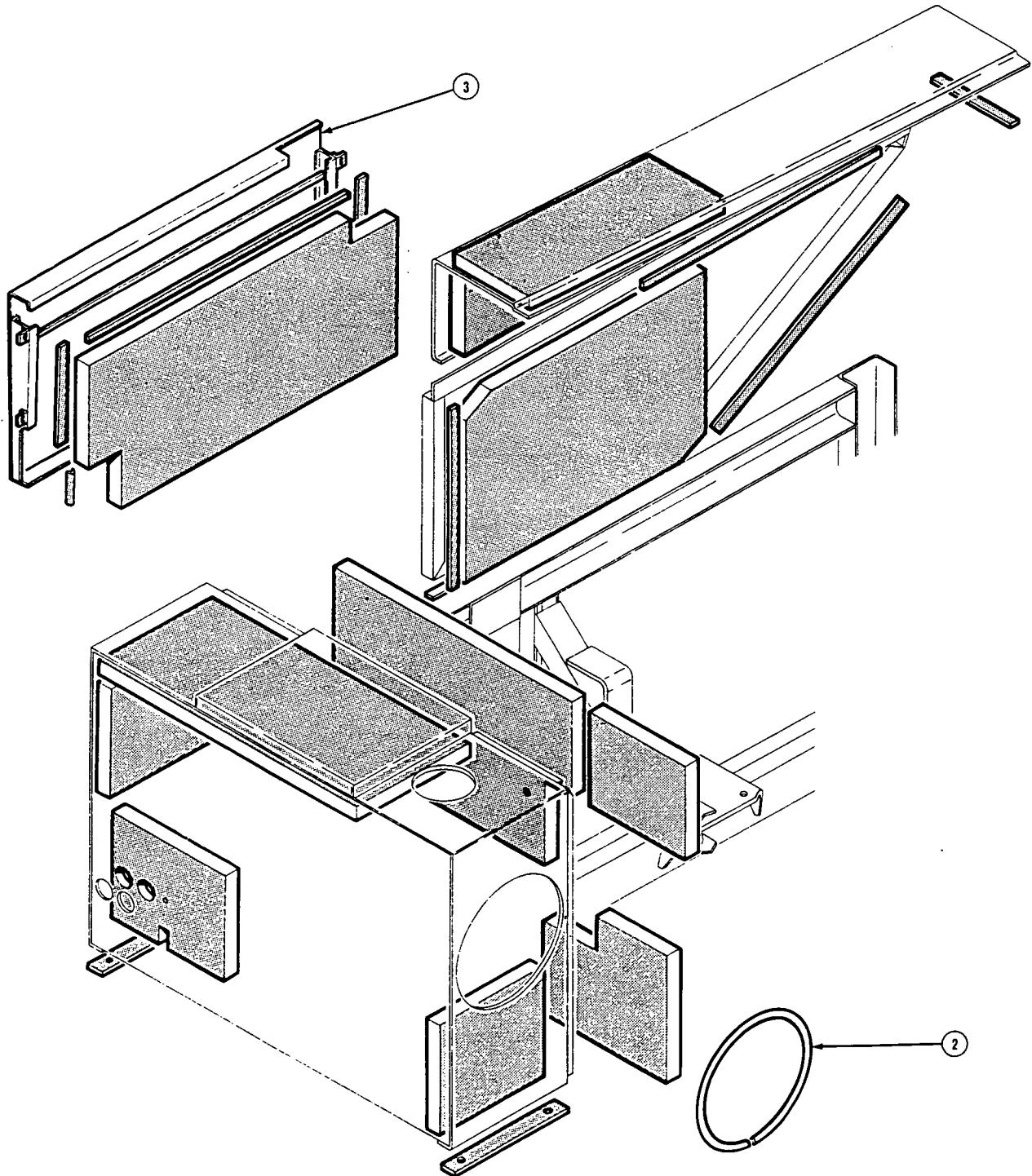


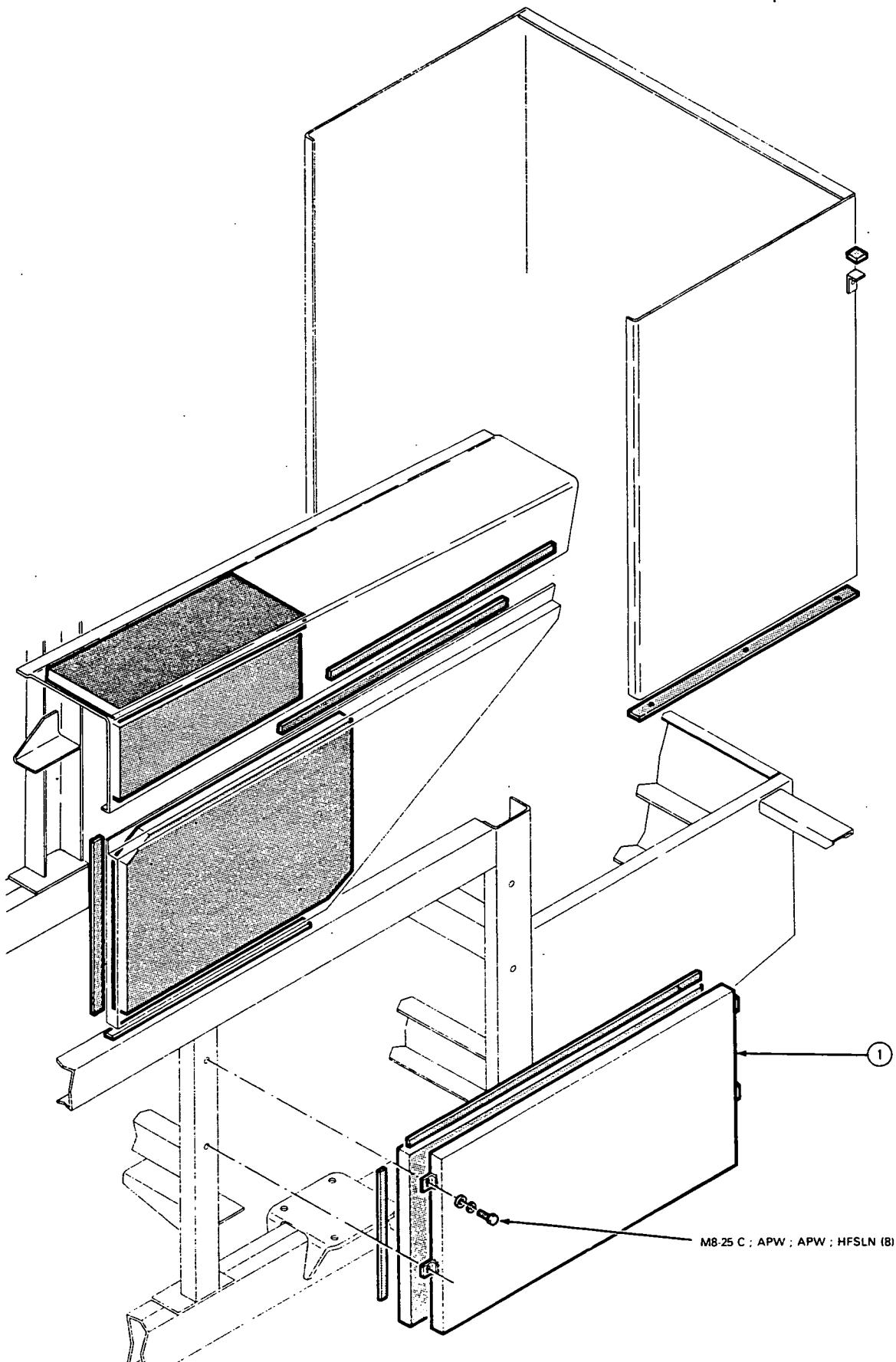
## ENGINE FILTERS



## SOUND-PROOFING

1	1679737	(1)	Shield
2	1680071	(1)	O-Ring
3	1679844	(1)	Shield

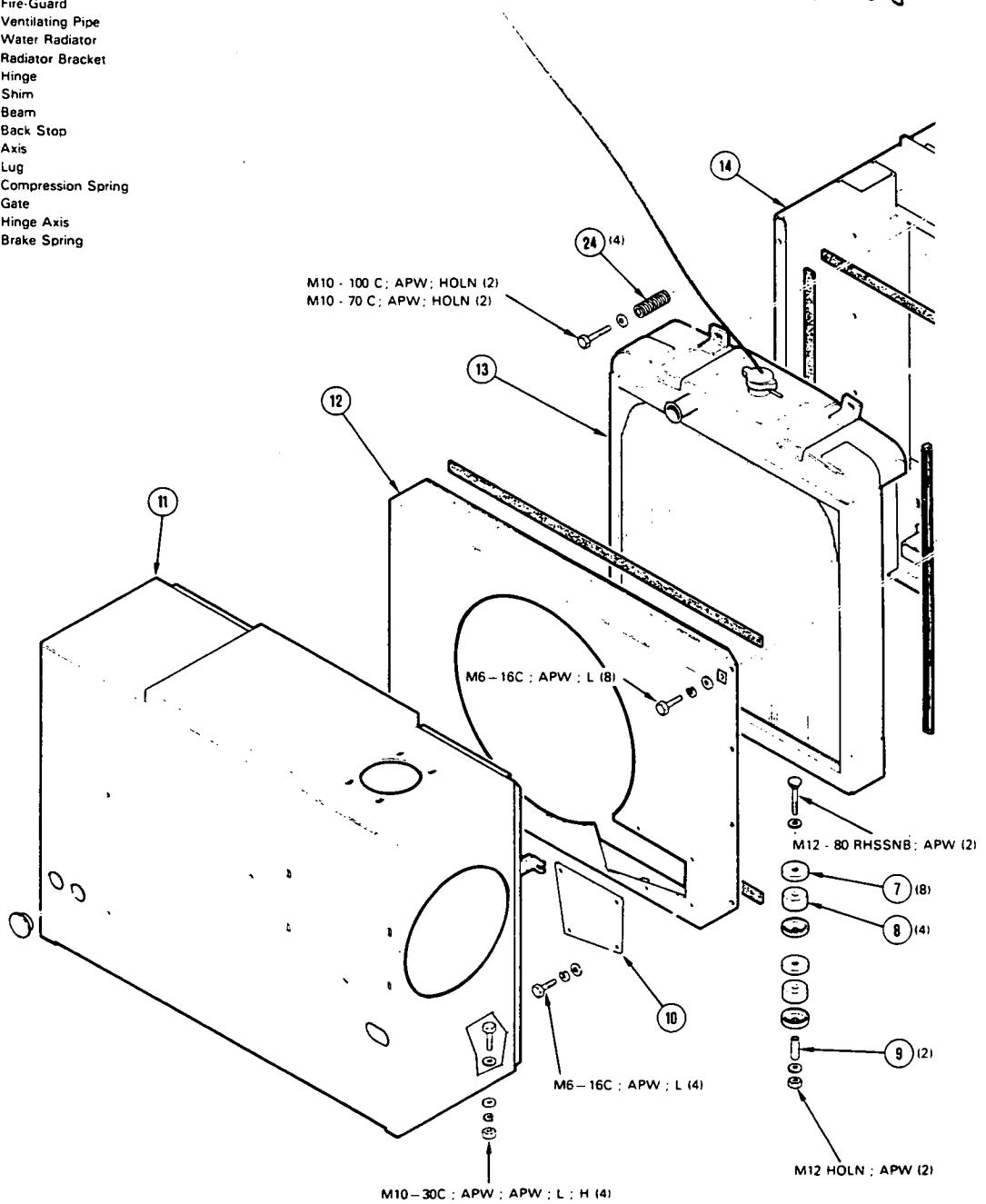


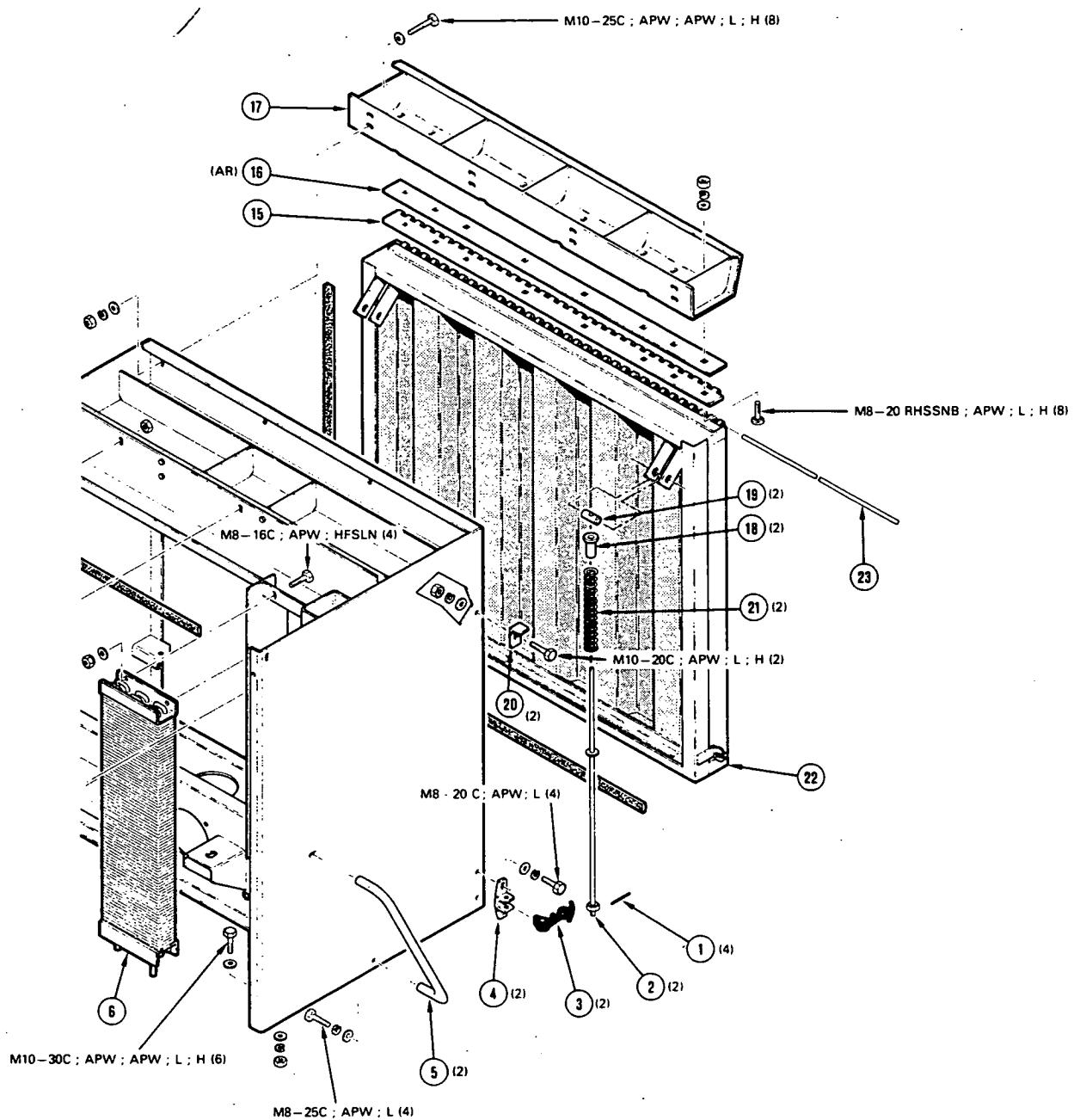


# FIRE-SCREENS, RADIATORS

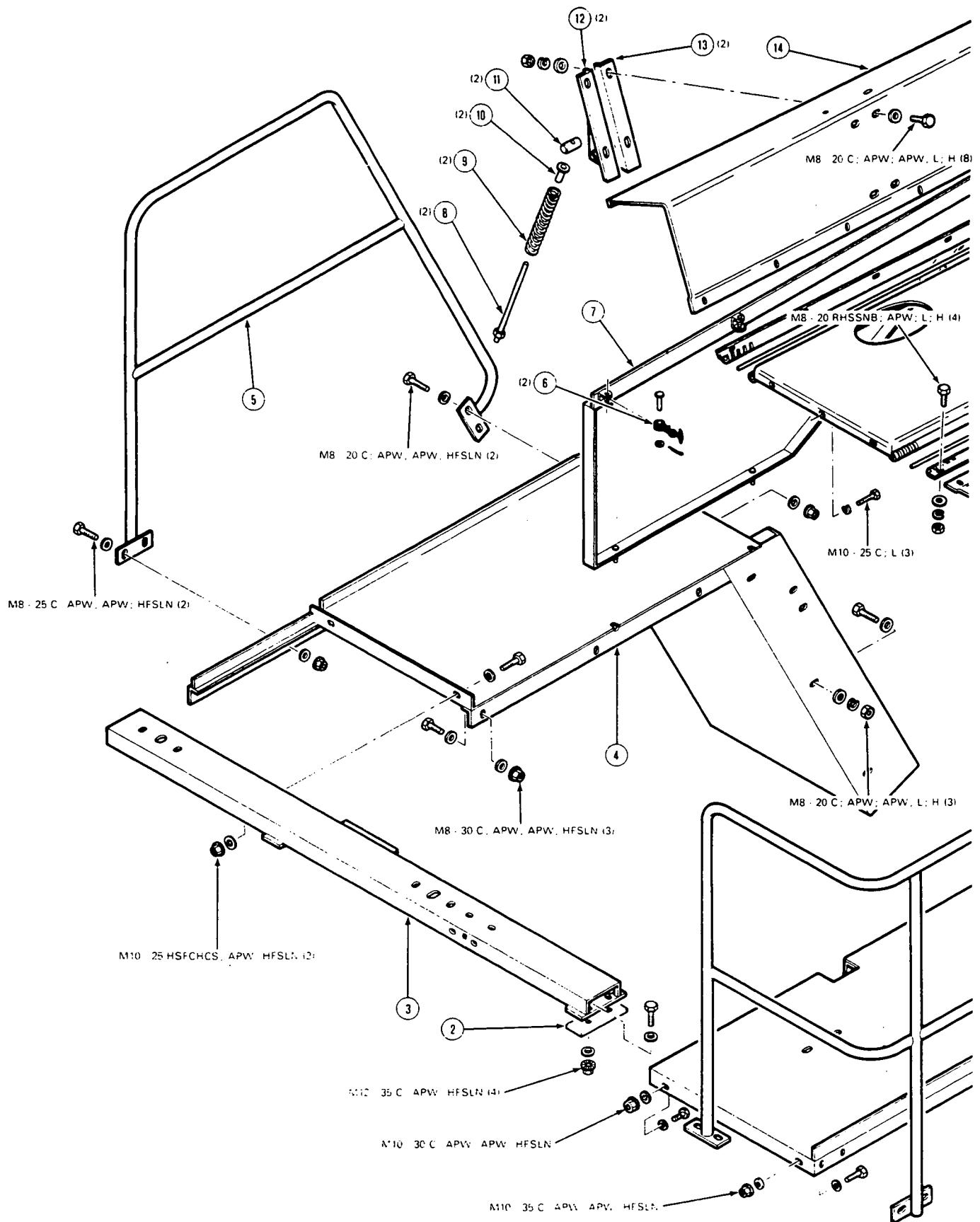
1	763938	(4)	Mecanindus Pin
2	1676931	(2)	Rod
3	7827439	(2)	Bonnet Fastener
4	1678259	(2)	Bonnet Fastening Bracket
5	1678358	(2)	Hand-Rail
6	796938	(1)	Oil Radiator
7	815167	(8)	Cupel
8	7727258	(4)	Rubber Washer
9	1676832	(2)	Spacer
10	1676964	(1)	Ventilating Pipe Plate
11	1677178	(1)	Fire-Guard
12	1676980	(1)	Ventilating Pipe
13	1720440	(1)	Water Radiator
14	1676956	(1)	Radiator Bracket
15	1677137	(1)	Hinge
16	1677160	(2)(AR)	Shim
17	1677319	(1)	Beam
18	1189760	(2)	Back Stop
19	1189794	(2)	Axis
20	1678812	(2)	Lug
21	858571	(2)	Compression Spring
22	1677186	(1)	Gate
23	1676899	(1)	Hinge Axis
24	858951	(4)	Brake Spring

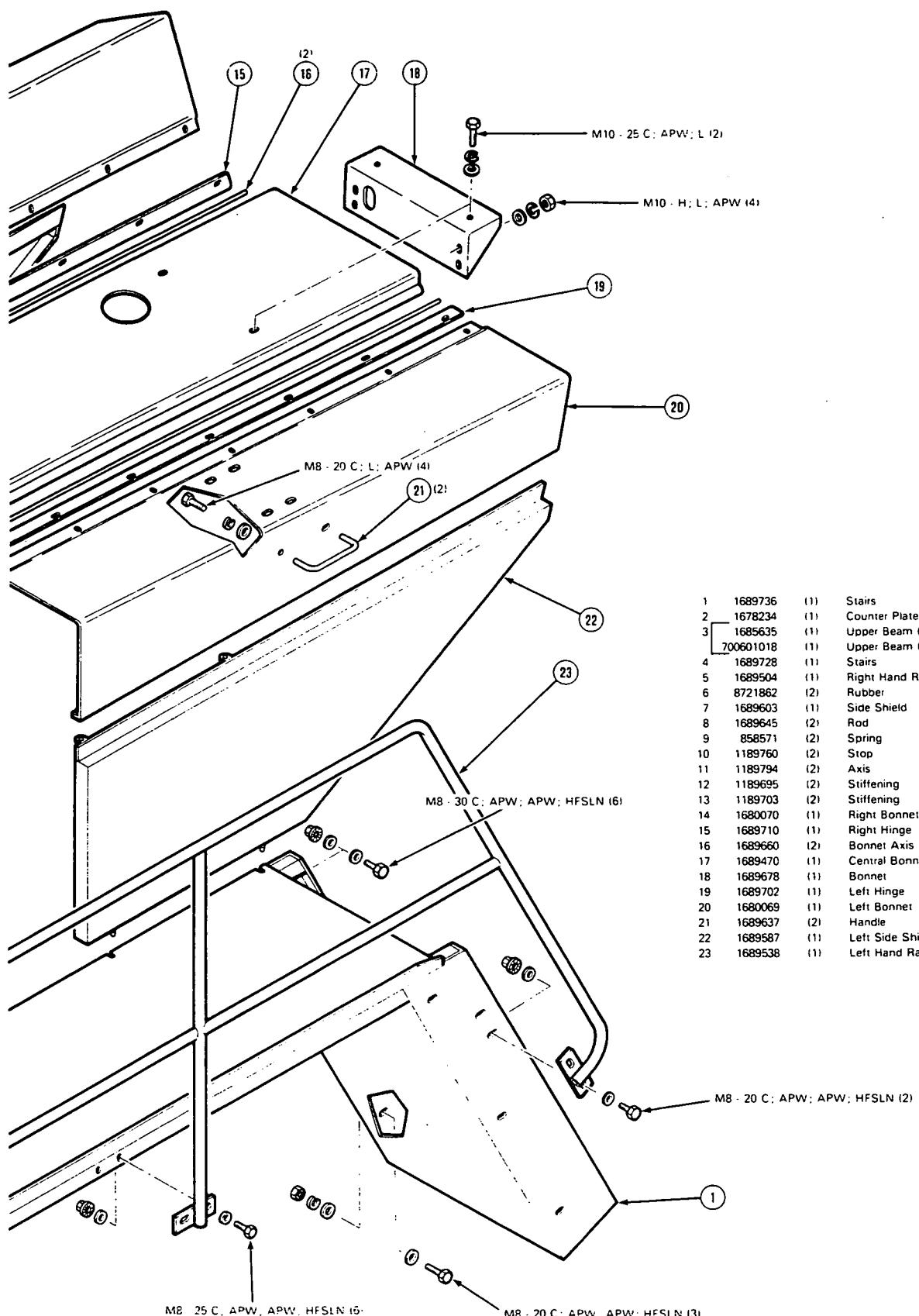
Bouclier 708720708



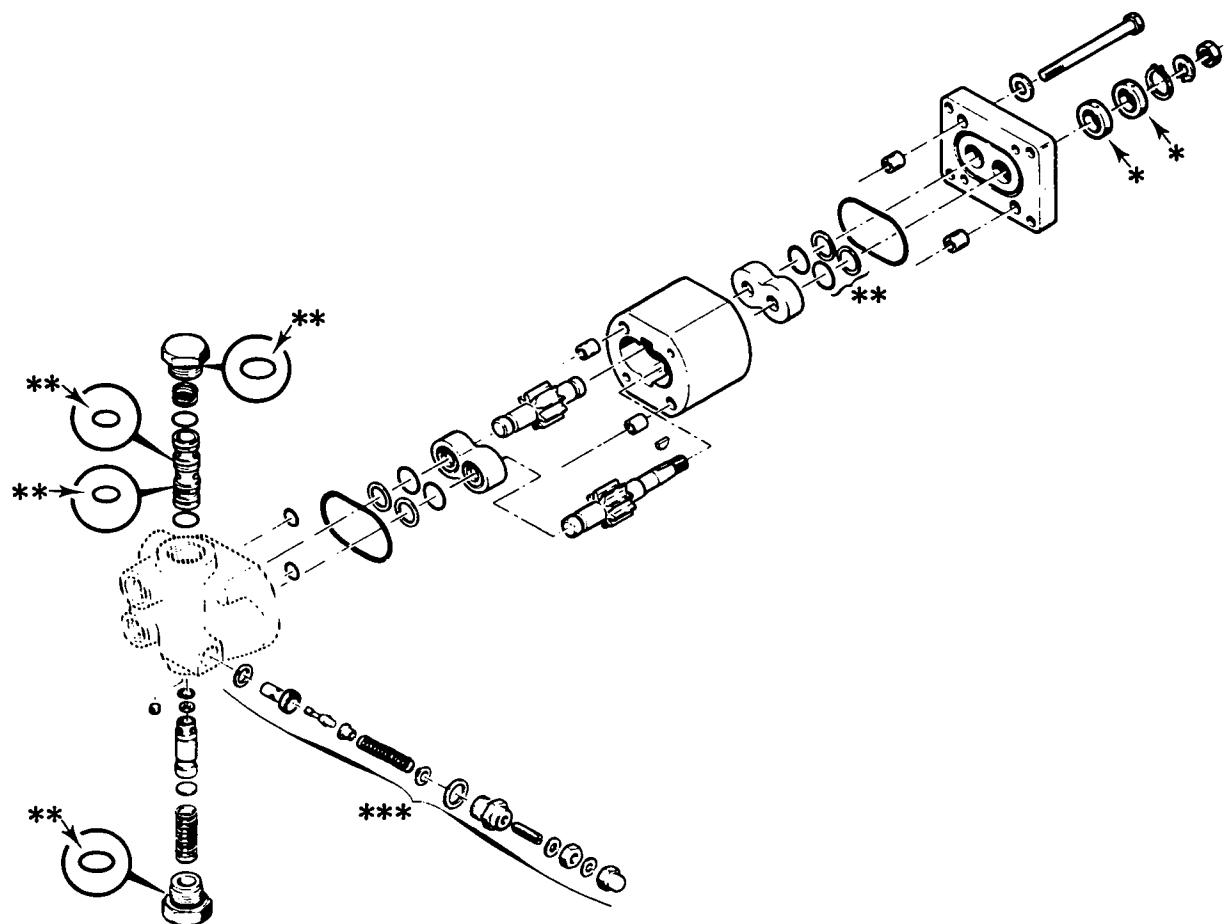


## FOOT-BRIDGE, HOODS





# AUXILIARY HYDRAULIC PUMP

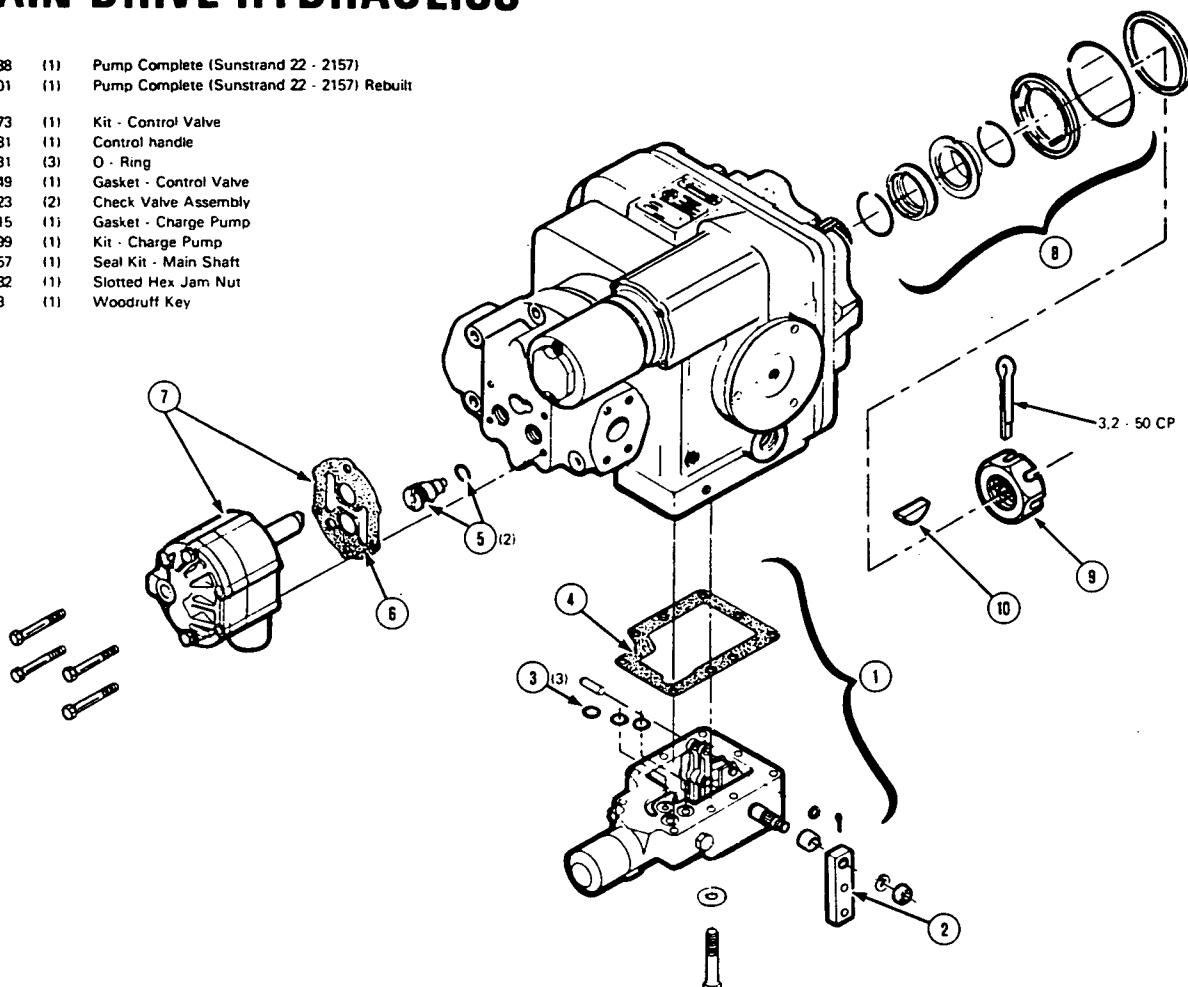


1720812 (1) Pump Complete (SALAMI Ref. 2 PA 19/D. VPS 16/70)

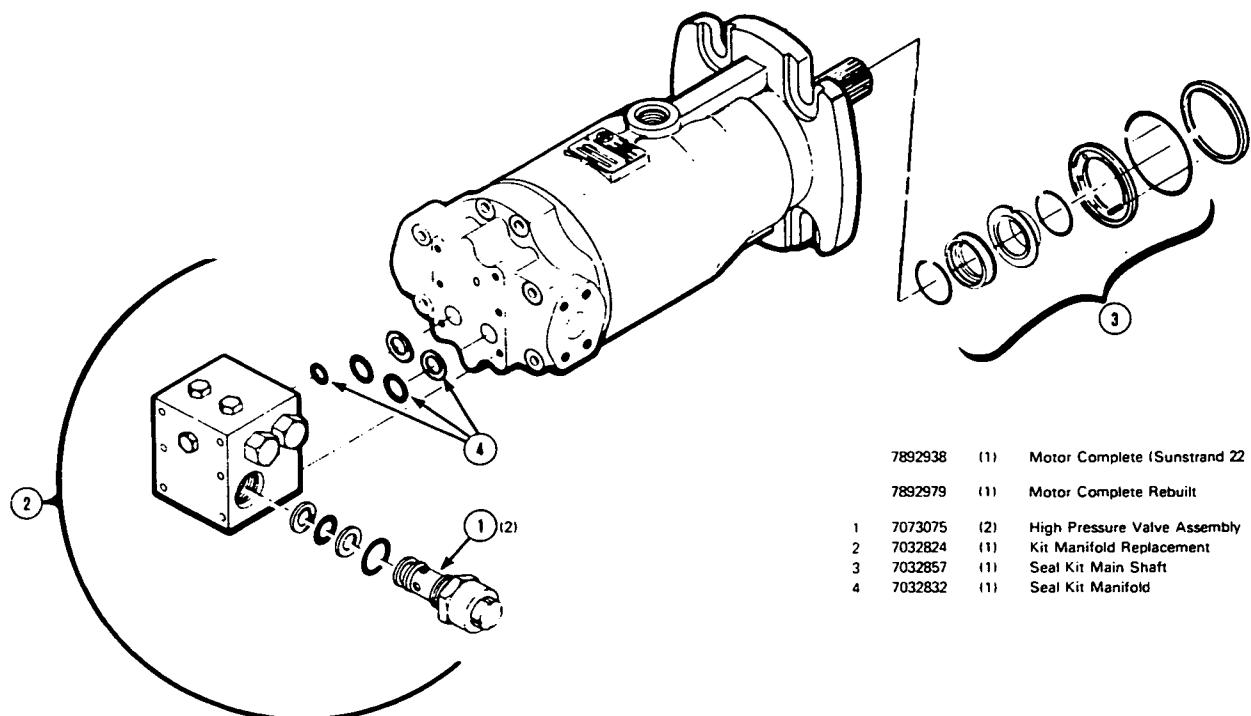
\* 8733628 (2) Seal  
\*\* 8733636 (1) Seal Repair Kit  
\*\*\* 8733644 (1) General Valve

## MAIN DRIVE HYDRAULICS

8742488	(1)	Pump Complete (Sunstrand 22 - 2157)
8843401	(1)	Pump Complete (Sunstrand 22 - 2157) Rebuilt
1	7032873	(1) Kit - Control Valve
2	7032881	(1) Control handle
3	7032931	(3) O - Ring
4	7032949	(1) Gasket - Control Valve
5	7032923	(2) Check Valve Assembly
6	7032915	(1) Gasket - Charge Pump
7	7032899	(1) Kit - Charge Pump
8	7032857	(1) Seal Kit - Main Shaft
9	7775182	(1) Slotted Hex Jam Nut
10	761403	(1) Woodruff Key



## HYDRAULIC MOTOR AND REPAIR KITS

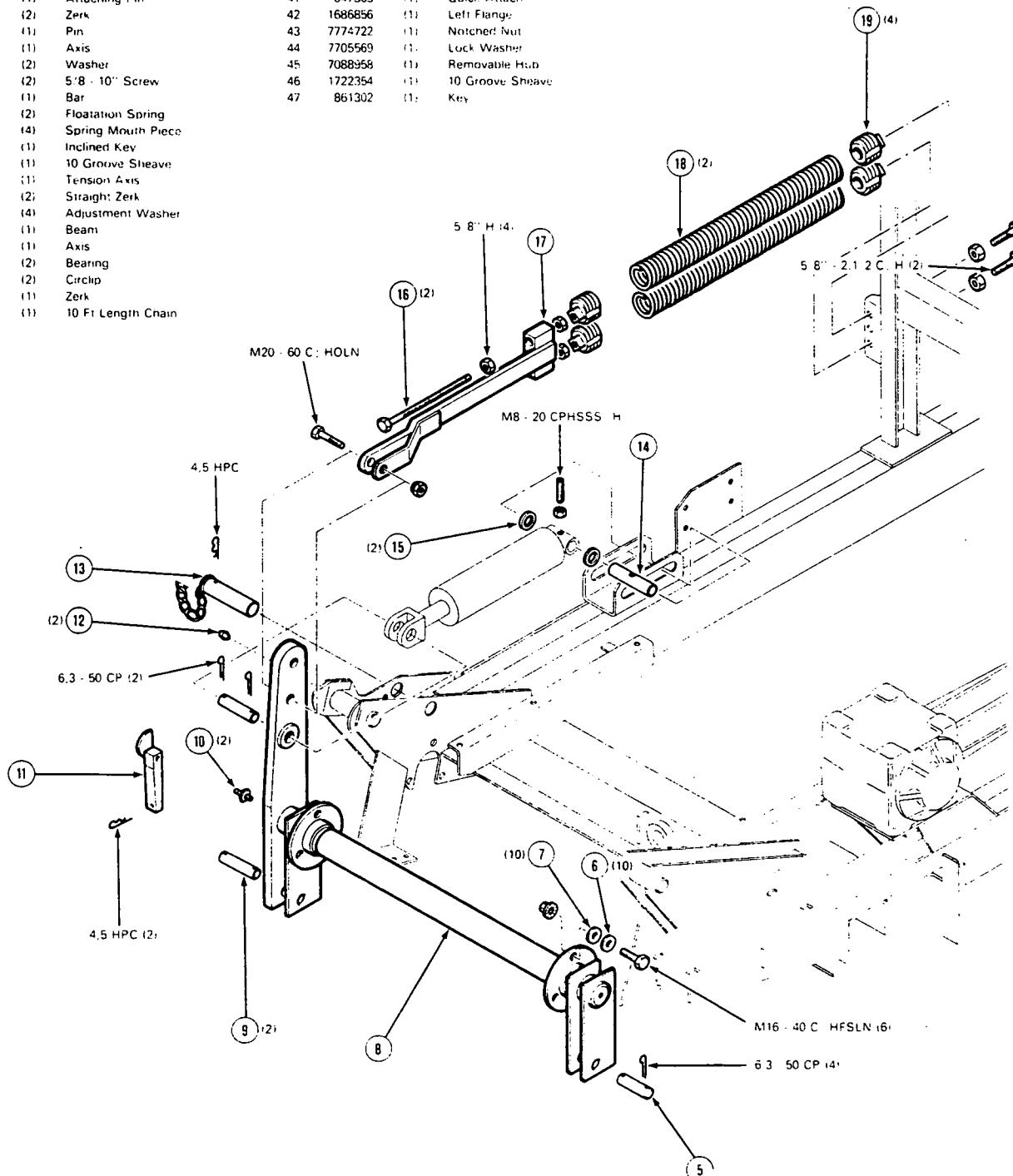


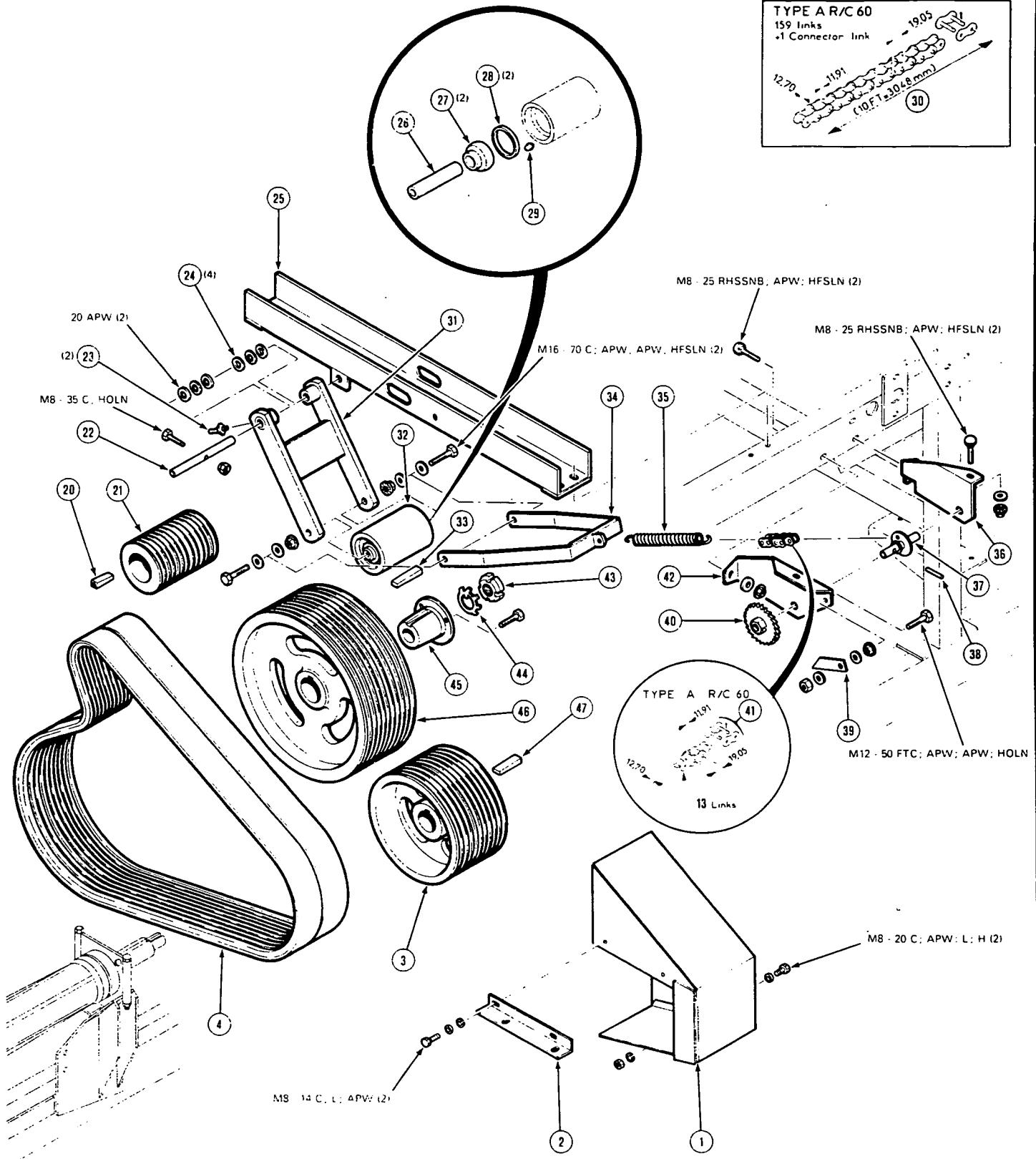
7892938	(1)	Motor Complete (Sunstrand 22 - 3099)
7892979	(1)	Motor Complete Rebuilt
1	7073075	(2) High Pressure Valve Assembly
2	7032824	(1) Kit Manifold Replacement
3	7032857	(1) Seal Kit Main Shaft
4	7032832	(1) Seal Kit Manifold

# LINKAGE

FOR MACHINE RUN N° 143.001.001 to 143.003.055

1	1678663	(1)	Shield	31	1684471	(1)	Cupel
2	1678705	(1)	Lug	32	1684455	(1)	Scheave
3	1722305	(1)	10 Groove Sheave	33	2024576	(1)	Key
4	1722321	(1)	2 Belts Set	34	1684570	(1)	Strap
5	2017861	(1)	Lifting Rod Axis	35	1722333	(1)	Pulling Spring
6	840660	(10)	Adjustment Washer	36	1686854	(1)	Right Flange
7	840678	(10)	Adjustment Washer	37	1686922	(1)	Drum
8	118612	(1)	Lifting Bar	38	762807	(1)	Mucanindus Pin
9	1689314	(2)	Guard	39	1686872	(1)	Guard
10	077065	(2)	Straight Zerk	40	1686880	(1)	Pawl
11	6369615	(1)	Attaching Pin	41	047365	(1)	Quick Attach
12	077057	(2)	Zerk	42	1686856	(1)	Left Flange
13	1679182	(1)	Pin	43	7774722	(1)	Notched Nut
14	1685536	(1)	Axis	44	7705569	(1)	Lock Washer
15	7705791	(2)	Washer	45	7088958	(1)	Removable Hub
16	702282	(2)	5 1/8 - 10" Screw	46	1722354	(1)	10 Groove Sheave
17	1191592	(1)	Bar	47	861302	(1)	Key
18	058651	(2)	Floation Spring				
19	264424	(4)	Spring Mouth Piece				
20	2016889	(1)	Inclined Key				
21	2014017	(1)	10 Groove Sheave				
22	1684562	(1)	Tension Axis				
23	077552	(2)	Straight Zerk				
24	840405	(4)	Adjustment Washer				
25	1684513	(1)	Beam				
26	1684463	(1)	Axis				
27	713552	(2)	Bearing				
28	052068	(2)	Clip				
29	077602	(1)	Zerk				
30	7086002	(1)	10 Ft Length Chain				

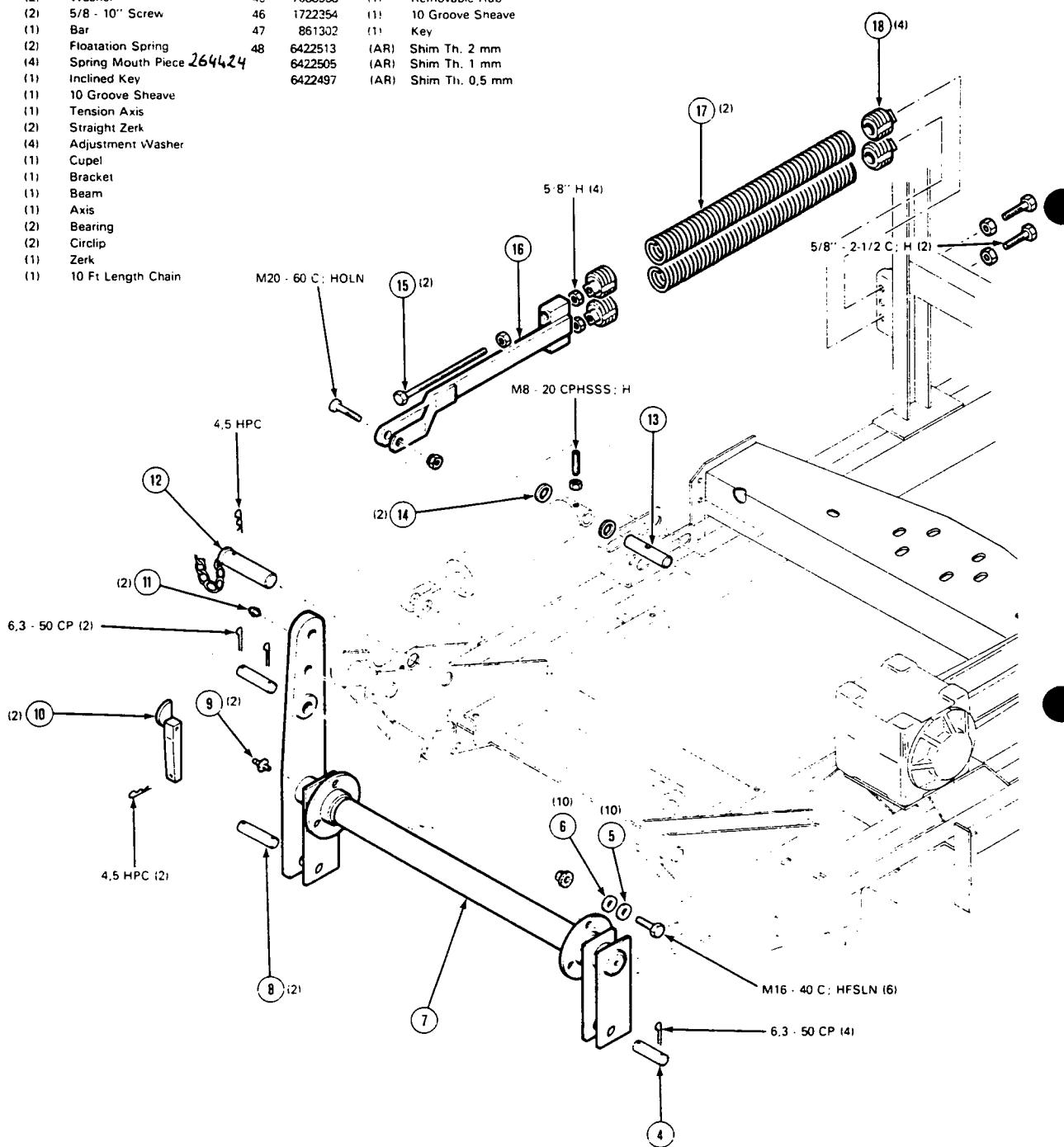




# LINKAGE

FOR MACHINE RUN N° 143.004.001 and on

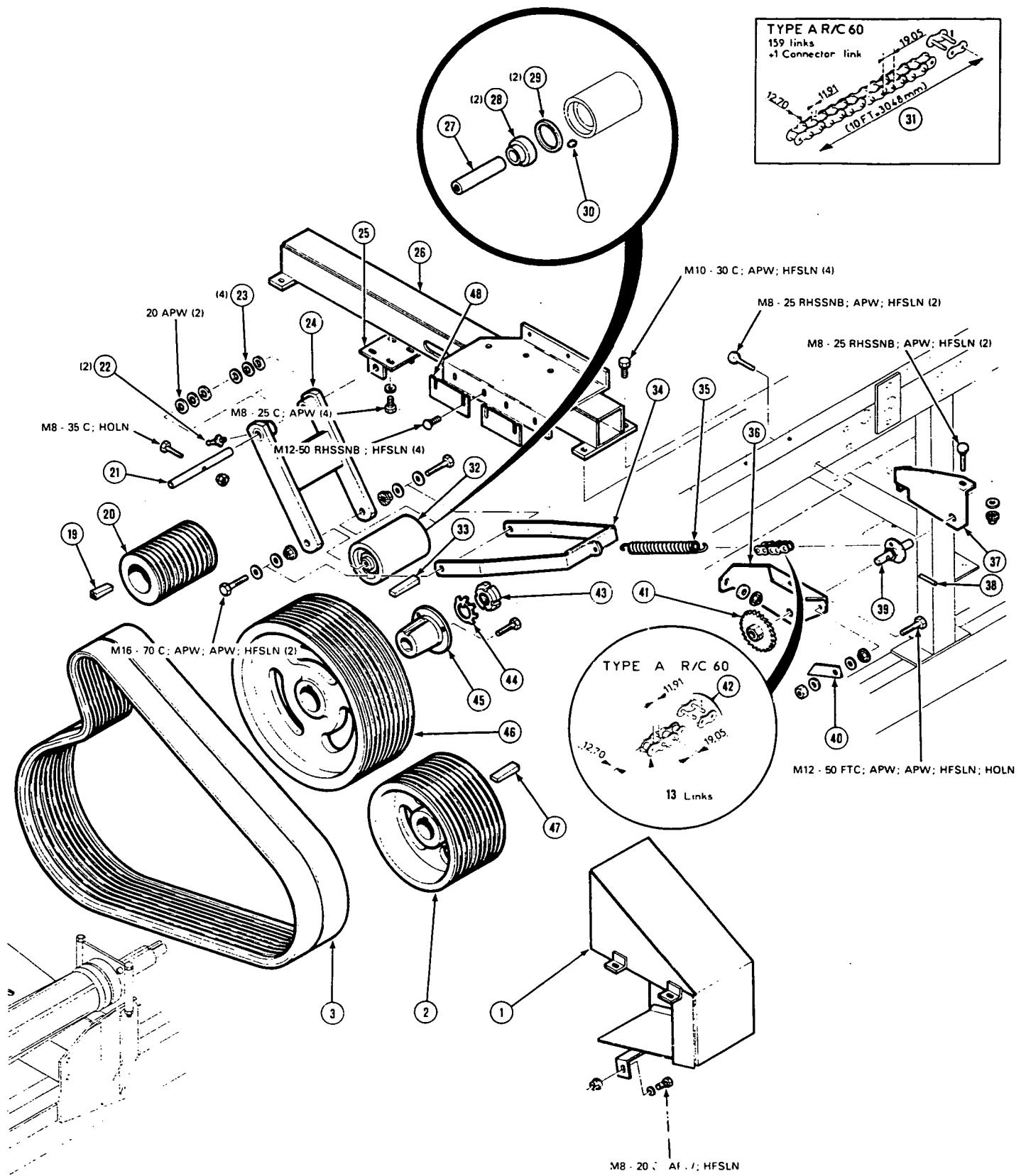
1	700600959	(1)	Shield	32	1684455	(1)	Sheave
2	1722305	(1)	10 Groove Sheave	33	2024578	(1)	Key
3	1722321	(1)	2 Belts Set	34	1684570	(1)	Strap
4	2017861	(1)	Lifting Rod Axis	35	1722339	(1)	Pulling Spring
5	840660	(10)	Adjustment Washer	36	1686856	(1)	Left Flange
6	840678	(10)	Adjustment Washer	37	1686864	(1)	Right Flange
7	1189612	(1)	Lifting Bar	38	762807	(1)	Mecanindus Pin
8	1689314	(2)	Axis	39	1686922	(1)	Drum
9	077065	(2)	Straight Zerk	40	1686872	(1)	Guard
10	6369615	(2)	Attaching Pin	41	1686880	(1)	Pawl
11	077057	(2)	Zerk	42	047365	(1)	Quick Attach
12	1679182	(1)	Pin	43	7774722	(1)	Notched Nut
13	1685536	(1)	Axis	44	7705569	(1)	Lock Washer
14	7705791	(2)	Washer	45	7088958	(1)	Removable Hub
15	702282	(2)	5/8 - 10" Screw	46	1722354	(1)	10 Groove Sheave
16	1191592	(1)	Bar	47	861302	(1)	Key
17	058651	(2)	Floataion Spring	48	6422513	(AR)	Shim Th. 2 mm
18	264426	(4)	Spring Mouth Piece	6422505	(AR)	Shim Th. 1 mm	
19	2016889	(1)	Inclined Key	6422497	(AR)	Shim Th. 0,5 mm	
20	2014017	(1)	10 Groove Sheave				
21	1684562	(1)	Tension Axis				
22	077552	(2)	Straight Zerk				
23	840405	(4)	Adjustment Washer				
24	1684471	(1)	Cupel				
25	700600778	(1)	Bracket				
26	700600739	(1)	Beam				
27	1684463	(1)	Axis				
28	713552	(2)	Bearing				
29	052068	(2)	Circlip				
30	077602	(1)	Zerk				
31	7086002	(1)	10 Ft Length Chain				



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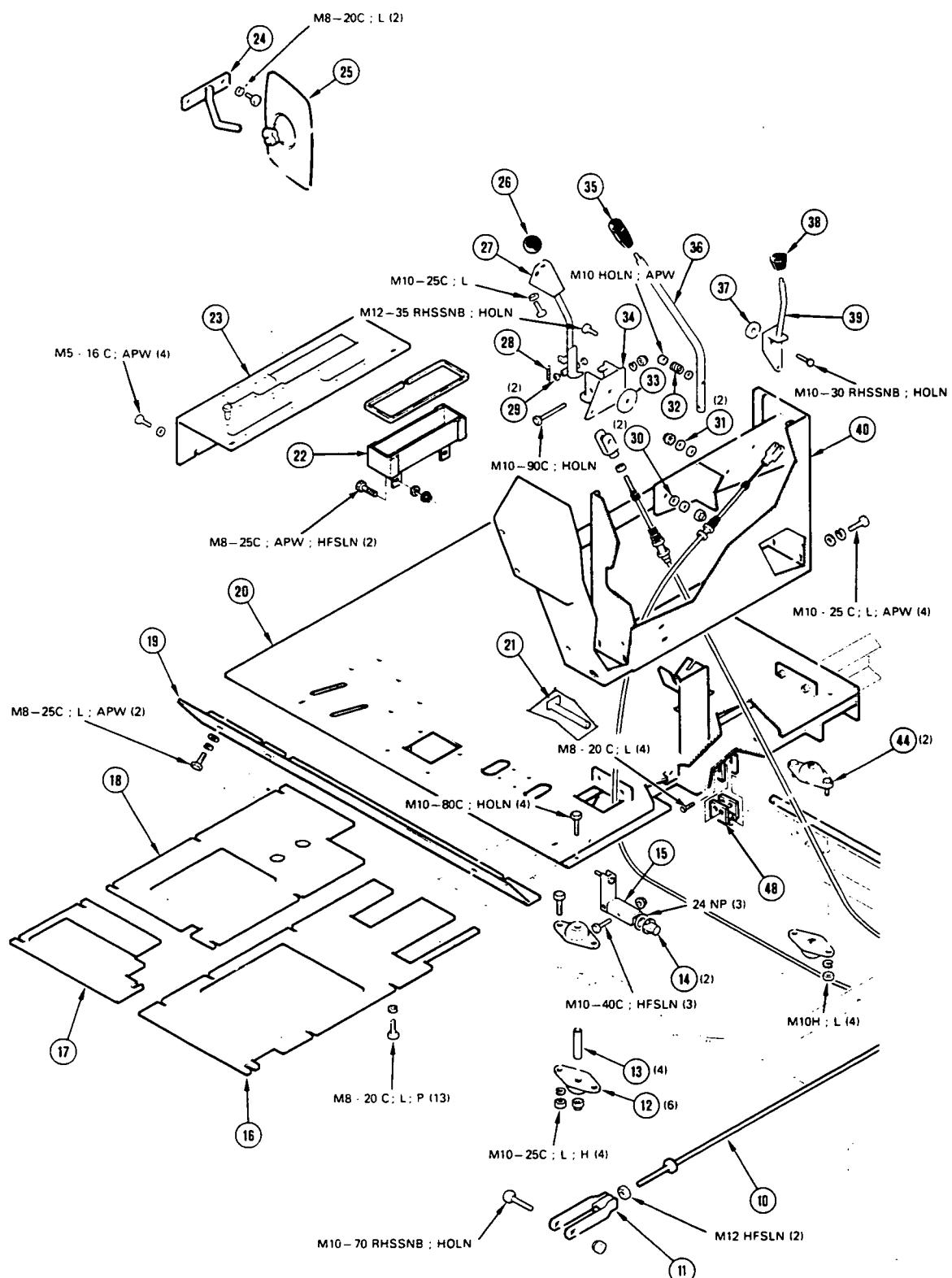
Revised September 1984 Form 700050956

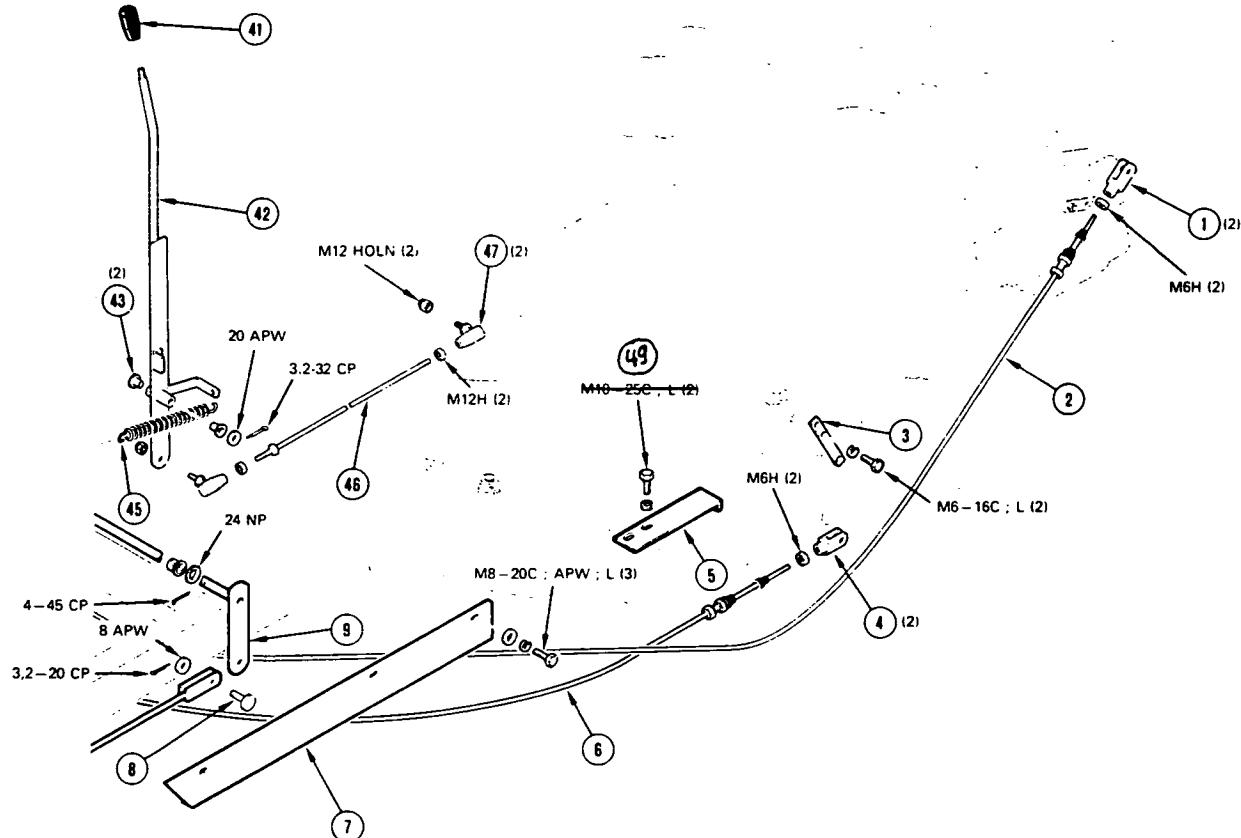
HESSTON 7580 FORAGE HARVESTER



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# DRIVING POST -





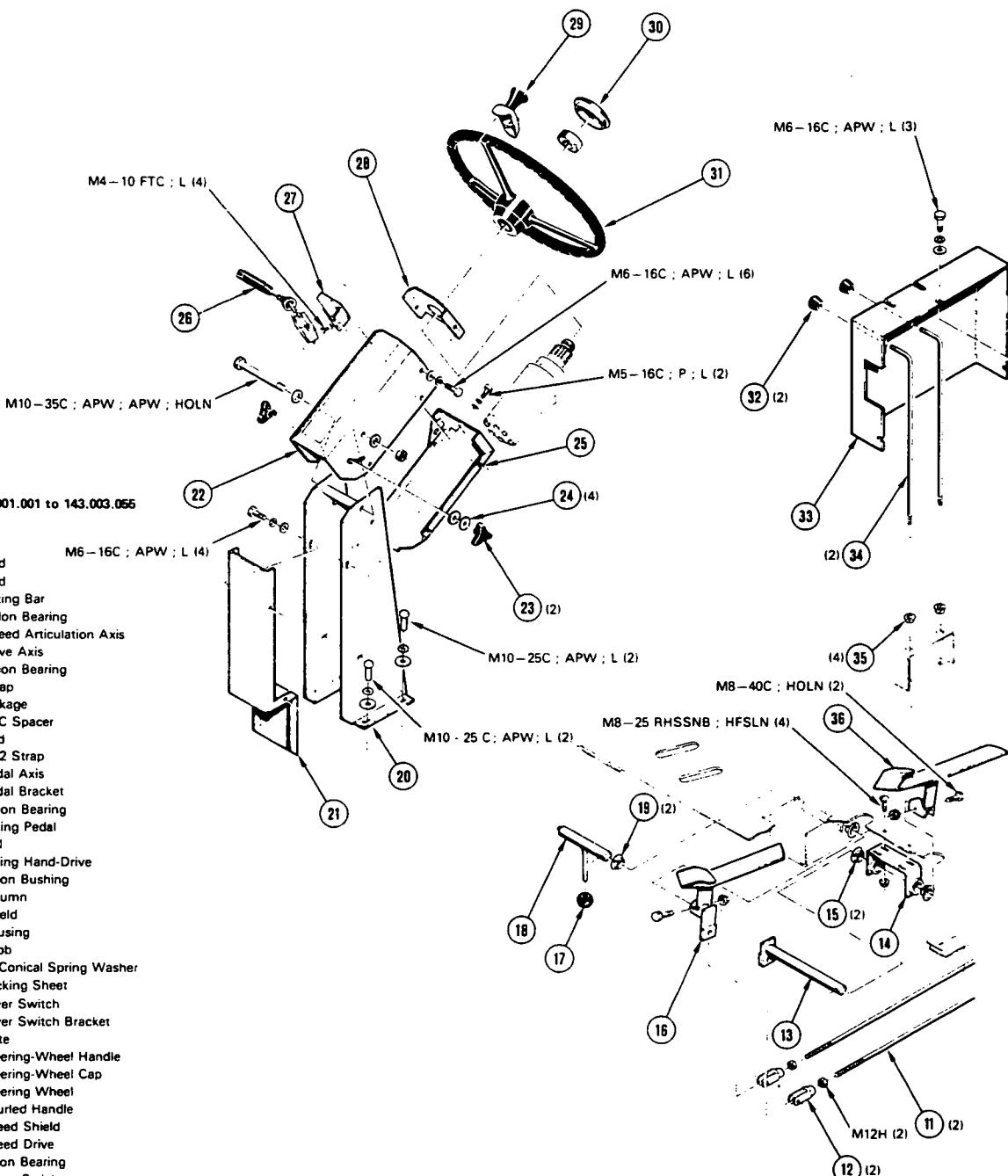
1	066977	(2)	Strap	26	1721323	(1)	Ball
2	1721406	(1)	Cable	27	1681758	(1)	Hydraulic Lever
3	1675842	(1)	Lug	28	1721349	(1)	Spring
4	066977	(2)	Strap	29	1721422	(2)	Nylon Bearing
5	1676501	(1)	Sheathe Bracket	30	705335	(2)	Spring Washer
6	1721398	(1)	Cable	31	840546	(2)	Spring Washer
7	1675495	(1)	Side Panel	32	1723923	(1)	Compression Spring
8	1675644	(1)	Axis	33	2016855	(1)	Brake Disc
9	1675511	(1)	Rod	34	1681881	(1)	Bracket
10	1689140	(1)	Rod	35	1721018	(1)	Handle
11	1689108	(1)	Strap	36	1688530	(1)	Gathering Lever
12	8797458	(6)	Rubber Shock Absorber	37	2016533	(1)	Brake Disc
13	1166610	(4)	Spacer	38	1721034	(1)	Handle
14	1723089	(2)	Nylon Bearing	39	1681717	(1)	Lever
15	1687862	(1)	Knuckle	40	1682194	(1)	Desk Housing
16	1675339	(1)	Panel	41	1721018	(1)	Handle
17	1676568	(1)	Ches Front Sheet	42	1681949	(1)	Clutch Lever
18	1676550	(1)	Right Front Sheet	43	1721414	(2)	Nylon Bearing
19	1675545	(1)	Front Band	44	1687250	(2)	Bracket
20	1687136	(1)	Platform (S-N 143.001.001 to 143.003.055)	45	058180	(1)	Spring
	700600766	(1)	Platform (S/N 143.004.001 and on)	46	1686435	(1)	Clutch Rod
21	1682020	(1)	Axis	47	7725062	(2)	M12 Swivel
22	1681659	(1)	Tidy	48	1680084	(1)	Joint
23	1677830	(1)	Gate	49	797662	(2)	M10 x 1.25 .15 Hex Cap Screw
24	1165505	(1)	Rear View Mirror Bracket				
25	8721888	(1)	Rear View Mirror				

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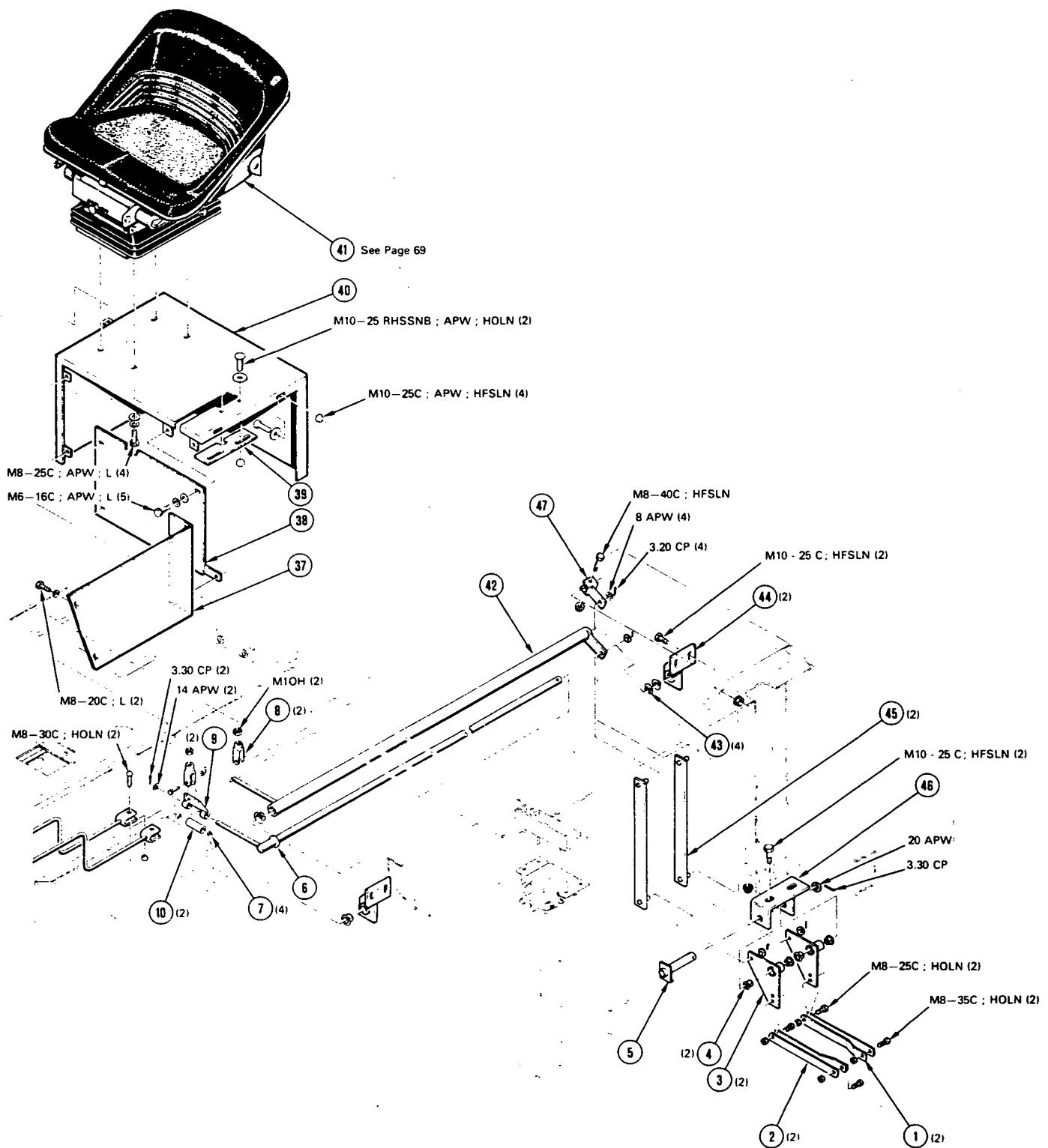
# STEERING GEAR AND DRIVE

FOR MACHINE RUN 143.001.001 to 143.003.055

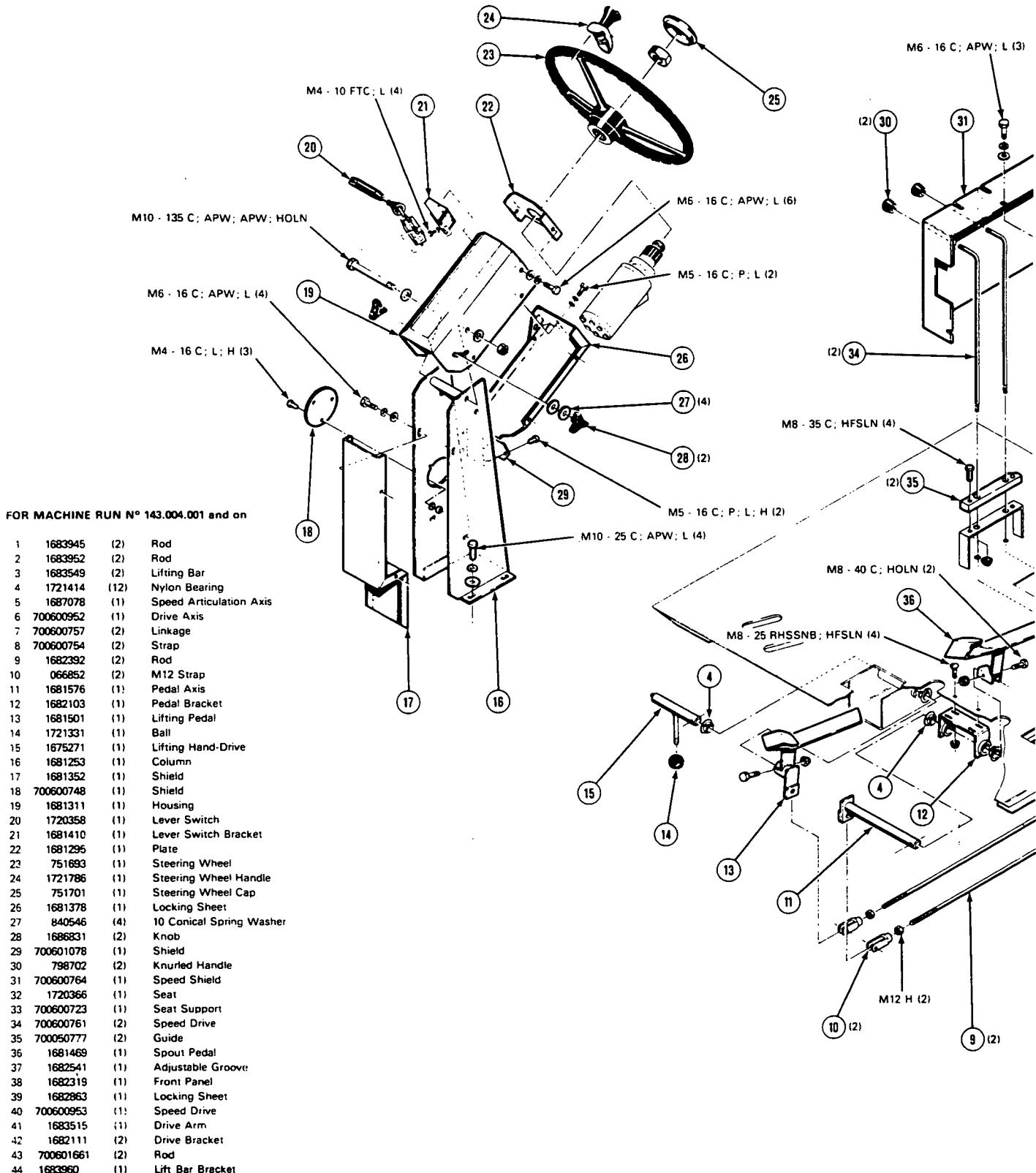
1	1683945	(2)	Rod	M6-16C ; APW ; L (4)
2	1683952	(2)	Rod	
3	1683549	(2)	Lifting Bar	
4	1721414	(4)	Nylon Bearing	
5	1687078	(1)	Speed Articulation Axis	
6	1683374	(1)	Drive Axis	
7	1722867	(4)	Nylon Bearing	
8	066969	(2)	Strap	
9	1683481	(2)	Linkage	
10	1686823	(2)	PVC Spacer	
11	1682392	(2)	Rod	
12	066852	(2)	M12 Strap	
13	1681576	(1)	Pedal Axis	
14	1682103	(1)	Pedal Bracket	
15	1721414	(2)	Nylon Bearing	
16	1681501	(1)	Lifting Pedal	
17	1721331	(1)	Ball	
18	1675271	(1)	Lifting Hand-Drive	
19	1721414	(2)	Nylon Bushing	
20	1681253	(1)	Column	
21	1681352	(1)	Shield	
22	1681311	(1)	Housing	
23	1686831	(2)	Knob	
24	840546	(4)	10 Conical Spring Washer	
25	1681378	(1)	Locking Sheet	
26	1720358	(1)	Lever Switch	
27	1681410	(1)	Lever Switch Bracket	
28	1681295	(1)	Plate	
29	1721786	(1)	Steering-Wheel Handle	
30	751701	(1)	Steering-Wheel Cap	
31	751693	(1)	Steering Wheel	
32	798702	(2)	Knurled Handle	
33	1682178	(1)	Speed Shield	
34	1684133	(2)	Speed Drive	
35	1722966	(4)	Nylon Bearing	
36	1681469	(1)	Spout Pedal	
37	1682863	(1)	Locking Sheet	
38	1682319	(1)	Front Panel	
39	1682541	(1)	Adjustable Groove	
40	1682483	(1)	Seat Support	
41	1720366	(1)	Seat	45 1684273 (2) Rod
42	1683465	(1)	Speed Drive	700601661 (2) Rod
43	1721414	(4)	Nylon Bearing	46 1683960 (1) Lift Bar Bracket
44	1682111	(2)	Drive Bracket	47 1683515 (1) Drive Arm



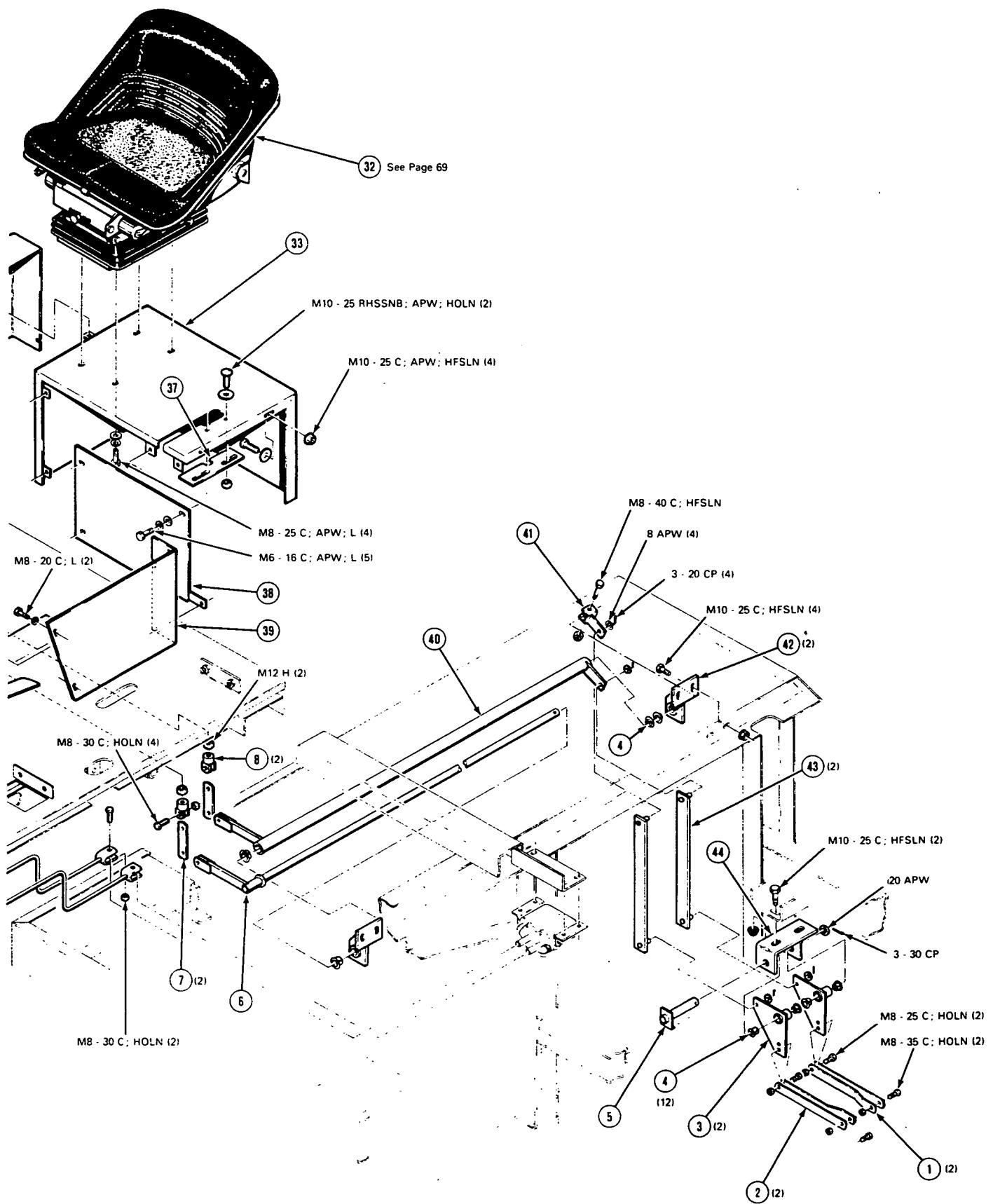
Revised March 1983 Form 700050966



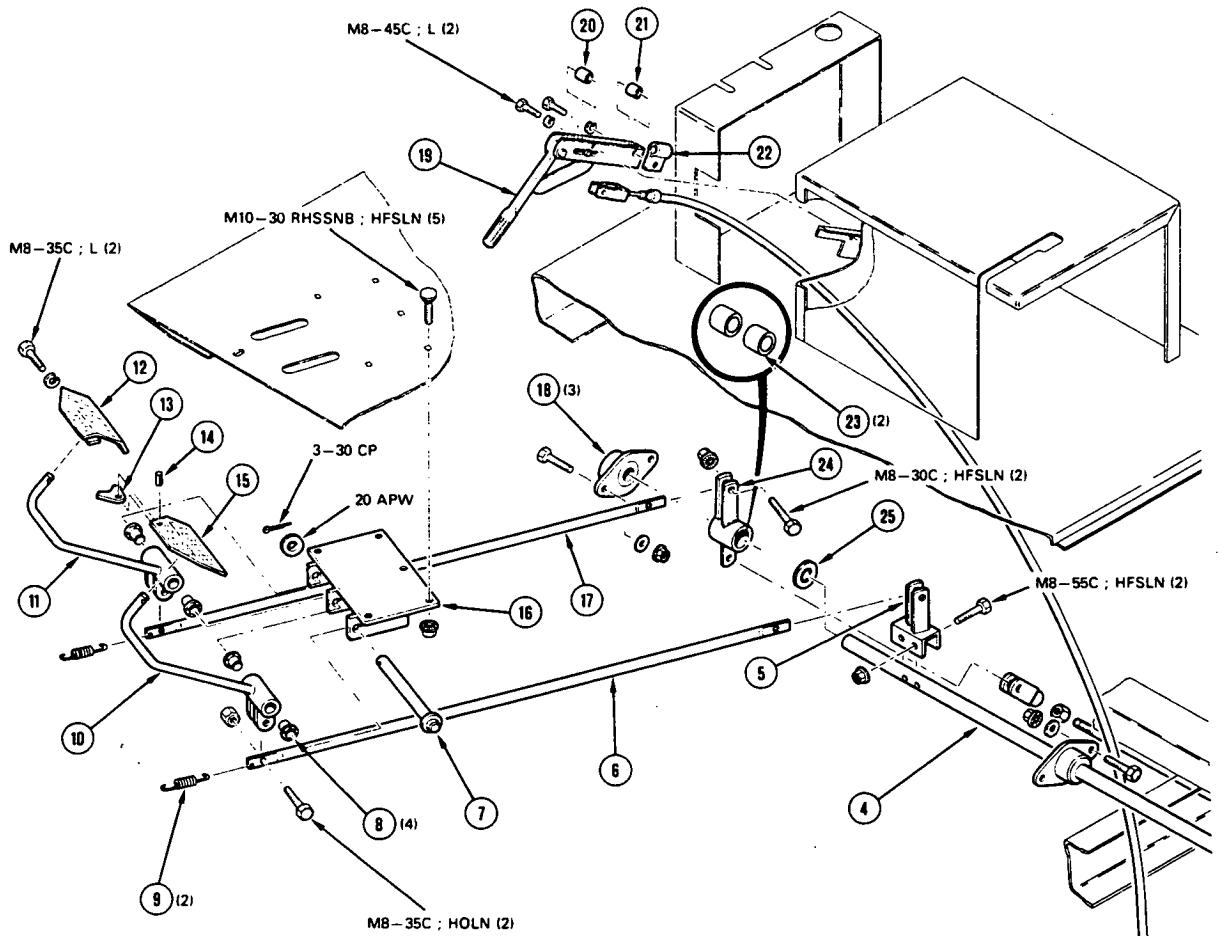
# STEERING GEAR AND DRIVE



Revised March 1983 Form 700050956

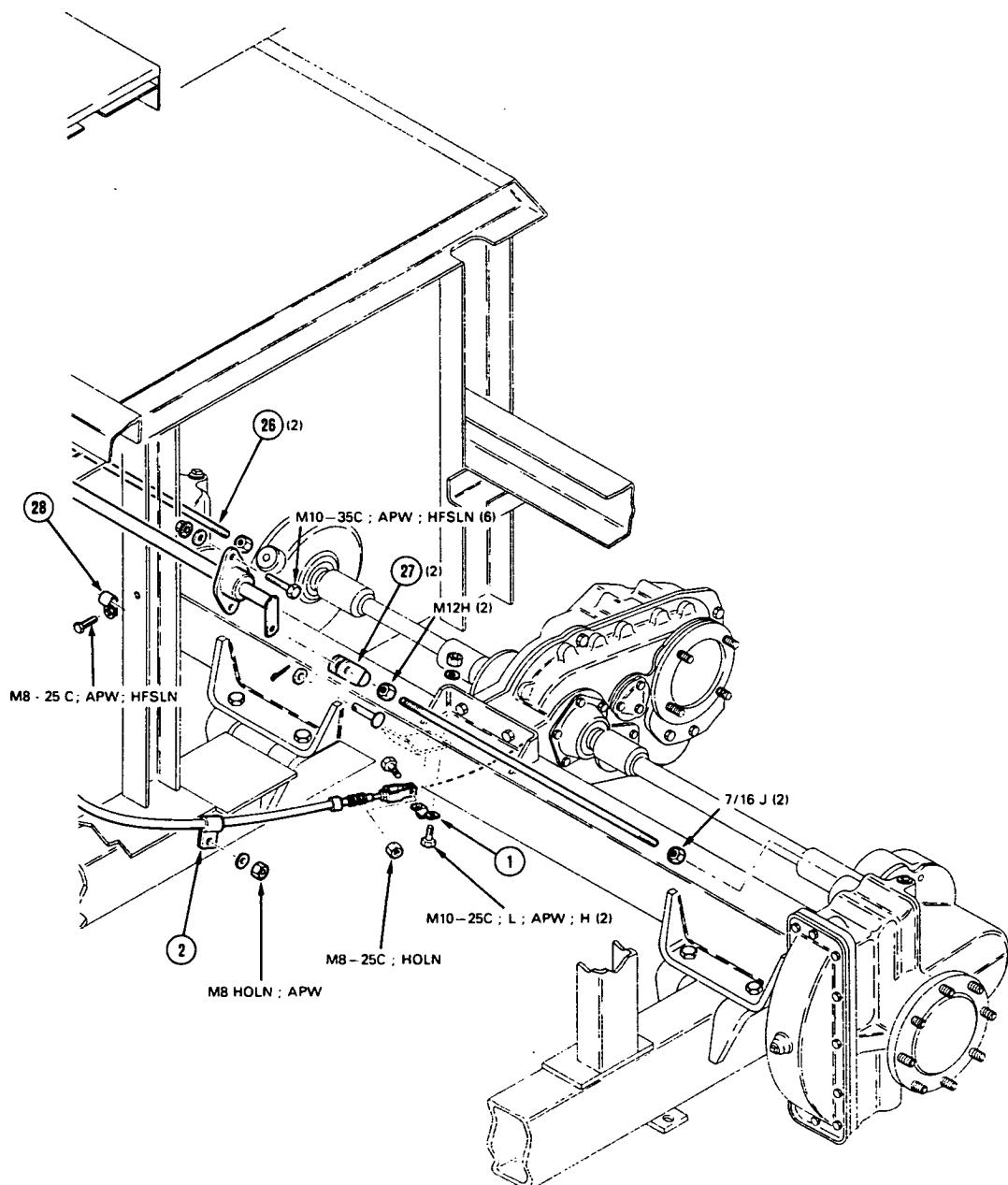


# BRAKES DRIVE

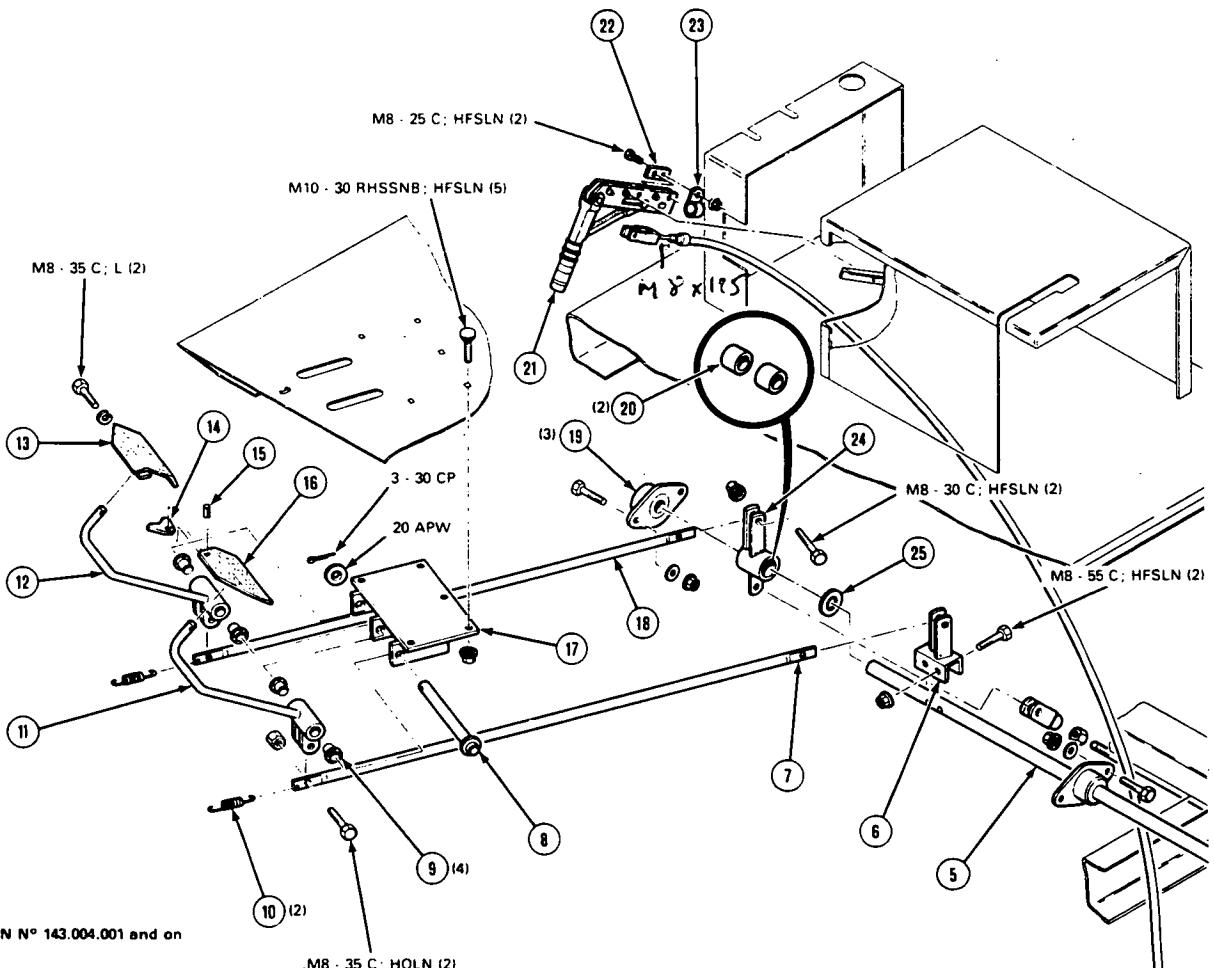


FOR MACHINE RUN N° 143.001.001 to 143.003.056

1	7024714	(1)	Flange for cable
2	7025968	(1)	Cable Fastener
3	8041071	(1)	Cable
4	1686005	(1)	Brake Axis
5	1685817	(1)	Arm
6	1685882	(1)	Left Rod
7	1680453	(1)	Pedal Axis
8	1721414	(4)	Nylon Bearing
9	858605	(2)	Pulling Spring
10	1685957	(1)	Left Brake Pedal
11	1685940	(1)	Right Brake Pedal
12	1680594	(1)	Right Pedal
13	1680412	(1)	Latch
14	1721562	(1)	Mecanindus Pin
15	1680586	(1)	Left Pedal
16	1685916	(1)	Pedal Bracket
17	1685874	(1)	Right Rod
18	7710601	(3)	Cast Iron Bearing
19	6439210	(1)	Hand Brake
20	6411003	(1)	Spacer
21	6411011	(1)	Spacer
22	7025968	(1)	Cable Fastener
23	1722651	(2)	Bronze Washer
24	1680254	(1)	Drive Bush
25	7705148	(1)	Washer
26	1686013	(2)	Drive Rod
27	066852	(2)	M12 Strap
28	755751	(1)	Collar

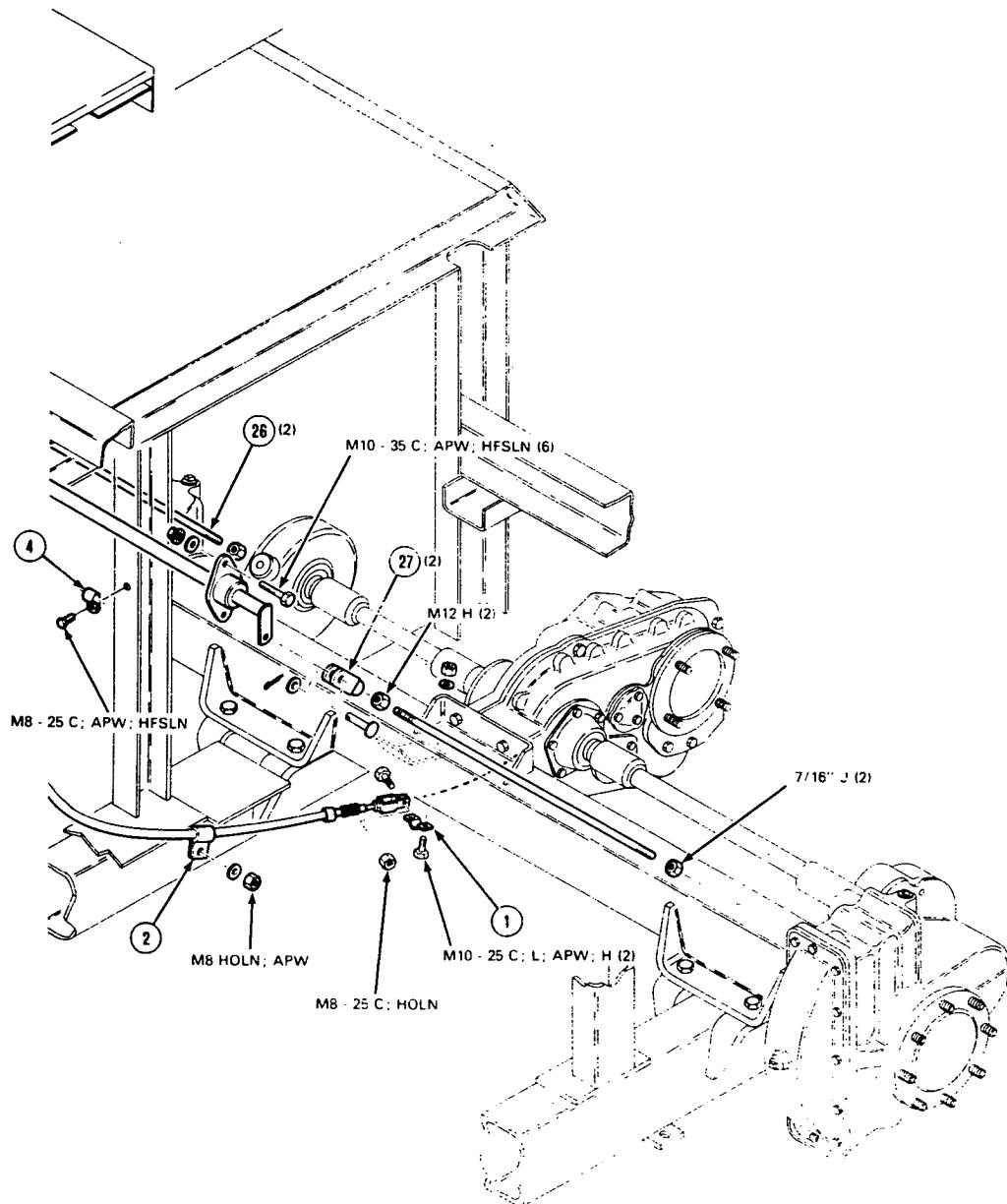


# BRAKES DRIVE



FOR MACHINE RUN N° 143.004.001 and on

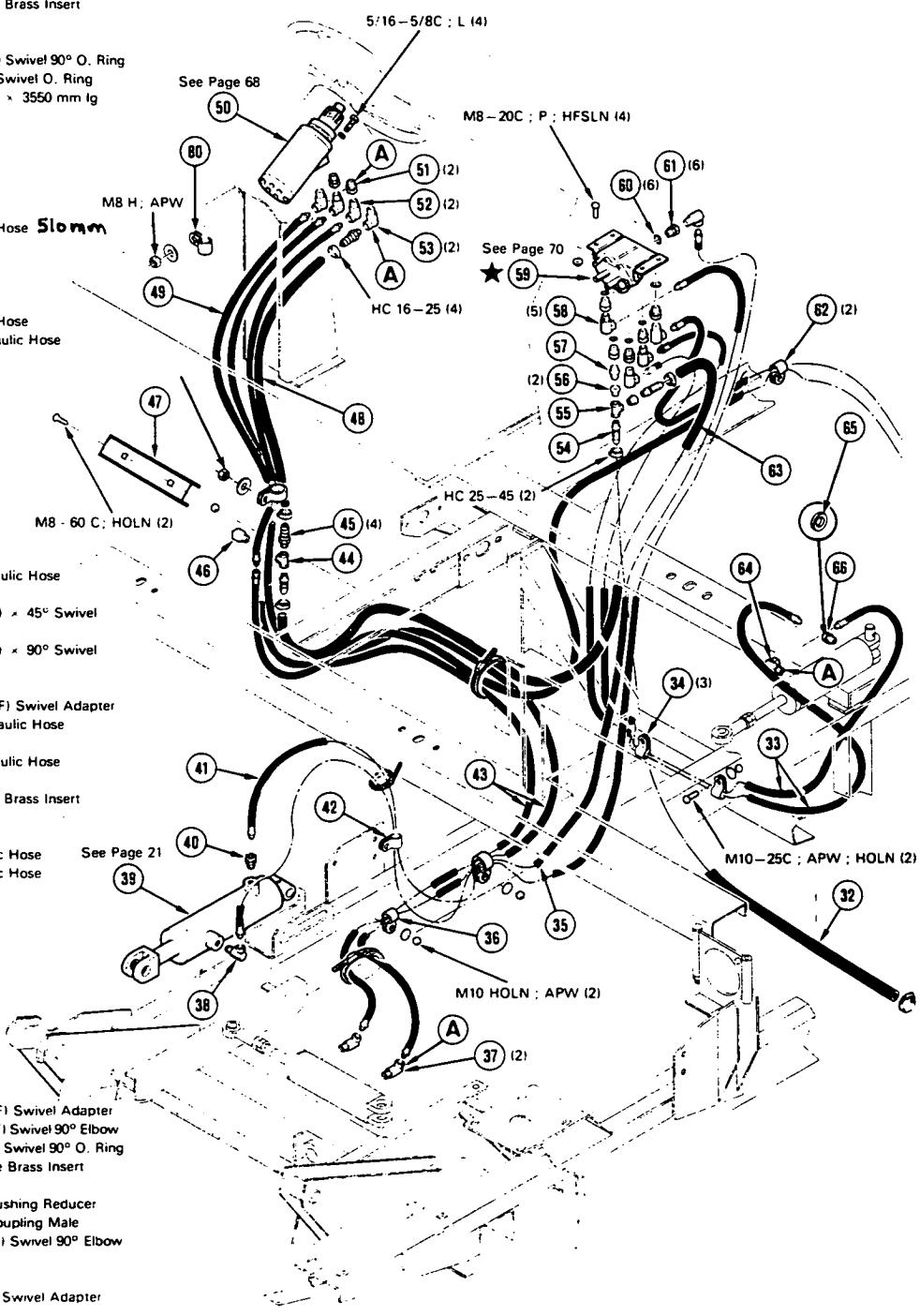
1	7024714	(1)	Flange for Cable
2	7025968	(1)	Cable Fastener
3	8041071	(1)	Cable
4	755751	(1)	Collar
5	1686005	(1)	Brake Axis
6	1685817	(1)	Arm
7	1685822	(1)	Left Rod
8	1680453	(1)	Pedal Axis
9	1721414	(4)	Nylon Bearing
10	858605	(2)	Pulling Spring
11	1685957	(1)	Left Brake Pedal
12	1685940	(1)	Right Brake Pedal
13	1680594	(1)	Right Pedal
14	1680412	(1)	Latch
15	1721562	(1)	Mecanindus Pin
16	1680586	(1)	Left Pedal
17	1685916	(1)	Pedal Bracket
18	1685874	(1)	Right Rod
19	7710601	(3)	Cast Iron Bearing
20	1722651	(2)	Bronze Washer
21	700050734	(1)	Hand Brake
22	700600724	(1)	Flange
23	7025968	(1)	Cable Fastener
24	1680254	(1)	Drive Bush
25	7705148	(1)	Washer
26	1686013	(2)	Drive Rod
27	066852	(2)	M12 Strap



# HYDRAULIC SYSTEM

1	1724384	(1)	Hydraulic Hose	63	1721968	(1)	Dia. 3/8" x 1200 mm Ig Hydraulic Hose
2	7791429	(1)	A 90° Mouth Piece	64	7046089	(1)	9/16" SAE (M) x 3/8 NPSM (F) Swivel 90° O. Ring (S/N 143.001.001 thru 143.003.055)
3	7738727	(1)	Hydraulic Oil Filter Complete	65	1680517	(1)	Lozenge (S/N 143.001.001 thru 143.003.055)
4	8746505	(1)	1 - 5/8 UN(M) x Dia. 1" Male Brass Insert	66	1680516	(1)	9/16" SAE (M) x 3/8" NPSM (F) Swivel Adapter (S/N 143.001.001 thru 143.003.055)
5	1721984	(1)	Dia. 1" x 1160 mm Ig Hydraulic Hose	67	7872351	(1)	3/8" - 18 NPTF x 3175 mm Ig Hydraulic Hose
6	1722008	(1)	Dia. 3/4 x 380 mm Ig Hydraulic Hose	68	7827504	(1)	Ferrule
7	7074750	(1)	Dia. 1" x 850 mm Ig Hydraulic Hose	69	746669	(1)	3/8" NPTF (M) x 3/8" NPSM (F) Swivel 90° Elbow
8	7030653	(4)	O. Ring	70	1684083	(1)	Flange
9	7846298	(1)	3/4 NPTF (M) x 3/4 - 14 FPT Adapter	71	1722255	(1)	Transmission
10	7746274	(1)	3/4" NPTF (M) x Dia. 25.4 Male Brass Insert	72	8843542	(1)	Dia. 3/4 x 1500 mm Ig Hydraulic Hose
11	1153329	(1)	3/4" Tee	73	1722057	(1)	Dia. 25.4 x 1850 mm Ig Hydraulic Hose
12	746271	(1)	Nipple	74	791103	(3)	7/8" UNF (M) x Dia. 20 Male Brass Insert
13	846766	(1)	3/4" NPTF Tee	75	846873	(4)	Flange Coupling Half
14	1722016	(1)	Dia. 3/4" x 600 mm Ig Hydraulic Hose	76	8742488	(1)	Hydraulic Pump
15	6889133	(1)	Valve, Relief Modified				
16	846899	(3)	3/4 NPTF (M) x Dia. 3/4" Male Brass Insert				
17	1684000	(1)	Flange				
18	7039795	(1)	O. Seal				
19	7046089	(1)	9/16" SAE (M) x 3/8" NPSM (F) Swivel 90° O. Ring				
20	846824	(1)	3/4" - 16 (M) x 3/8 NPSM (F) Swivel O. Ring				
21	7796964	(1)	3/8" NPTF (M) x 9/16" JIC (F) x 3550 mm Ig Hydraulic Hose				

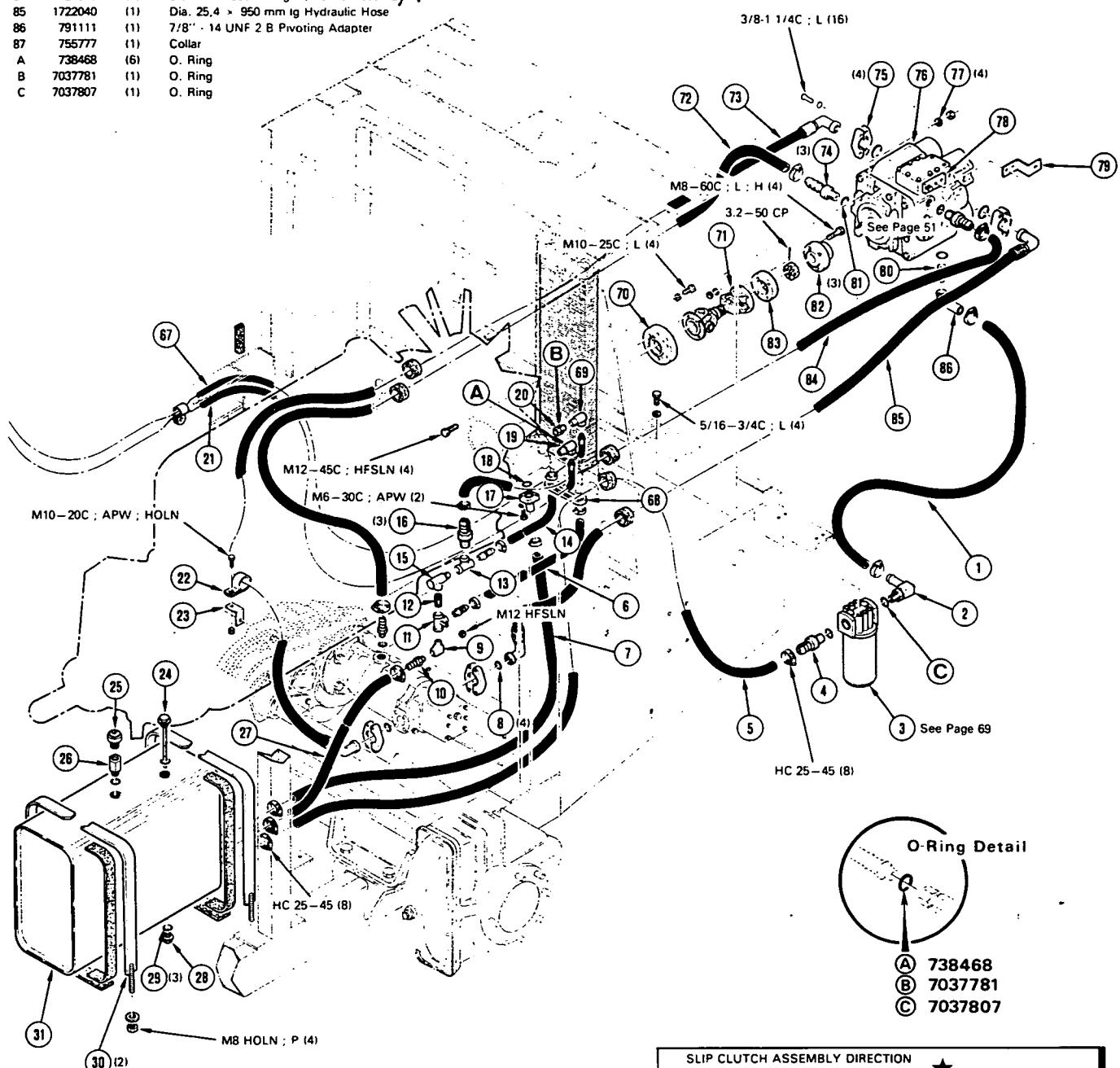
22	7041015	(1)	Collar
23	1677988	(1)	Lug
24	1684026	(1)	Gauge Cap
25	7742208	(1)	3/4 NPTF Breather
26	1722073	(1)	3/4" NPTF Adapter
27	1721992	(1)	Dia. 1" x 400 mm Ig Hydraulic Hose <b>51mm</b>
28	791368	(1)	Drain Cap
29	791418	(3)	Drain Seal
30	1684059	(2)	Strap
31	1722206	(1)	Hydraulic Tank
32	1729177	(1)	Dia. 1" x 900 mm Ig Hydraulic Hose
33	700050911	(2)	3/8" NPTF x 1900 mm Ig Hydraulic Hose
34	755777	(4)	Collar



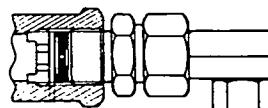
51	846303	(2)	9/16" SAE (M) x 1/4" NPSM (F) Swivel Adapter
52	7746431	(2)	1/4" NPTF (M) x 1-1/4" NPSM (F) Swivel 90° Elbow
53	7046089	(2)	9/16" SAE (M) x 3/8" NPSM (F) Swivel 90° O. Ring
54	7746274	(1)	3/4" NPTF (M) x Dia. 25.3 Male Brass Insert
55	846766	(1)	3/4" NPTF Tee
56	046250	(2)	3/4" NPTF (M) x 3/8" NPTF Bushing Reducer
57	7846314	(1)	3/8" NPTF (M) x 3/8" NPTF Coupling Male
58	746669	(5)	3/8" NPTF (M) x 3/8" NPSM (F) Swivel 90° Elbow
59	700050774	(1)	Distributor
60	1721570	(6)	Seal 'BS'
61	1721554	(6)	3/8" Gas (M) x 3/8" NPSM (F) Swivel Adapter
62	7041015	(2)	Collar

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77	6355853	(4)	Bushing
78	1677723	(1)	Lever
79	1682256	(1)	Fastening Bracket
80	846717	(1)	7/8' - 14 UNF 2B Adapter
81	738450	(3)	O. Ring
82	1684075	(1)	Conical Sleeve
83	1684067	(1)	Spacer
84	1721976	(1)	Dia. 44 x 900 mm lg Hydraulic Hose
85	1722040	(1)	Dia. 25,4 x 950 mm lg Hydraulic Hose
86	791111	(1)	7/8' - 14 UNF 2 B Pivoting Adapter
87	755777	(1)	Collar
A	738468	(6)	O. Ring
B	7037781	(1)	O. Ring
C	7037807	(1)	O. Ring



**SLIP CLUTCH ASSEMBLY DIRECTION  
SENS MONTAGE LIMITEUR**



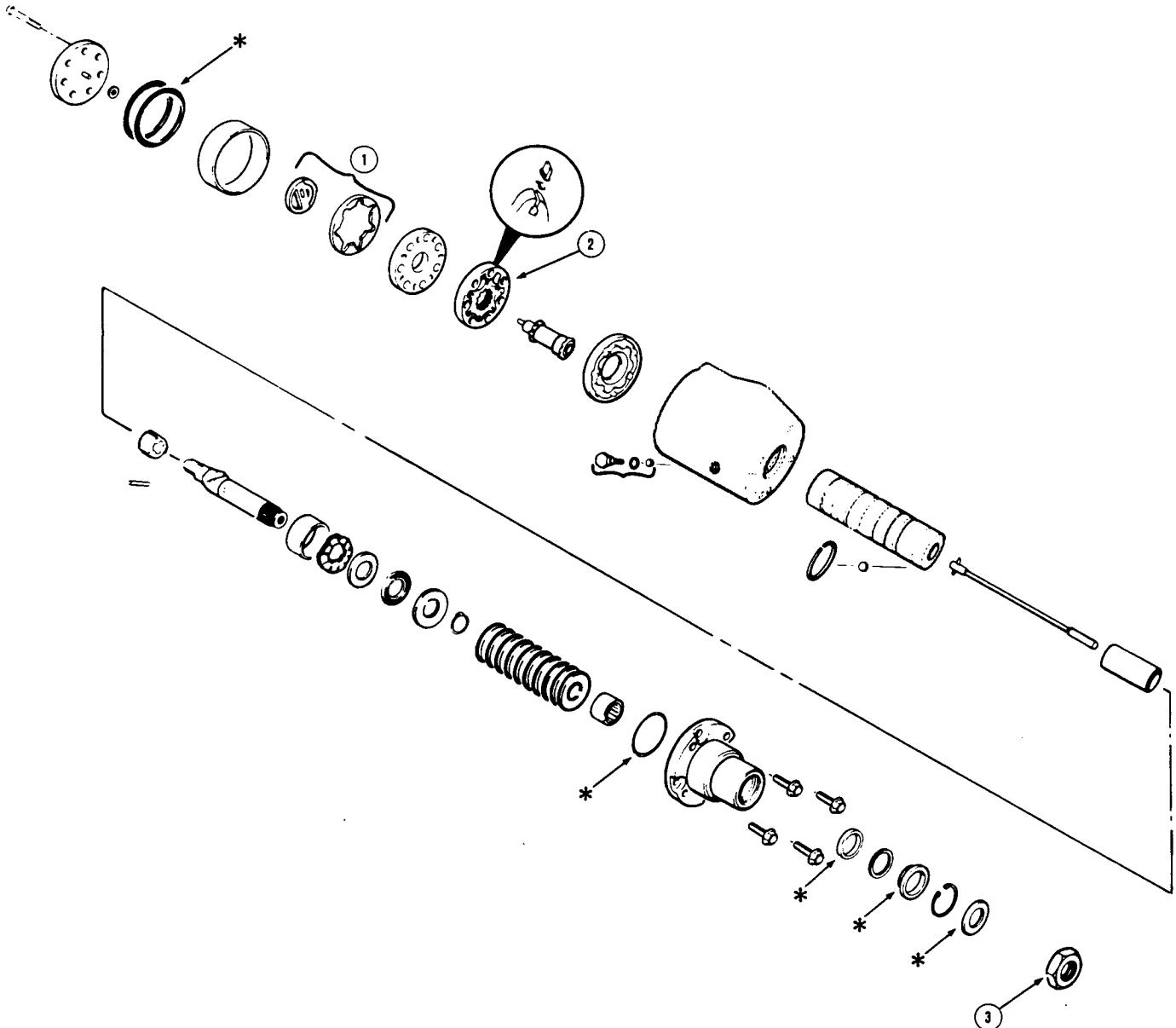
Lozenge must not be locked. Clearance : 0,5 to 1 mm.

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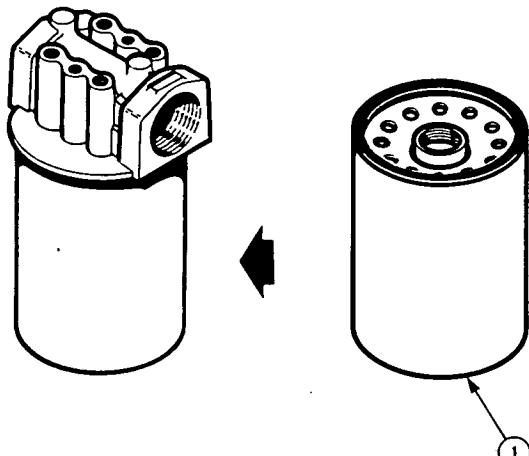
# STEERING VALVE

7796923 (1) Steering Valve Complete (Gemmer N° HGA10)

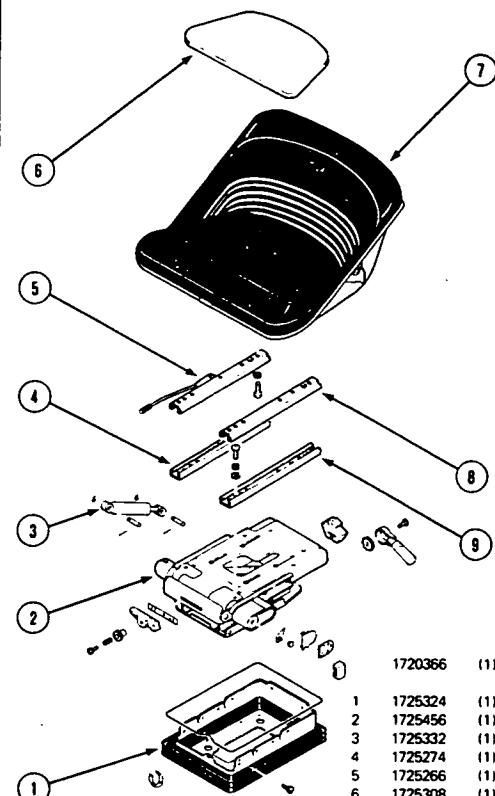
- |   |         |     |  |
|---|---------|-----|--|
| 1 | 7034572 | (1) | Commutator Assembly                                    |
| 2 | 7034531 | (1) | Rotor Set  |
| 3 | 7034663 | (1) | Wheel Nut  |
| * | 8044547 | (1) | Shaft Seal Kit (Includes Items Marked with Asterisks*) |



## HYDRAULIC OIL FILTERS — SEAT

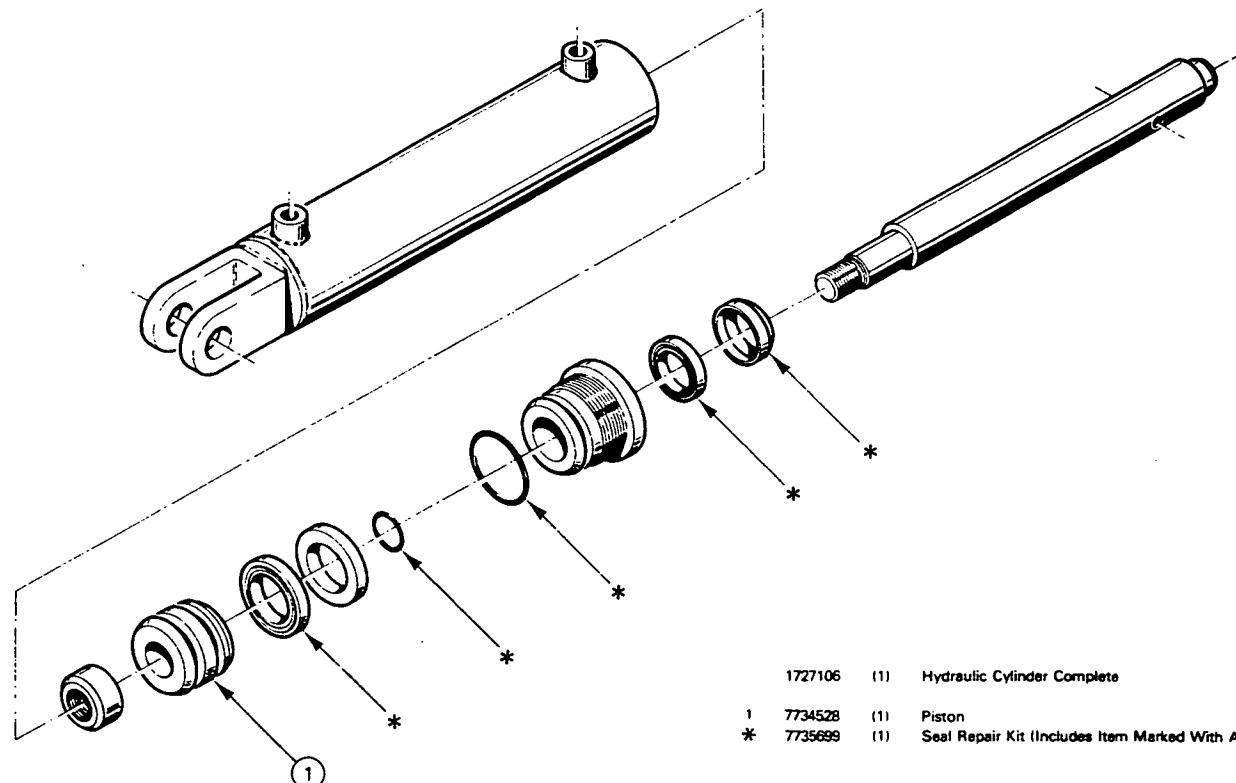


7738727 (1) Hydraulic Oil Filter Complete  
1 7738743 (1) Element



1720366 (1)	Seat
1 1725324 (1)	Fingerguard Kit
2 1725456 (1)	Floatation Support Assembly
3 1725332 (1)	Damper Assy
4 1725274 (1)	1/2 S.R. with Notches
5 1725266 (1)	1/2 S.R. with Handle
6 1725308 (1)	Insert Cushion-Trim 069
7 1725316 (1)	Argus D.L. Assy
8 1725282 (1)	1/2 S.R. LH Top
9 1725274 (1)	1/2 S.R. LH Bottom

## SPOUT CYLINDER



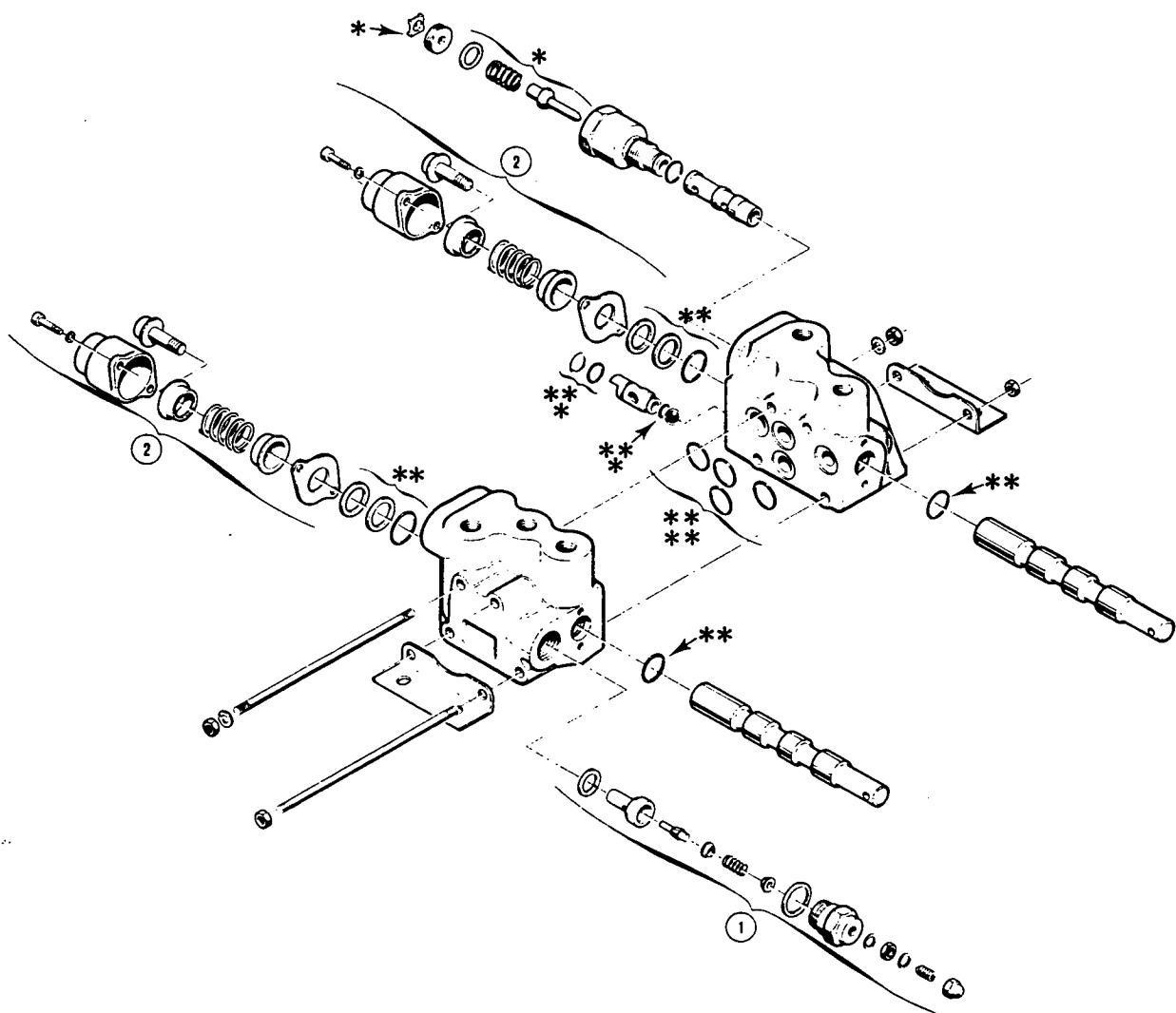
1727106 (1) Hydraulic Cylinder Complete  
1 7734528 (1) Piston  
\* 7735699 (1) Seal Repair Kit (Includes Item Marked With Asterisks \*)

# CONTROL VALVE

700050774

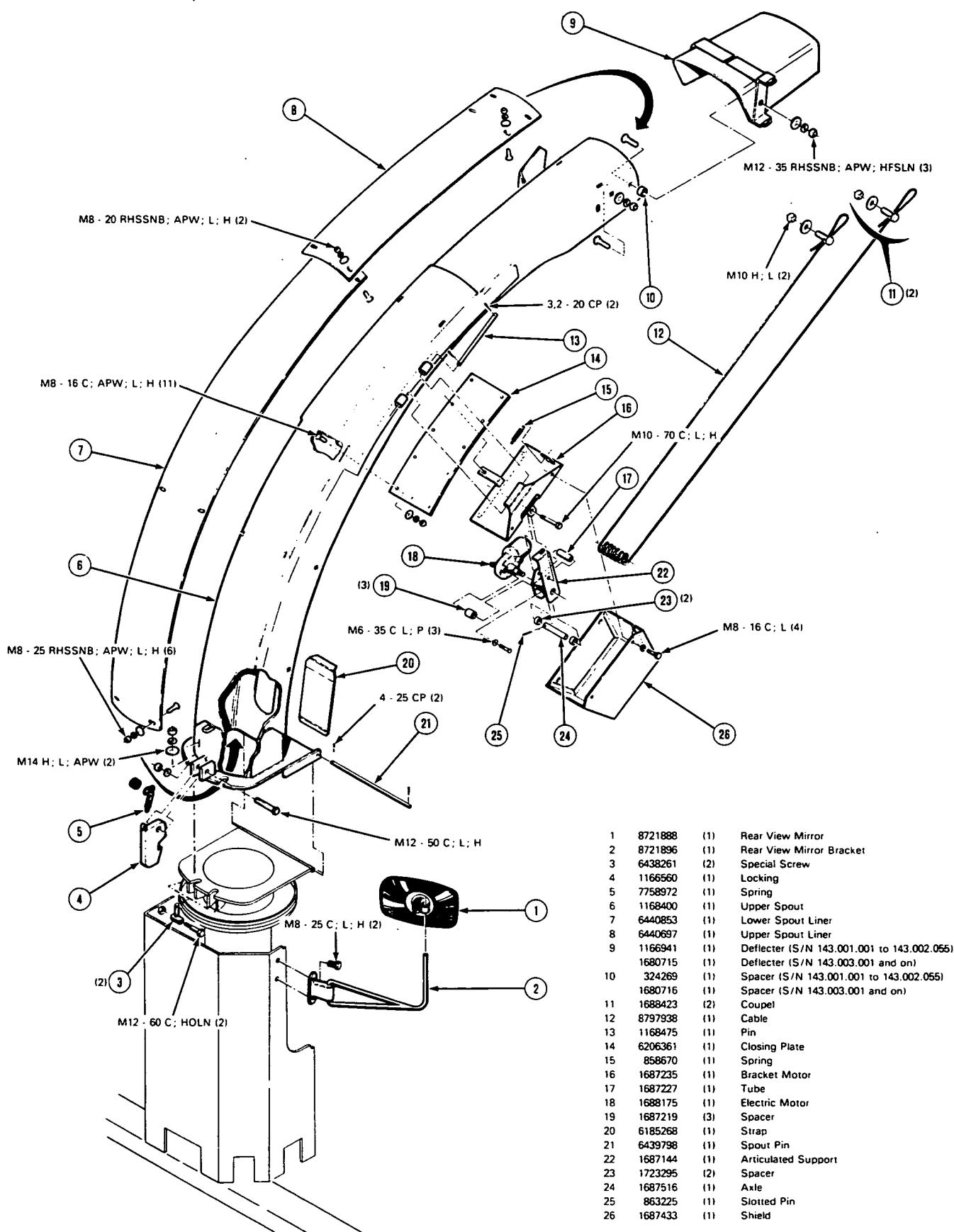
4729344 (1) Control Valve Complete SALAMI  
VD 06 - 001/05 - 1120 - 1126 - 051

- 1 1725241 (1) Kit, High Pressure Relief
- 2 1725233 (2) Kit, Detent
- \* 1725225 (1) Valve
- \*\* 1725183 (2) Seal and O-Ring Repair Kit
- \*\*\* 1725217 (1) Seal Kit
- \*\*\*\* 1725191 (1) Control Valve Seal Kit

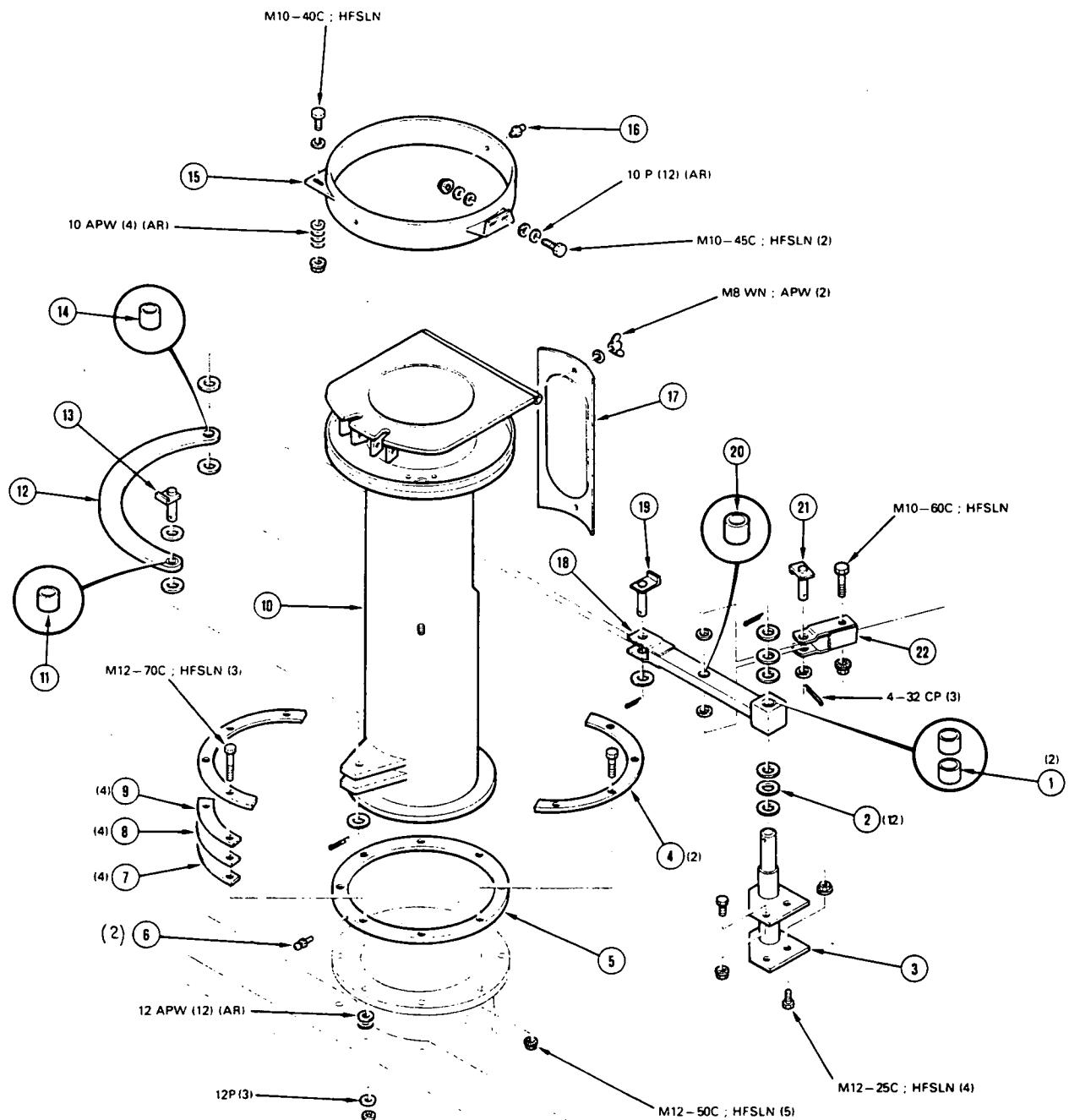


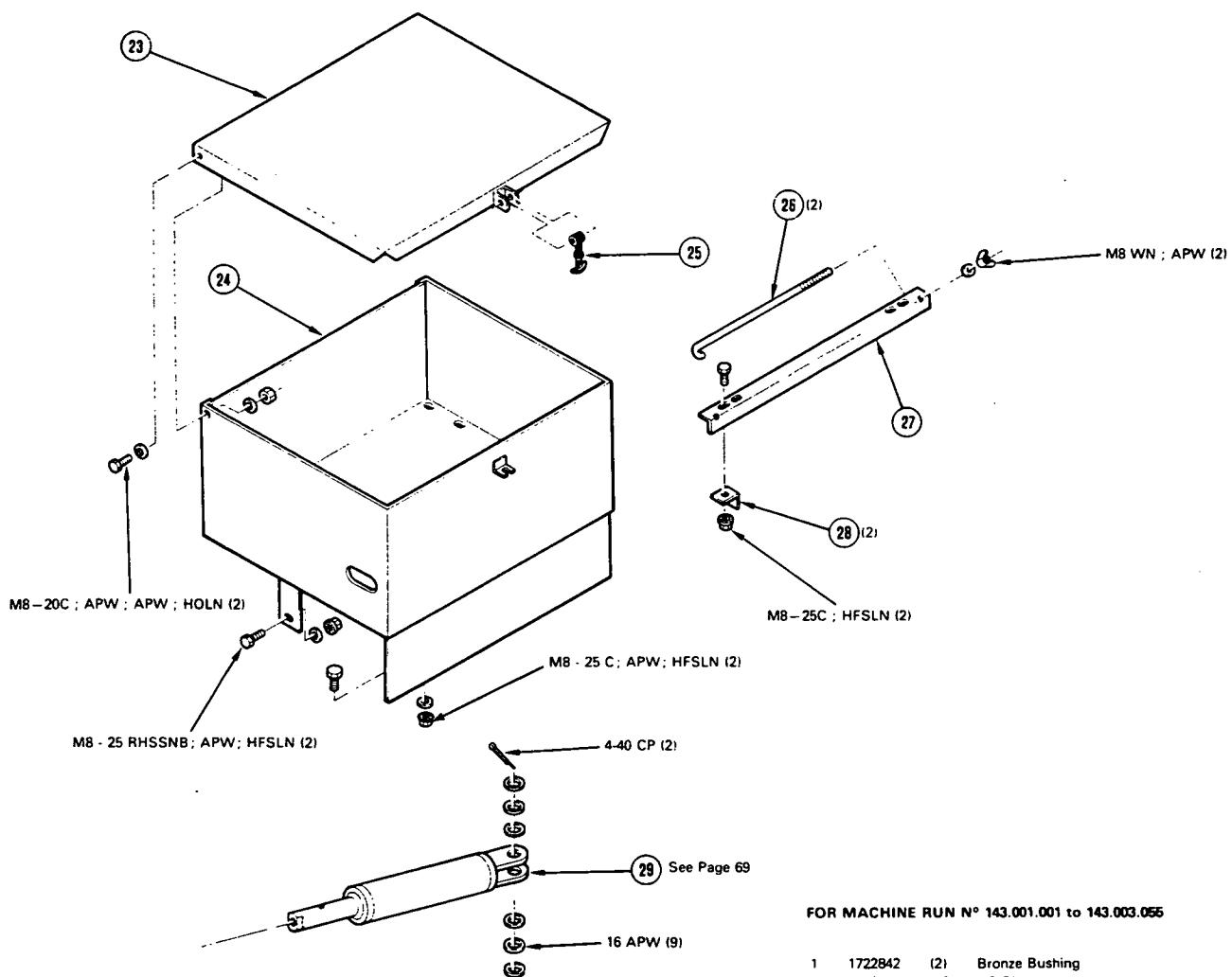
Revised September 1984 Form 700050956

# SPOUT



# SPOUT ORIENTATION AND BATTERY HOUSING





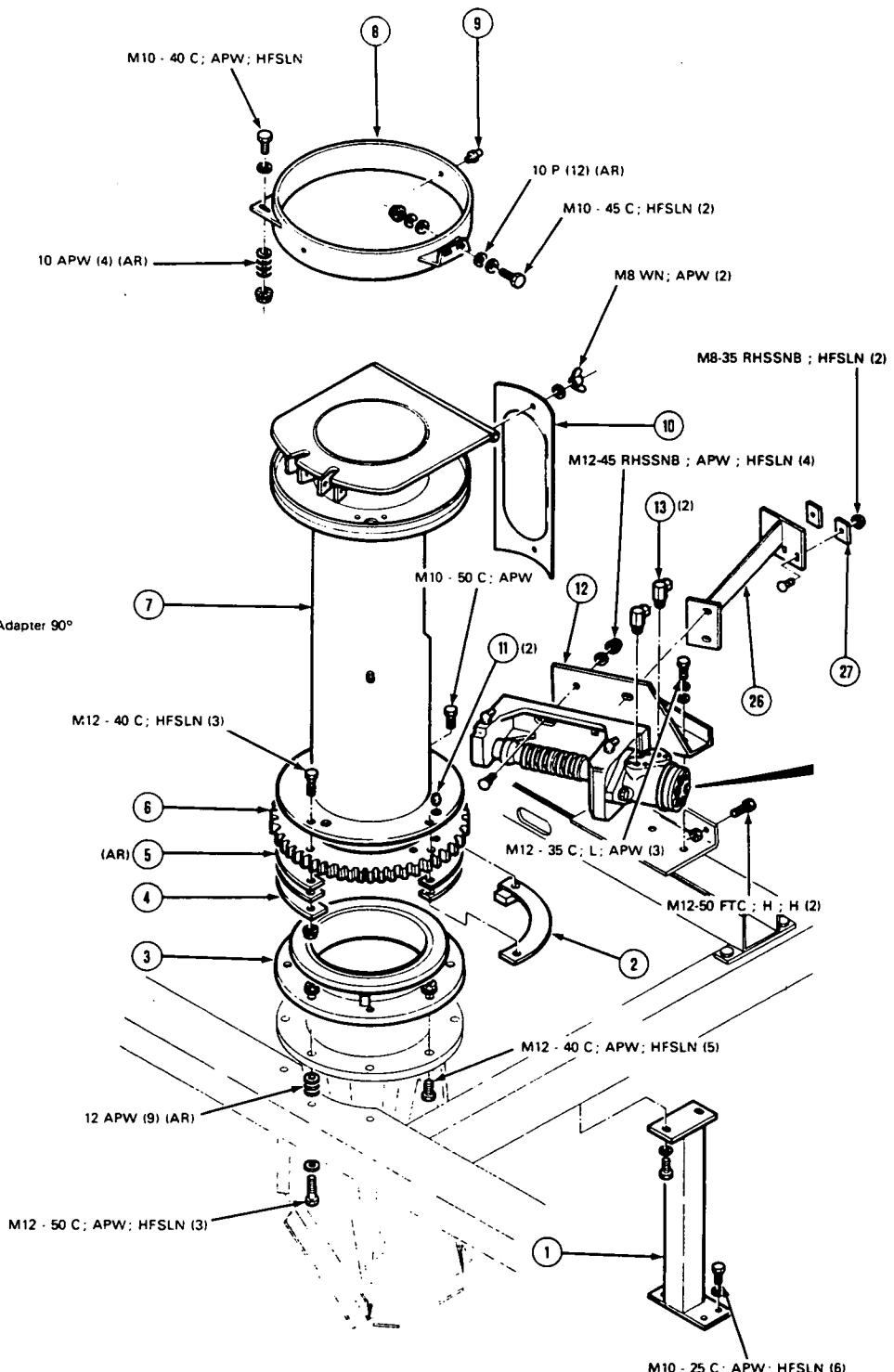
FOR MACHINE RUN N° 143.001.001 to 143.003.055

1	1722842	(2)	Bronze Bushing
2	705806	(12)	NP Ring
3	1686195	(1)	Pivot
4	6418925	(2)	Crown
5	6418917	(1)	Adjustment Crown
6	077479	(2)	Right Oiler
7	6418958	(4)	Adjustment Shim
8	6418941	(4)	Adjustment Shim
9	6418933	(4)	Adjustment Shim
10	1686955	(1)	Spout Pipe
11	1722834	(1)	Bronze Bushing
12	1686443	(1)	Elbowed Arm
13	1686146	(1)	Axis
14	1722834	(1)	Bronze Bushing
15	1687102	(1)	Support Ring
16	077552	(1)	Right Oiler
17	1687029	(1)	Gate
18	1686450	(1)	Arm
19	1686146	(1)	Axis
20	1722826	(1)	Bronze Bushing
21	1686179	(1)	Axis
22	1686062	(1)	Cylinder Mouth-Piece
23	1686229	(1)	Cover
24	1686252	(1)	Battery Housing
25	8721862	(1)	Fastening Rubber
26	1686310	(2)	Hook
27	1686336	(1)	Angle
28	1686328	(2)	Square
29	1727106	(1)	Cylinder

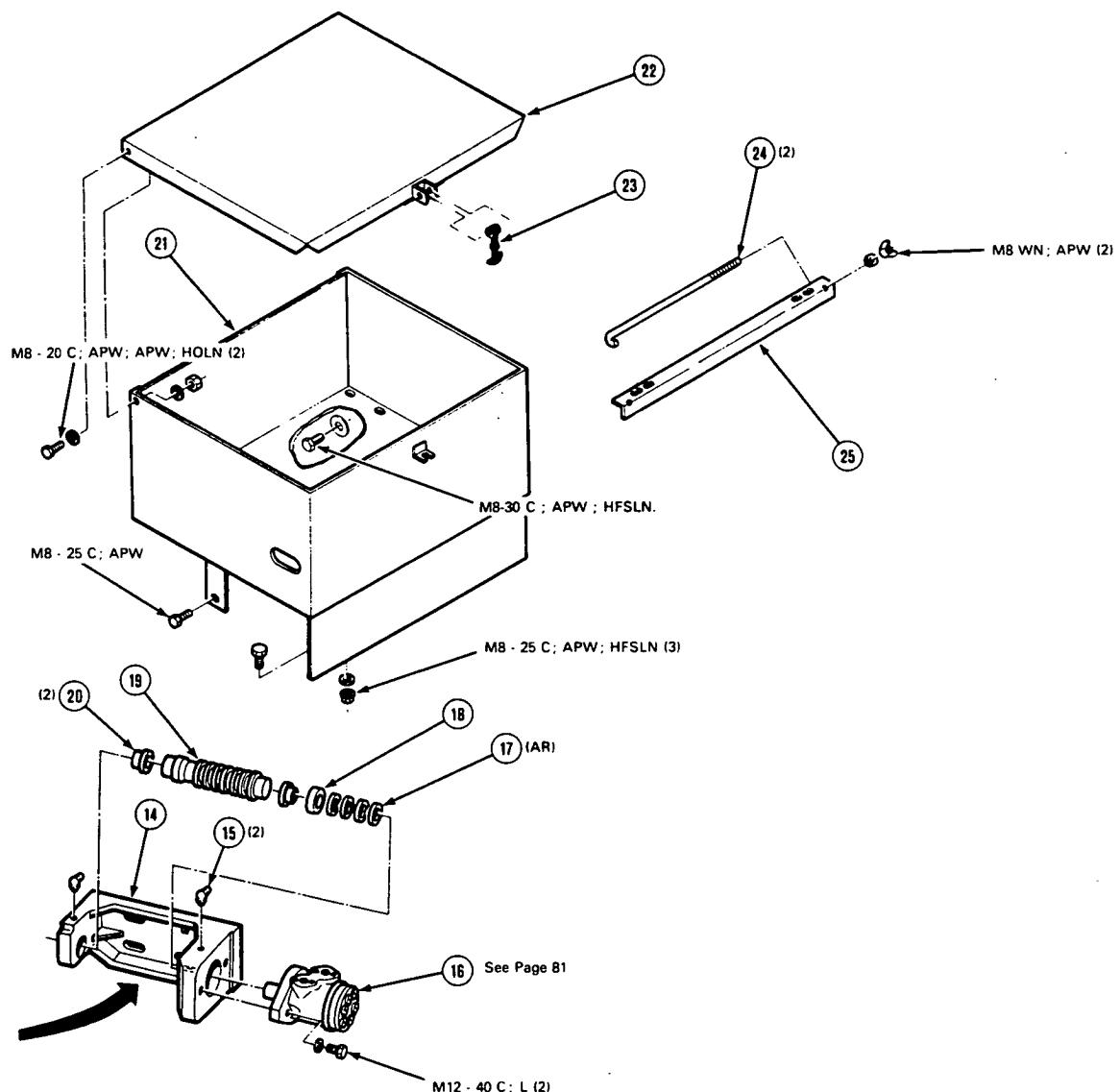
# SPOUT ORIENTATION AND BATTERY HOUSING

FOR MACHINE RUN N° 143.004.001 and on

1	700601001	(1)	Leg
2	700600998	(1)	Crown
3	700600994	(1)	Support
4	6892632	(1)	Crown
5	6435614	(AR)	Adjustment Shim
	6435622	(AR)	Adjustment Shim
	6435630	(AR)	Adjustment Shim
6	837377	(1)	Gear
7	700600991	(1)	Spout Pipe
8	1687102	(1)	Support Ring
9	077552	(1)	Zerk
10	1687029	(1)	Gate
11	077552	(2)	Zerk
12	700600976	(1)	Bracket
13	746537	(2)	1/2" NPTF (M) x 3/8" NPSM (F) Adapter 90°
14	1721166	(1)	Motor Mount
15	077438	(2)	Zerk
16	7796681	(1)	Hydraulic Motor
17	6437818	(AR)	Shim (1 mm)
	6437826	(AR)	Shim (1.5 mm)
	6437834	(AR)	Shim (2 mm)
18	6437784	(1)	Ring
19	837369	(1)	Driving Screw
20	6442305	(2)	Ring
21	1686252	(1)	Battery Housing
22	1686229	(1)	Cover
23	8721862	(1)	Fastening Rubber
24	1686310	(2)	Hook
25	1686336	(1)	Angle
26	700601748	(1)	Leg
27	700601749	(2)	Shim



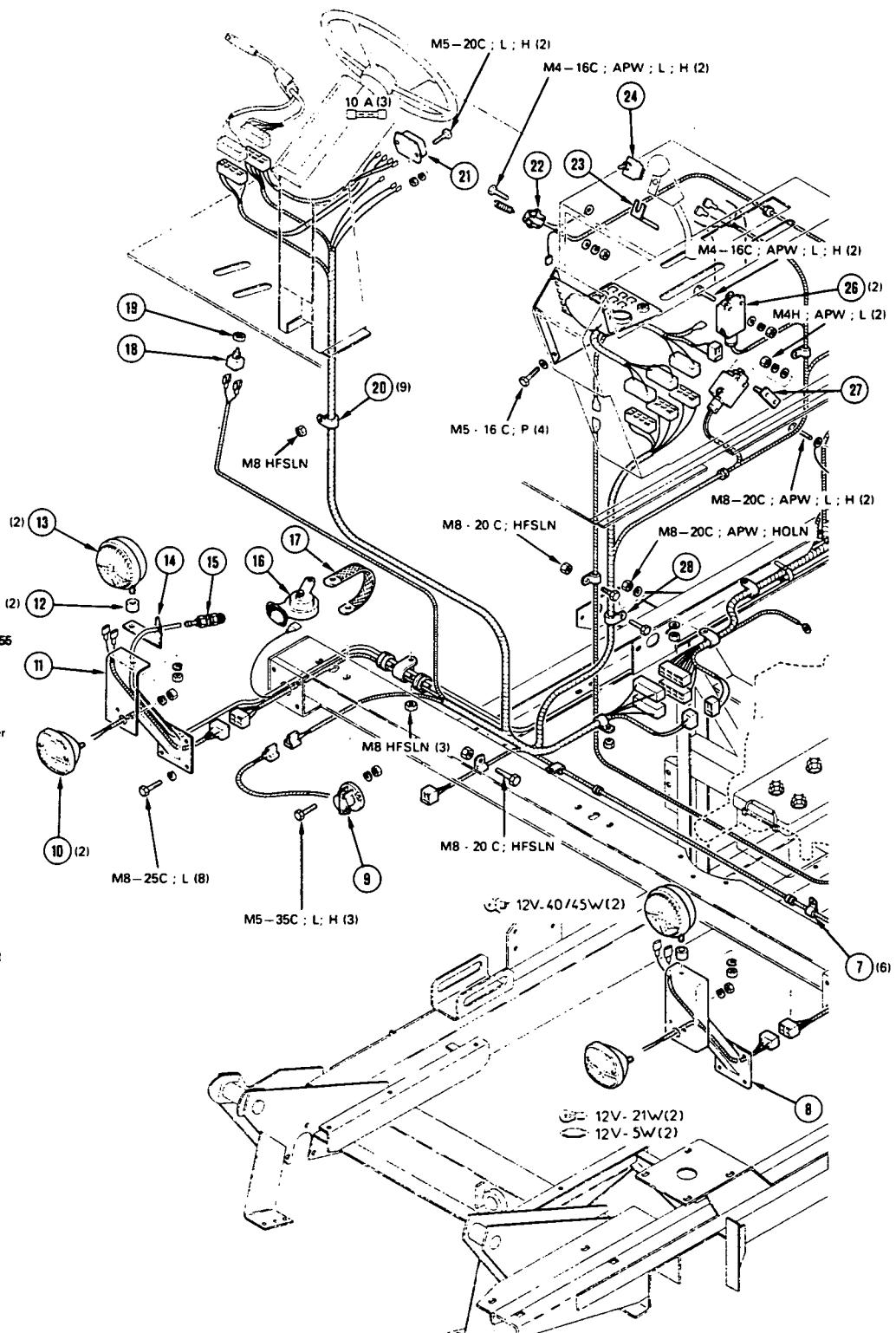
Revised March 1983 Form 700060966



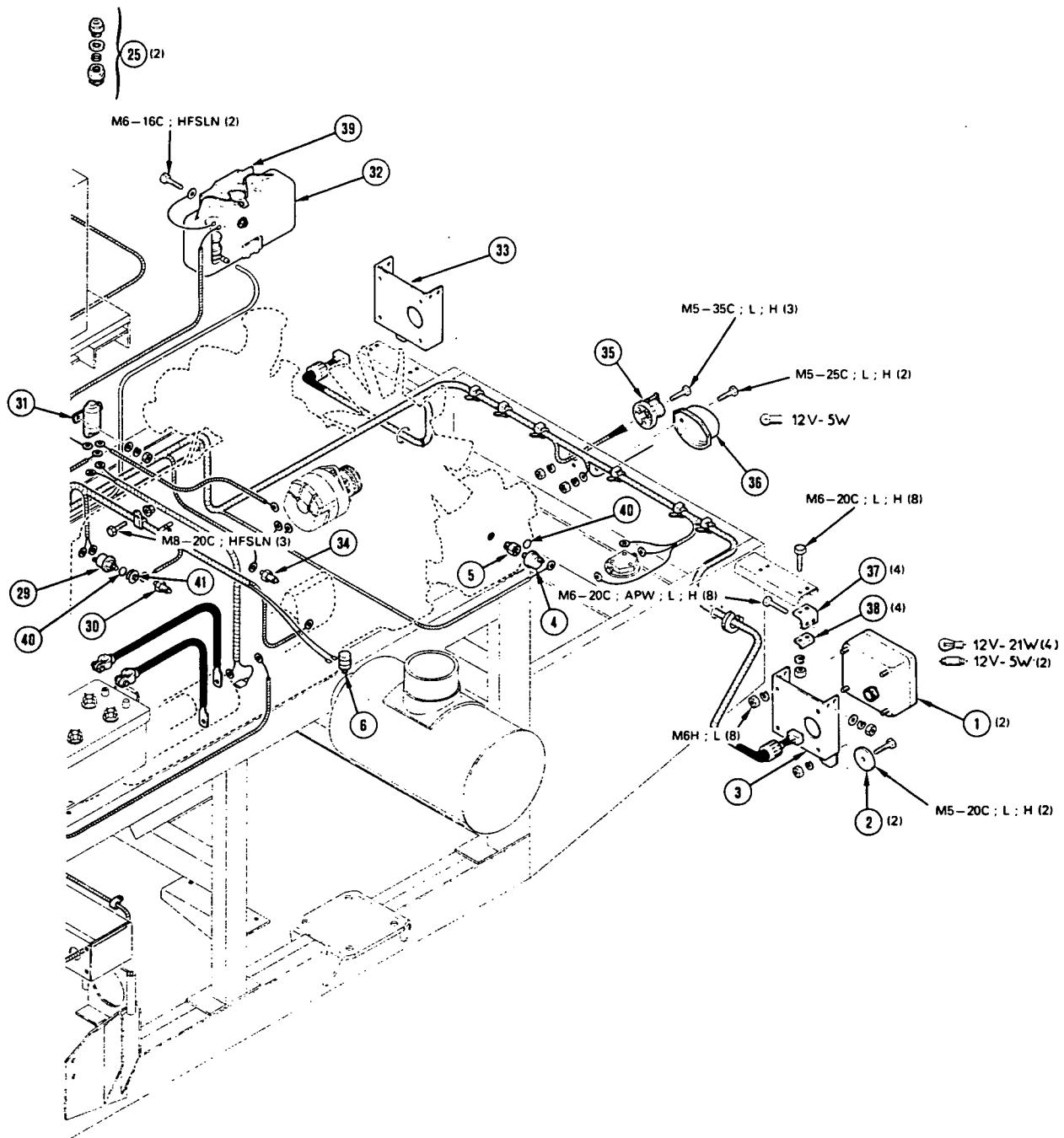
# WIRING ASSEMBLY

FOR MACHINE RUN N° 143.001.001 to 143.003.056

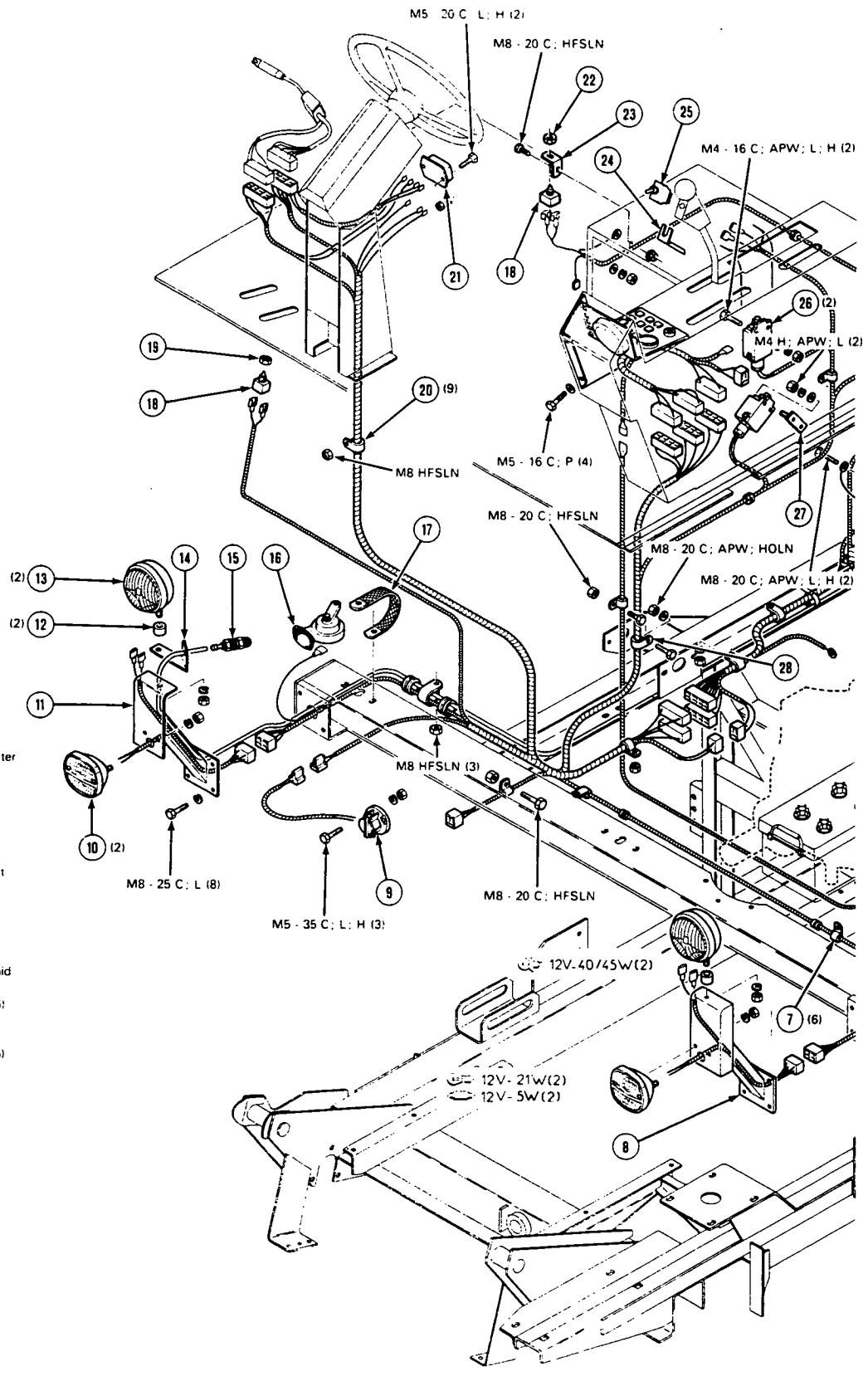
1	1724723	(2)	Rear Light
2	8022626	(2)	Reflector
3	1676105	(1)	Left Rear Light Support
4	1721307	(1)	Pressure Gauge Transmitter
5	1721315	(1)	Hydraulic Adapter
6	1725464	(1)	Colmat Indicator
7	751487	(6)	Fastening Collar
8	1675008	(1)	Left Front Light Support
9	8797540	(1)	7 BR Plug Base
10	7725948	(2)	Headlight
11	1675016	(1)	Right Front Light Support
12	1163963	(2)	Spacer
13	7725922	(2)	Projector
14	1678713	(1)	Nozzle Lug
15	8797680	(1)	Nozzle
16	6442776	(1)	Horn <del>7725351</del>
17	7024888	(1)	Insulating Compound Braid
18	1725951	(1)	Stop Switch
19	7775380	(1)	M10 x 1.00 Hex Nut (C6)
20	755751	(9)	Fastening Collar
21	8797516	(1)	Fuse Box
22	7797301	(1)	Contact Stop
23	1681808	(1)	Box Locking
24	1721810	(1)	Switch
25	8721144	(2)	Stuffing Box
26	8721151	(2)	Switch
27	1674761	(1)	Plate
28	8022774	(1)	Collar
29	1721778	(1)	Transmitter
30	1721802	(1)	Transmitter
31	8741373	(1)	Relay
32	1724418	(1)	Water Tank
33	1676089	(1)	Right Rear Light Support
34	1721794	(1)	Contactor
35	8797540	(1)	7BR Plug Base
36	8797326	(1)	Plate Lighter
37	1724848	(4)	Rubber Shock Absorber
38	1676113	(4)	Square
39	1724426	(1)	Bracket
40	8802670	(2)	O. Ring
41	1680193	(1)	Adapter



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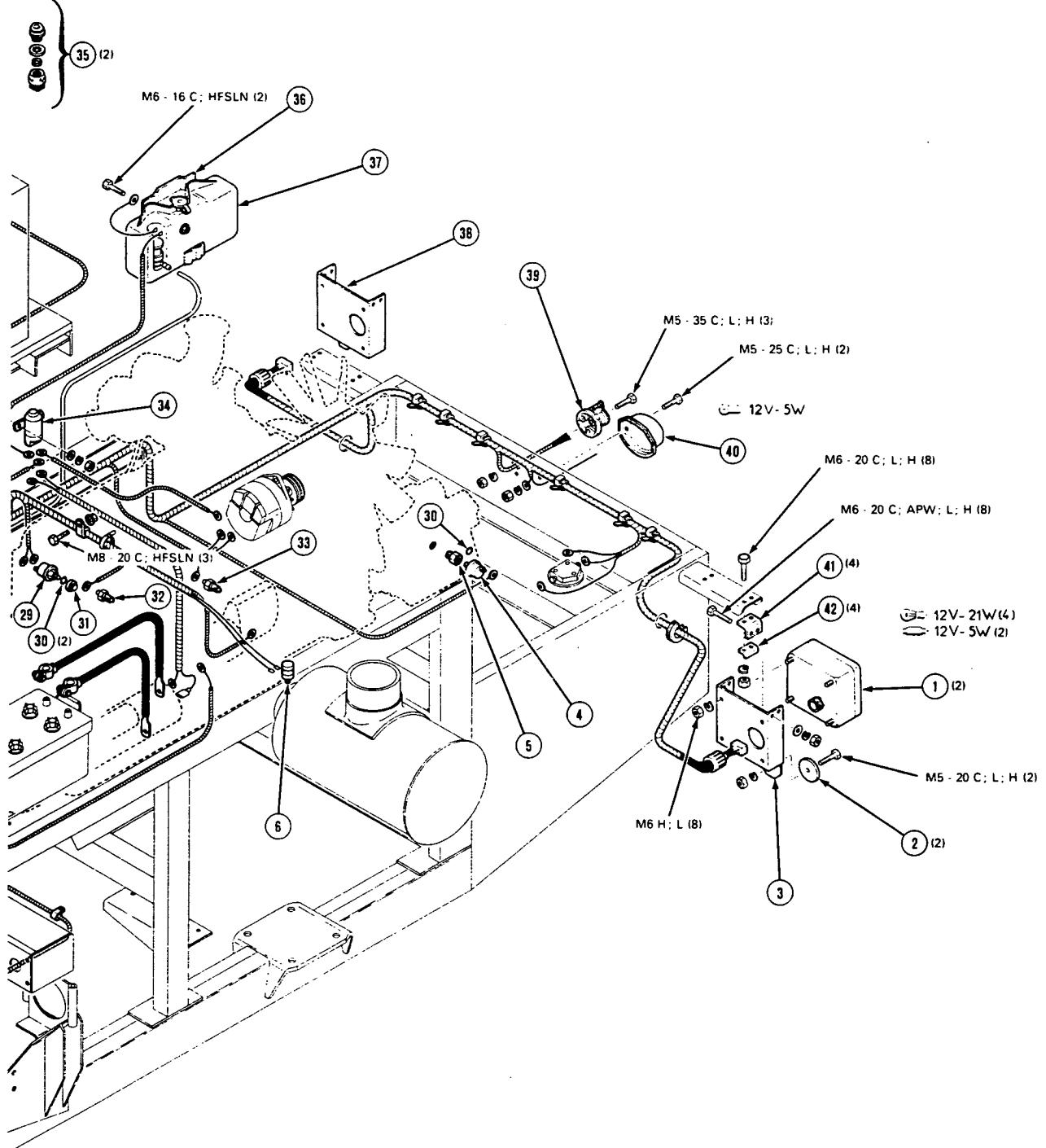


# WIRING ASSEMBLY

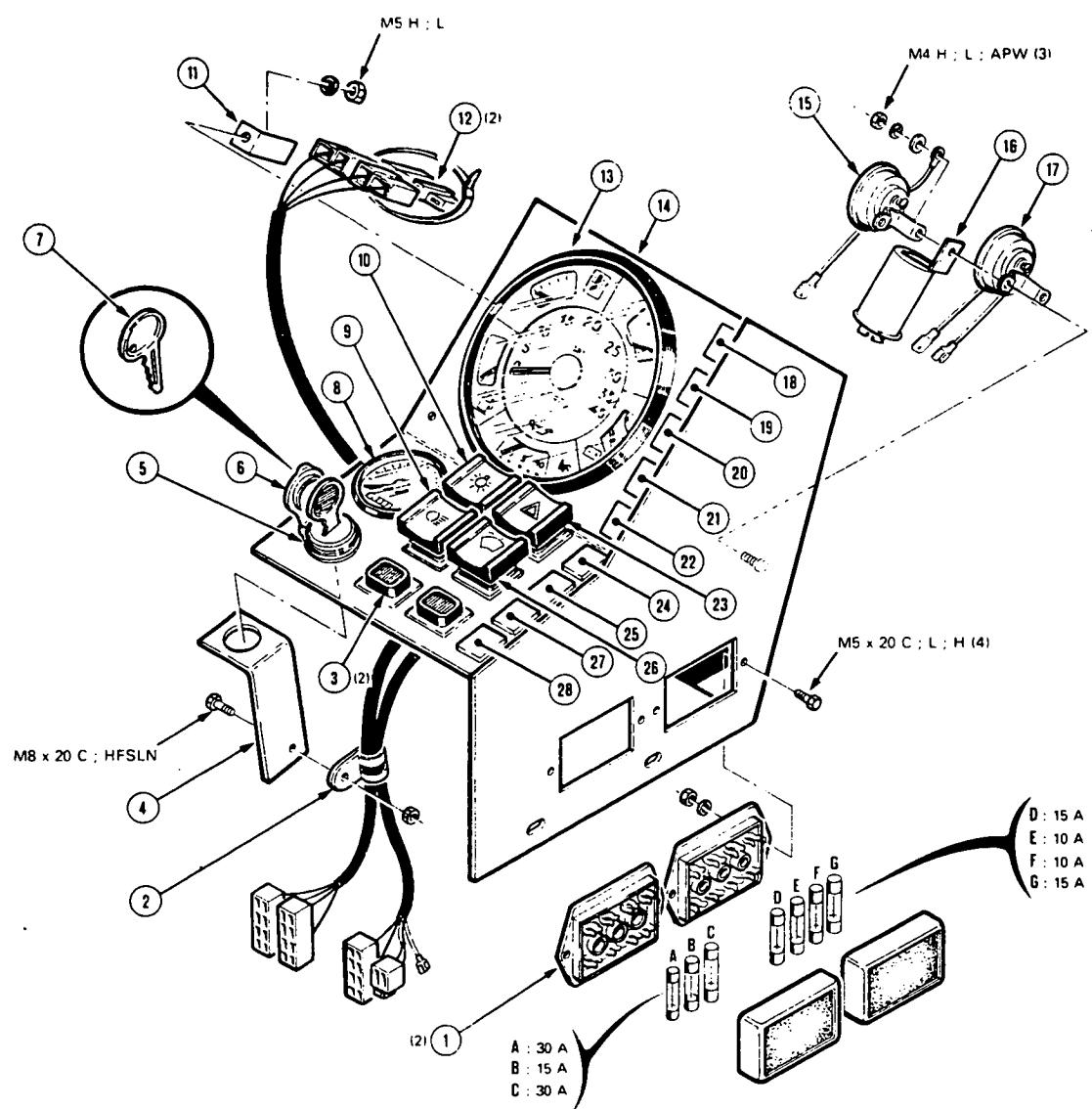


Revised September 1984 Form 700050956

HESSTON 7580 FORAGE HARVESTER



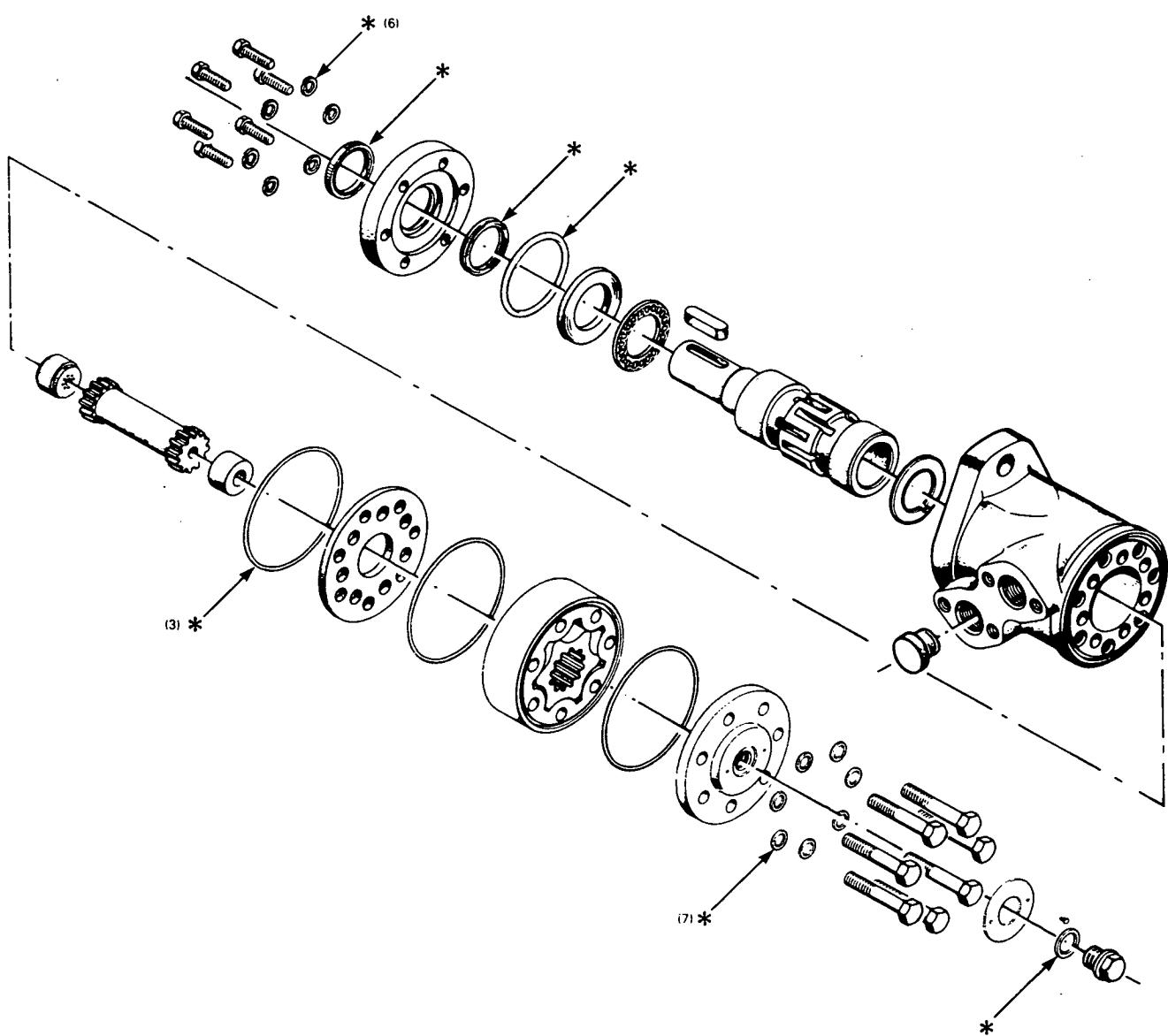
# CONTROL BOARD



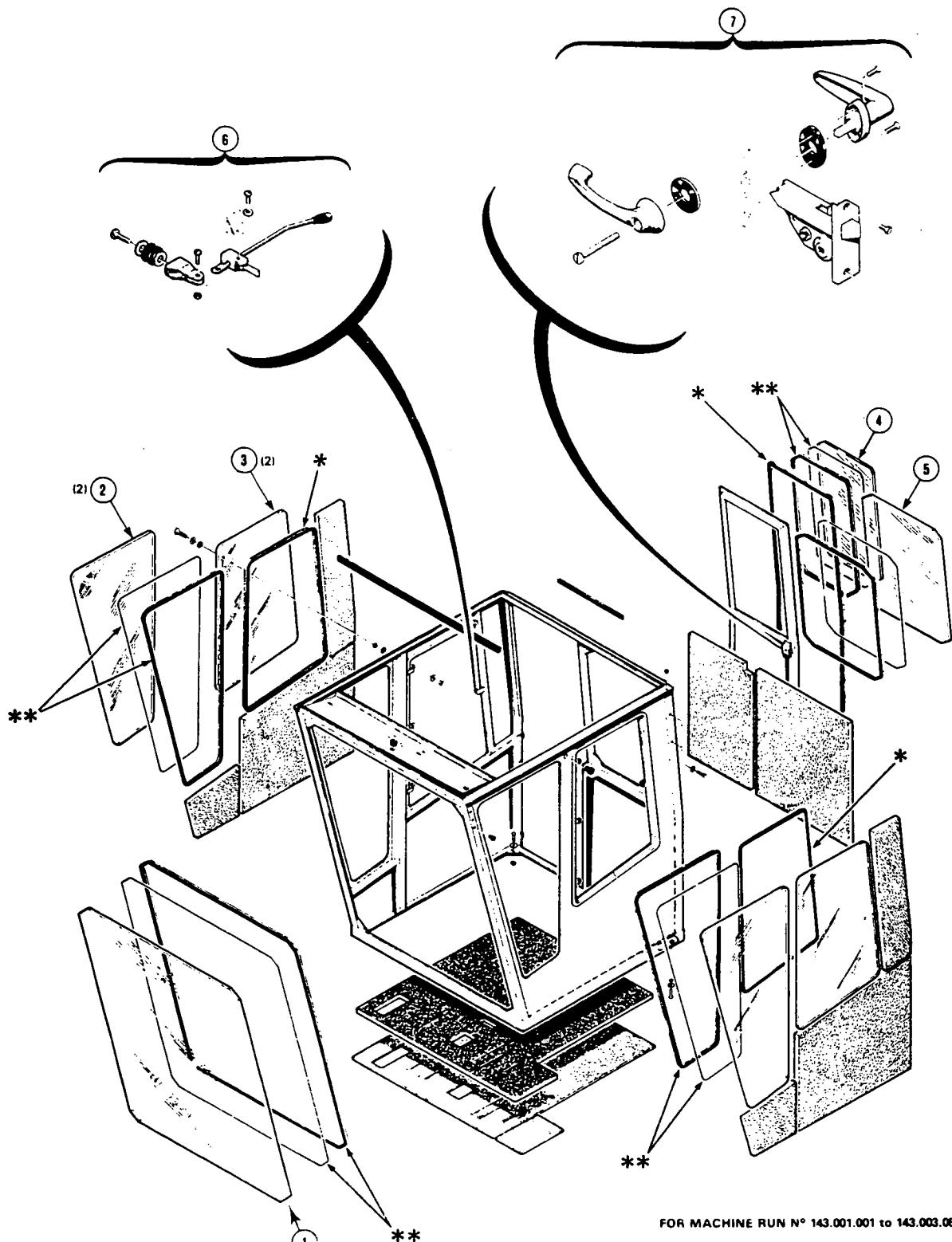
1	8797516	(2)	Fuse Box	15	1688670	(1)	Buzzer
2	755751	(1)	Collar	16	7725807	(1)	Flasher Can
3	1724277	(2)	Cover	17	1721430	(1)	Buzzer
4	1689298	(1)	Angle	18	1720515	(1)	Charging Pilot Lamp
5	7825821	(1)	Ignition Switch	19	1720481	(1)	Water Temperature Lamp
6	8741506	(1)	Watertight Lid	20	1720507	(1)	Oil Pressure Lamp
7	8741332	(1)	Starting Key	21	1724434	(1)	Fuel Gauge
8	1720739	(1)	Hour Meter	22	1720531	(1)	Sealing Lamp
9	1723584	(1)	Auxiliary Light Switch	23	1723592	(1)	Warning Switch
10	1723600	(1)	Light. Switch	24	1720523	(1)	Flash Light Lamp
11	1688704	(1)	Clamp	25	1720473	(1)	Hand Brake Lamp
12	1724020	(2)	Diode	26	1723576	(1)	Windshield Washer Switch
13	1724269	(1)	Tach	27	1720499	(1)	Headlights Lamp
14	1682285	(1)	Pannel	28	1724046	(1)	Drive Lamp

# HYDRAULIC MOTOR (SPOUT DRIVE)

\* 7796881 (1) Hydraulic Danfoss Motor Complete  
\* 873361C (1) Kit Hydraulic Seal Repair (Includes Item Marked with Asterisk)



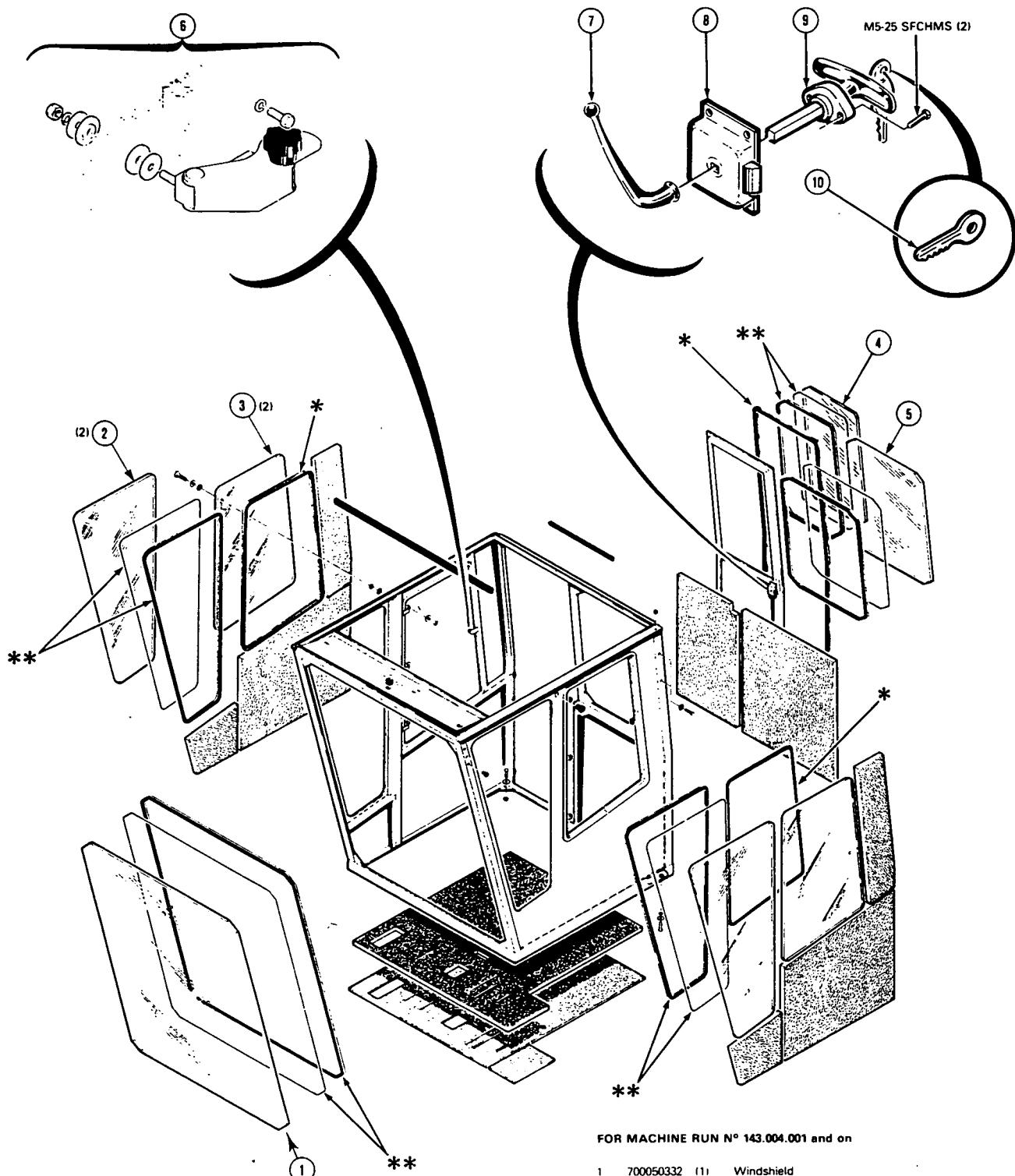
# CAB ASSEMBLY



FOR MACHINE RUN N° 143.001.001 to 143.003.055

1	7811300	(1)	Windshield
2	7811326	(2)	Movable Lateral Glass
3	7811318	(2)	Fixed Lateral Glass
4	8025504	(1)	Door Glass
5	8025512	(1)	Rear Glass
6	1680633	(2)	Side Handle Assembly
7	1680632	(1)	Door Handle Assembly
*	1679588	(1)	Rubber Gasket (delivered by 3000 mm length)
**	1680565	(1)	Gasket Assemble (delivered by 7000 mm length)

## **CAB ASSEMBLY**



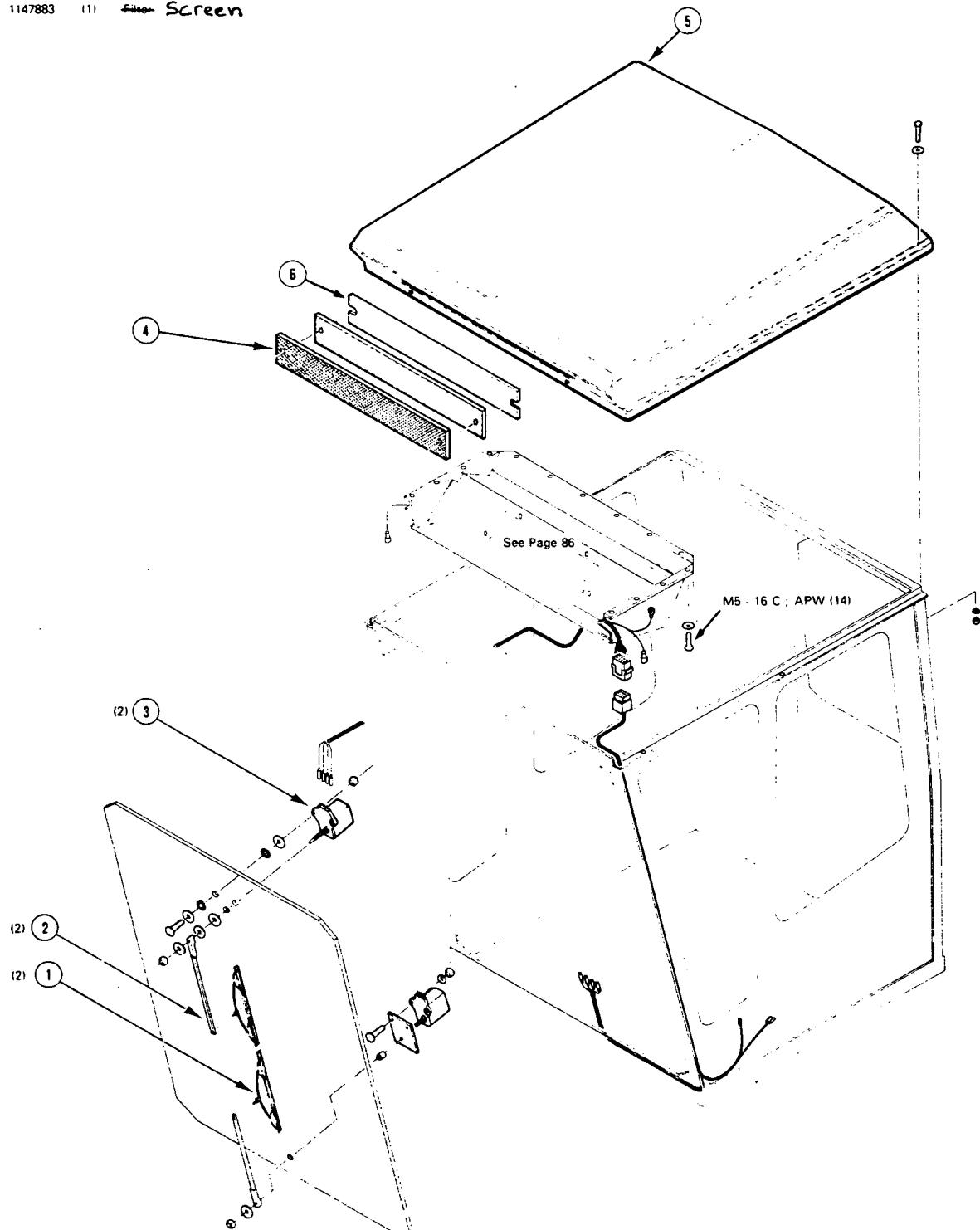
**FOR MACHINE RUN N° 143.004.001 and on**

1	700050332	(1)	Windshield
2	7811326	(2)	Movable Lateral Glass
3	700050333	(2)	Fixed Lateral Glass
4	8025504	(1)	Door Glass
5	8025512	(1)	Rear Glass
6	700601247	(2)	Side Handle Assembly
7	7811110	(1)	Counter Handle
8	7799323	(1)	Latch
9	7811128	(1)	Handle
10	861294	(2)	Key
*	1679588	(1)	Rubber Gasket (delivered by 3000 mm length)
**	1680565	(1)	Gasket Assemble (delivered by 7000 mm length)

# CAB ACCESSORIES

FOR MACHINE RUN N° 143.001.001 to 143.003.056

- |   |         |     |                |
|---|---------|-----|----------------|
| 1 | 7811474 | (2) | Wiper Blade    |
| 2 | 1137199 | (2) | Wiper Arm      |
| 3 | 8025231 | (2) | Electric Motor |
| 4 | 1152115 | (1) | Panel Filter   |
| 5 | 8798126 | (1) | Roof           |
| 6 | 1147883 | (1) | Filter Screen  |

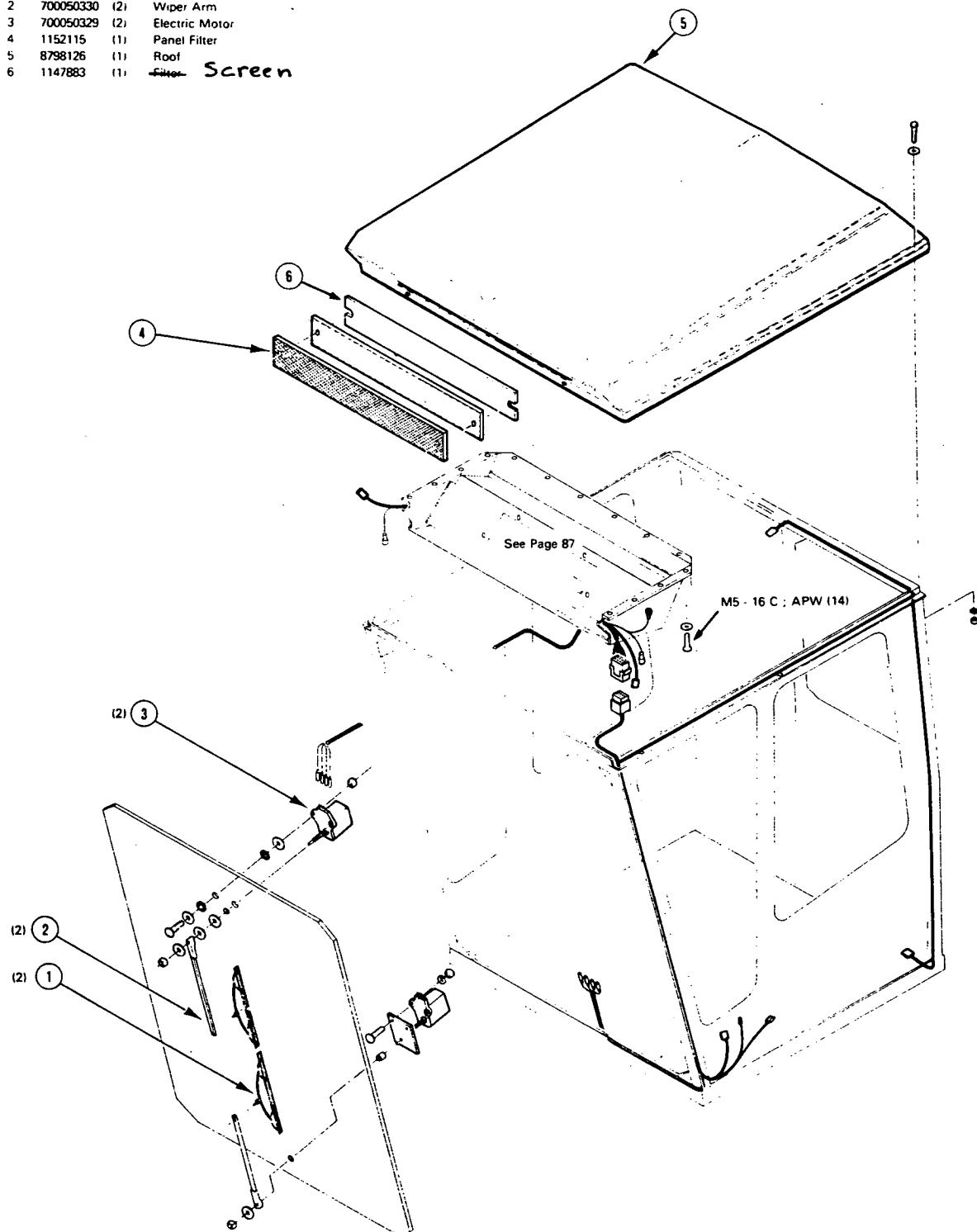


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# CAB ACCESSORIES

FOR MACHINE RUN N° 143.044.001 and on

- 1 700050327 (2) Wiper Blade
- 2 700050330 (2) Wiper Arm
- 3 700050329 (2) Electric Motor
- 4 1152115 (1) Panel Filter
- 5 8798126 (1) Roof Screen
- 6 1147883 (1) Filter Screen

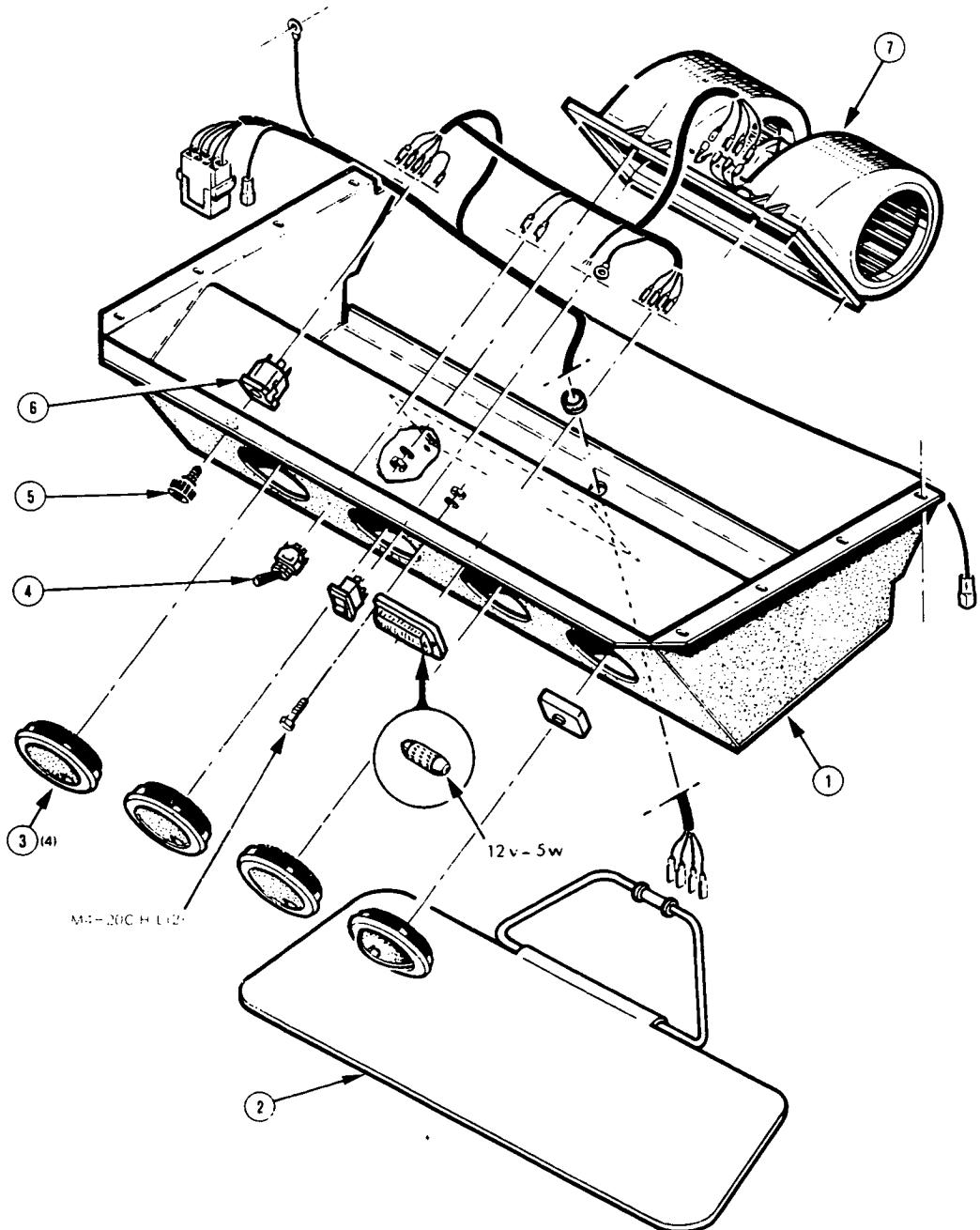


Revised September 1984 Form 700050856

# CAB VENTILATION

FOR MACHINE RUN N° 143.001.001 to 143.003.056

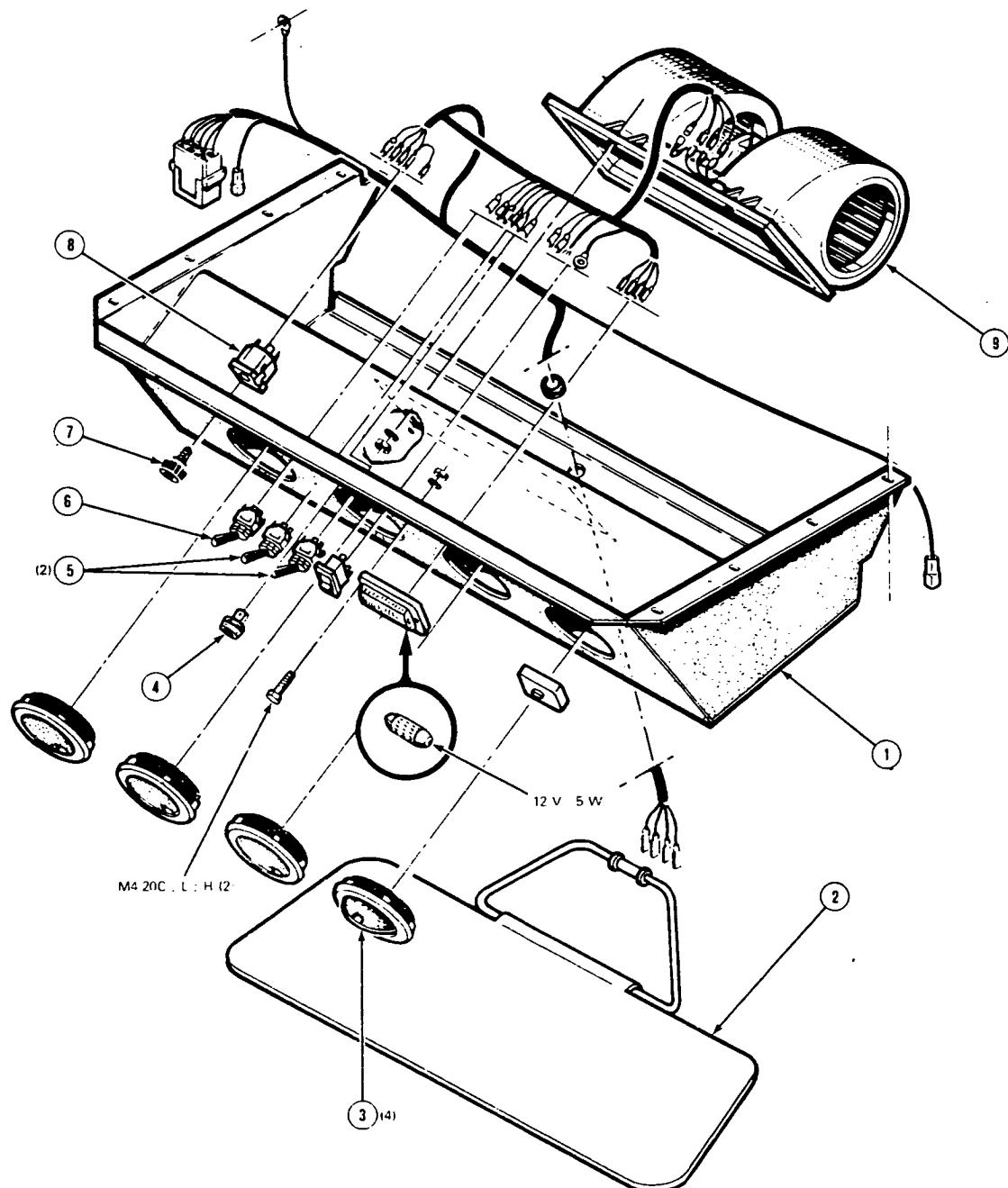
- |   |         |     |                 |
|---|---------|-----|-----------------|
| 1 | 8798134 | (1) | Blower Box      |
| 2 | 8798142 | (1) | Sun Protector   |
| 3 | 739284  | (4) | Air Diffuser    |
| 4 | 8025264 | (1) | Reverse         |
| 5 | 8025249 | (1) | Switch          |
| 6 | 8025256 | (1) | Commutator      |
| 7 | 8025272 | (1) | Blower Assembly |



# CAB VENTILATION

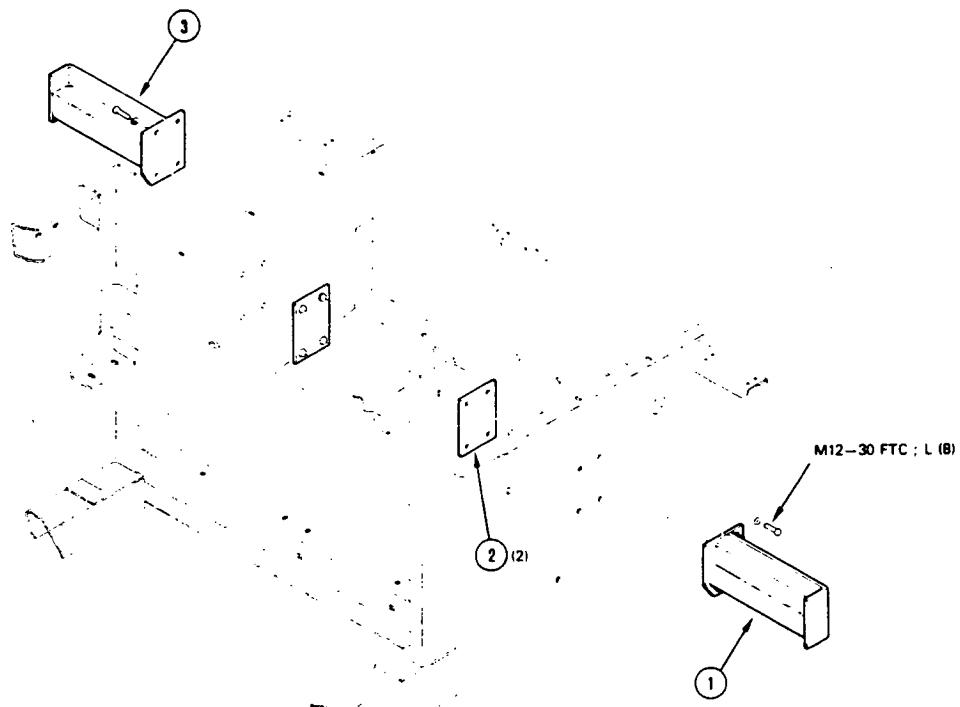
FOR MACHINE RUN N° 143.004.001 and on

1	-700601248	(1)	Blower Bo.	700051363
2	8798142	(1)	Sun Protector	
3	739284	(4)	Air Diffuser	
4	8741357	(1)	Control Light	
5	8797656	(2)	Reverser	
6	8025264	(1)	Reverser	
7	700050882	(1)	Switch	
8	700050883	(1)	Commutator	
9	8025272	(1)	Blower Assembly	

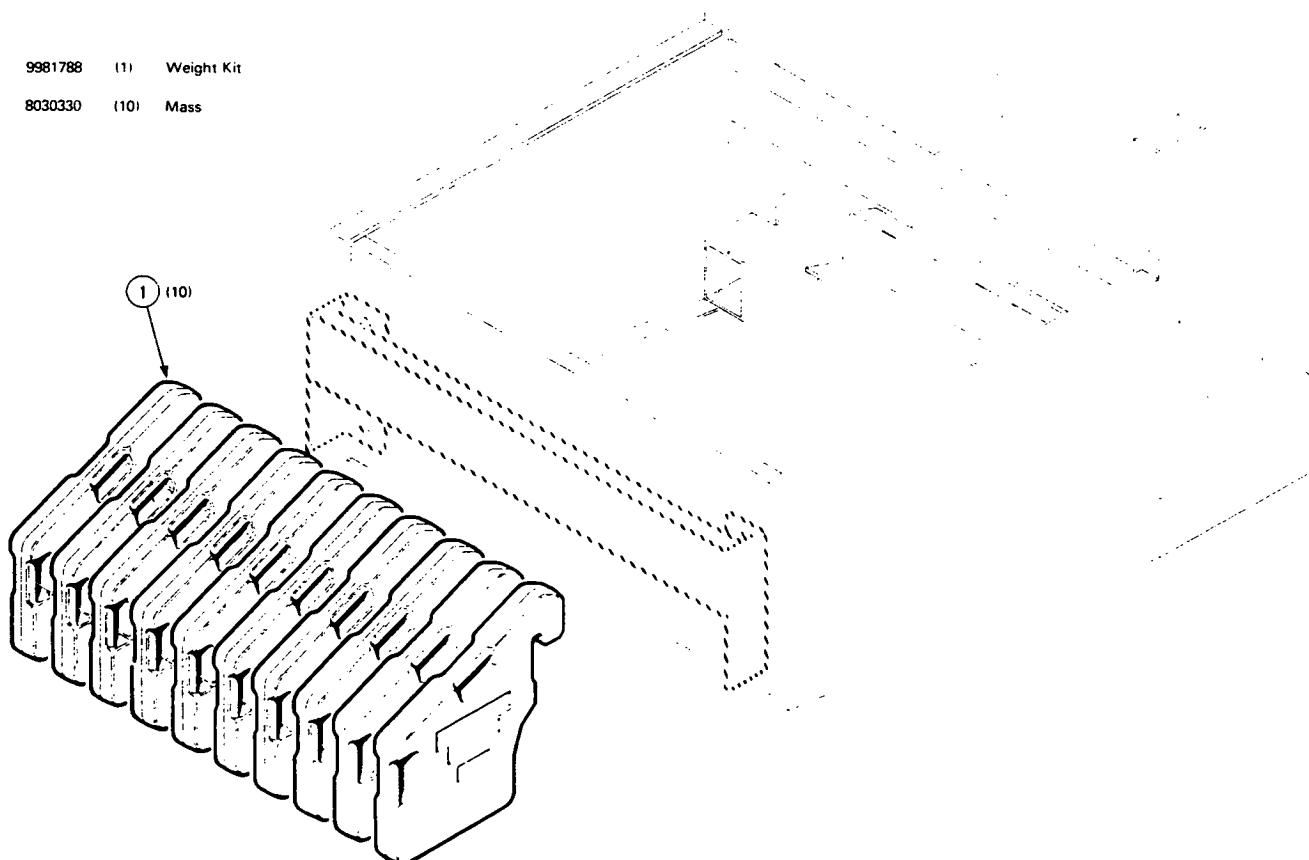


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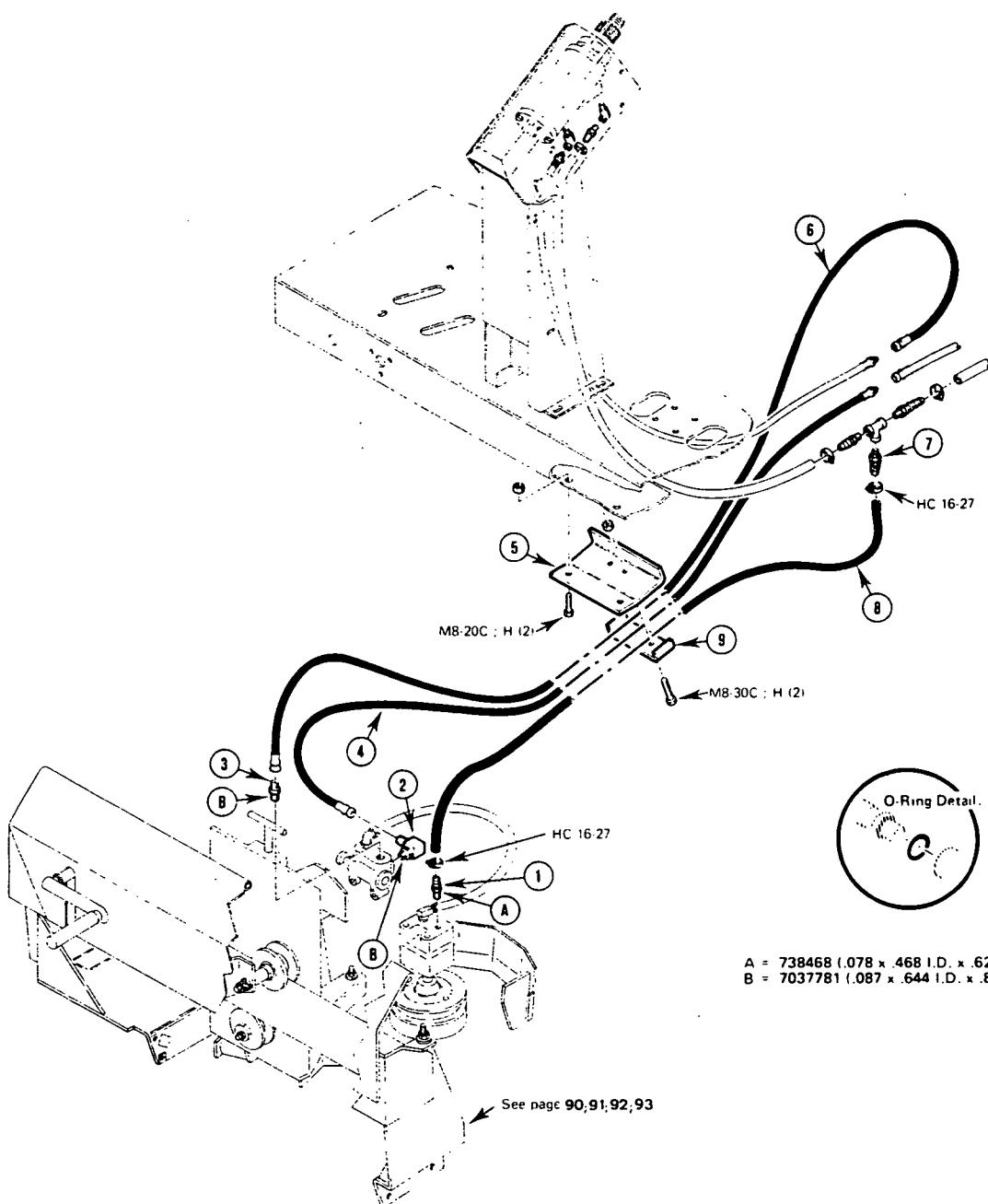
## WEIGHT HOLDER KIT



## WEIGHT KIT



# HYDRAULIC MOTOR REBEVEL GRINDER

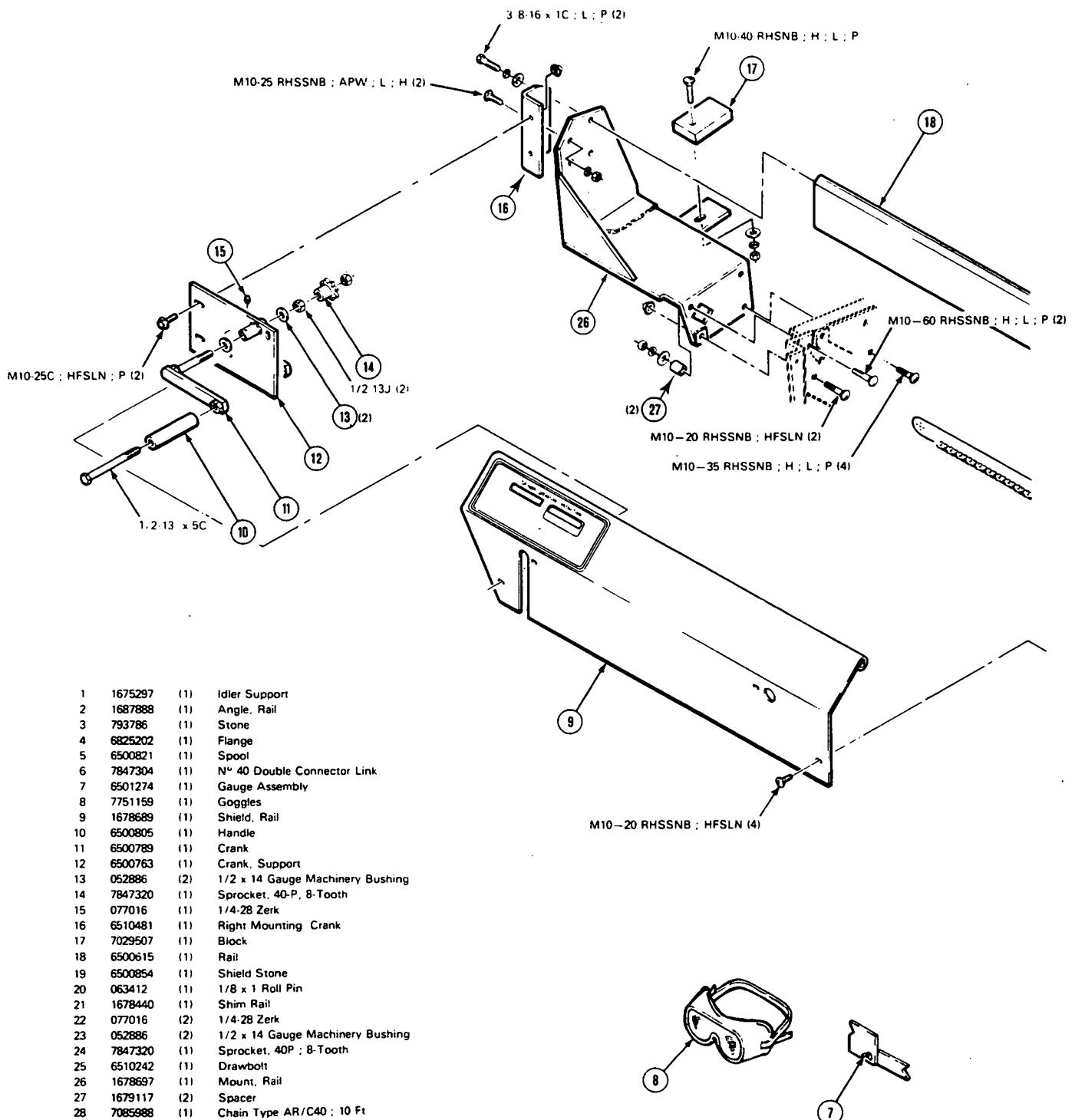


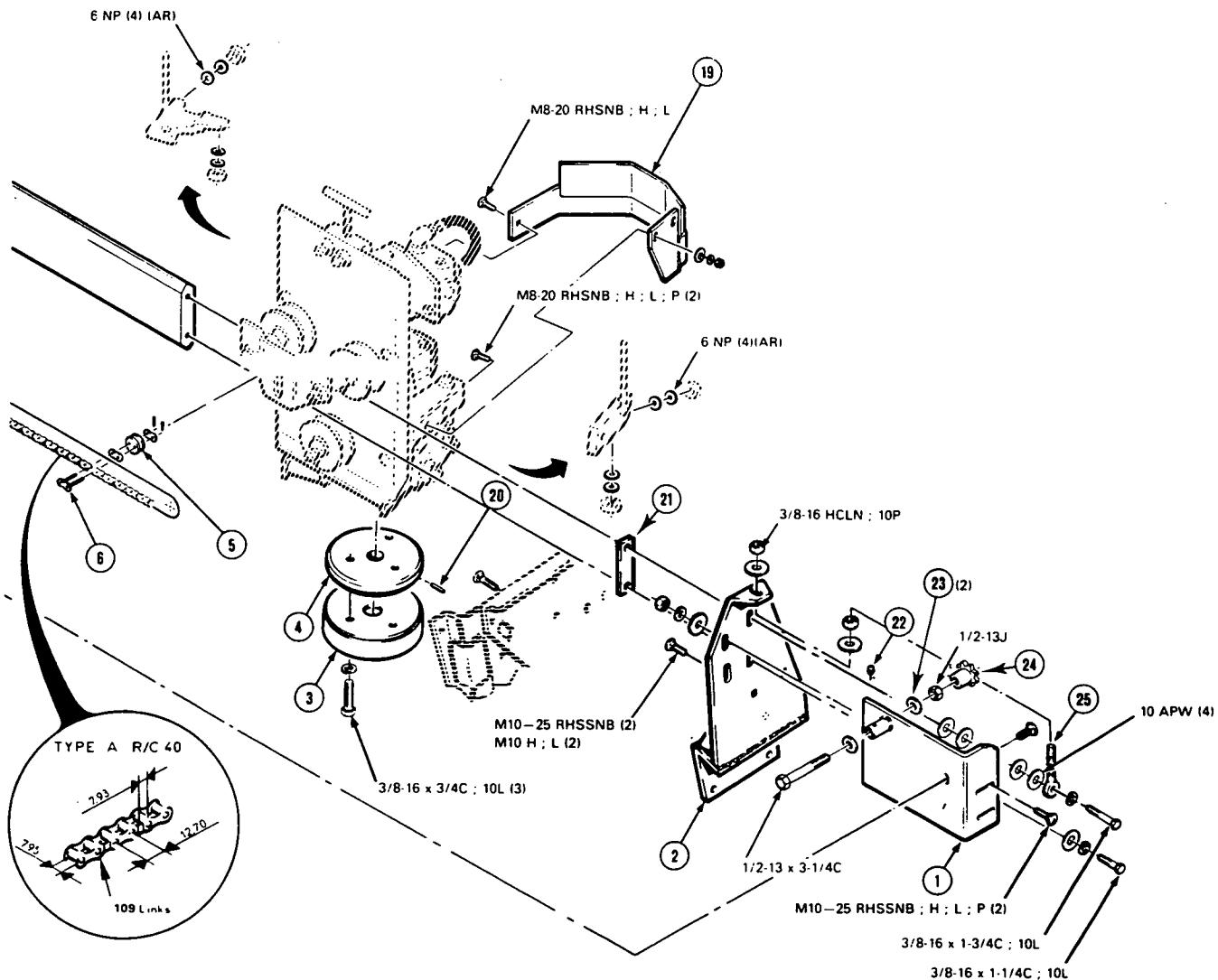
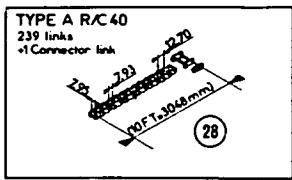
1735331 (1) Rebevel Grinder Kit Complete Hydraulic Drive

1	7846868	(1)	9/16-18 O-Ring Male Brass Insert for 3/8 Hose I.D.
2	7791767	(1)	9/16-18 JIC x 3/4-16 with O-Ring M/M x 90° Elbow
3	7746399	(1)	3/4-16 GUNF (M) x 9/16-18 JIC (M) Flared Connector O-Ring
4	7795362	(1)	Hydraulic Hose 9/16-18 JIC (2) M/F, 53" long
5	6897896	(1)	Bracket
6	7873748	(1)	Hydraulic Hose 9/16-18 JIC (2) F/F, 41-1/2" long
7	7746118	(1)	3/8 NPTF Male Brass Insert for 3/8" Hose I.D.
8	1726413	(1)	Dia. 3/8" x 1400 mm Hydraulic Hose
9	6897912	(1)	Clamp
A	738468	(1)	O-Ring
B	7037781	(2)	O-Ring

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# HYDRAULIC REBEVEL GRINDER FRAME ASSEMBLY

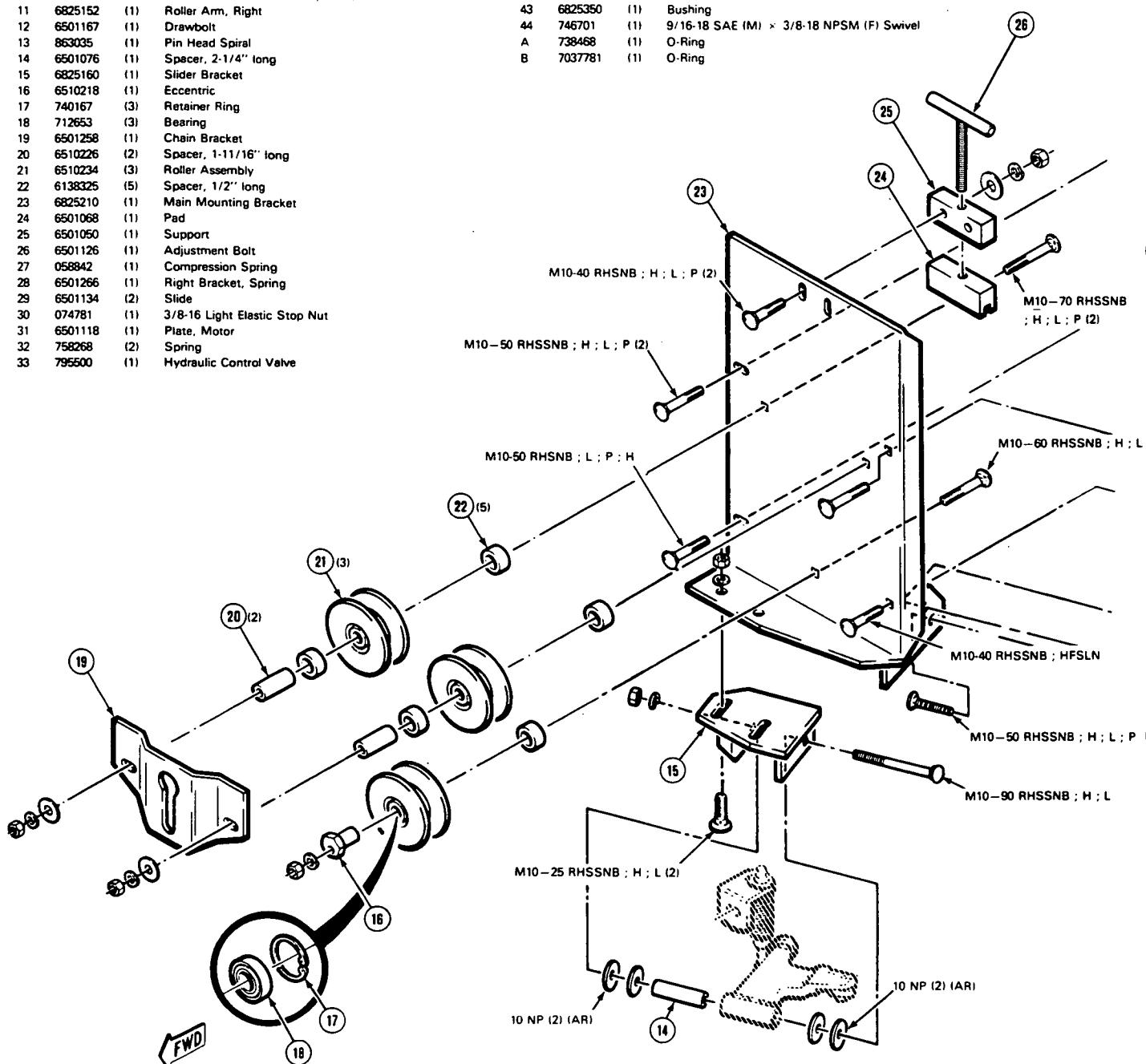


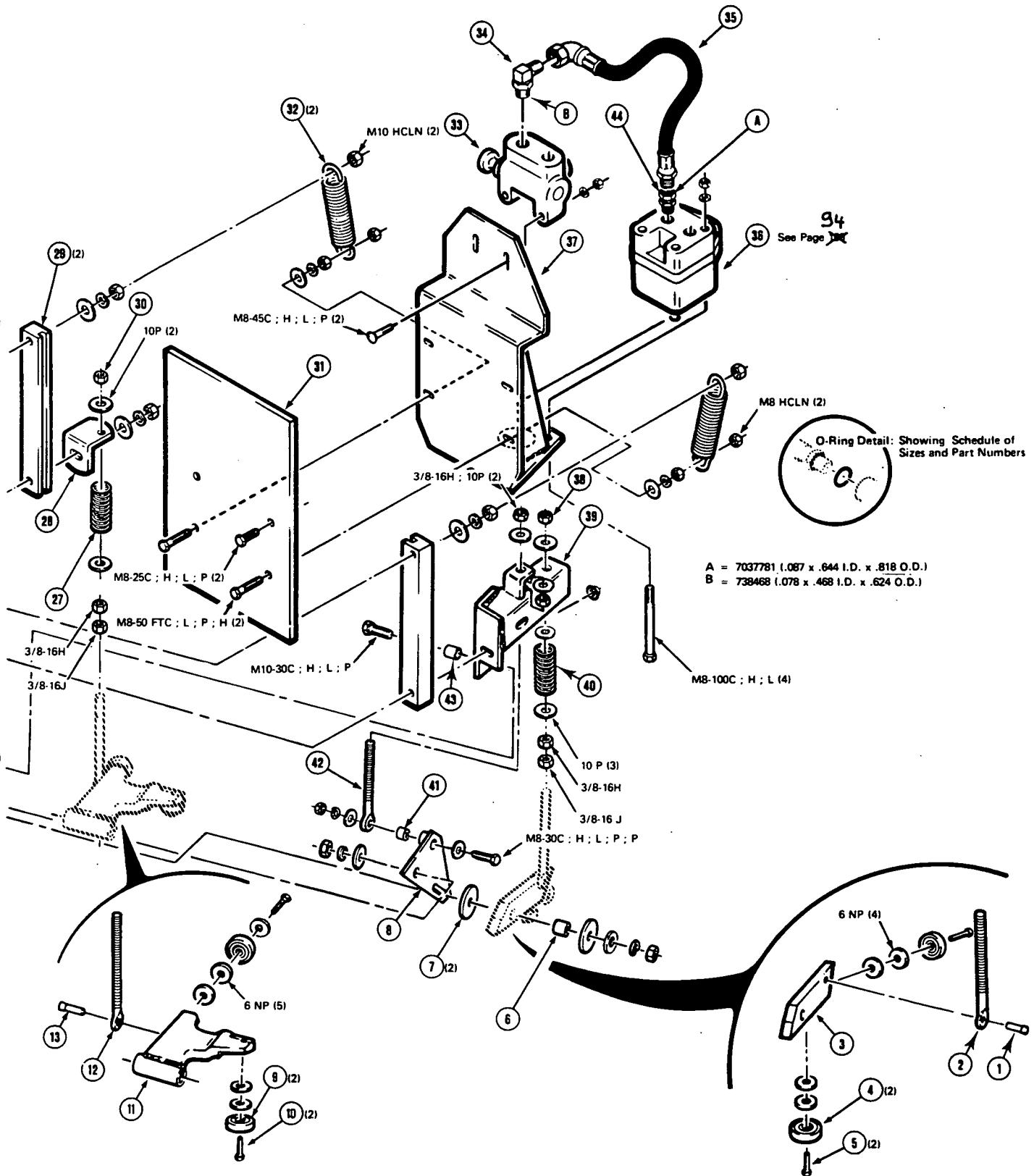


# HYDRAULIC REBEVEL GRINDER MOTOR MOUNTING

1	863035	(1)	Pin Head Spiral
2	6501167	(1)	Drawbolt
3	6825376	(1)	Roller, Arm
4	7711534	(2)	Cylindrical Bearing
5	8701104	(2)	1/4-20 x 3/4 Hex Center Nylon Lock Screw
6	6501100	(1)	Spacer, 17/32" long
7	6501084	(2)	Special Washer
8	6825277	(1)	Bell Crank
9	7711534	(2)	Cylindrical Bearing
10	8701104	(2)	1/4-20 x 3/4 Hex Center Nylon Lock Screw
11	6825152	(1)	Roller Arm, Right
12	6501167	(1)	Drawbolt
13	863035	(1)	Pin Head Spiral
14	6501076	(1)	Spacer, 2-1/4" long
15	6825160	(1)	Slider Bracket
16	6510218	(1)	Eccentric
17	740167	(3)	Retainer Ring
18	712653	(3)	Bearing
19	6501258	(1)	Chain Bracket
20	6510226	(2)	Spacer, 1-11/16" long
21	6510234	(3)	Roller Assembly
22	6138325	(5)	Spacer, 1/2" long
23	6825210	(1)	Main Mounting Bracket
24	6501068	(1)	Pad
25	6501050	(1)	Support
26	6501126	(1)	Adjustment Bolt
27	058842	(1)	Compression Spring
28	6501266	(1)	Right Bracket, Spring
29	6501134	(2)	Slide
30	074781	(1)	3/8-16 Light Elastic Stop Nut
31	6501118	(1)	Plate, Motor
32	758268	(2)	Spring
33	795500	(1)	Hydraulic Control Valve

34	846329	(1)	3/4-16 JIC x 3/4-16 with O-Ring M/M x 90° Elbow
35	700050628	(1)	Hydraulic Hose 3/8 NPTF (M) x 3/4-16
			JIC Swivel lg. 295 mm
36	795484	(1)	Hydraulic Motor
37	6501431	(1)	Mounting Motor
38	074781	(1)	3/8-16 Light Elastic Stop Nut
39	6825319	(1)	Spring Bracket, Left
40	058842	(1)	Compression Spring
41	6825301	(1)	Spacer, 1/2" long
42	6825368	(1)	Drawbolt
43	6825350	(1)	Bushing
44	746701	(1)	9/16-18 SAE (M) x 3/8-18 NPSM (F) Swivel
A	738468	(1)	O-Ring
B	7037781	(1)	O-Ring

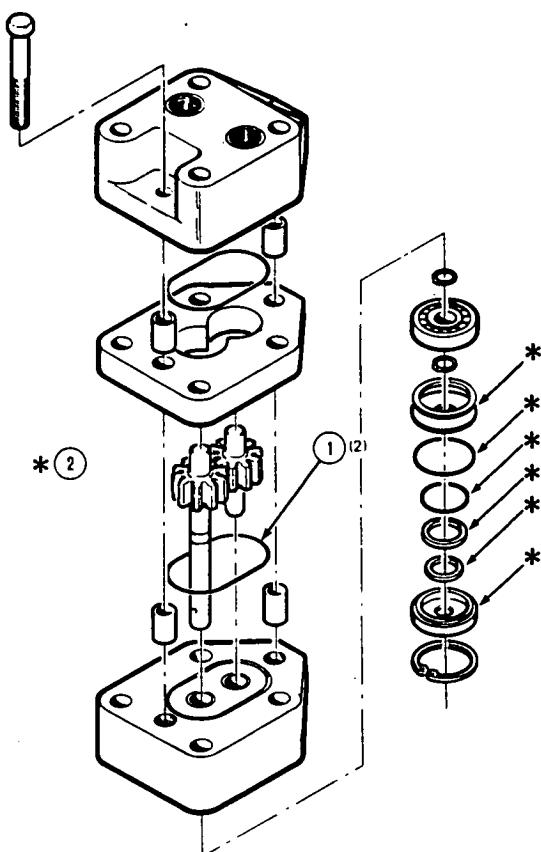




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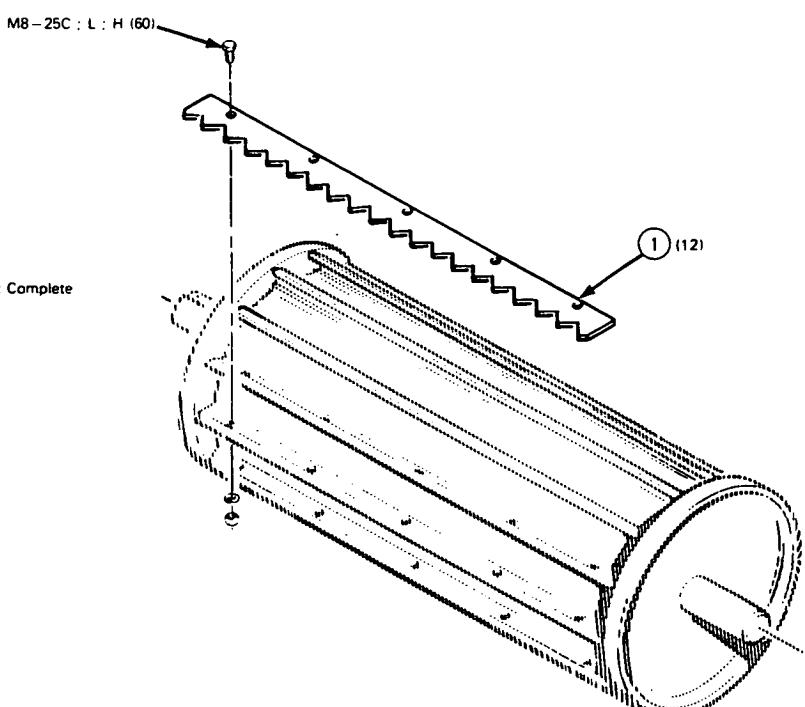
## HYDRAULIC MOTOR (GRINDER)

1 795484 (1) Hydraulic Motor Complete  
1 8733479 (2) O-Ring  
2 7735707 (1) Seal Repair Kit (Includes Items Marked with Asterisks)



## FEED ROLL GRIPPER KIT

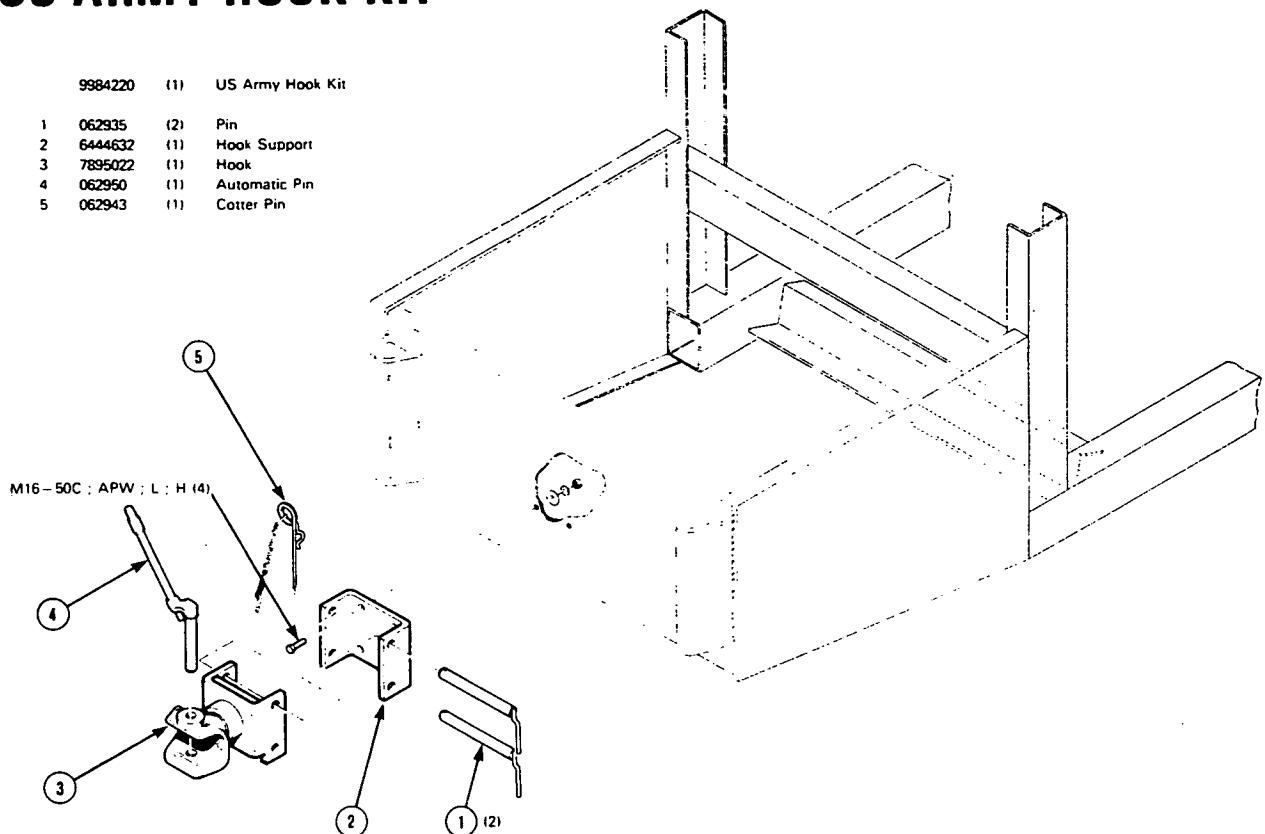
9982174 (1) Feed Roll Gripper Kit Complete  
1 6229785 (12) Feed Roll Gripper



## US ARMY HOOK KIT

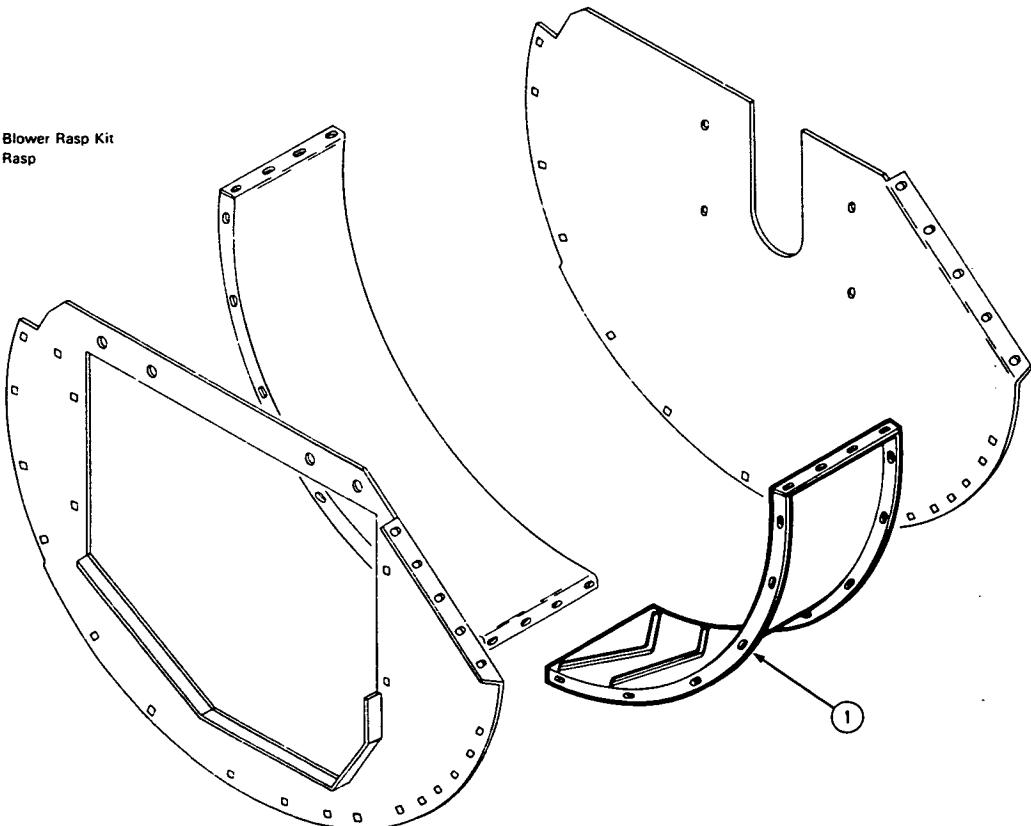
9984220 (1) US Army Hook Kit

- |           |                   |
|-----------|-------------------|
| 1 062935  | (2) Pin           |
| 2 6444632 | (1) Hook Support  |
| 3 7895022 | (1) Hook          |
| 4 062950  | (1) Automatic Pin |
| 5 062943  | (1) Cotter Pin    |



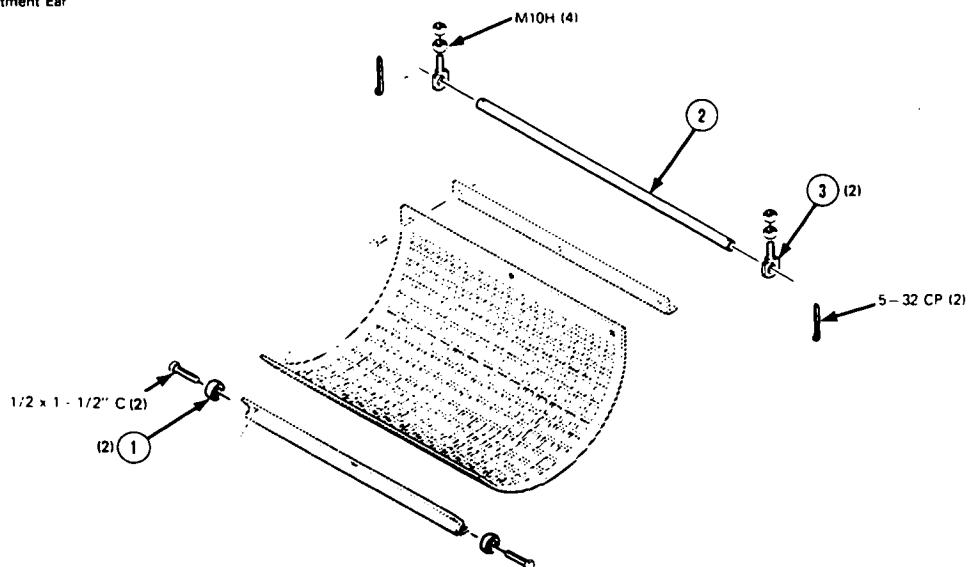
## BLOWER RASP KIT

709900134 (1) Blower Rasp Kit  
1 700600704 (1) Rasp



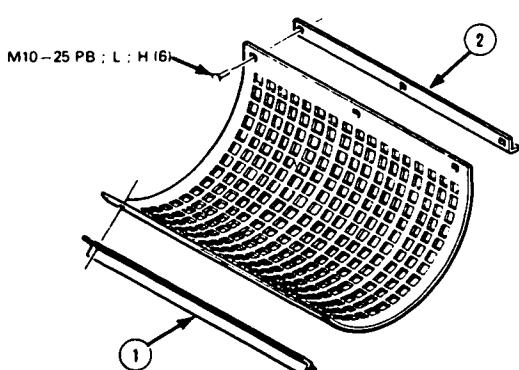
## RE-CUTTER SCREEN MOUNTING KIT

9981465 (1) Re-Cutter Screen Mounting Kit Complete  
 1 242271 (2) Bushing 56" Long  
 2 6187397 (1) Upper Pin  
 3 6423172 (2) Adjustment Ear



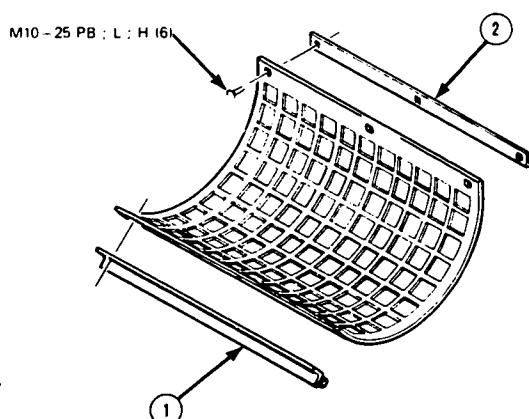
## RE-CUTTER SCREEN KIT (3/4" HOLES)

9913484 (1) Re-Cutter Screen Kit Complete (3/4" Holes)  
 1 6191258 (1) Angle Assembly  
 2 6187413 (1) Angle



## RE-CUTTER SCREEN KIT (1-1/2" HOLES)

9913492 (1) Re-Cutter Screen Kit Complete (1-1/2" Holes)  
 1 6191258 (1) Angle Assembly  
 2 6187413 (1) Angle

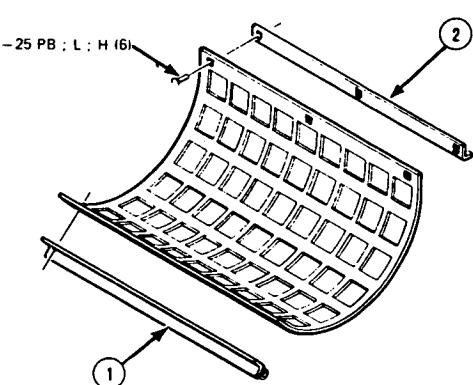
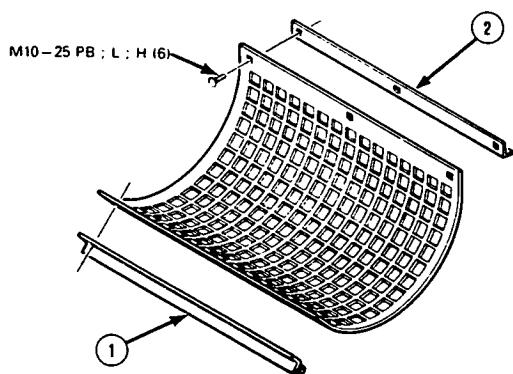


## RE-CUTTER SCREEN KIT (1" HOLES)

## RE-CUTTER SCREEN KIT (2" HOLES)

9913047 (1) Re-Cutter Kit Complete (1" Holes)  
1 6191258 (1) Angle Assembly  
2 6187413 (1) Angle

9913054 (1) Re-Cutter Screen Kit Complete (2" Holes)  
1 6191258 (1) Angle Assembly  
2 6187413 (1) Angle

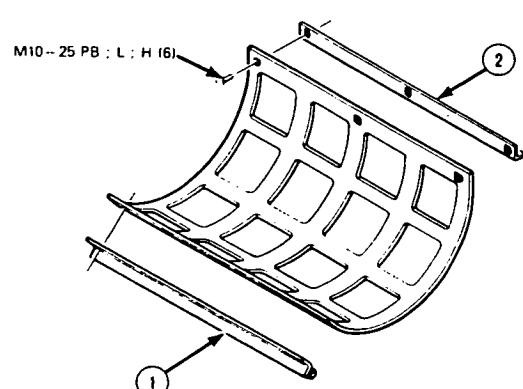
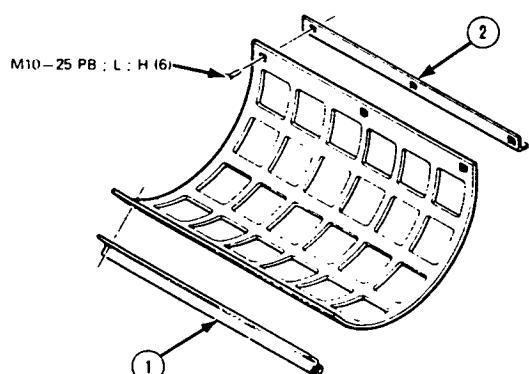


## RE-CUTTER SCREEN KIT (3" HOLES )

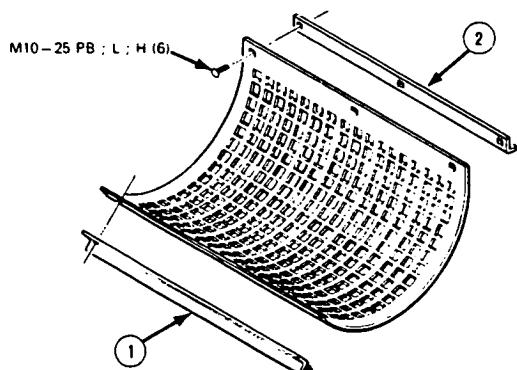
## RE-CUTTER SCREEN KIT (4" HOLES )

9913062 (1) Re-Cutter Screen Kit Complete (3" Holes)  
1 6191258 (1) Angle Assembly  
2 6187413 (1) Angle

9913070 (1) Re-Cutter Screen Kit Complete (4" Holes)  
1 6191258 (1) Angle Assembly  
2 6187413 (1) Angle



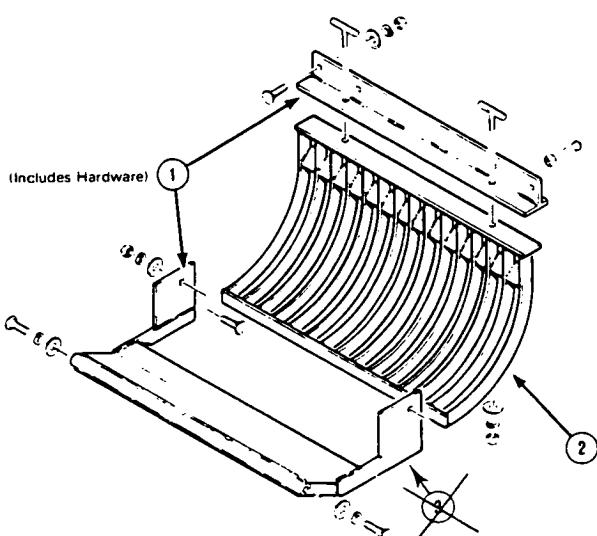
## RE-CUTTER SCREEN KIT (1/2" HOLES)



9980145 (1) Re-Cutter Screen Kit Complete (1/2" Holes)

1 6191258 (1) Angle Assembly  
2 6187413 (1) Angle

## HAYLAGE RE-CUTTER SCREEN KIT

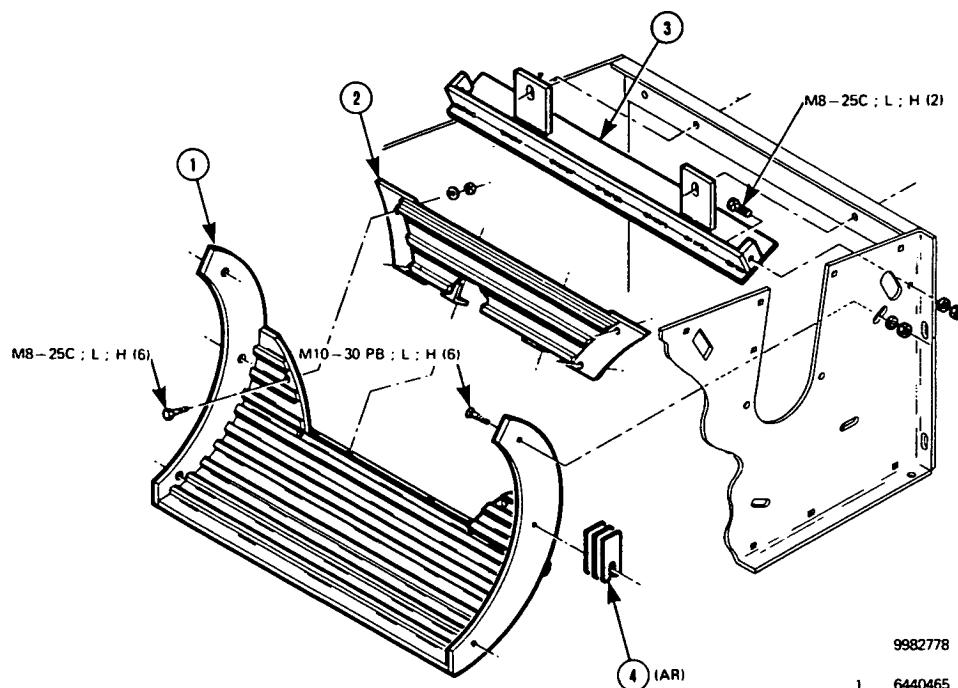


0050628 (1) Haylage Re-Cutter Screen (Whole Goods)

1 9950239 (1) Mounting Kit (Includes Hardware)  
2 9950213 (1) Re-Cutter Screen  
3 7812662 (1) Lower Support

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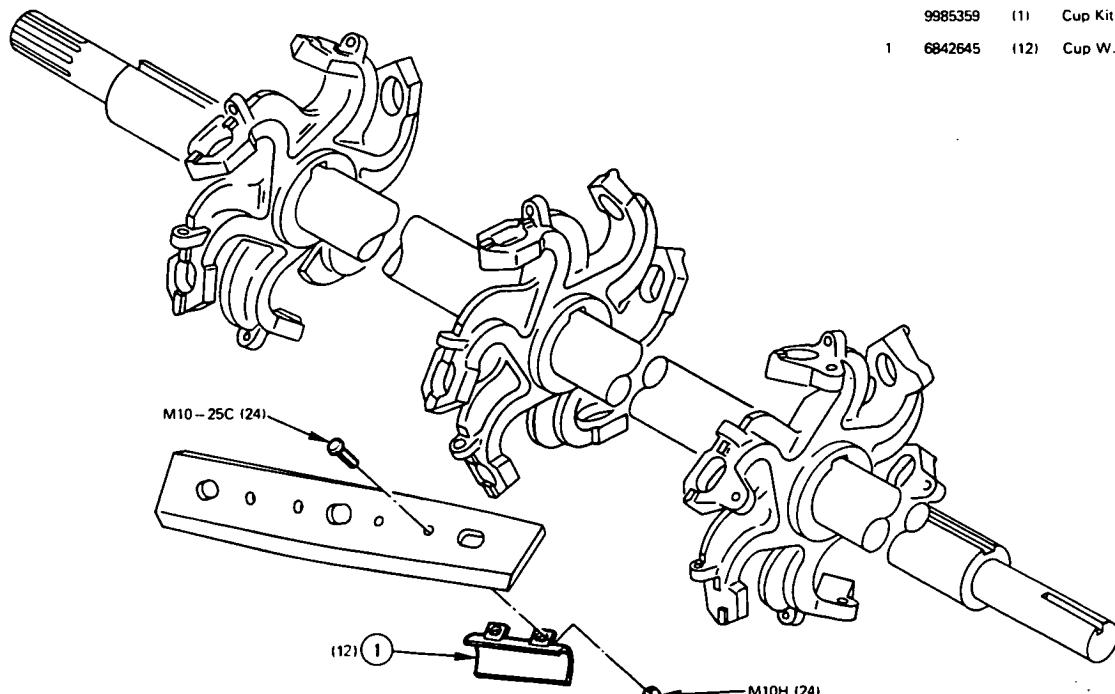
## CORN CRACKING SCREEN KIT



9982778 (1) Corn Cracking Screen Kit

1	6440465	(1)	Rasp
2	6440556	(1)	Extension
3	6440630	(1)	Deflector
4	1139278	(AR)	Shim (0,5mm)
	1139286	(AR)	Shim (1mm)
	1139294	(AR)	Shim (2mm)

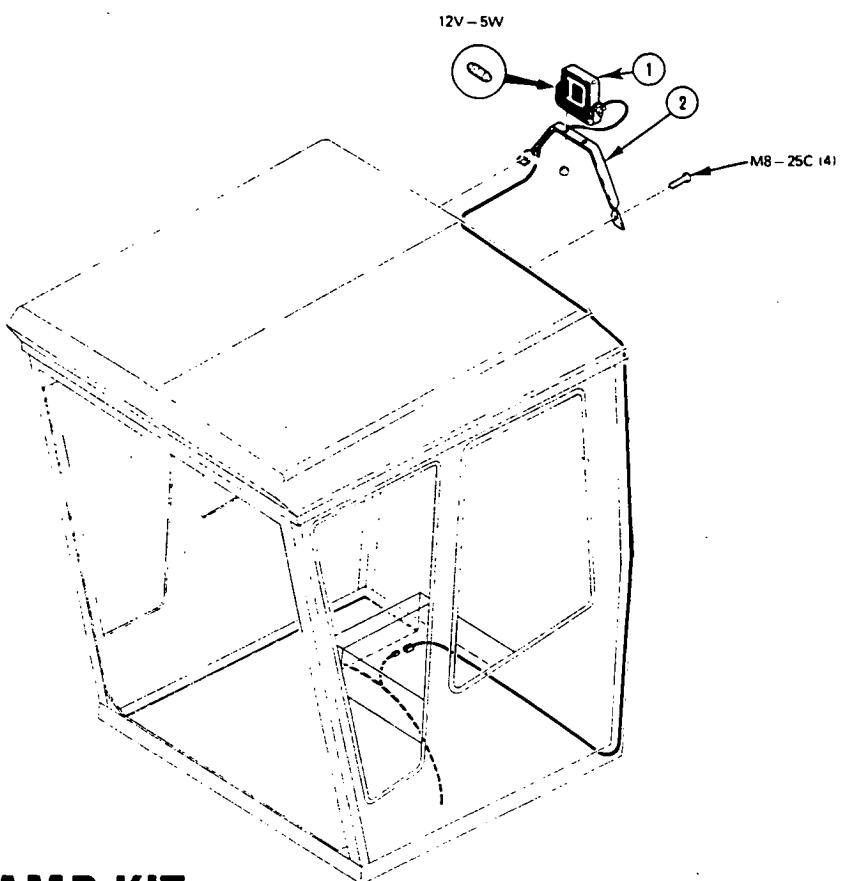
## CUPS KIT



9985359 (1) Cup Kit  
1 6842645 (12) Cup W.A. Chopper

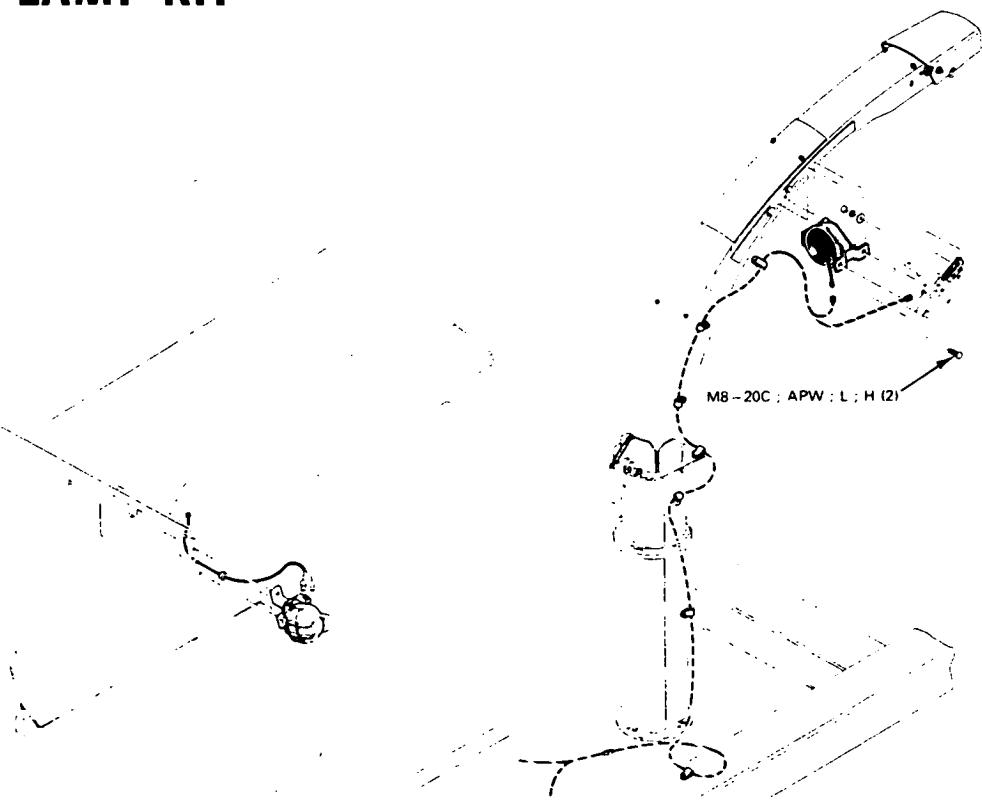
## «D» LETTER KIT

1735323 (1) Kit Letter «D»  
1 8797359 (1) «D» Panel  
2 1170570 (1) Letter «D» Support

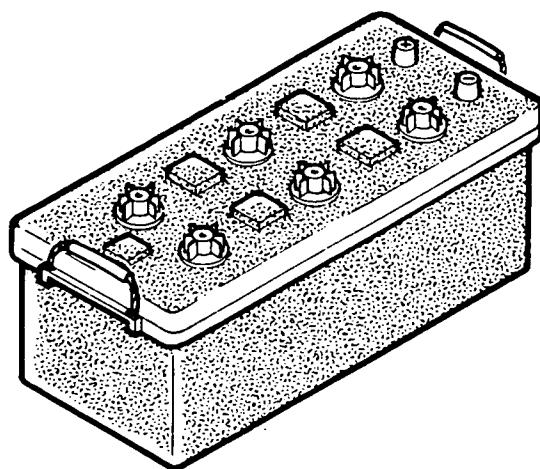


## EXTRA HEAD LAMP KIT

1735281 (1) Extra Head Lamp Kit  
1 8720898 (3) Projector



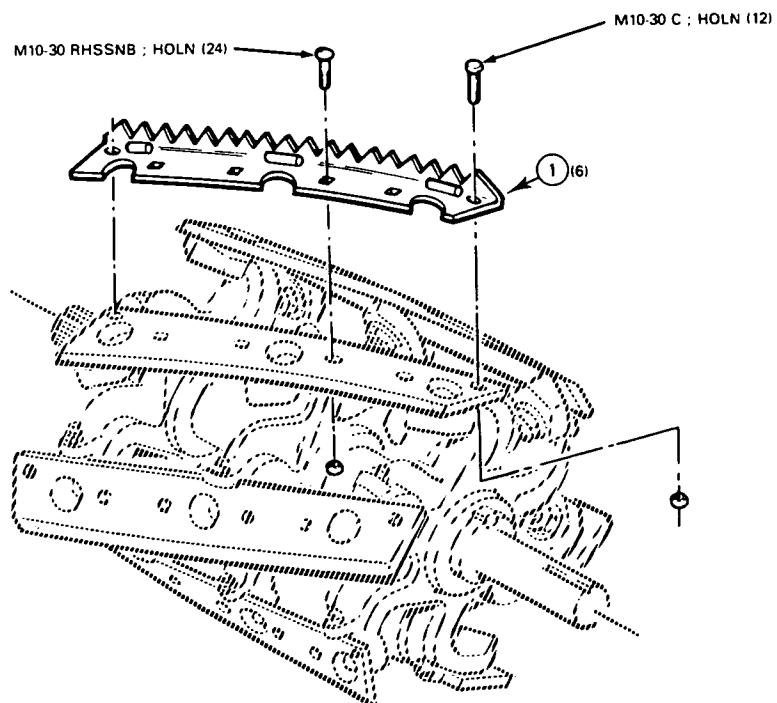
## BATTERY KIT



7897861 (1) Battery 12 V - 160 Ah

## CUTTER GRIPPER KIT

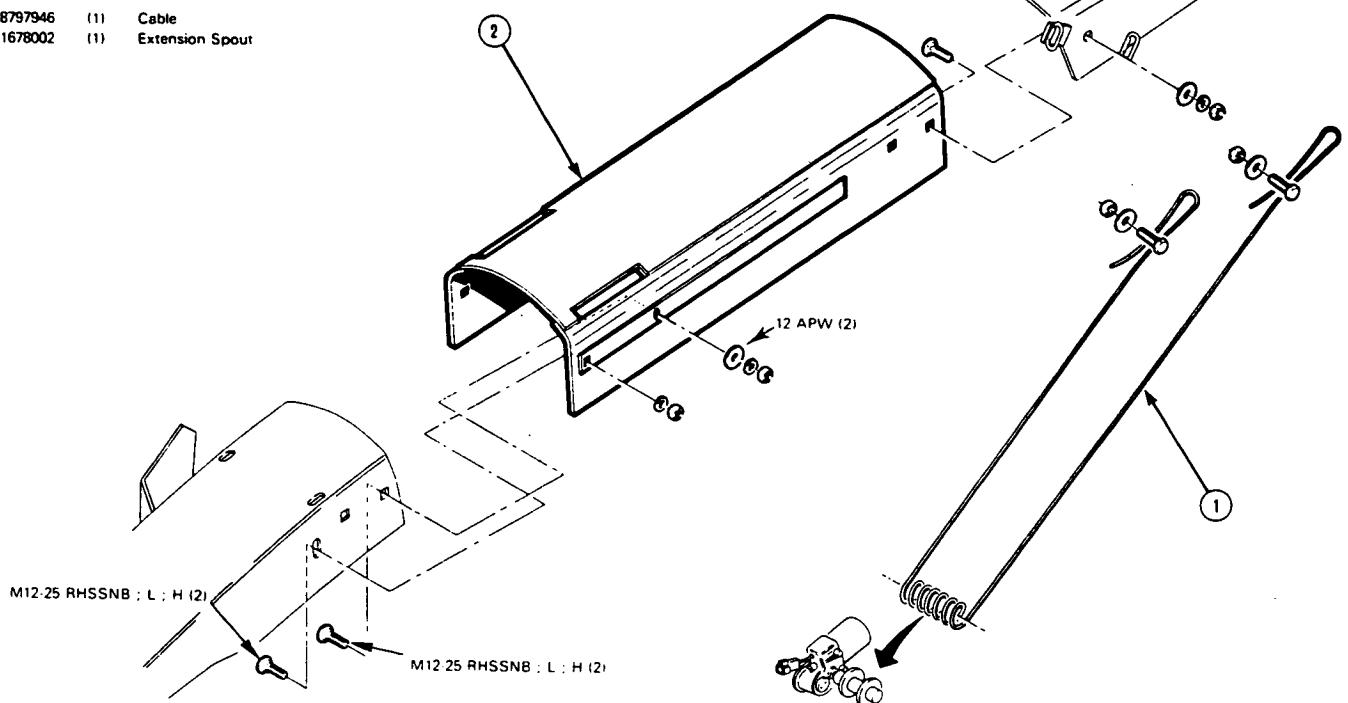
1 1735315 (1) Corn Cracking Kit  
1 700600382 (6) Angle



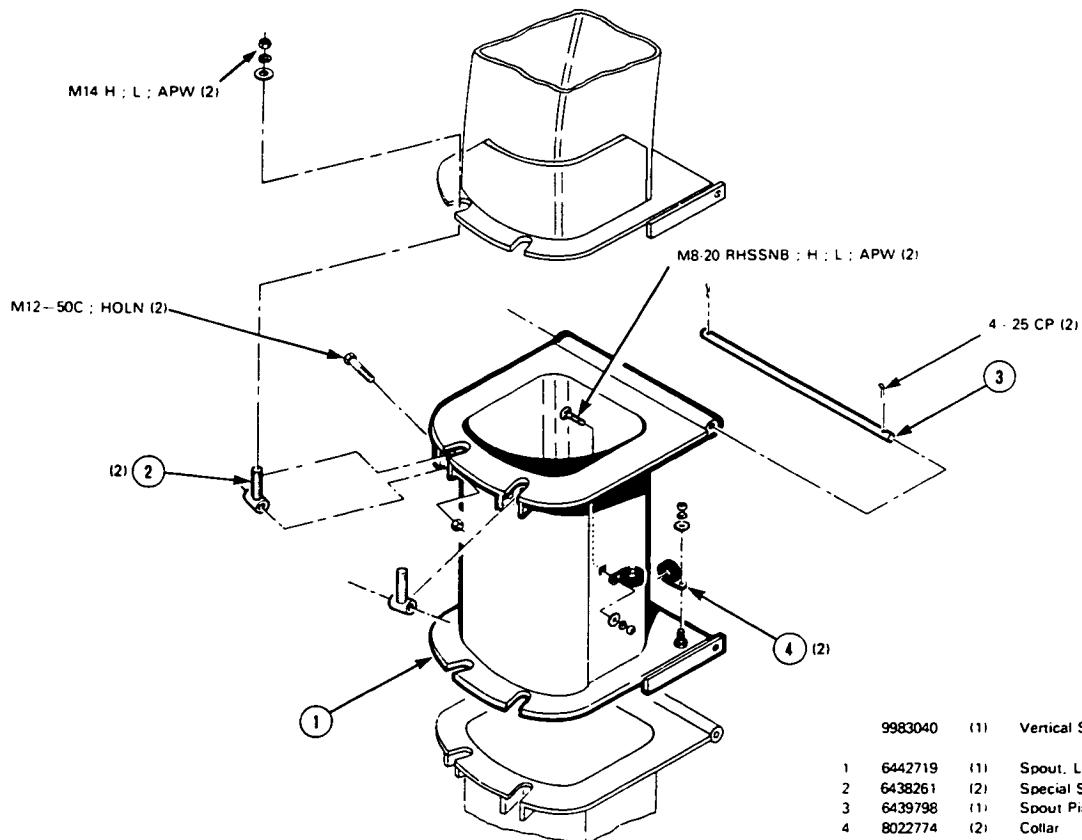
## HORIZONTAL SPOUT EXTENSION KIT

1735406 (1) Horizontal Spout Extension Kit

1 8797946 (1) Cable  
2 1678002 (1) Extension Spout



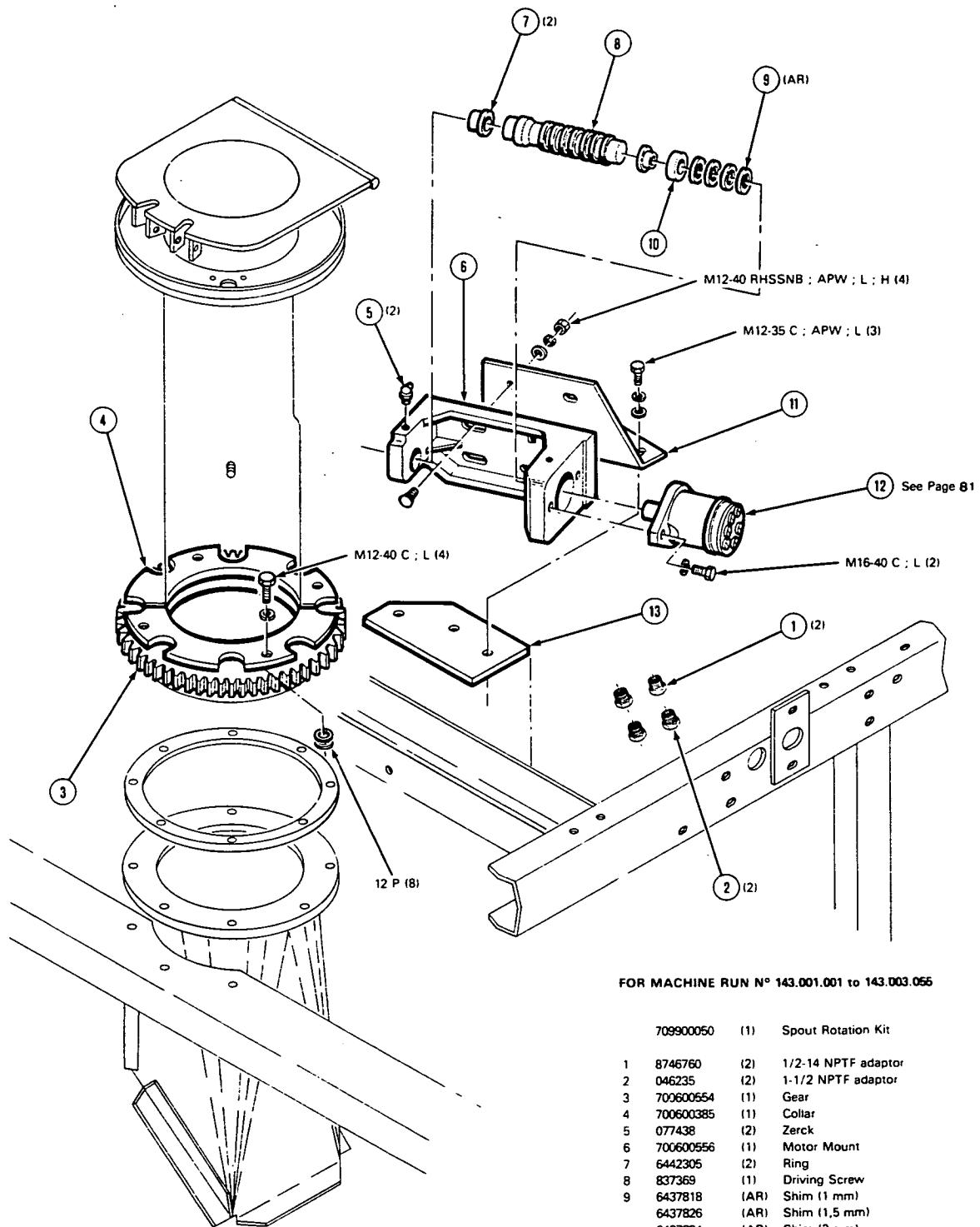
## VERTICAL SPOUT EXTENSION KIT



9983040 (1) Vertical Spout Extension Kit Complete

1	6442719	(1)	Spout, Lower Part
2	6438261	(2)	Special Screw
3	6439798	(1)	Spout Pin
4	8022774	(2)	Collar

# SPOUT ROTATION KIT



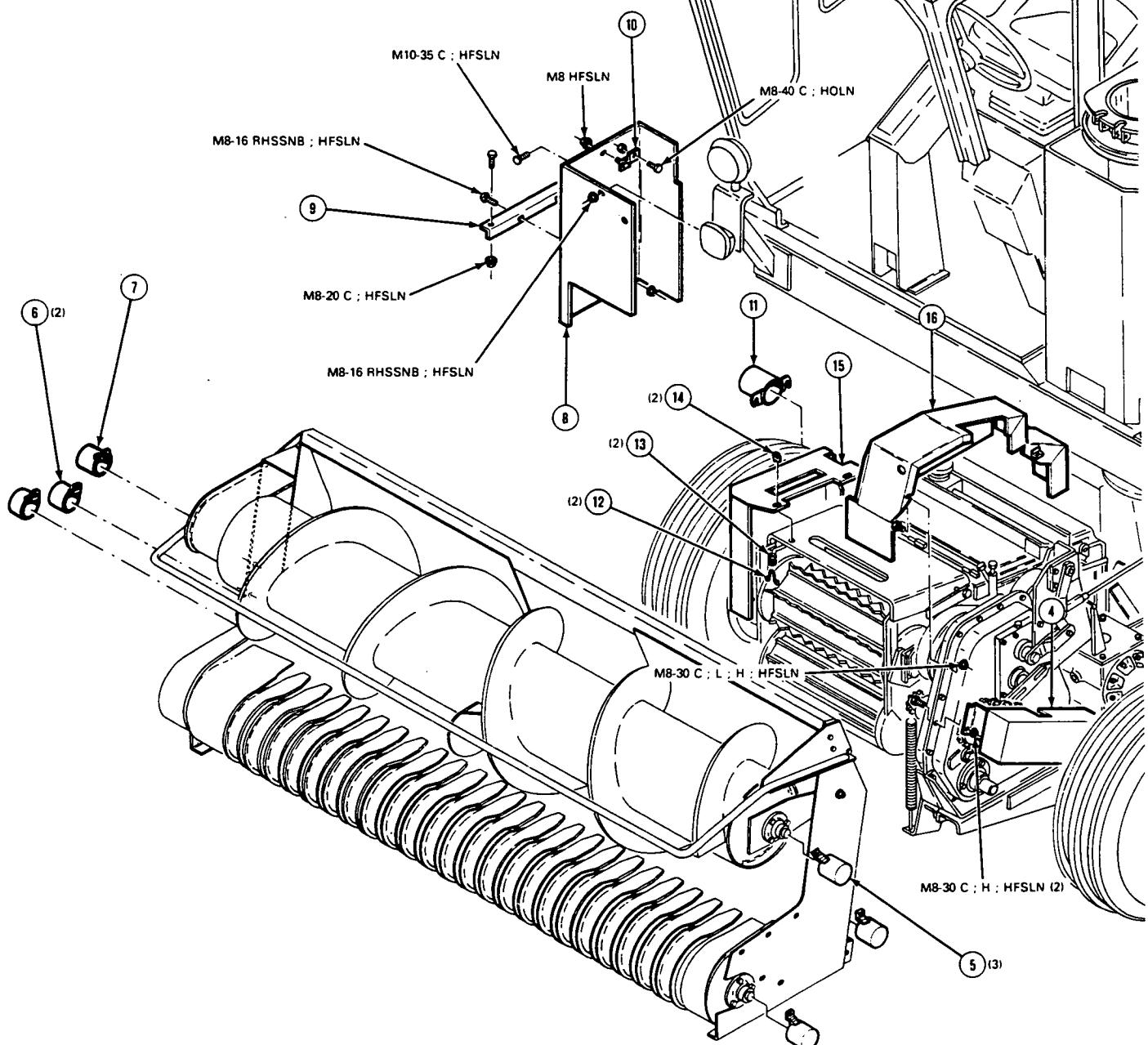
FOR MACHINE RUN N° 143.001.001 to 143.003.056

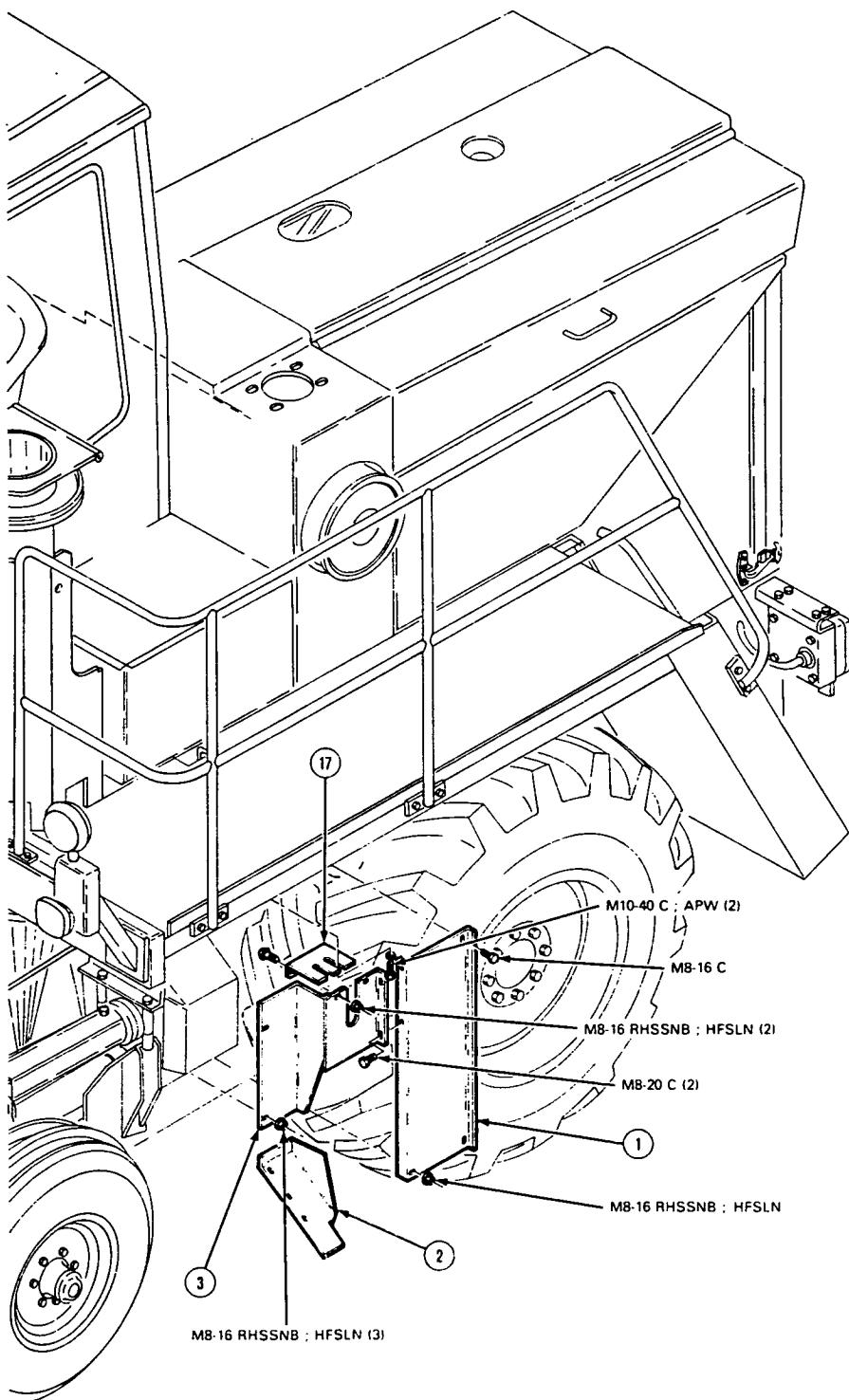
709900050 (1) Spout Rotation Kit		
1	8746760 (2)	1/2-14 NPTF adaptor
2	046235 (2)	1-1/2 NPTF adaptor
3	700600554 (1)	Gear
4	700600385 (1)	Collar
5	077438 (2)	Zerk
6	700600556 (1)	Motor Mount
7	6442305 (2)	Ring
8	837369 (1)	Driving Screw
9	6437818 (AR)	Shim (1 mm)
	6437826 (AR)	Shim (1,5 mm)
	6437834 (AR)	Shim (2 mm)
10	6437784 (1)	Ring
11	700600555 (1)	Bracket
12	7796881 (1)	Hydraulic Motor
13	700600383 (1)	Bracket

# SAFETY SHIELD KIT

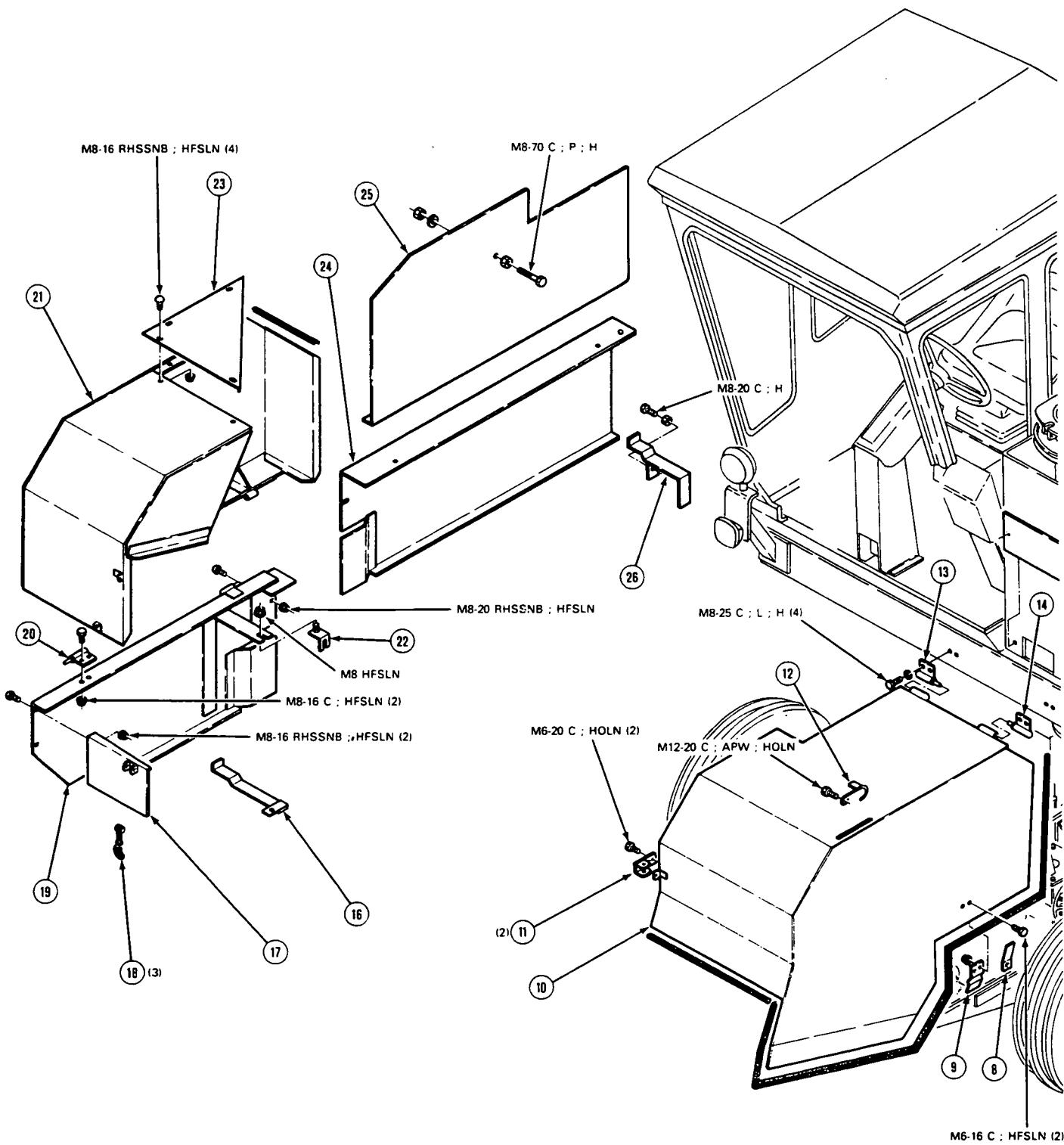
## 709900086 (1) Safety Shield Kit

1	700600617	(1)	Shield.
2	700600624	(1)	Shield
3	700600610	(1)	Shield
4	700600618	(1)	Shield
5	1680207	(3)	Protector
6	700600495	(2)	Protector
7	1680207	(1)	Protector
8	700600667	(1)	Shield
9	700600625	(1)	Bracket
10	700600666	(1)	Bracket
11	6841944	(1)	Protector
12	7894975	(2)	Clip
13	700600679	(2)	Spring
14	7894967	(2)	Handle
15	700600613	(1)	Shield
16	700600656	(1)	Shield
17	700600609	(1)	Bracket



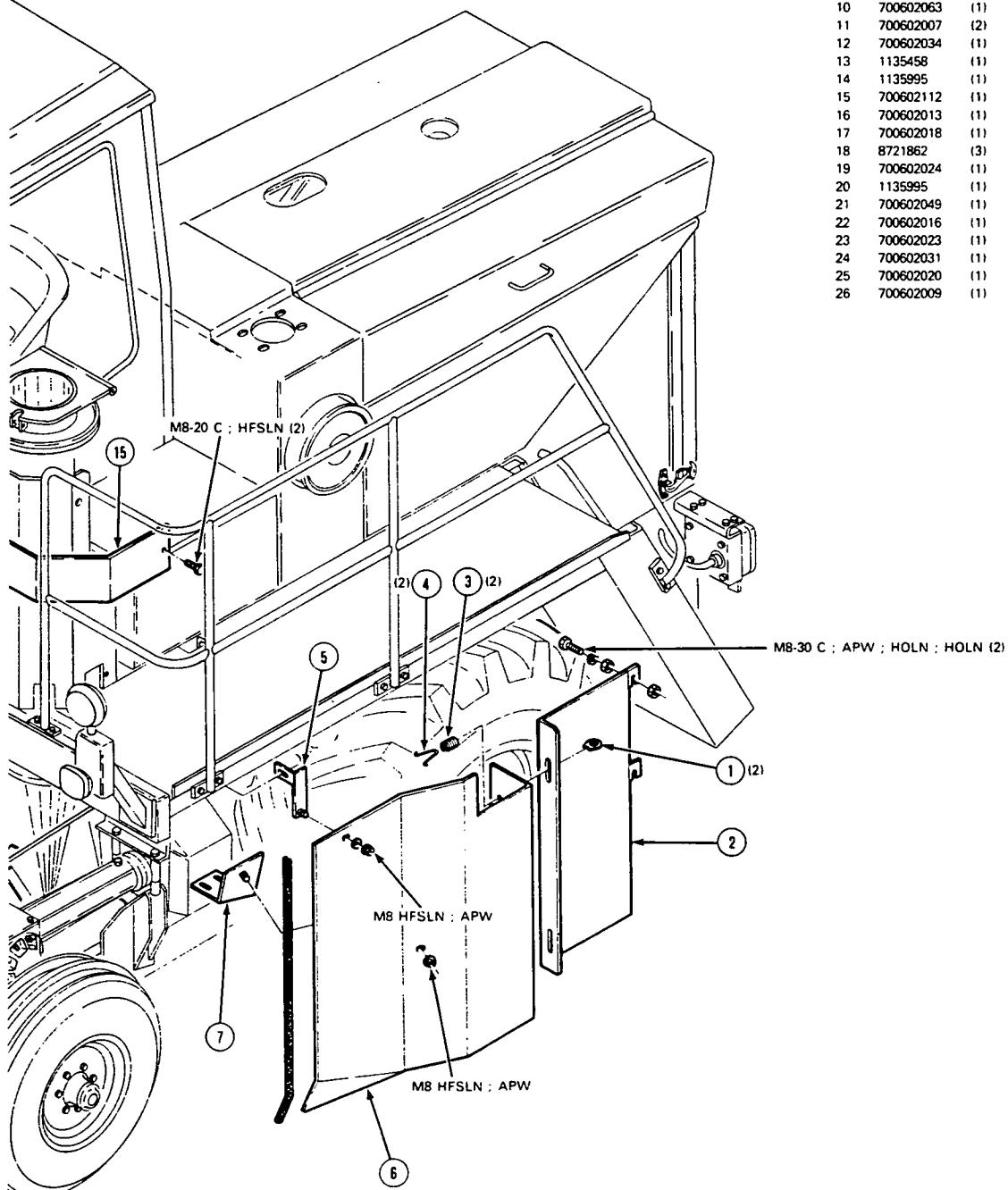


# SAFETY SHIELDS KIT



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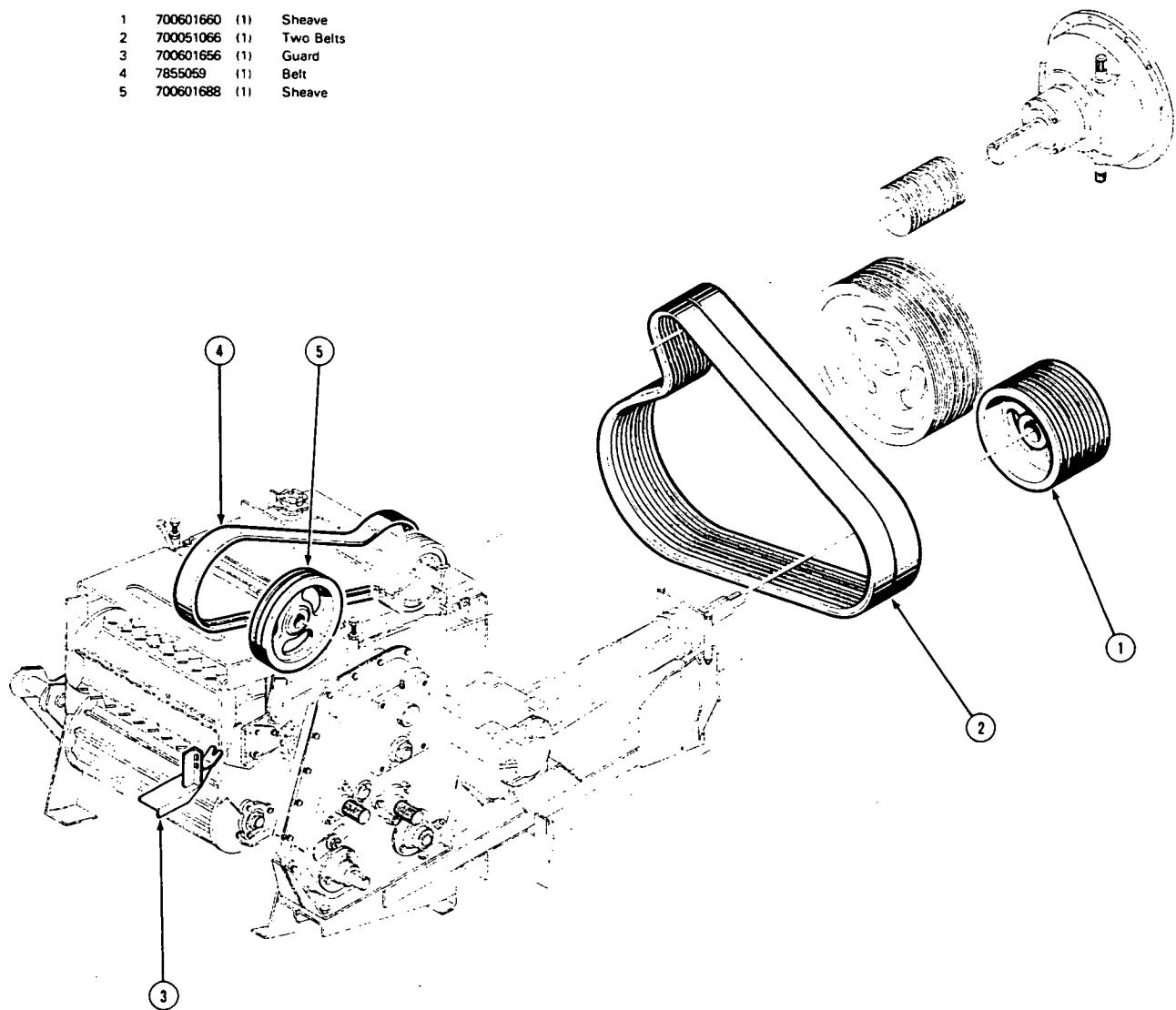
1	709900165	(1)	Safety Shield Kit
2	7894967	(2)	Handle
2	700602046	(1)	Left Shield
3	7758212	(2)	Spring
4	7894975	(2)	Clip
5	700602041	(1)	Bracket
6	700602044	(1)	Left Shield
7	700602038	(1)	Bracket
8	700602040	(1)	Support
9	2016541	(1)	
10	700602063	(1)	Shield
11	700602007	(2)	Bonnet Fastening Bracket
12	700602034	(1)	
13	1135458	(1)	1/2 Male Hinge
14	1135995	(1)	1/2 Male Hinge
15	700602112	(1)	Protector
16	700602013	(1)	Support
17	700602018	(1)	Shield
18	8721862	(3)	Bonnet Fastening
19	700602024	(1)	Right Shield
20	1135995	(1)	1/2 Male Hinge
21	700602049	(1)	Right Shield
22	700602016	(1)	Bracket
23	700602023	(1)	Shield
24	700602031	(1)	Right Shield
25	700602020	(1)	Right Shield
26	700602009	(1)	Support



## SPEED UP KIT

709900152 (1) Speed Up Kit

- 1 700601660 (1) Sheave
- 2 700051066 (1) Two Belts
- 3 700601656 (1) Guard
- 4 7855059 (1) Belt
- 5 700601688 (1) Sheave



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